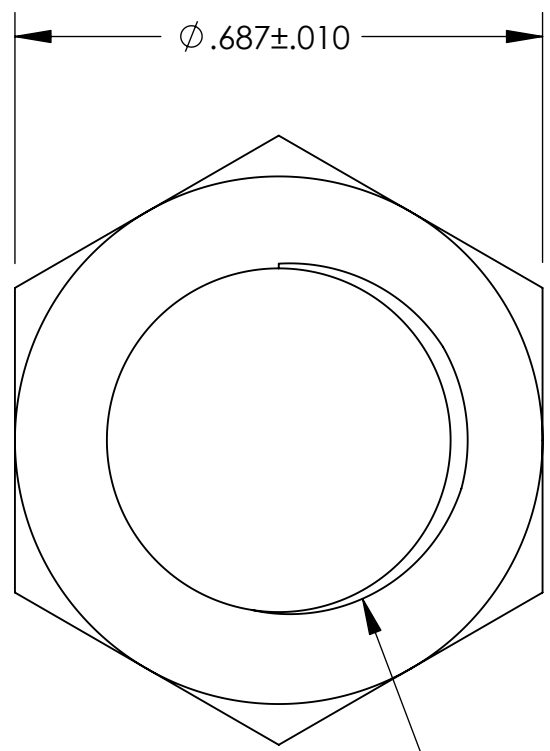
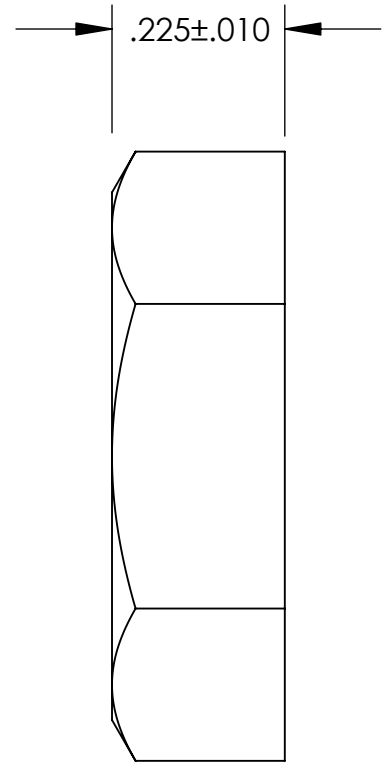


UNCONTROLLED DOCUMENT



1/4"-18 NPS THREADS



TOLERANCES UNLESS NOTED

- $\pm .005$  ON DIMENSIONS THRU  $.625$
- $\pm .008$  ON DIMENSIONS  $.626$  THRU  $1.000$
- $\pm .010$  ON DIMENSIONS  $1.001$  THRU  $1.500$
- $\pm .015$  ON DIMENSIONS LARGER THAN  $1.500$
- $\pm .015$  ON FRACTIONAL DIMENSIONS

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TO DISCONTINUE ITEMS,  
CHANGE SPECIFICATIONS  
OR DESIGN AT ANY TIME  
WITHOUT NOTICE AND  
WITHOUT INCURRING  
ANY OBLIGATIONS

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