Effective October 2017 Supersedes October 2014

# RL1218 Unshielded radial leaded drum core inductors



#### **Product features**

- Unshielded, leaded drum core
- · Protective sleeving over winding
- Inductance range from 4.7  $\mu H$  to 12,000  $\mu H$
- Current range from 0.20 A to 15 A
- 12.2 mm OD x 18.0 mm through-hole package
- · Ferrite core material

#### Applications

- · LED Drivers and lighting
- Utility meters
- · Appliances and white goods
- Motor drives
- Power supplies
- · General purpose filtering

#### **Environmental data**

- Storage temperature range (Component): -40 °C to +125 °C
- Operating temperature range: -40 °C to +125 °C (ambient plus self-temperature rise)





#### Technical Data 10338 Effective October 2017

#### **Product specifications**

Part Number⁴	OCL¹ (μΗ)±10%	I <sub>rms</sub> <sup>2</sup> (A)	(A)	DCR (Ω) @ +20 °C max.	SRF (MHz) typ.
RL1218-4R7-R	4.7±20%	5.65	15.0	0.017	34
RL1218-8R2-R	8.2±20%	4.75	10.7	0.025	25
RL1218-100-R	10	4.61	10.2	0.026	21
RL1218-150-R	15	4.05	8.00	0.034	11
RL1218-220-R	22	3.64	6.60	0.042	8
RL1218-270-R	27	3.44	5.97	0.047	6
RL1218-330-R	33	3.27	5.45	0.052	5
RL1218-101-R	100	2.31	3.16	0.102	3
RL1218-151-R	150	1.89	2.56	0.159	3
RL1218-181-R	180	1.64	2.34	0.211	3
RL1218-221-R	220	1.53	2.10	0.241	2
RL1218-331-R	330	1.25	1.73	0.366	2
RL1218-561-R	560	0.968	1.33	0.606	1
RL1218-102-R	1000	0.677	0.992	1.23	1
RL1218-152-R	1500	0.597	0.809	1.59	0.81
RL1218-472-R	4700	0.322	0.457	5.46	0.40
RL1218-562-R	5600	0.305	0.418	6.11	0.40
RL1218-682-R	6800	0.263	0.379	8.20	0.36
RL1218-123-R	12,000	0.201	0.286	14.1	0.28

1. Open Circuit Inductance (OCL) Test Parameters: 10 kHz, 0.1  $\rm V_{rms'}$  0.0 Adc, +25  $^{\circ}\rm C$ 

2.1<sub>rms</sub>: DC current for an approximate temperature rise of 40 °C without core loss. Derating is necessary for AC currents. PCB layout, trace thickness and width, air-flow, and proximity of other heat generating components will affect the temperature rise. It is recommended that the temperature of the part not exceed +125 °C under worst case operating conditions verified in the end application. 3.  $\rm I_{sat}$ : Peak current for approximately 5% rolloff at +25 °C

4. Part Number Definition: RL1218-yyy-R

- RL1218 = Product code and size

- yyy= Inductance value in µH, R = decimal point,

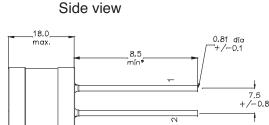
if no R is present then third character = number of zeros.

- "-R" suffix = RoHS compliant

#### **Dimensions - mm**

#### Top view





Part marking: 4xxx

wly R

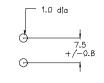
4 = RL1218

xxx = inductance in  $\mu$ H, R = decimal point; if there is no "R" then third character = number of zeros wly = date code, R = revision level

\* Lead length is after the components are trimmed from the packaging tape roll. Do not route traces or vias underneath the inductor

#### Recommended pad layout

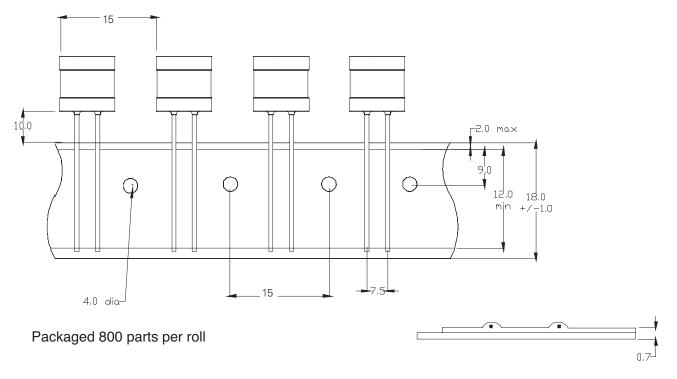
#### Schematic



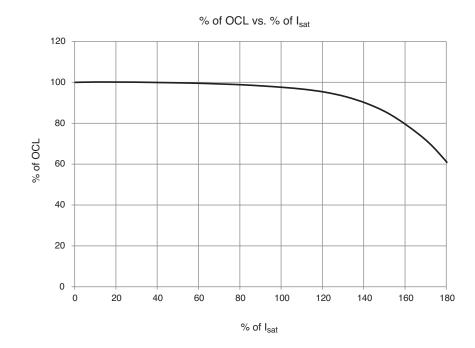


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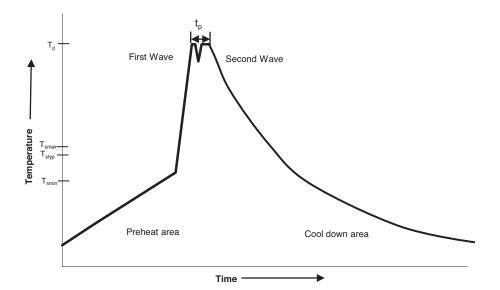
#### Packaging information - mm



#### Inductance characteristics



#### Wave solder profile



Reference EN 61760-1:2006			
Profile Feature	Standard SnPb Solder	Lead (Pb) Free Solder	
Preheat			
Temperature min. (T <sub>smin</sub> )	100°C	100°C	
Temperature typ. (T <sub>styp</sub> )	120°C	120°C	
Temperature max. (T <sub>smax</sub> )	130°C	130°C	
Time ( $T_{smin}$ to $T_{smax}$ ) ( $t_s$ )	70 seconds	70 seconds	
$\Delta$ preheat to max Temeperature	150°C max.	150°C max.	
Peak temperature (T <sub>p</sub> )	235 <sup>°</sup> C - 260 <sup>°</sup> C	250 <sup>°</sup> C - 260 <sup>°</sup> C	
Time at peak temperature (t <sub>n</sub> )	10 seconds max	10 seconds max	
Time at peak temperature (t <sub>p</sub> )	5 seconds max each wave	5 seconds max each wave	
	~ 2 K/s min	~ 2 K/s min	
Ramp-down rate	~3.5 K/s typ	~3.5 K/s typ	
•	~5 K/s max	~5 K/s max	
Time 25°C to 25°C	4 minutes	4 minutes	

#### Manual solder

350°C, 4-5 seconds. (by soldering iron), generally manual, hand soldering is not recommended.

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