

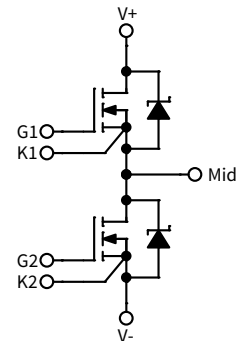
# WAS350M12BM3

1200 V, 350 A, Silicon Carbide, Half-Bridge Module

$V_{DS}$	1200 V
$I_{DS}$	350 A

## Technical Features

- Industry Standard 62mm Footprint
- High Humidity Operation THB-80 (HV-H3TRB)
- Ultra Low Loss, High-Frequency Operation
- Zero Reverse Recovery from Diodes
- Zero Turn-off Tail Current from MOSFET
- Normally-off, Fail-safe Device Operation
- Copper Baseplate and Aluminum Nitride Insulator



## Applications

- Induction Heating
- Motor Drives
- Renewables
- Railway Auxiliary & Traction
- EV Fast Charging
- UPS and SMPS

## System Benefits

- 62mm Form Factor Enables System Retrofit
- Increased System Efficiency, due to Low Switching & Conduction Losses of SiC

## Maximum Parameters (Verified by Design)

Parameter	Symbol	Min.	Typ.	Max.	Unit	Test Conditions	Note
Drain-Source Voltage	$V_{DS}$			1200	V		Fig. 33
Gate-Source Voltage, Maximum Value	$V_{GS\ max}$	-8		+19		Transient, <100 ns	
Gate-Source Voltage, Recommended	$V_{GS\ op}$	-4		+15		Static	
DC Continuous Drain Current	$I_D$		417		A	$V_{GS} = 15\ V, T_C = 25\ ^\circ C, T_{VJ} \leq 175\ ^\circ C$	Fig. 21
			318			$V_{GS} = 15\ V, T_C = 90\ ^\circ C, T_{VJ} \leq 175\ ^\circ C$	
DC Source-Drain Current (Diode)	$I_{SD}$		440			$V_{GS} = -4\ V, T_C = 25\ ^\circ C, T_{VJ} \leq 175\ ^\circ C$	
			315			$V_{GS} = -4\ V, T_C = 90\ ^\circ C, T_{VJ} \leq 175\ ^\circ C$	
Pulsed Drain Current	$I_D\ (pulsed)$			700		$t_{pmax}$ limited by $T_{VJmax}$ $V_{GS} = 15\ V, T_C = 25\ ^\circ C$	
Virtual Junction Temperature	$T_{VJ\ op}$	-40		150	$^\circ C$	Operation	
				175		Intermittent with Reduced Life	

**MOSFET Characteristics (Per Position) ( $T_{VJ} = 25\text{ }^{\circ}\text{C}$  unless otherwise specified)**

Parameter	Symbol	Min.	Typ.	Max.	Unit	Test Conditions	Note
Drain-Source Breakdown Voltage	$V_{(BR)DSS}$	1200				$V_{GS} = 0\text{ V}$ , $T_{VJ} = -40\text{ }^{\circ}\text{C}$	
Gate Threshold Voltage	$V_{GS(th)}$	1.8	2.5	3.6	V	$V_{DS} = V_{GS}$ , $I_D = 85\text{ mA}$	
			2.0			$V_{DS} = V_{GS}$ , $I_D = 85\text{ mA}$ , $T_{VJ} = 175\text{ }^{\circ}\text{C}$	
Zero Gate Voltage Drain Current	$I_{DSS}$		8.2	1128	$\mu\text{A}$	$V_{GS} = 0\text{ V}$ , $V_{DS} = 1200\text{ V}$	
Gate-Source Leakage Current	$I_{GSS}$		40	400	nA	$V_{GS} = 15\text{ V}$ , $V_{DS} = 0\text{ V}$	
Drain-Source On-State Resistance (Devices Only)	$R_{DS(on)}$		4.0	5.2	m $\Omega$	$V_{GS} = 15\text{ V}$ , $I_D = 350\text{ A}$	Fig. 2 Fig. 3
			6.5			$V_{GS} = 15\text{ V}$ , $I_D = 350\text{ A}$ , $T_{VJ} = 150\text{ }^{\circ}\text{C}$	
Transconductance	$g_{fs}$		306		S	$V_{DS} = 20\text{ V}$ , $I_D = 350\text{ A}$	Fig. 4
			292			$V_{DS} = 20\text{ V}$ , $I_D = 350\text{ A}$ , $T_{VJ} = 150\text{ }^{\circ}\text{C}$	
Turn-On Switching Energy, $T_{VJ} = 25\text{ }^{\circ}\text{C}$ $T_{VJ} = 125\text{ }^{\circ}\text{C}$ $T_{VJ} = 150\text{ }^{\circ}\text{C}$	$E_{On}$		5.0 4.5 4.4		mJ	$V_{DD} = 600\text{ V}$ , $I_D = 350\text{ A}$ , $V_{GS} = -4\text{ V}/15\text{ V}$ , $R_{G(OFF)} = 0.5\text{ }\Omega$ , $R_{G(ON)} = 0.5\text{ }\Omega$ , $L = 25\text{ }\mu\text{H}$	Fig. 11 Fig. 13
Turn-Off Switching Energy, $T_{VJ} = 25\text{ }^{\circ}\text{C}$ $T_{VJ} = 125\text{ }^{\circ}\text{C}$ $T_{VJ} = 150\text{ }^{\circ}\text{C}$	$E_{Off}$		4.8 4.8 4.9				
Internal Gate Resistance	$R_{G(int)}$		2.53		$\Omega$	$f = 100\text{ kHz}$ , $V_{AC} = 25\text{ mV}$	
Input Capacitance	$C_{iss}$		25.7		nF	$V_{GS} = 0\text{ V}$ , $V_{DS} = 800\text{ V}$ , $V_{AC} = 25\text{ mV}$ , $f = 100\text{ kHz}$	Fig. 9
Output Capacitance	$C_{oss}$		1.8				
Reverse Transfer Capacitance	$C_{rss}$		44.5		pF		
Gate to Source Charge	$Q_{GS}$		268		nC	$V_{DS} = 800\text{ V}$ , $V_{GS} = -4\text{ V}/15\text{ V}$ , $I_D = 350\text{ A}$ , Per IEC60747-8-4 pg 21	
Gate to Drain Charge	$Q_{GD}$		244				
Total Gate Charge	$Q_G$		844				
FET Thermal Resistance, Junction to Case	$R_{th\text{ JC}}$		0.116		$^{\circ}\text{C}/\text{W}$		Fig. 17

**Diode Characteristics (Per Position) ( $T_{VJ} = 25\text{ }^{\circ}\text{C}$  unless otherwise specified)**

Parameter	Symbol	Min.	Typ.	Max.	Unit	Test Conditions	Notes
Diode Forward Voltage	$V_F$		2.0		V	$V_{GS} = -4\text{ V}$ , $I_F = 350\text{ A}$ , $T_{VJ} = 25\text{ }^{\circ}\text{C}$	Fig. 7
			2.5			$V_{GS} = -4\text{ V}$ , $I_F = 350\text{ A}$ , $T_{VJ} = 150\text{ }^{\circ}\text{C}$	
Reverse Recovery Time	$t_{rr}$		24.5		ns	$V_{GS} = -4\text{ V}$ , $I_{SD} = 350\text{ A}$ , $V_R = 800\text{ V}$ $di/dt = 13.0\text{ A/ns}$ , $T_{VJ} = 150\text{ }^{\circ}\text{C}$	Fig. 32
Reverse Recovery Charge	$Q_{rr}$		5.0		$\mu\text{C}$		
Peak Reverse Recovery Current	$I_{rrm}$		341		A		
Reverse Recovery Energy, $T_{VJ} = 25\text{ }^{\circ}\text{C}$ $T_{VJ} = 125\text{ }^{\circ}\text{C}$ $T_{VJ} = 150\text{ }^{\circ}\text{C}$	$E_{rr}$		1.7 2.0 2.0		mJ	$V_{DS} = 600\text{ V}$ , $I_D = 350\text{ A}$ , $V_{GS} = -4\text{ V}/15\text{ V}$ , $R_{G(ext)} = 0.5\text{ }\Omega$ , $L = 25\text{ }\mu\text{H}$	Fig. 14 Note 1
Diode Thermal Resistance, JCT. to Case	$R_{th\text{ JC}}$		0.112		$^{\circ}\text{C}/\text{W}$		Fig. 18

Note:

<sup>1</sup> SiC Schottky diodes do not have reverse recovery energy but still contribute capacitive energy.



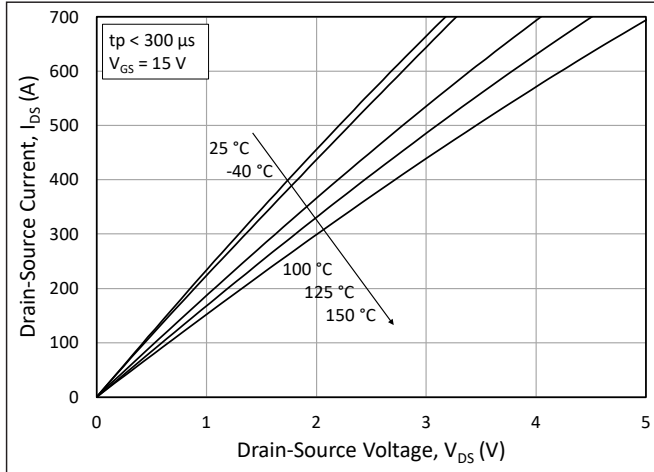
## Module Physical Characteristics

Parameter	Symbol	Min.	Typ.	Max.	Unit	Test Conditions
Package Resistance, M1 (High-Side)	R <sub>3-1</sub>		1.31		mΩ	T <sub>C</sub> = 25 °C, I <sub>SD</sub> = 350 A, Note 2
			1.84			T <sub>C</sub> = 125 °C, I <sub>SD</sub> = 350 A, Note 2
Package Resistance, M2 (Low-Side)	R <sub>1-2</sub>		1.26			T <sub>C</sub> = 25 °C, I <sub>SD</sub> = 350 A, Note 2
			1.77			T <sub>C</sub> = 125 °C, I <sub>SD</sub> = 350 A, Note 2
Stray Inductance	L <sub>Stray</sub>		11.1		nH	Between DC- and DC+, f = 10 MHz
Case Temperature	T <sub>C</sub>	-40		125	°C	
Mounting Torque	M <sub>S</sub>	4	5	5.5	N-m	Baseplate, M6-1.0 bolts
		4	5	5.5		Power Terminals, M6-1.0 bolts
Weight	W		300		g	
Case Isolation Voltage	V <sub>isol</sub>	5			kV	AC, 50 Hz, 1 minute
Clearance Distance		9			mm	Terminal to Terminal
		30				Terminal to Baseplate
Creepage Distance		30				Terminal to Terminal
		40				Terminal to Baseplate

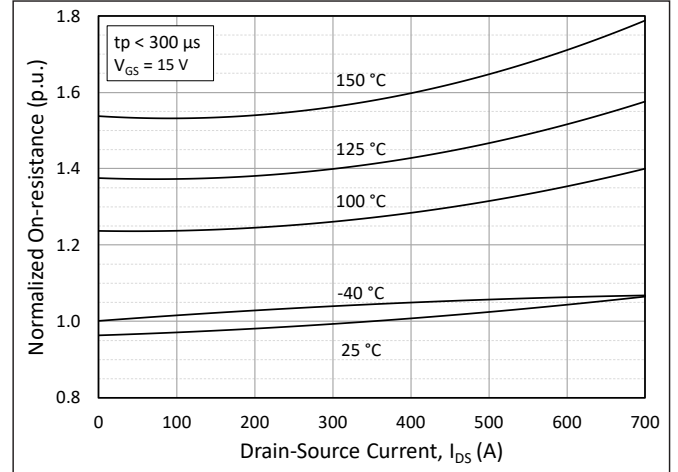
Note:

<sup>2</sup>Total Effective Resistance (Per Switch Position) = MOSFET  $R_{DS(on)}$  + Switch Position Package Resistance

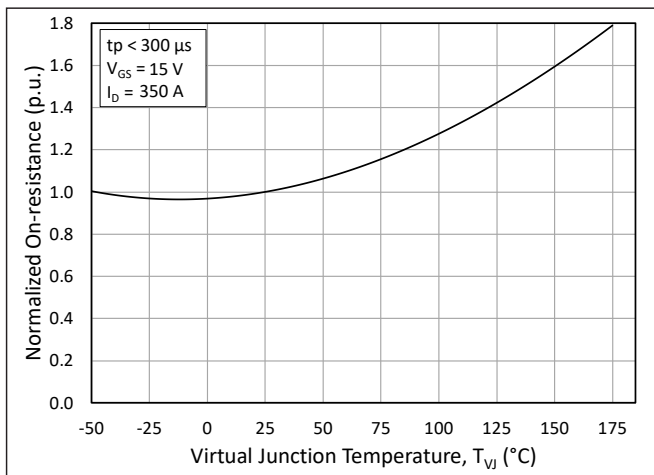
## Typical Performance



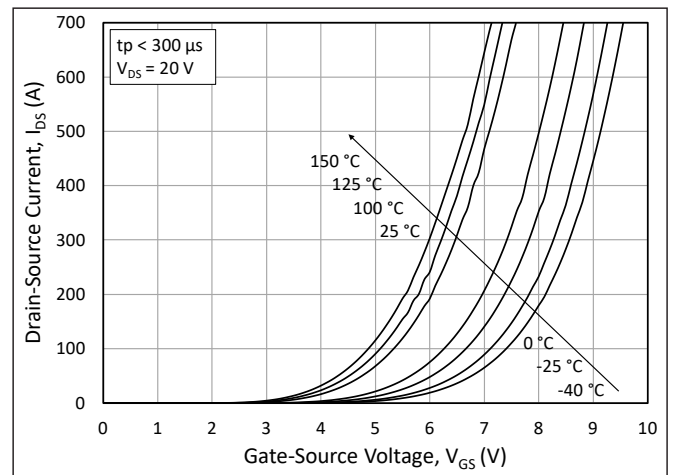
**Figure 1.** Output Characteristics for Various Junction Temperatures



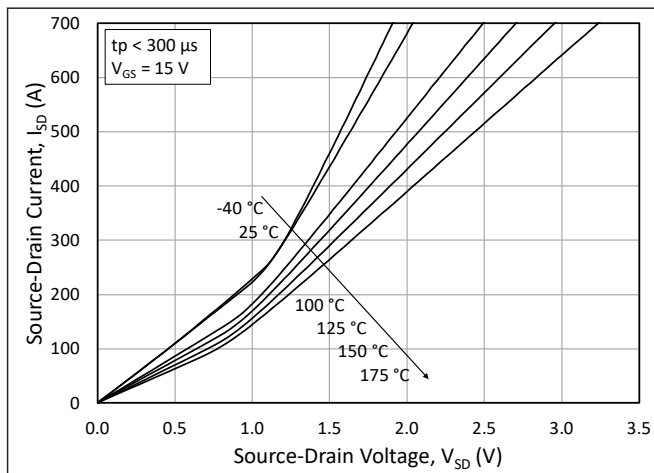
**Figure 2.** Normalized On-State Resistance vs. Drain Current for Various Junction Temperatures



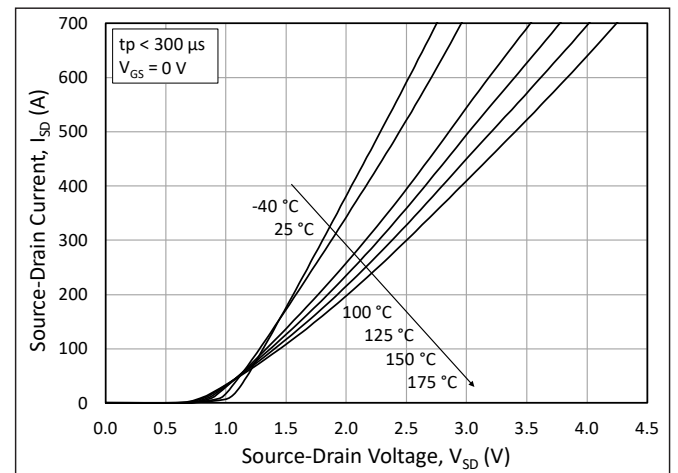
**Figure 3.** Normalized On-State Resistance vs. Junction Temperature



**Figure 4.** Transfer Characteristic for Various Junction Temperatures

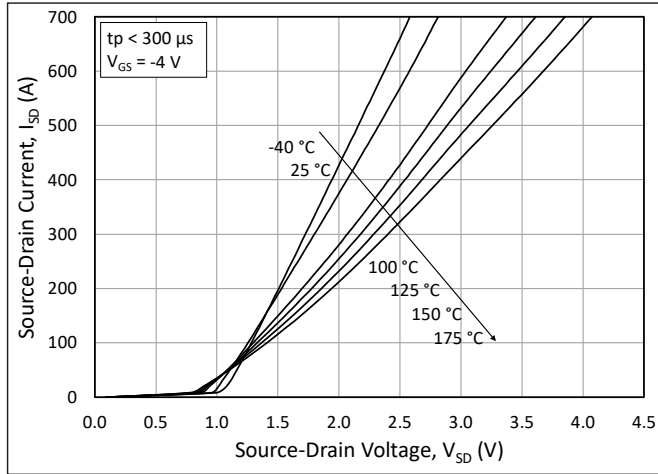


**Figure 5.** 3<sup>rd</sup> Quadrant Characteristic vs. Junction Temperatures at  $V_{GS} = 15 \text{ V}$

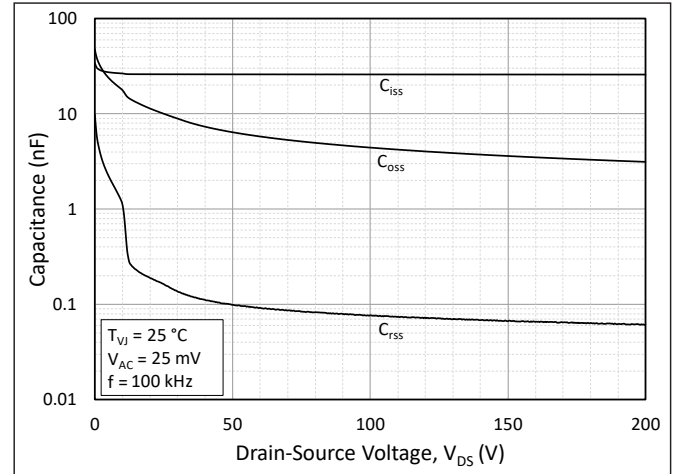


**Figure 6.** 3<sup>rd</sup> Quadrant Characteristic vs. Junction Temperatures at  $V_{GS} = 0 \text{ V}$  (Diode)

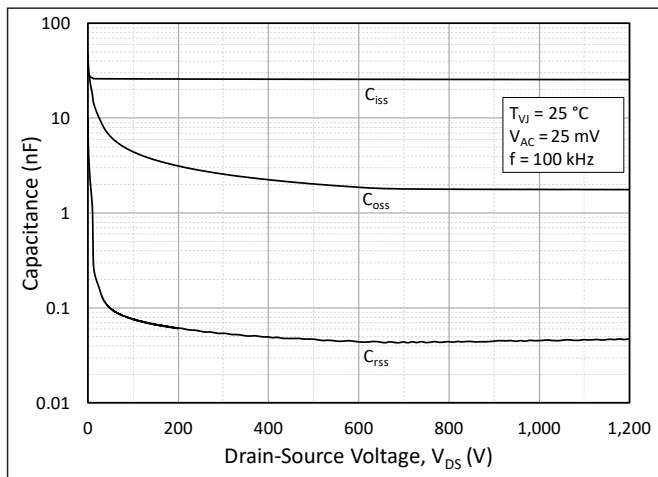
## Typical Performance



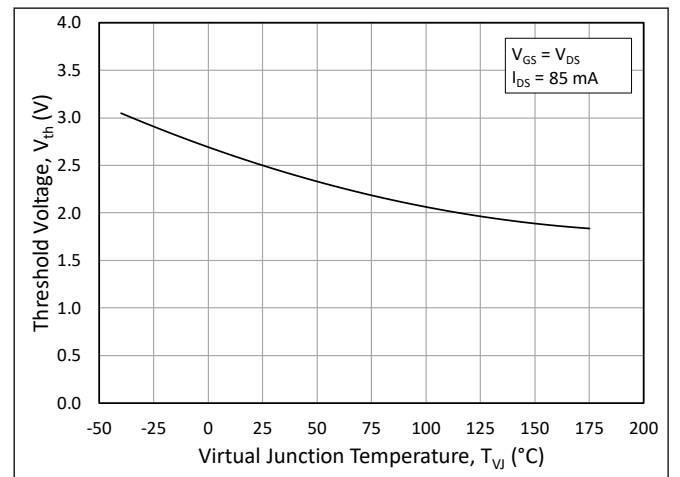
**Figure 7.** 3<sup>rd</sup> Quadrant Characteristic vs. Junction Temperatures at  $V_{GS} = -4$  V (Diode)



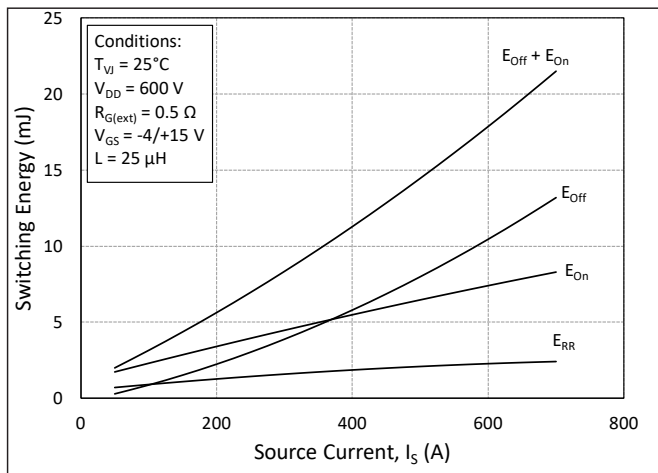
**Figure 8.** Typical Capacitances vs. Drain to Source Voltage (0 - 200V)



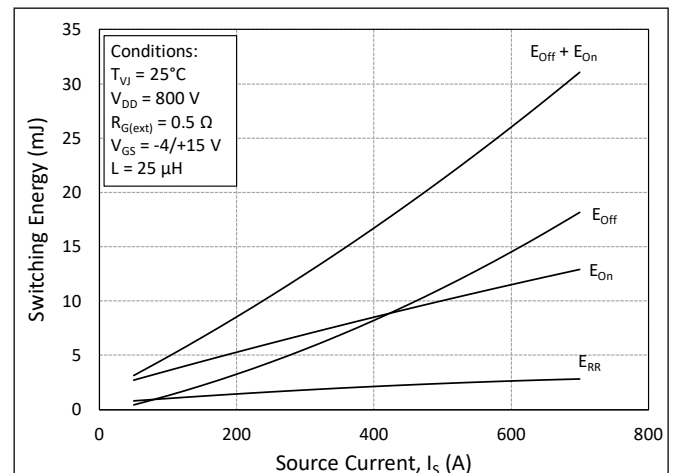
**Figure 9.** Typical Capacitances vs. Drain to Source Voltage (0 - 1200V)



**Figure 10.** Threshold Voltage vs. Junction Temperature

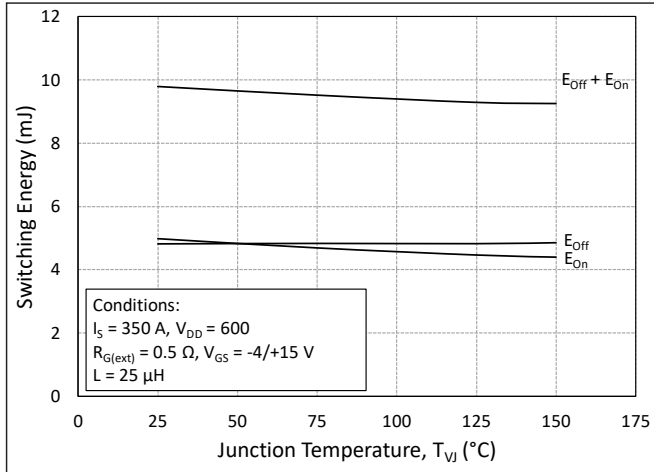


**Figure 11.** Switching Energy vs. Drain Current ( $V_{DS} = 600$  V)

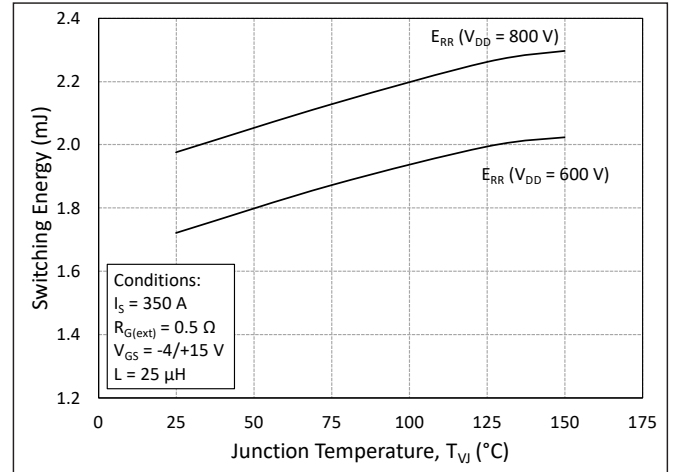


**Figure 12.** Switching Energy vs. Drain Current ( $V_{DS} = 800$  V)

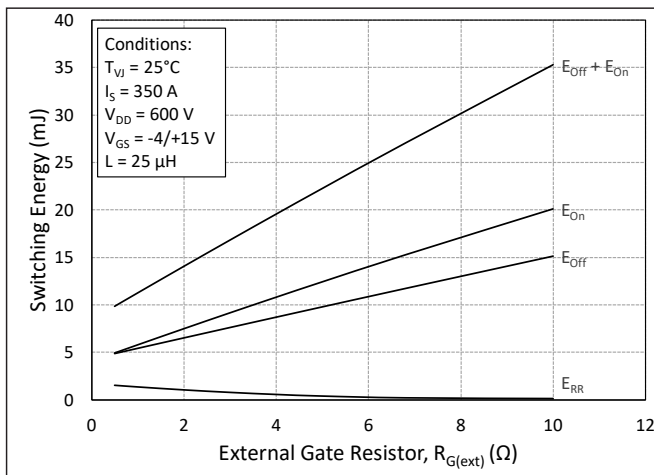
## Typical Performance



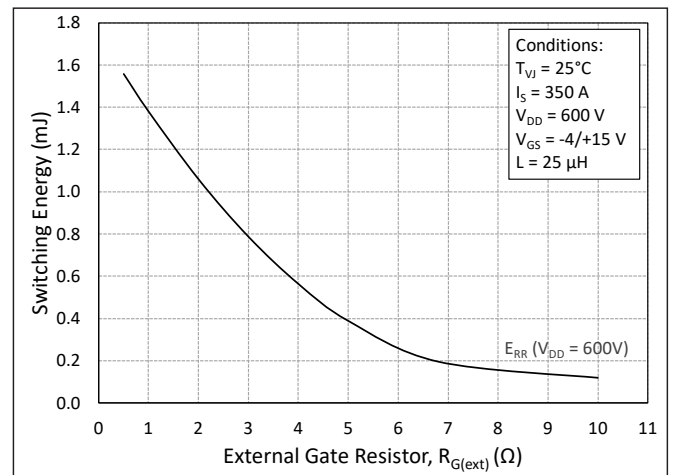
**Figure 13.** MOSFET Switching Energy vs. Junction Temperature



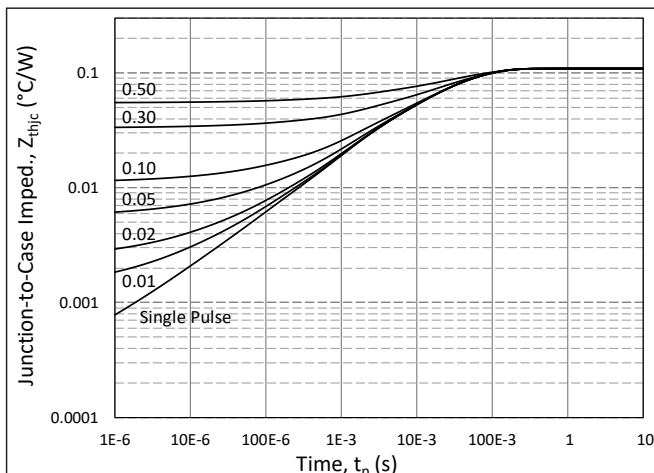
**Figure 14.** Reverse Recovery Energy vs. Junction Temperature



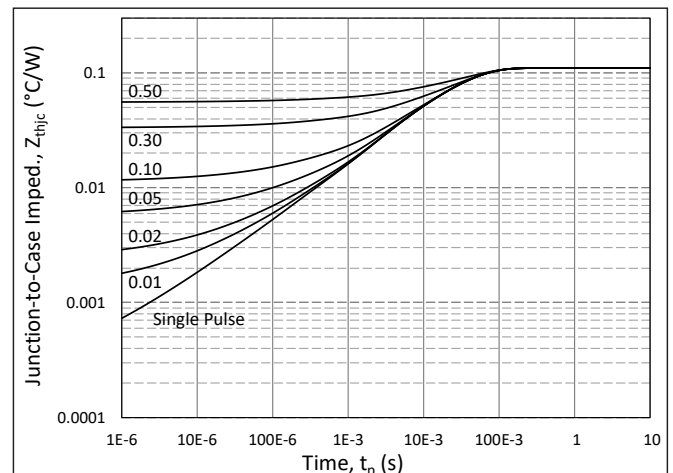
**Figure 15.** MOSFET Switching Energy vs. External Gate Resistance



**Figure 16.** Reverse Recovery Energy vs. External Gate Resistance

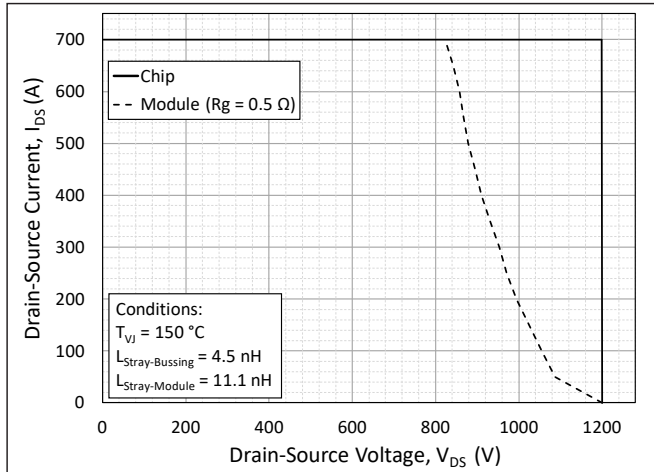


**Figure 17.** MOSFET Junction to Case Transient Thermal Impedance,  $Z_{th(jc)}$  (°C/W)

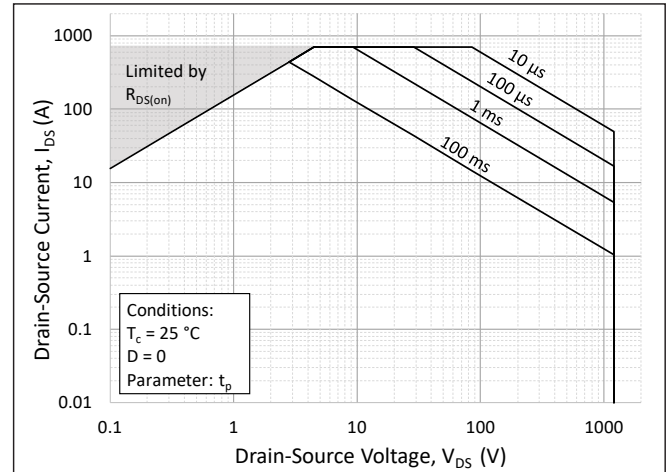


**Figure 18.** Diode Junction to Case Transient Thermal Impedance,  $Z_{th(jc)}$  (°C/W)

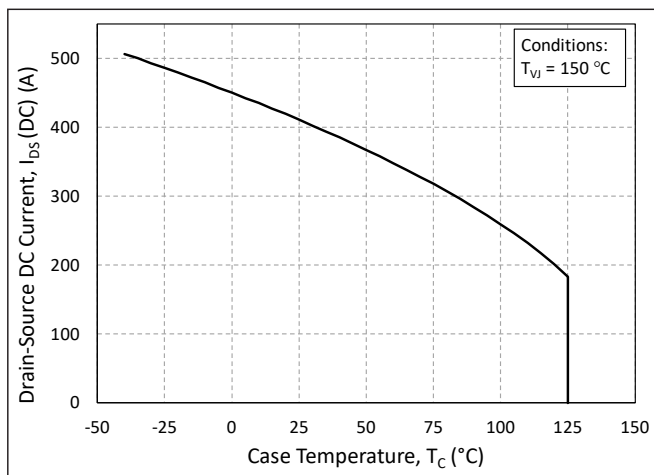
## Typical Performance



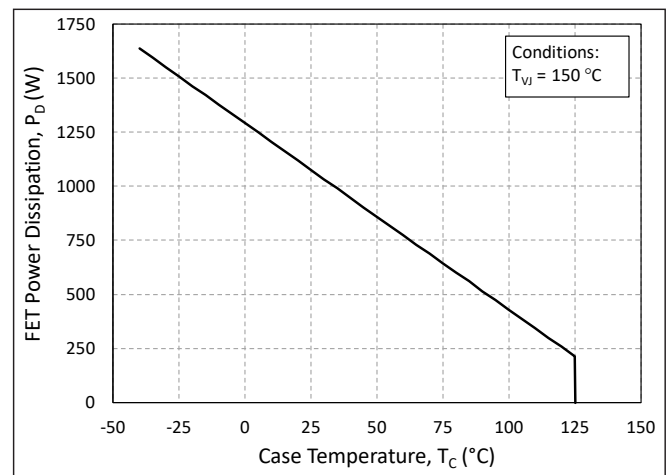
**Figure 19.** Switching Safe Operating Area



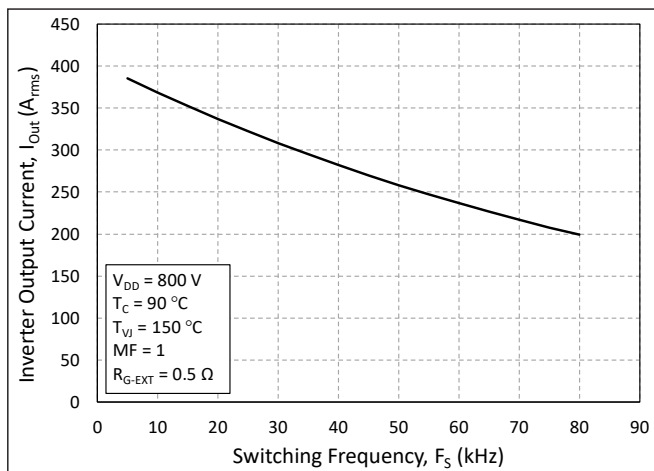
**Figure 20.** Forward Bias Safe Operating Area (FBSOA)



**Figure 21.** Continuous Drain Current Derating vs. Case Temperature

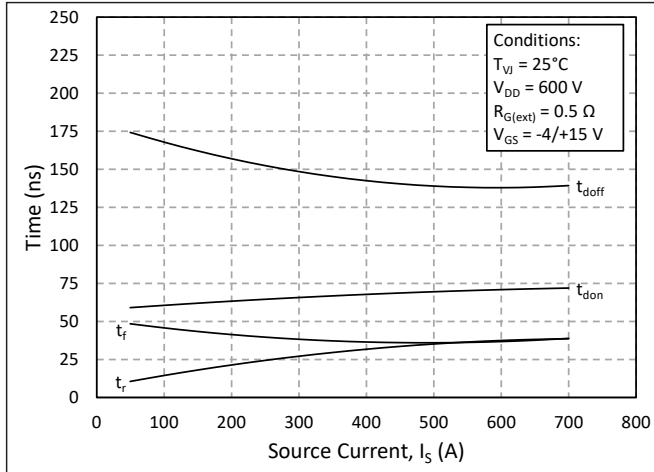


**Figure 22.** Maximum Power Dissipation Derating vs. Case Temperature

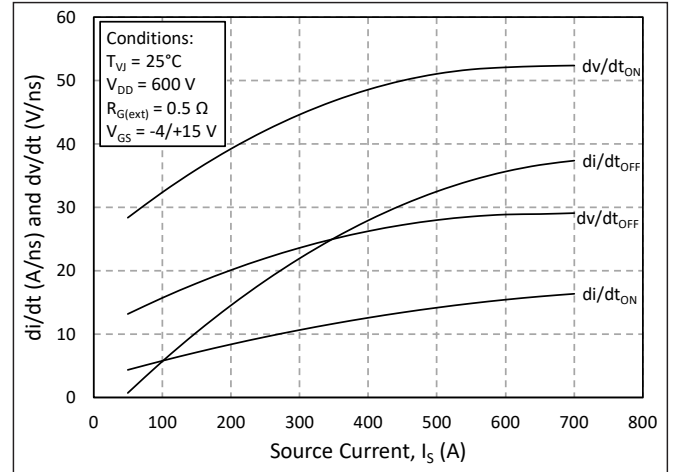


**Figure 23.** Typical Output Current Capability vs. Switching Frequency (Inverter Application)

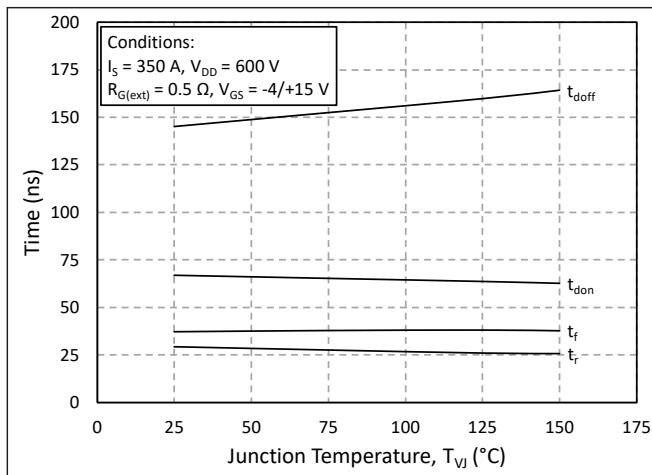
## Timing Characteristics



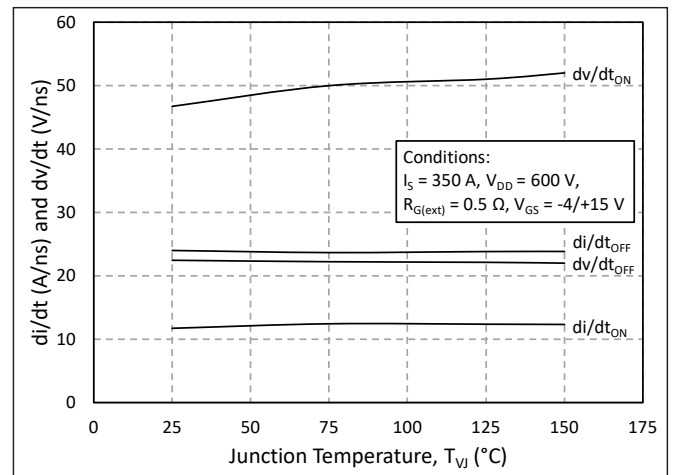
**Figure 24.** Timing vs. Source Current



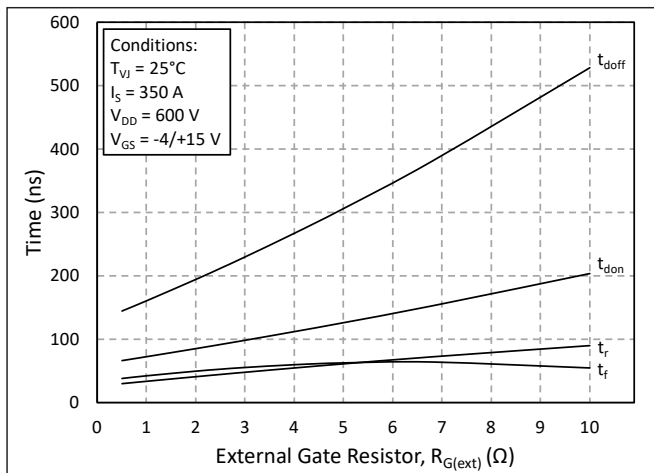
**Figure 25.** dv/dt and di/dt vs. Source Current



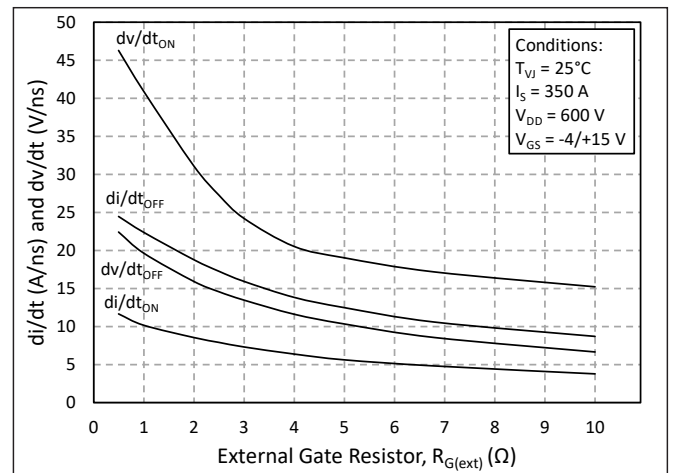
**Figure 26.** Timing vs. Junction Temperature



**Figure 27.** dv/dt and di/dt vs. Junction Temperature



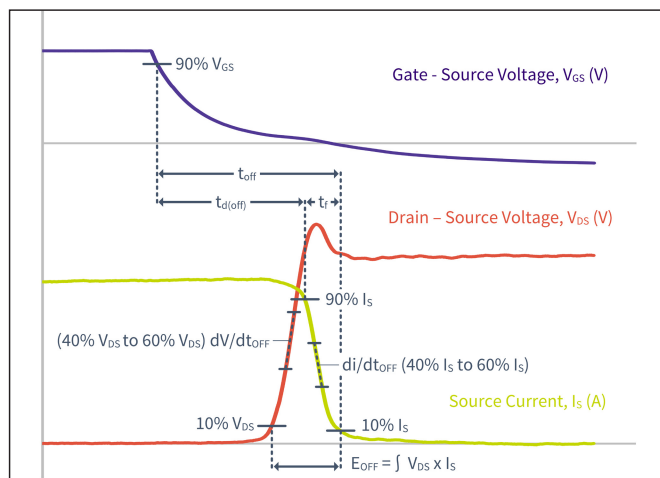
**Figure 28.** Timing vs. External Gate Resistance



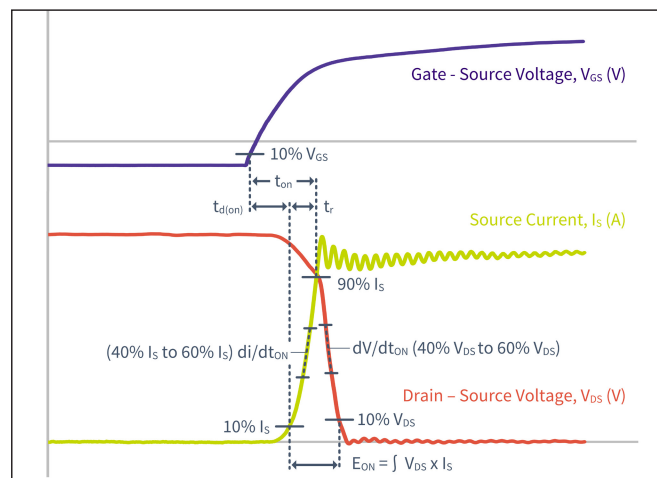
**Figure 29.** dv/dt and di/dt vs. External Gate Resistance



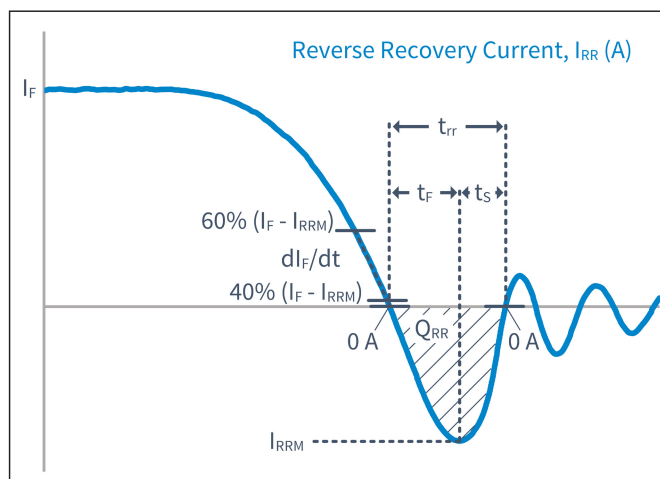
## Definitions



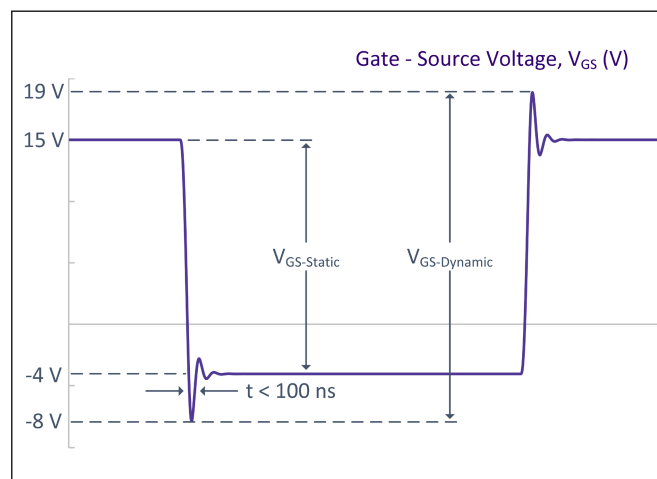
**Figure 30.** Turn-off Transient Definitions



**Figure 31.** Turn-on Transient Definitions



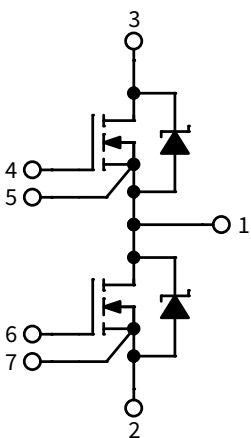
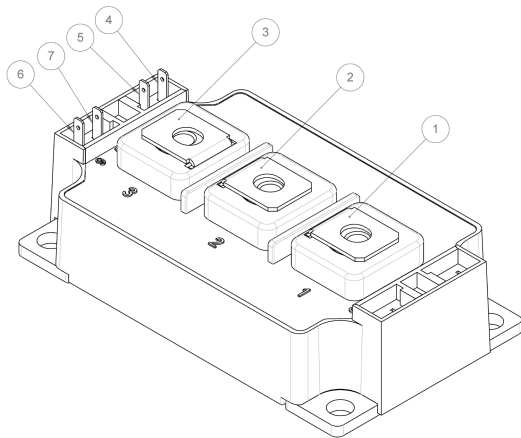
**Figure 32.** Reverse Recovery Definitions



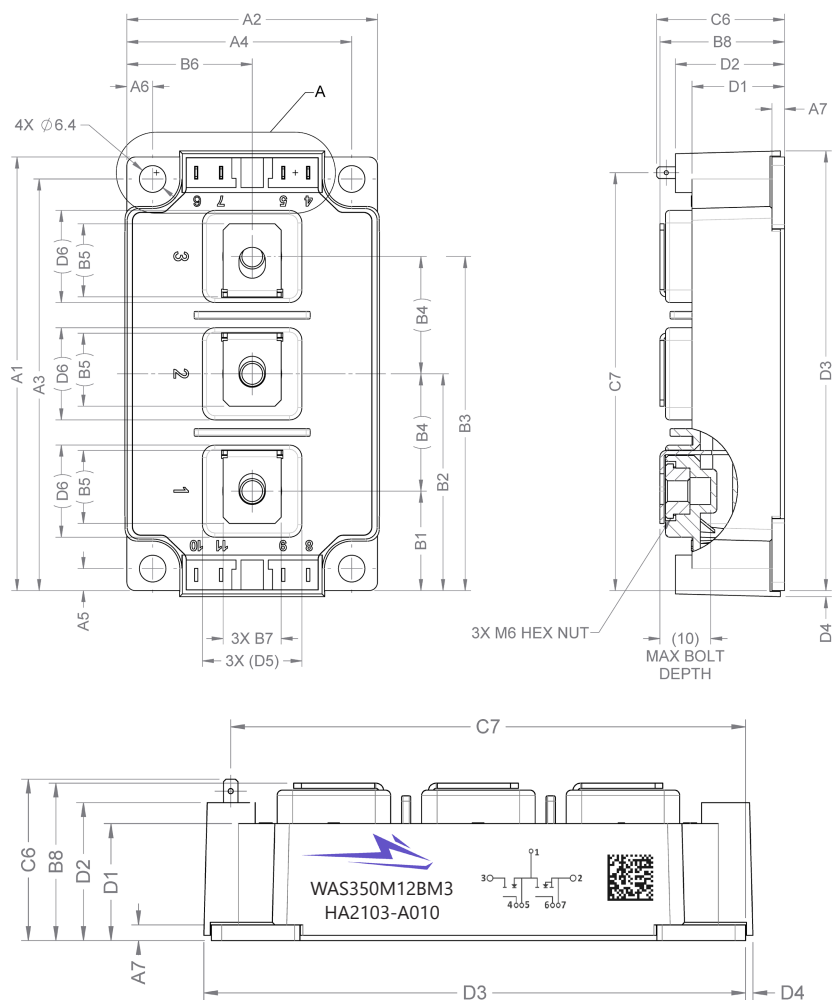
**Figure 33.**  $V_{GS}$  Transient Definitions



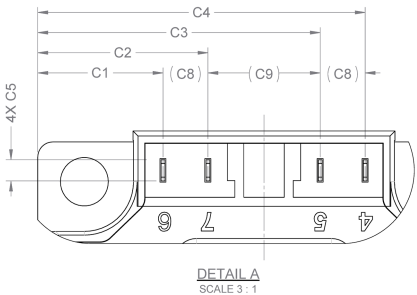
Schematic and Pin Out



Package Dimension (mm)



DIMENSION TABLE		
SYMBOL	DIMENSION	TOLERANCE
A1	103.5	±0.30
A2	60.44	±0.30
A3	98.25	±0.30
A4	54.22	±0.30
A5	5.25	±0.30
A6	6.22	±0.30
A7	3	±0.30
B1	23.75	±0.40
B2	51.75	±0.40
B3	79.75	±0.40
B4	(28)	REF.
B5	(17.43)	REF.
B6	30.23	±0.40
B7	(14)	REF.
B8	30.03	±0.40
C1	16.73	±0.40
C2	22.73	±0.40
C3	37.73	±0.40
C4	43.73	±0.40
C5	2.8	±0.40
C6	30.8	±0.50
C7	99.75	±0.40
C8	(6)	REF.
C9	(15)	REF.
D1	22.3	±0.30
D2	26.3	±0.30
D3	104.95	±0.30
D4	1.45	±0.40
D5	(24)	REF.
D6	(22)	REF.





## Supporting Links & Tools

### Evaluation Tools & Support

- [WAS350M12BM3 PLECS Model](#)
- [KIT-CRD-CIL12N-BM: Dynamic Performance Evaluation Board for the BM2 and BM3 Module](#)
- [SpeedFit 2.0 Design Simulator™](#)
- [Technical Support Forum](#)

### Dual-Channel Gate Driver Board

- [CGD1200HB2P-BM3: Dual Channel Differential Isolated Half Bridge Gate Driver Board](#)
- [CGD12HB00D: Differential Transceiver Daughter Board Companion Tool for Differential Gate Drivers](#)

### Application Notes

- [CPWR-AN35: 62mm Module Thermal Interface Material Application Note](#)
- [CPWR-AN34: 62mm Module Mounting Guide Application Note](#)
- [CPWRAN12: Understanding the Effects of Parasitic Inductance Part 1.](#)
- [CPWRAN13: Understanding the Effects of Parasitic Inductance Part 2.](#)



## Notes & Disclaimer

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