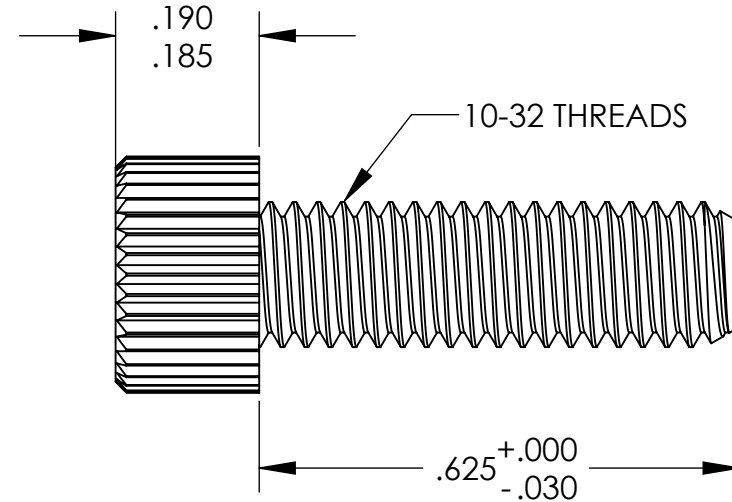
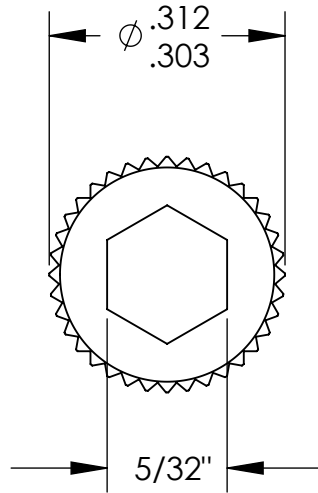


UNCONTROLLED DOCUMENT



NOTES:  
.090 MINIMUM KEY ENGAGEMENT

TOLERANCES UNLESS NOTED

$\pm .005$  ON DIMENSIONS THRU  $.625$   
 $\pm .008$  ON DIMENSIONS  $.626$  THRU  $1.000$   
 $\pm .010$  ON DIMENSIONS  $1.001$  THRU  $1.500$   
 $\pm .015$  ON DIMENSIONS LARGER THAN  $1.500$   
 $\pm .015$  ON FRACTIONAL DIMENSIONS

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CHANGE SPECIFICATIONS  
OR DESIGN AT ANY TIME  
WITHOUT NOTICE AND  
WITHOUT INCURRING  
ANY OBLIGATIONS

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