# **BUSSMANN** SERIES

# 0603ESDA-MLP1

# **ESD** suppressor



#### **Product features**

- Ultra-low capacitance (0.05 pF) ideal for high speed data applications
- Provides Electro Static Discharge (ESD) protection with fast response time (<1 ns) allowing equipment to pass IEC 61000-4-2 Level 4 test
- Single-line, bi-directional device
- 0603 (1608 metric) compact design utilizes less board space

### **Applications**

- · ESD port protection for mobile/smart phones
- · Game console ESD port protection
- · High speed ESD data port protection
- · Set-top-boxes
- · Tablets, notebooks, netbooks, laptops
- High definition television (HDTV)
- · Media players
- · Digital cameras
- · Medical equipment
- Computers and peripherals ESD port protection
- · Consumer electronics

#### **Ordering information**

 Specify part number and packaging suffix (e.g. 0603ESDA-MLP1) 0603ESDA-MLP = part number, 1 = form designation)

#### **Packaging suffixes**

• 1 (Dip termination, tape and reel, 5000 parts per 7" diameter reel)

# **Environmental compliance**





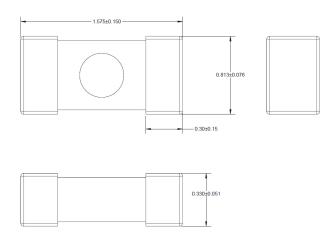


## **Product specifications**

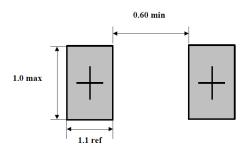
| Part number⁴  | Rated<br>voltage<br>(V <sub>dc</sub> )<br>maximum | Clamping<br>voltage¹<br>(V) typical | Trigger<br>voltage²<br>(V) typical | Capacitance<br>@ 1 MHz (pF)<br>typical | Capacitance<br>@ 1 MHz (pF)<br>maximum | Attenuation<br>change (0–6<br>GHz) (dB)<br>typical | Leakage<br>current @<br>12 V <sub>dc</sub> (nA)<br>typical | ESD<br>capability<br>IEC61000-4-<br>2 Direct<br>discharge<br>(kV) typical | ESD<br>capability<br>IEC61000-4-<br>2 Air<br>discharge<br>(kV) typical | ESD pulse<br>withstand³<br>typical |
|---------------|---|-------------------------------------|------------------------------------|--|--|--|--|---|--|------------------------------------|
| 0603ESDA-MLP1 | 30  | 35                                  | 300                                | 0.05                                   | 0.15                                   | -0.2   | <1.0   | 8.0   | 15   | >1000                              |

- Clamping voltage: Per IEC61000-4-2, Level 4 waveform (8 kV direct 30 A) measured 30 ns after initial pulse.
- 2. Trigger voltage: Trigger measurement made using transmission line pulse (TLP) method.
- 3. Minor shifting in characteristics may be observed over multiple ESD pulses at very rapid rate.
- 4. Part number definition: 0603ESDA-MLP1 0603ESDA= Product code and size
  - -MLP= Form designation
- -1= Packaging suffix

#### Dimensions-mm



#### Recommended pad layout



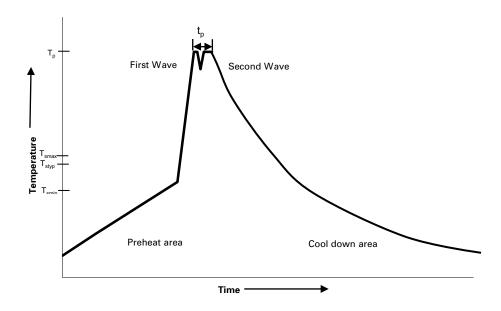
### **Design considerations**

The location in the circuit for the 0603ESDA-MLP has to be carefully determined. For better performance, the device should be placed as close to the signal input as possible and ahead of any other component. Due to the high current associated with an ESD event, it is recommended to use a "0-stub" pad design (pad directly on the signal/data line and second pad directly on common ground).

# **General specifications**

| Operating temperature: - 55 °C to +125 °C           |
|---|
| Storage temperature (component): - 55 °C to +125 °C |
| Chemical resistance: ASTM D-543                     |
| Vibration: MIL-STD-202F method 201A                 |
| Humidity (steady state): MIL-STD-883, method 1004.7 |
| Thermal shock: MIL-STD-202F method 107G             |
| Solderability: MIL-STD-202 Method 208               |
| ESD endurance: IEC 61000-4-2                        |

# Wave solder profile



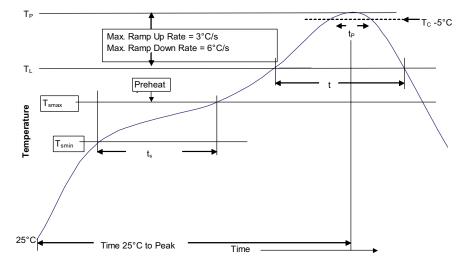
# Reference EN 61760-1:2006

| Profile feat                               | cure   | Standard SnPb solder                      | Lead (Pb) free solder                     |  |  |
|--|--|---|---|--|--|
| Preheat                                    | • Temperature min. (T <sub>smin</sub> )                          | 100 °C                                    | 100 °C                                    |  |  |
|  | • Temperature typ. (T <sub>Styp</sub> )                          | 120 °C                                    | 120 °C                                    |  |  |
|  | • Temperature max. (T <sub>smax</sub> )                          | 130 °C                                    | 130 °C                                    |  |  |
|  | Time (T <sub>smin</sub> to T <sub>smax</sub> ) (t <sub>s</sub> ) | 70 seconds                                | 70 seconds                                |  |  |
| $\Delta$ preheat to max Temperature        |  | 150 °C max.                               | 150 °C max.                               |  |  |
| Peak temperature (Tp)*                     |  | 235 °C − 260 °C                           | 250 °C − 260 °C                           |  |  |
| Time at peak temperature (t <sub>p</sub> ) |  | 10 seconds max<br>5 seconds max each wave | 10 seconds max<br>5 seconds max each wave |  |  |
| Ramp-down r                                | ate  | ~ 2 K/s min<br>~3.5 K/s typ<br>~5 K/s max | ~ 2 K/s min<br>~3.5 K/s typ<br>~5 K/s max |  |  |
| Time 25 °C to 25 °C                        |  | 4 minutes                                 | 4 minutes                                 |  |  |

#### Manual solder

+350 °C (4-5 seconds by soldering iron), generally manual/hand soldering is not recommended.

### Solder reflow profile



 $_{T_c$  -5°C Table 1 - Standard SnPb solder (T $_c$ )

| Package<br>thickness | Volume<br>mm3<br><350 | Volume<br>mm3<br>≥350 |
|----------------------|-----------------------|-----------------------|
| <2.5 mm)             | 235 °C                | 220 °C                |
| ≥2.5 mm              | 220 °C                | 220 °C                |

Table 2 - Lead (Pb) free solder (T<sub>C</sub>)

| Package<br>thickness | Volume<br>mm³<br><350 | Volume<br>mm³<br>350 - 2000 | Volume<br>mm³<br>>2000 |
|----------------------|-----------------------|-----------------------------|------------------------|
| <1.6 mm              | 260 °C                | 260 °C                      | 260 °C                 |
| 1.6 – 2.5 mm         | 260 °C                | 250 °C                      | 245 °C                 |
| >2.5 mm              | 250 °C                | 245 °C                      | 245 °C                 |

#### Reference J-STD-020

| Profile feature  | Standard SnPb solder     | Lead (Pb) free solder    |  |
|--|--------------------------|--------------------------|--|
| Preheat and soak • Temperature min. (T <sub>smin</sub> )                       | 100 °C                   | 150 °C                   |  |
| Temperature max. (T <sub>smax</sub> )  | 150 °C                   | 200 °C                   |  |
| • Time (T <sub>smin</sub> to T <sub>smax</sub> ) (t <sub>s</sub> )             | 60-120 seconds           | 60-120 seconds           |  |
| Ramp up rate $T_L$ to $T_p$  | 3 °C/ second max.        | 3 °C/ second max.        |  |
| Liquidous temperature (TL) Time (t <sub>L</sub> ) maintained above $T_L$       | 183 °C<br>60-150 seconds | 217 °C<br>60-150 seconds |  |
| Peak package body temperature (Tp)*  | Table 1                  | Table 2                  |  |
| Time $(t_p)^*$ within 5 °C of the specified classification temperature $(T_c)$ | 20 seconds*              | 30 seconds*              |  |
| Ramp-down rate (T <sub>p</sub> to T <sub>L</sub> )                             | 6 °C/ second max.        | 6 °C/ second max.        |  |
| Time 25 °C to peak temperature   | 6 minutes max.           | 8 minutes max.           |  |

<sup>\*</sup> Tolerance for peak profile temperature (T<sub>n</sub>) is defined as a supplier minimum and a user maximum.

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