

# BDE30 : 18 to 36 V DC - 6 A nominal BDE30 for motor 80110003 Part number 79294437



- 4 quadrants, for closed-loop speed control, torque, position-holding and braking control
- Specific part numbers by motor, winding and options
- Push-in connections for series connection
- For use alone or with a PLC, depending on the part numbers
- Voltage, current and temperature protection devices

## Part numbers

Type Type		
70304/27 DDE20 for mater 90140002	Туре	Туре
riszana beso to moto a river speed control	79294437 BDE30 for motor 80110003	PWM speed control

### Specifications

General characteristics	
Motor	80110003
Supply voltage (V)	18 → 36 (= V DC)
Nominal current (A)	3.4
Max. current (A)	2.5 (internal limiting)
Absorbed current (A)	0,1 (consumption without motor)
Temperature rise (° C)	15
Ambient operating temperature (°C)	-20 →70
Storage temperature ( <sup>0</sup> C)	-40 -90
Weight (g)	200
	200
Safety standards	
On/Off input and Direction of rotation input	
Input impedance (kΩ)	59
Level 0 input voltage (V)	< 2 or non-connected
Level 1 input voltage (V)	$4 \rightarrow V DC$
Speed input, PWM version	
Input impedance (kΩ)	59
Level 0 input voltage (V)	< 2.5 or non-connected
Level 1 input voltage (V)	11.5 →V DC
Operating frequency (Hz)	100 →1000
Speed input, 0-10 V version	
Input impedance (kΩ)	440
Control voltage	0 →10
Torque limit/ holding/ braking input (0-10V and PW	M)
Input impedance (kΩ)	16,4
Level 0 input voltage (V)	0
Level 1 input voltage (V)	11.5 →V DC
Frequency (Hz)	100 →1000
Control voltage	0 →10
Hall effect inputs	
Output	
Type PNP open collector	•
Max. current (A)	0,02
Encoder output	
Rest state (V)	+ V DC
Number of 250 µs pulses per motor revolution	12
Torque limit reached output	
Rest state (V)	0
Active torque limitation (V)	+ supply voltage

Description	Code
Pre-assembled connector + 8 AWG24 leads - length 210 mm for connection to the "control connector" 792948	

Principles

# ×

#### Speed setpoint

Adjustable between 0 and 100 % of the no-load speed of the motor by PWM signal or by analogue 0-10 V signal, depending on the part numbers.

#### **Torque limit**

Adjustable between 10 % and 140 % of the nominal motor torque by PWM signal or analogue 0-10 V signal. If the control is at 0 % or 0 V or non-connected, the current limit is 140 %. If the current in the motor reaches the specified limit, the "active limiting" output switches to the "+ supply voltage" value and the current in the motor is automatically limited. Since the torque value is directly related to the current in the motor, the torque limit can be set in this way.

#### Holding torque

Activates if on/off= 1 and speed setpoint= 0.

# Its value depends on the "torque limit" setpoint.

Encoder and actual direction of rotation outputs

These two related outputs are used for positioning purposes, using the "high-speed counting" function of a Millenium or other PLC with high-speed inputs (>40 K Hz in order to correctly manage the "actual direction of rotation" information and to be able to "upcount and downcount" without losing pulses on changing direction).

#### **Overheating protection**

If the supply voltage becomes insufficient, the protection activates and shuts off the motor. The motor restarts automatically as soon as the supply voltage returns to the operating range. Undervoltage protection

If the supply voltage becomes insufficient, the protection activates and shuts off the motor. The motor restarts automatically as soon as the supply voltage returns to the operating range.

# Principle ×

#### Braking

The value of the braking torque is adjustable and is controlled by the "torque limit" setpoint within limits linked to the reduction in the back electromotive force of the motor.

The electronic card includes a (limited) internal device for dissipating braking energy, which limits overvoltages to 40 V. This device is adequate for short braking cycles or if the braking energy is absorbed by another motor.

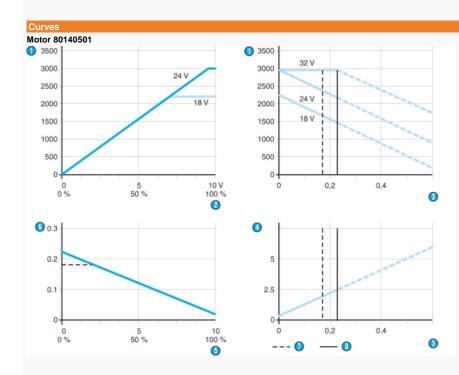
Example of usage restriction :

- Braking every 8 seconds of 14.5 10<sup>-4</sup> kg.m<sup>2</sup> from 3000 rpm to 0 rpm.

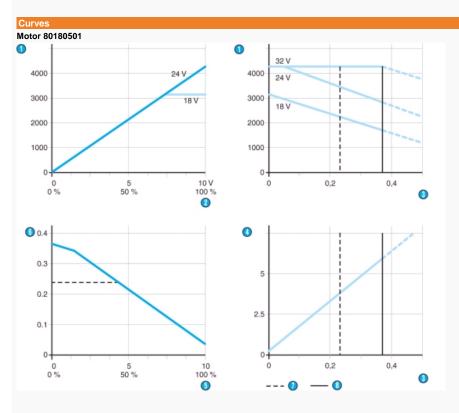
- Braking every 8 seconds of 25.4 10<sup>-4</sup> kg.m<sup>2</sup> from 2000 rpm to 0 rpm.

- Caution : If the specified limits are exceeded, this device will overheat and destroy the card.

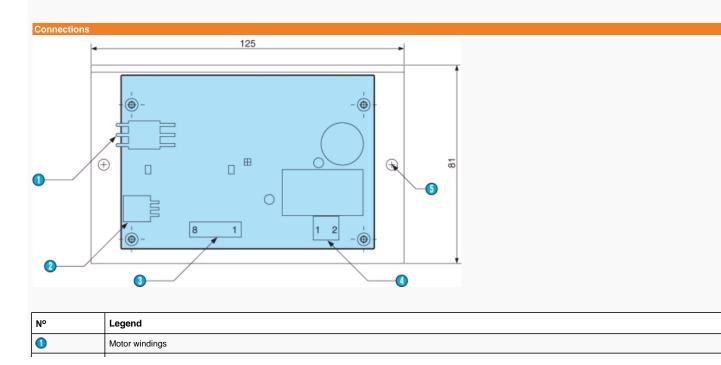
In some cases, overvoltages due to braking must be prevented from returning to the power supply or other equipment (see "braking" in the basic concepts). For connections please refer to the guide supplied with the card.



N°	Legend
0	Speed (RPM)
0	Speed setpoint
0	Torque (Nm)
0	Current (A)
6	Torque limit setpoint
0	Torque limit
0	Nominal torque
0	Maximum torque



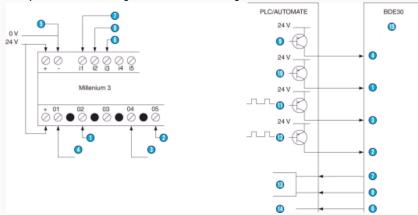
Nº	Legend
0	Speed (RPM)
0	Speed setpoint
0	Torque (Nm)
0	Current (A)
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0	Torque limit
0	Nominal torque
0	Maximum torque



2	Hall effect sensor input	
0	Control connector 1 - Direction input 2 - Torque limiting setpoint input 3 - Speed setpoint input 4 - On/off input 5 - Signal ground 6 - Torque saturation output 7 - 12 points/rev encoder output 8 - Direction encoder output	
3	Supply connector $(1 = +24 \text{ V and } 2 = 0 \text{ V})$	
6	Fixing holes 4.5 mm Ø, 114 mm apart	
	Dimensions : 125 x 81 x 43	

## Connections

Examples of connection diagram with a Millenium 3 logic controller or a PLC



NB : The "tachometer" and "actual direction of rotation" card outputs must be connected to inputs i1 and i2 respectively in order to be able to use the Motomate high-speed counter function.

Nº	Legend
0	Direction input
0	Torque limit input
3	Speed setpoint input
	On/off input
6	Ground
6	Active limiting output
0	12 points/rev encoder output
8	Direction of rotation output
()	Digital PNP output
1	Digital PNP output
1	PWM 100 Hz to 1 K Hz
1	PWM 100 Hz to 1 K Hz
1	24 V counter input (40 K Hz minimum)
1	24 V digital input
1	Control connector

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