

SAW RF uplink filter
Base stations
LTE band 11 and LTE band 21

Series/type: B5128

Ordering code: B39142B5128U410

Date: August 03, 2017

Version: 2.4

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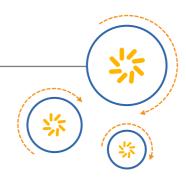
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RF360 Europe GmbH
A Qualcomm – TDK Joint Venture



SAW components

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SAW RF uplink filter 1446.45 MHz

Data sheet

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SAW RF uplink filter

1446.45 MHz

Data sheet

Table of contents

1 Application	4
2 <u>Features</u>	4
3 <u>Package</u>	5
4 Pin configuration	5
5 Matching circuit	
6 Characteristics	
7 Maximum ratings	
8 Transmission coefficient	
9 Return loss	10
10 <u>Packing material</u>	11
11 <u>Marking</u>	14
12 Soldering profile	15
13 Annotations	16
14 Cautions and warnings	
Important notes.	



SAW RF uplink filter

1446.45 MHz

Data sheet

1 Application

- Low-loss RF filter for BTS systems
- Low amplitude ripple
- Usable pass band 37.1 MHz
- Unbalanced to unbalanced operation
- No matching required for operation at 50 Ω

2 Features

- Package code DCC6C
- Package size 3.0±0.1 mm × 3.0±0.1 mm
- Package height 1.1±0.125 mm
- Approximate weight 0.04 g
- RoHS compatible
- Package for Surface Mount Technology (SMT)
- Ni/Au-plated terminals
- Lead free soldering compatible with J-STD20C
- Electrostatic Sensitive Device (ESD)
- Moisture Sensitivity Level 1 (MSL1)

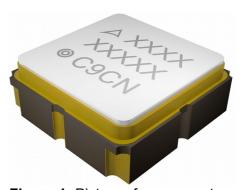


Figure 1: Picture of component with example of product marking.

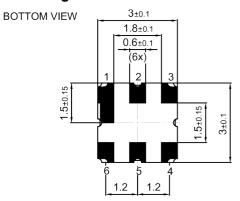


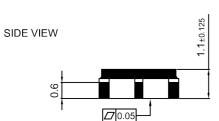
SAW RF uplink filter

1446.45 MHz

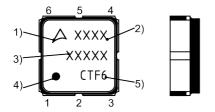
Data sheet

3 Package





TOP VIEW SIDE VIEW



- 1) Company logo
- 2) Device designation
- 3) Last five digits of the lot number
- 4) Marking for pad number 1
- 5) Example of production location and date code

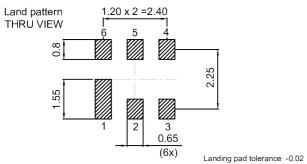


Figure 2: Drawing of package. See Sec. Package information (p. 17).

4 Pin configuration

- 2 Input (Input unbalanced)
- 5 Output (Output unbalanced)
- 1, 3, 4, 6 Ground (To be grounded)



SAW components B5128
SAW RF uplink filter 1446.45 MHz

Data sheet

5 Matching circuit

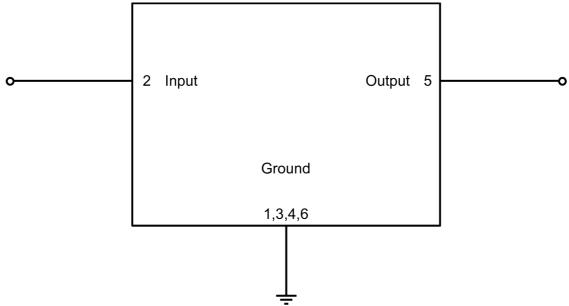


Figure 3: Schematic of matching circuit. No external matching components required.



SAW RF uplink filter 1446.45 MHz

Data sheet

6 Characteristics

Temperature range for specification $T_{\text{SPEC}} = -40 \,^{\circ}\text{C} \dots +105 \,^{\circ}\text{C}$ Input terminating impedance $Z_{\text{IN}} = 50 \,\Omega$

Output terminating impedance $Z_{\text{IN}} = 50 \Omega$ $Z_{\text{OUT}} = 50 \Omega$

Characteristics				$\begin{array}{c} \text{min.} \\ \text{for } T_{\text{SPEC}} \end{array}$	typ. @ +25 °C	$\begin{array}{c} \text{max.} \\ \text{for } T_{\text{\tiny SPEC}} \end{array}$	
Center frequency			f _C	<u> </u>	1446.45	_	MHz
Maximum insertion attenuation			α_{max}				
	1427.9 1465	MHz		_	2.5	3.0 ¹⁾	dB
	1427.9 1465	MHz		_	2.5	3.5	dB
Amplitude ripple (p-p)			Δα				
	1427.9 1465	MHz		_	0.8	1.3 ¹⁾	dB
	1427.9 1465	MHz		_	0.8	1.8	dB
	1447.9 1462.9	MHz		_	0.6	0.91)	dB
	1447.9 1462.9	MHz		_	0.6	1.1	dB
Minimum return loss			α				
@ input port	1427.9 1465	MHz		10 ¹⁾	13	_	dB
	1427.9 1465	MHz		8.0	13	_	dB
@ output port	1427.9 1465	MHz		8.01)	10	_	dB
	1427.9 1465	MHz		6.0	10	_	dB
Minimum attenuation			$\alpha_{_{min}}$				
	1110 1398	MHz		20	29	_	dB
	1398 1408	MHz		5 ¹⁾	24	_	dB
	1398 1408	MHz		4.3	24	_	dB
	1495.9 1500	MHz		20	44	_	dB
	1500 1510.9	MHz		35	46	_	dB
	1600 1650	MHz		30	54	1	dB

Valid for temperature $T = -40 \,^{\circ}\text{C...} + 85 \,^{\circ}\text{C.}$



SAW components	B5128
SAW RF uplink filter	1446.45 MHz

Data sheet

7 Maximum ratings

Operable temperature	T _{OP} = -40 °C +125 °C	
Storage temperature	T _{STG} ¹⁾ = −40 °C +125 °C	
DC voltage	$ V_{\rm DC} = 5.0 \rm V$	
ESD voltage	$V_{\rm ESD}^{2)} = 50 \text{ V}$	Machine model.
Input power @ input port: 1427.9 1465 MHz	P _{IN} = 10 dBm	Continuous wave for 100000 h @ 85 °C.

Not valid for packaging material. Storage temperature for packaging material is −25 °C to +40 °C.

²⁾ According to JESD22-A115B (MM – Machine Model), 10 negative & 10 positive pulses.



SAW RF uplink filter

1446.45 MHz

Data sheet

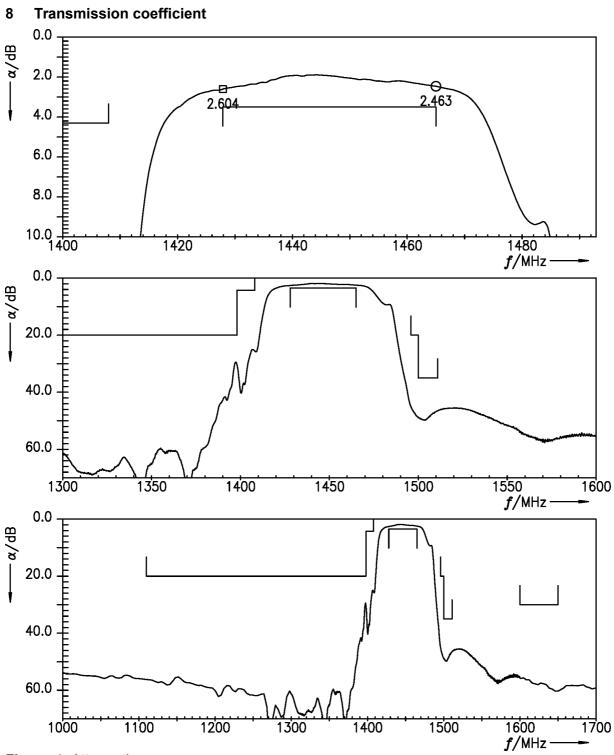


Figure 4: Attenuation.



SAW RF uplink filter

1446.45 MHz

Data sheet

9 Return loss

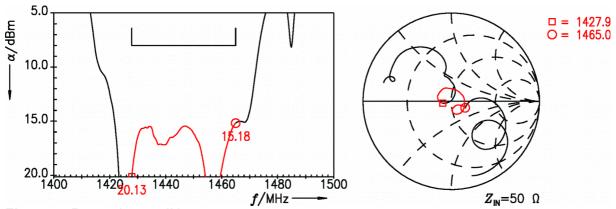


Figure 5: Return loss at IN port.

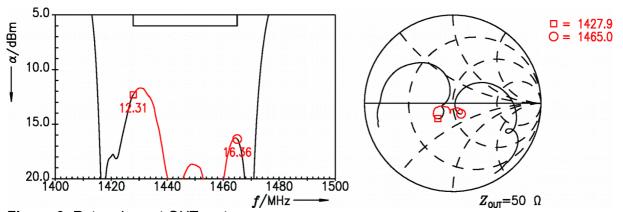


Figure 6: Return loss at OUT port.



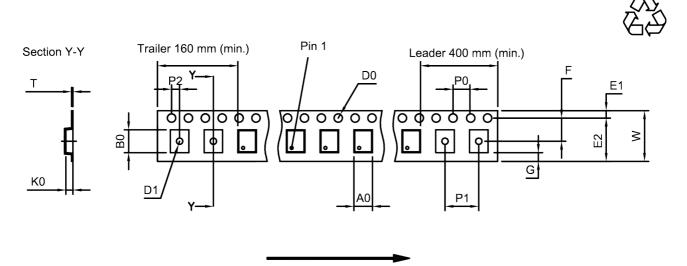
SAW RF uplink filter

1446.45 MHz

Data sheet

10 Packing material

10.1 Tape



User direction of unreeling

Figure 7: Drawing of tape (first-angle projection) with tape dimensions according to Table 1.

A ₀	3.25±0.1 mm	E ₂	10.25 mm (min.)	P ₁	4.0±0.1 mm
B ₀	3.3±0.1 mm	F	5.5±0.05 mm	P ₂	2.0±0.1 mm
D ₀	1.5+0.1/-0 mm	G	0.75 mm (min.)	T	0.2±0.05 mm
D ₁	1.5 mm (min.)	K	1.5±0.1 mm	W	12.0+0.3/-0.1 mm
E ₁	1.75±0.1 mm	Po	4.0±0.1 mm		

Table 1: Tape dimensions.



SAW RF uplink filter 1446.45 MHz

Data sheet

10.2 Reel with diameter of 180 mm

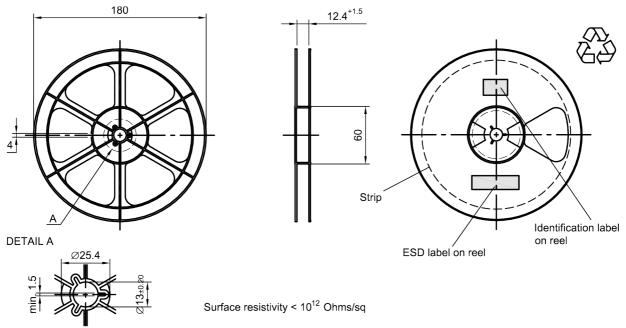


Figure 8: Drawing of reel (first-angle projection) with diameter of 180 mm.

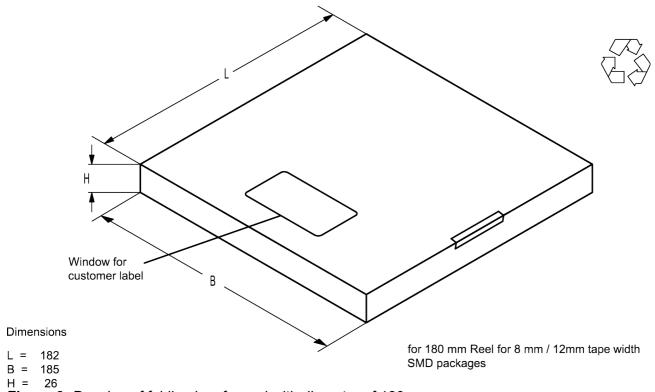


Figure 9: Drawing of folding box for reel with diameter of 180 mm.



SAW RF uplink filter 1446.45 MHz

Data sheet

10.3 Reel with diameter of 330 mm

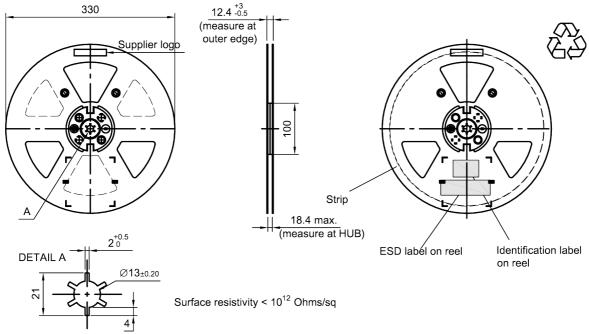


Figure 10: Drawing of reel (first-angle projection) with diameter of 330 mm.

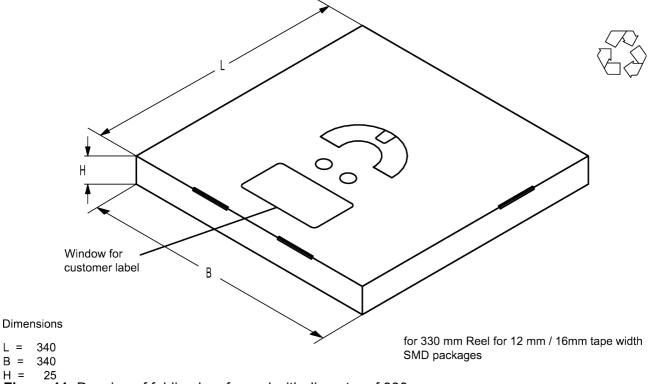


Figure 11: Drawing of folding box for reel with diameter of 330 mm.



SAW RF uplink filter

1446.45 MHz

Data sheet

11 Marking

Products are marked with device designation, lot number, as well as production location and date code.

■ Device designation: The 4-character device designation of the ordering code is used for the marking.

Example for 4-character device designation: B3xxxxB1234xxxx

■ Lot number: The last 5 digits of the lot number are used for the marking.

Example: <u>12345</u>

■ Production location and date code: The production location is Wuxi (encoded in the first character 'C'). The production date code is encoded in the last three characters according to Table 2.

1 st digit (day)					2 nd digit (year)			3 rd digit (month)					
Day	Code	Day	Code	Day	Code	Year	Code	Year	Code	Month	Code	Month	Code
1	1	11	Α	21	М	2010	Α	2022	Р	Jan	1	Jul	7
2	2	12	В	22	N	2011	В	2023	R	Feb	2	Aug	8
3	3	13	С	23	Р	2012	С	2024	S	Mar	3	Sep	9
4	4	14	D	24	R	2013	D	2025	Т	Apr	4	Oct	0
5	5	15	E	25	S	2014	E	2026	U	May	5	Nov	N
6	6	16	F	26	Т	2015	F	2027	V	Jun	6	Dec	D
7	7	17	Н	27	U	2016	Н	2028	W				
8	8	18	J	28	V	2017	J	2029	Х				
9	9	19	K	29	W	2018	K	2030	Z				
10	0	20	L	30	Х	2019	L	2031	Α				
				31	Z	2020	М	2032	В				
						2021	N	and	so on				

Table 2: Production date code.

Example of how to decode production location and date code:

Code: C T F 6

Location: C \rightarrow Wuxi Day: T \rightarrow 26th Year: F \rightarrow 2015 Month: 6 \rightarrow June



SAW components	B5128
SAW RF uplink filter	1446.45 MHz

Data sheet

12 Soldering profile

The recommended soldering process is in accordance with IEC $60068-2-58-3^{rd}$ edit and IPC/JEDEC J-STD-020B.

ramp rate	≤ 3 K/s
preheat	125 °C to 220 °C, 150 s to 210 s, 0.4 K/s to 1.0 K/s
T > 220 °C	30 s to 70 s
T > 230 °C	min. 10 s
T > 245 °C	max. 20 s
<i>T</i> ≥ 255 °C	-
peak temperature T_{peak}	250 °C +0/-5 °C
wetting temperature T_{min}	230 °C +5/-0 °C for 10 s ± 1 s
cooling rate	≤ 3 K/s
soldering temperature T	measured at solder pads

Table 3: Characteristics of recommended soldering profile for lead-free solder (Sn95.5Ag3.8Cu0.7).

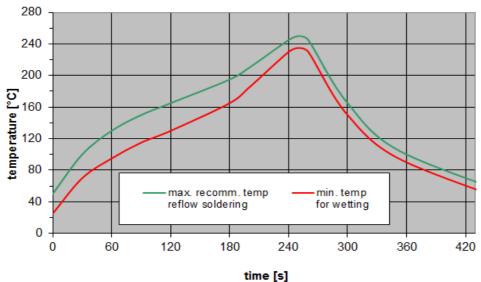


Figure 12: Recommended reflow profile for convection and infrared soldering – lead-free solder.



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Data sheet

13 Annotations

13.1 Matching coils

See TDK inductor pdf-catalog http://www.tdk.co.jp/tefe02/coil.htm#aname1 and Data Library for circuit simulation http://www.tdk.co.jp/etvcl/index.htm.

13.2 RoHS compatibility

ROHS-compatible means that products are compatible with the requirements according to Art. 4 (substance restrictions) of Directive 2011/65/EU of the European Parliament and of the Council of June 8th, 2011, on the restriction of the use of certain hazardous substances in electrical and electronic equipment ("Directive") with due regard to the application of exemptions as per Annex III of the Directive in certain cases.

13.3 Scattering parameters (S-parameters)

The pin/port assignment is available in the headers of the S-parameter files. Please contact your local RF360 sales office.



SAW RF uplink filter 1446.45 MHz

Data sheet

14 Cautions and warnings

14.1 Display of ordering codes for RF360 products

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14.2 Material information

Due to technical requirements components may contain dangerous substances. For information on the type in question please also contact one of our sales offices.

For information on recycling of tapes and reels please contact one of our sales offices.

14.3 Moldability

Before using in overmolding environment, please contact your local RF360 sales office.

14.4 Package information

Landing area

The printed circuit board (PCB) land pattern (landing area) shown is based on RF360 internal development and empirical data and illustrated for example purposes, only. As customers' SMD assembly processes may have a plenty of variants and influence factors which are not under control or knowledge of RF360, additional careful process development on customer side is necessary and strongly recommended in order to achieve best soldering results tailored to the particular customer needs.

Dimensions

Unless otherwise specified all dimensions are understood using unit millimeter (mm).

Projection method

Unless otherwise specified first-angle projection is applied.



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