SPEC for Sample Production

Spec No.	TQ3C-8EAF0-E1YBV00-00
Date	February 21, 2019

TYPE : TN0216ANVNANN-*N*03

< 2.16 inch Reflective Dot Matrix Memory LC Display>

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KYOCERA CORPORATION

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Warning

1. This Kyocera LCD module has been specifically designed for use only in electronic devices and industrial machines in the area of audio control, office automation, industrial control, home appliances, etc. The module should not be used in applications where the highest level of safety and reliability are required and module failure or malfunction of such module results in physical harm or loss of life, as well as enormous damage or loss.

Such fields of applications include, without limitation, medical, aerospace, communications infrastructure, atomic energy control. Kyocera expressly disclaims any and all liability resulting in any way to the use of the module in such applications.

2. Customer agrees to indemnify, defend and hold Kyocera harmless from and against any and all actions, claims, damages, liabilities, awards, costs, and expenses, including legal expenses, resulting from or arising out of Customer's use, or sale for use, or Kyocera modules in applications.

Caution

1. Kyocera shall have the right, which Customer hereby acknowledges, to immediately scrap or destroy tooling for Kyocera modules for which no Purchase Orders have been received from the Customer in a two-year period.

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1. Application

This document defines the specification of TN0216ANVNANN-*N*03. (RoHS Compliant)

2. Construction and Outline

LCD	: Low power consumption / Reflective dot matrix memory LC display
Backlight System	: None
Polarizer	: Glare type
Additional circuit	: 1-bit pixel memory function in LCD

3. Mechanical Specifications

Item		Specification	Unit
Outline dimensions	1)	$51.10(W) \times 31.85(H)$	mm
Glass thickness		0.5 + 0.5	mm
Active area		48.00(W) × 26.40(H) (Diagonal 2.16 inch)	mm
Dot format		$320(W) \times 176(H)$	Dot
Dot pitch		$150(W) \times 150(H)$	μm
Color	2)	Black-and-White (Binary) (Normally black)	-
LC Mode		ECB mode	-
Weight		TBD	g

1) Gasket and FPC are not included. Please refer to the drawing for details.

2) The tone of display depends on ambient temperature.

4. Absolute Maximum Ratings

4-1. Electrical absolute maximum ratings

Item	Symbol	Min.	Max.	Unit
Supply voltage	V_{DD}	-0.3	4.0	V
Input signal voltage 1)	VIN	-0.3	4.0	V

1) Input signals : SCLK, SI, SCS, RST, VCOM

4-2. Environmental absolute maximum ratings

Item	Symbol	Min.	Max.	Unit	
Operating temperature	1)	Тор	(-25)	(80)	°C
Storage temperature	2)	Тѕто	(-30)	(85)	°C
Operating humidity	3)	Нор	(10)	4)	%RH
Storage humidity	3)	Нѕто	(10)	4)	%RH

- 1) Operating temperature means a temperature which operation shall be guaranteed. Since display performance is evaluated at 25°C, another temperature range should be confirmed.
- 2) Store LCD at normal temperature/humidity. Keep them free from vibration and shock. An LCD that is kept at a low or a high temperature for a long time can be defective due to other conditions, even if the low or high temperature satisfies the standard. (Please refer to "Precautions for Use" for details.)
- 3) Non-condensing
- 4) Temp. ≤(40)°C , (85)%RH Max.
 Temp. >(40)°C, Absolute humidity shall be less than 85%RH at 40°C

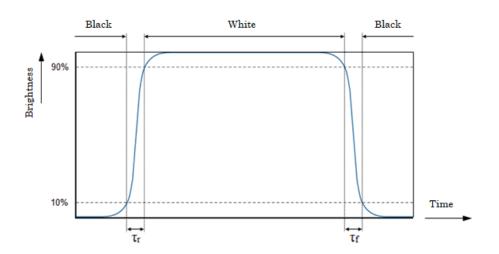
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				Measu	irement spot	$= \phi 6.0 \text{ mm},$	Temp. = 25°C	
Item		Symbol	Temp.	Unit	Min.	Typ.	Max.	
Contrast	ratio	CR	$25^{\circ}\!\mathrm{C}$	-	-	(40)	-	
Reflecta	ance	-	$25^{\circ}\!\mathrm{C}$	%	-	(18)	-	
			-20°C		-	(25)	-	
	Rise	τr	$25^{\circ}\!\mathrm{C}$	msec	-	(20)	-	
Response			40°C		-	(20)	-	
time		Fall $ au f$	-20°C	msec	-	(50)	-	
	Fall		$25^{\circ}\!\mathrm{C}$		-	(20)	-	
			40°C		-	(20)	-	
		θupper	-			-	(60)	-
Viewing	angle	θlower		1	-	(60)	-	
$CR \ge$		θleft	$25^{\circ}\!\mathrm{C}$	deg.	-	(60)	-	
		θright			-	(60)	-	
Chromaticity	Wx	-			-	(0.305)	-	
coordinates	Wy	-	$25^{\circ}\!\mathrm{C}$	-	-	(0.335)	-	

5. Optical Characteristics

5-1. Definition of contrast ratio

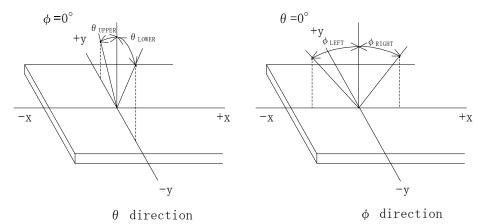
5-2. Definition of response time





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5-3. Definition of viewing angle





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6. Electrical Characteristics

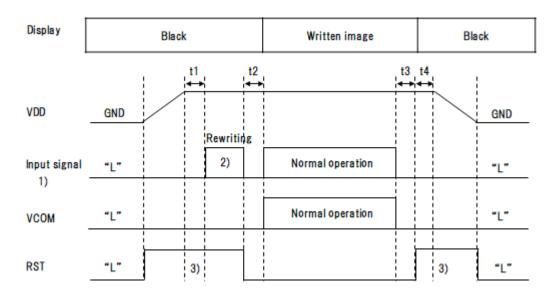
	Temp. = $-20 \sim 70^{\circ}$ C						
Item		Symbol	Condition	Min.	Typ.	Max.	Unit
Supply voltage		V_{DD}	_	3.0	3.3	3.6	V
	1) ()	V_{IL}	"Low" level	GND - 0.2V	—	VDD * 0.25	V
Input signal voltage	1), 4)	V_{IH}	"High" level	VDD * 0.75	—	VDD + 0.2V	V
Input leak current	1)	I_{IN}	Т₀р=25℃	TBD	(5)	(10)	nA
		I_{DD_opr}	2)	_	(28)	TBD	μΑ
Current consumption		I_{DD_stb}	3)	_	(3.5)	TBD	μΑ
Input capacitance	1)	$C_{\rm IN1}$			(5)	(10)	pF

6-1. LCD driving characteristics

- 1) SCLK, SI, SCS, RST, VCOM
- 2) 1Hz full display rewriting
- 3) Keeping static image, and polarity inversion of VCOM with a period of 1 sec.
- 4) Since input leakage current is less than 10 nA, please control voltage so that V_{IL} =GND and V_{IH} =VDD in static state.



6-2. Power ON-OFF sequence



Item	Symbol	Min.	Тур.	Max.	Unit
D	t1	0			μsec
Power ON-OFF	t2	(1)	(10)		msec
	t3	(1)	(10)		msec
sequence	t4	(1)	(10)		msec

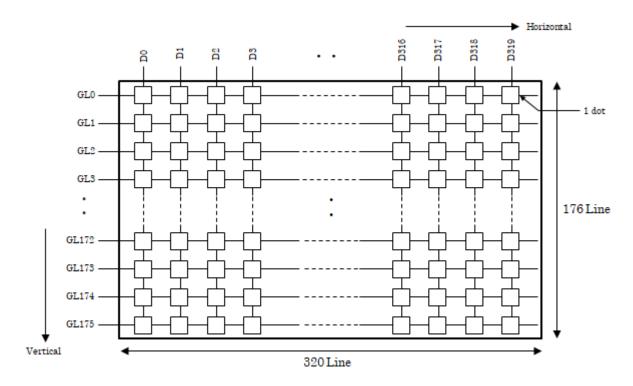
- 1) SCLK, SI, SCS
- 2) Rewriting to black for all addresses.
- 3) Display OFF when RST = "H". VCOM = "L" is necessary when RST = "H". Black display when display is OFF.

Data in pixel memory is random with black or white at power ON. Possible to prevent black-white random data display by black display when RST = "H".



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7. Address Mapping



Addressing of Gate line (GL*) to be selected is necessary for vertical direction. Rewriting data for one line is necessary for horizontal direction due to rewriting one line at once.

AG7	AG6	AG5	AG4	AG3	AG2	AG1	AG0	Selected GL
0	0	0	0	0	0	0	0	GL0
0	0	0	0	0	0	0	1	GL1
0	0	0	0	0	0	1	0	GL2
0	0	0	0	0	0	1	1	GL3
•	•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•	•
1	0	1	0	1	1	0	1	GL173
1	0	1	0	1	1	1	0	GL174
1	0	1	0	1	1	1	1	GL175

-Addressing table for vertical direction



8. Interface Signals

No.	Symbol	Description	I/O 2)	Voltage	Unit	Note
1	VDD	Power supply (3.3 V)	Р	3.3	V	
2	VSS	GND	Р	0.0	V	
3	SCLK	Clock signal for serial input	Ι	0.0/3.3	V	4)
4	SCS	Chip select signal	Ι	0.0/3.3	V	4)
5	SI	Serial input signal	Ι	0.0/3.3	V	
6	RST	Display ON/OFF signal	Ι	0.0/3.3	V	3) 4)
7	VCOM	Common power supply control	Ι	0.0/3.3	V	
8	VSS	GND	Р	0.0	V	
9	VDD	Power supply (3.3 V)	Р	3.3	V	

Matching connector: FH34SRJ-9S-0.5SH(50) (HIROSE)

- 1) Number of terminals on FPC connector side: 9pin
- 2) P: Power supply I: Input
- 3) RST = "L": Display ON

RST = "H": Display OFF (Black display keeping pixel memory) VCOM = "L" is necessary when RST = "H" (When VCOM="H", Display does not turn to black, and current consumption increases by shoot-through-current in panel. (several mA)

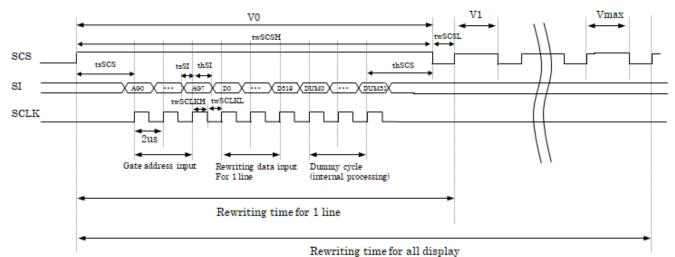
4) Need to guard from signal noise

If there is an abnormal signal not described in the timing chart on these signals, display may be distorted. Please carefully guard these signals since even if signal noise with small pulse width may cause malfunction.



9. Input Timing Characteristics

9-1. Rewriting timing <SCS activating period: 1 line>



3 lines (SCS, SCLK, and SI) are control signals to rewrite.

Rewriting 1 gate line by 1 gate line.

Input order of serial data

Input gate address

 \rightarrow Input rewriting data for 1 horizontal line

→Dummy cycle (internal processing for rewriting)

Relationship between rewriting data and display. Data 0: Display BLACK Data 1: Display WHITE

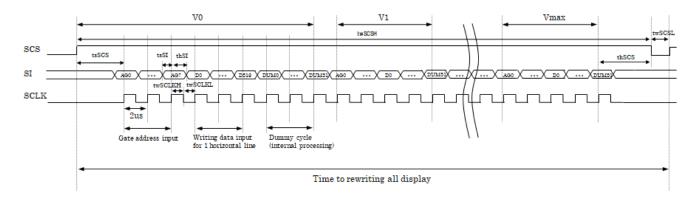
Time to rewrite in case of SCLK period = $2 \mu sec$.

No.	Item	Parameters
Serial data input	Gate address	AG0~AG7
(1 line)	Rewriting data	D0~D319
	Dummy cycle	DUM0~DUM31
Total cycle for 1line		360 cycs
Time to rewrite 1 lin	ne	5.728 msec
Number of gate line	1	176 lines
Time to rewrite full	display	1008.1 msec



9-2. Rewriting timing <SCS activating period: 1 frame>

Rewriting V_0 to V max continuously during SCS activating period



3 lines (SCS, SCLK, and SI) are control signals to rewrite.

Rewriting 1 gate line by 1 gate line.

Input order of serial data

Input gate address

 \rightarrow Input rewriting data for 1 horizontal line

 \rightarrow Dummy cycle (internal processing for rewriting)

Possible to rewrite numerous lines continuously during SCS activating period. Gate addresses for continuous rewriting of numerous lines can be set in any order.

Relationship between rewriting data and display. Data 0: Display BLACK Data 1: Display WHITE

Time to rewrite in case of SCLK period = $2 \ \mu sec$.

	<u> </u>	
No.	Item	Parameters
Serial data input	Gate address	$AG0\sim AG7$
(1 line)	Rewriting data	D0~D319
	Dummy cycle	DUM0~DUM31
Total cycle for 1line		360 cycs
Number of gate line		176 lines
Time to rewrite full	display	131.7 msec



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9-3. VCOM AC driving

SCS						
SI	Rewrite	Rewrite	Rewrite	Rewrite	Rewrite	Rewrite
M4	ite wille	100,01100	ite write	ine write	ine write	ite wille
SCLK	Rewrite	Rewrite	Rewrite	Rewrite	Rewrite	Rewrite
_						
VCOM(external)			\		/	/
VCOM						

AC drive between 0 V and 3.3 V is required for VCOM signal.

External VCOM switching is reflected immediately on VCOM inside the panel when switching is performed at SCS = "L", however when switching is performed in SCS = "H", external VCOM switching is reflected at the next timing when SCS = "L".



9-4. Timing characteristics

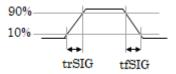
	Item	Symbol	Min.	Тур.	Max.	Unit	Note
Time to rewri	te 1 line		(5.728)	_	_	msec	
Time to rewri	te full display		(131.7)	—		msec	
Input signal	Signal rise time	trSIG	_	—	(50)	nsec	2)
1)	Signal fall time	tfSIG	—	—	(50)	nsec	2)
COL IZ	SCLK high width	twSCLKH	(0.95)	(1.0)		μsec	3)
SCLK	SCLK low width	twSCLKL	(0.95)	(1.0)		μsec	3)
GI	SI set-up time	tsSI	(0.95)	_		μsec	3)
SI	SI hold time	thSI	(0.95)	—		μsec	3)
	SCS high width	twSCSH	(5.718)	—		msec	3)
SCS	SCS low width	twSCSL	(10)	_	_	μsec	3)
	SCS set-up time	tsSCS	(4)	—		msec	3)
	SCS hold time	thSCS	(1)	_		msec	3)
NGOM	VCOM duty	_	_	(50)	_	%	
VCOM	VCOM cycle time	tcVCOM	_	(1000)	_	msec	3)

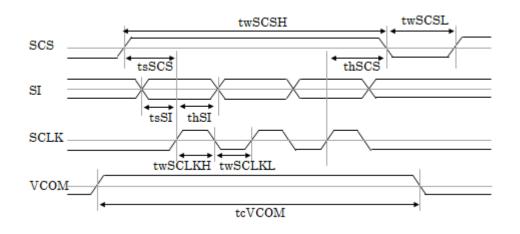
1) SCLK, SI, SCS, RST, VCOM

2) Time for the signal to shift from 10% and 90% or 90% to 10%

3) Defined as 50% value of the signal.

-Timing charts







10. Warranty

10-1. Incoming inspection

Please inspect the LCD within one month after your receipt.

10-2. Production warranty

Kyocera warrants its LCD's for a period of 12 months from the ship date. Kyocera shall, by mutual agreement, replace or re-work defective LCD's that are shown to be Kyocera's responsibility.



11. Precautions for Use

- 11-1. Installation of the LCD
- 1) A transparent protection plate shall be added to protect the LCD and its polarizer.
- 2) The LCD shall be installed flat, without twisting or bending.
- 3) A transparent protection sheet is attached to the polarizer. Please remove the protection film slowly before use, paying attention to static electricity.
- 11-2. Static electricity
- 1) Protect the LCD from static electricity.
- 2) Workers should use body grounding. Operator should wear ground straps.

11-3. LCD operation

1) The LCD shall be operated within the limits specified. Operation at values outside of these limits may shorten life, and/or harm display images.

11-4. Storage

- The LCD shall be stored within the temperature and humidity limits specified. Store in a dark area, and protect the LCD from direct sunlight or fluorescent light.
- 2) Always store the LCD so that it is free from external pressure onto it.

11-5. Usage

- 1) <u>DO NOT</u> store in a high humidity environment for extended periods. Polarizer degradation bubbles, and/or peeling off of the polarizer may result.
- 2) The front polarizer is easily scratched or damaged. Prevent touching it with any hard material, and from being pushed or rubbed.
- 3) The LCD screen may be cleaned by wiping the screen surface with a soft cloth or cotton pad using a little Ethanol
- 4) Water may cause damage or discoloration of the polarizer. Clean condensation or moisture from any source immediately.
- 5) Always keep the LCD free from condensation during testing. Condensation may permanently spot or stain the polarizer.
- 6) Do not disassemble LCD because it will result in damage.
- 7) This Kyocera LCD has been specifically designed for use in general electronic devices, but not for use in a special environment such as usage in an active gas. Hence, when the LCD is supposed to be used in a special environment, evaluate the LCD thoroughly beforehand and do not expose the LCD to chemicals such as an active gas.
- 8) Please do not use solid-base image pattern for long hours because a temporary afterimage may appear. We recommend using screen saver etc. in cases where a solid-base image pattern must be used.
- 9) Liquid crystal may leak when the LCD is broken. Be careful not to let the fluid go into your eyes and mouth. In the case the fluid touches your body; rinse it off right away with water and soap.



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12. Reliability Test Data

Test item	Test condition	Test time	Judgement
High temp. atmosphere	80°C	240h	Function/Display: No defectCurrent consumption: No defect
Low temp. atmosphere	-25°C	240h	Function/Display: No defectCurrent consumption: No defect
High temp. humidity atmosphere	40°C 90%RH	240h	Function/Display: No defectCurrent consumption: No defect
Temp. cycle	-25° C 0.5h R.T. 0.5h 80^{\circ}C 0.5h	10cycles	Function/Display: No defectCurrent consumption: No defect
High temp. operation	$70^{\circ}\mathrm{C}$	240h	Function/Display: No defectCurrent consumption: No defect

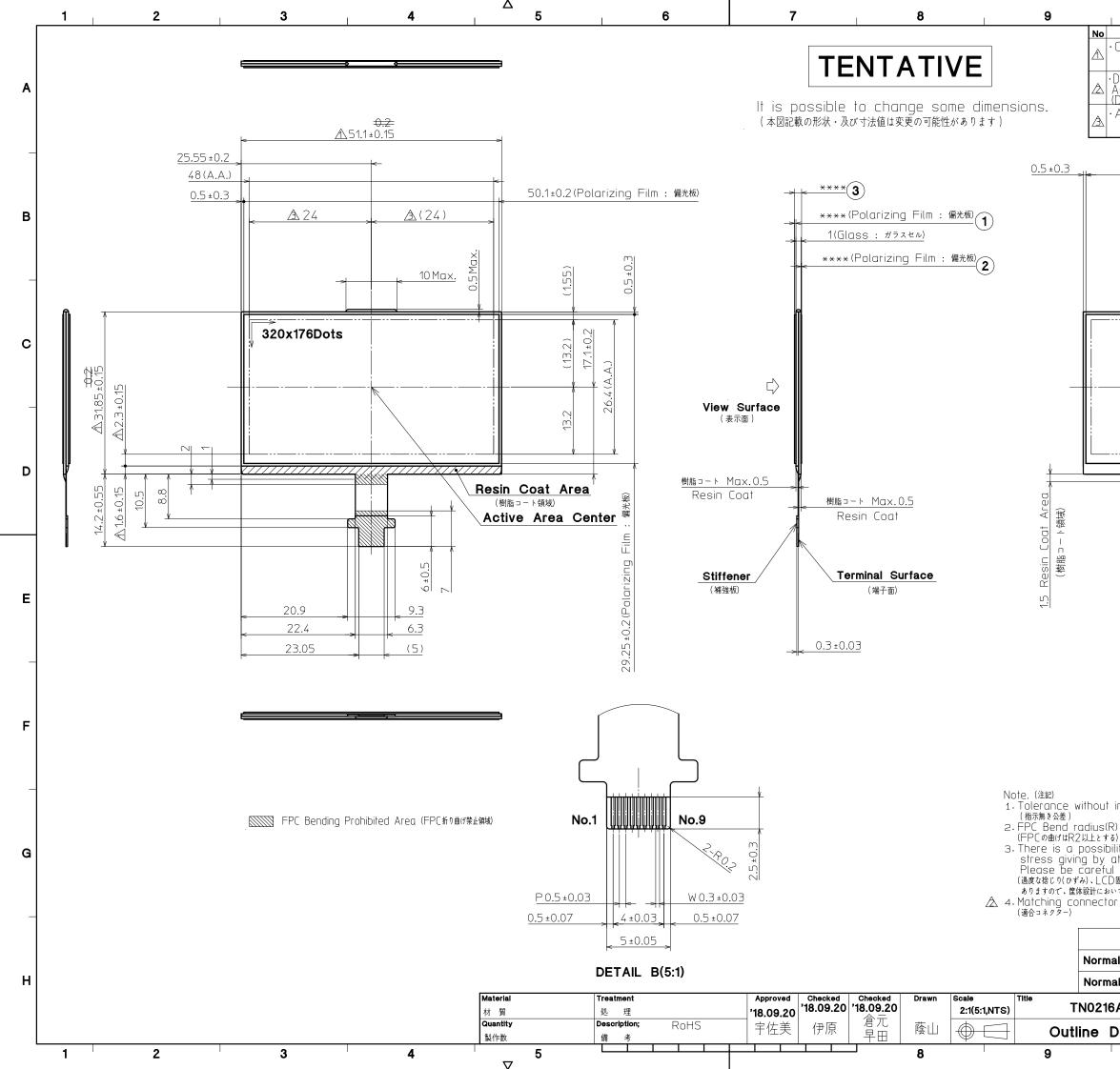
1) Each test item uses a test LCD only once. The tested LCD is not used in any other tests.

2) The LCD is tested in circumstances in which there is no condensation.

3) The reliability test is not an out-going inspection.

 The result of the reliability test is for your reference purpose only. The reliability test is conducted only to examine the LCD's capability.





10			11			12				
Description Change tolerance.		Drawn '18.12.06		cked 2.06	Checked		proved 12.06			
(公差変更)			蔭山		元			南地		
Delete "DETAIL A". Add Matching Connector.		'18.12.10	'18.1				12.10	A		
(DETAIL A削除、適合: ・Add Dimension	コネクタ	追加)	蔭山 '19.01.30	倉 '19.0			-	 01.30		
(寸法追加)	13.		蔭山		元			佐美		
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R) must be 2mm or 3)	larg	er.								
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ally White	0.22	23±0.02	25 0.1			<u></u> 1.34	2±0	.13		
ally Black	0.28	35±0.03				1.404±			н	
		(YOCER	3		Month-Day 18.09.18		Size 2			
Dimensions Drawing No. 18085-03217-3										
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