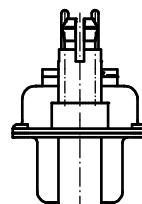
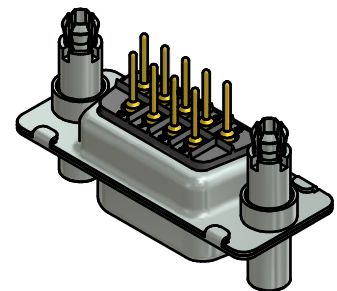
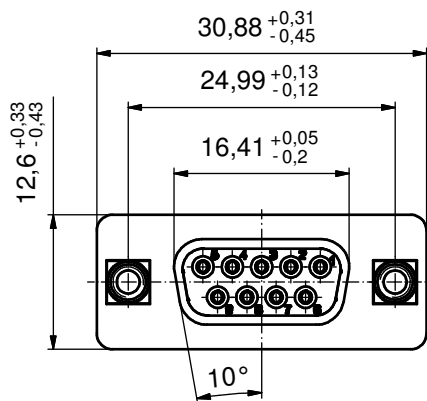
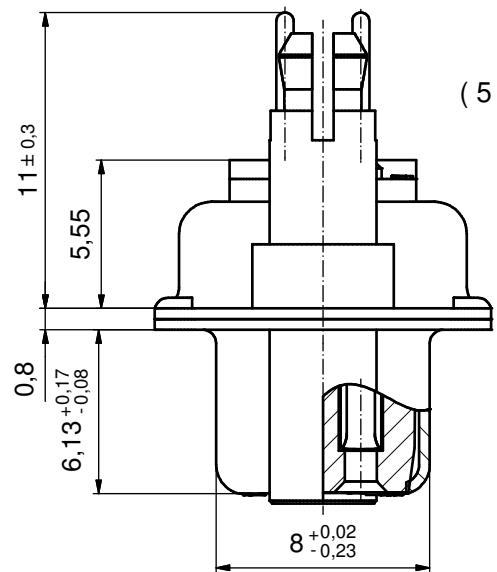
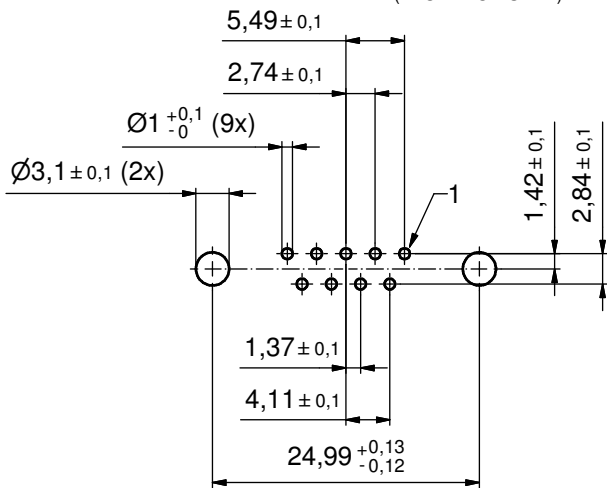


P.C.B. HOLE DRILLINGS (P.C.B. TOP SIDE)



SEE NOTE 7

NOTES:

- METALSHELLS: STEEL; min. 315µin TIN over 40-80µin NICKEL
- INSULATORS: PBT GF UL 94 V-0; BLACK
- SIGNAL CONTACTS: COPPER ALLOY; PLATING (SEE PART NO.):
☐ PLEASE ADD A for GOLD FLASH over NICKEL (PREFERRED TYPE)
☐ PLEASE ADD B for 20µin HARD GOLD over min. 50µin NICKEL
☐ PLEASE ADD C for 30µin HARD GOLD over min. 50µin NICKEL
- THREADED LOCK AND SPACER CLIPS: COPPER ALLOY;
min. 200µin TIN over 80µin NICKEL
PCB-HOLES: $\varnothing 3,1 \pm 0,1$; PCB THICKNESS 1,6mm
- COLLARS: COPPER ALLOY; min. 200µin TIN over 80µin NICKEL
- MAXIMUM TORQUE VALUE FOR THREAD: 6 in.LB
- CONNECTOR IS PART MARKED: **164□16669X CONEC ABC** (see note 3)

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							material: SEE NOTES					
								date	name	title: D-SUB FEMALE 9pos. SOLDER PIN STRAIGHT with threaded lock and spacer clip		
								drawn	04.07.13			Henneboel
								appd.	08.07.13			Fischer
				norm								
				d-old		16K2IKWA						
3 x b	Ä4824	04.07.2013	K.H.					dwg no:	DIN-A3			
a	Original							 16K1A3269	sh: 1			
rev.	description	date	name					part no:	164□16669X (see note 3)			

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