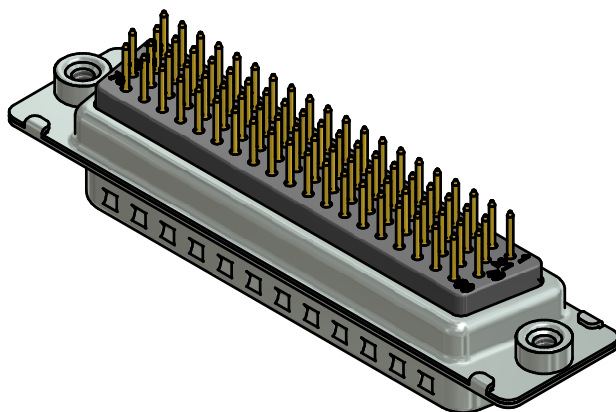
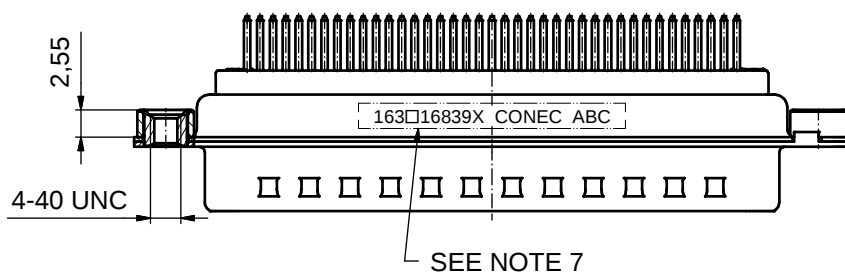
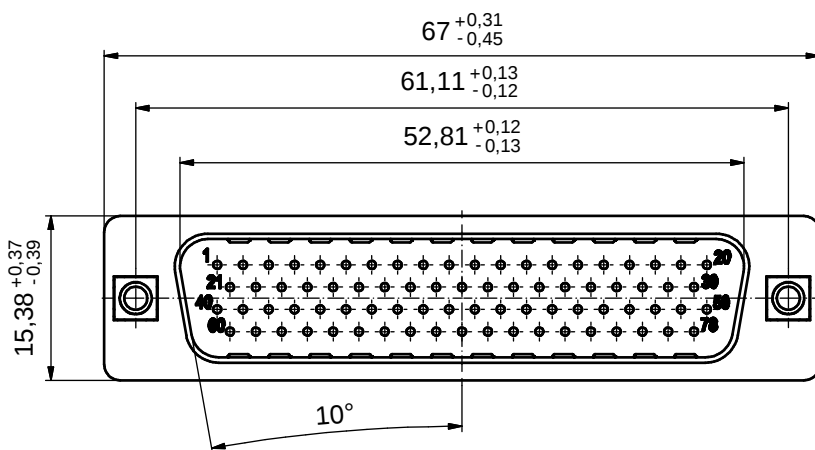
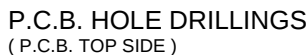




1. METALSHELLS: STEEL; min. 315µin TIN over 40-80µin NICKEL
2. INSULATORS: PBT GF UL 94 V-0, BLACK
3. CONTACTS: COPPER ALLOY; PLATING (SEE PART NO):
 - ☐ PLEASE ADD A for GOLD FLASH over NICKEL (PREFERRED TYPE)
 - ☐ PLEASE ADD B for 20µin HARD GOLD over min. 50µin NICKEL
 - ☐ PLEASE ADD C for 30µin HARD GOLD over min. 50µin NICKEL
4. THREADED INSERTS:
 - COPPER ALLOY; 200µin TIN over 80µin NICKEL
5. COLLARS: COPPER ALLOY; min. 200µin TIN over 80µin NICKEL
6. MAXIMUM TORQUE VALUE FOR THREAD: 6 in.LB
7. CONNECTOR IS PART MARKED:

163	16839X	CONEC	ABC
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								material: SEE NOTES		
					date	name	title: D-SUB HD MALE 78pos. SOLDER PIN STRAIGHT with threaded insert			
					drawn	24.07.13				Schmidt
					appd.	24.07.13				Koch
					norm					
					d-old		dwg no:		DIN- A3 sh: 1	
	a	Original					16K1A3289			
	rev.	description	date	name			part no:		163□16839X (see note 3)	

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