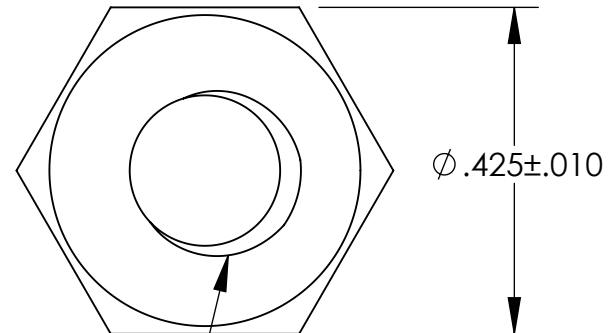
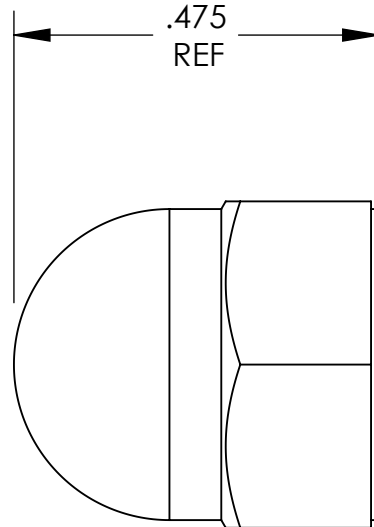


UNCONTROLLED DOCUMENT



1/4"-18 THREADS

TOLERANCES UNLESS NOTED

±.005 ON DIMENSIONS THRU .625  
±.008 ON DIMENSIONS .626 THRU 1.000  
±.010 ON DIMENSIONS 1.001 THRU 1.500  
±.015 ON DIMENSIONS LARGER THAN 1.500  
±.015 ON FRACTIONAL DIMENSIONS

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