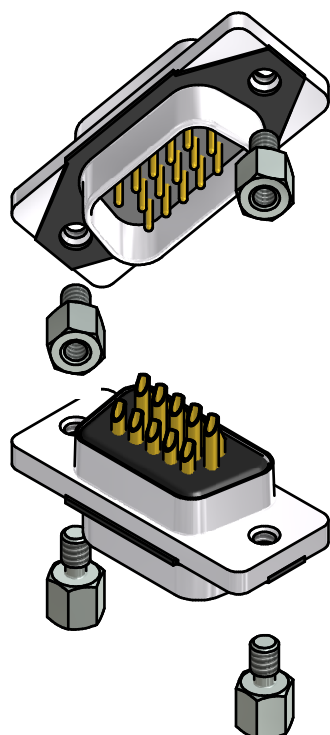
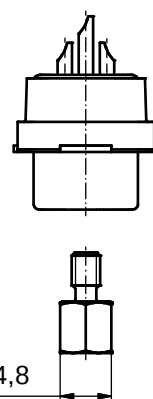
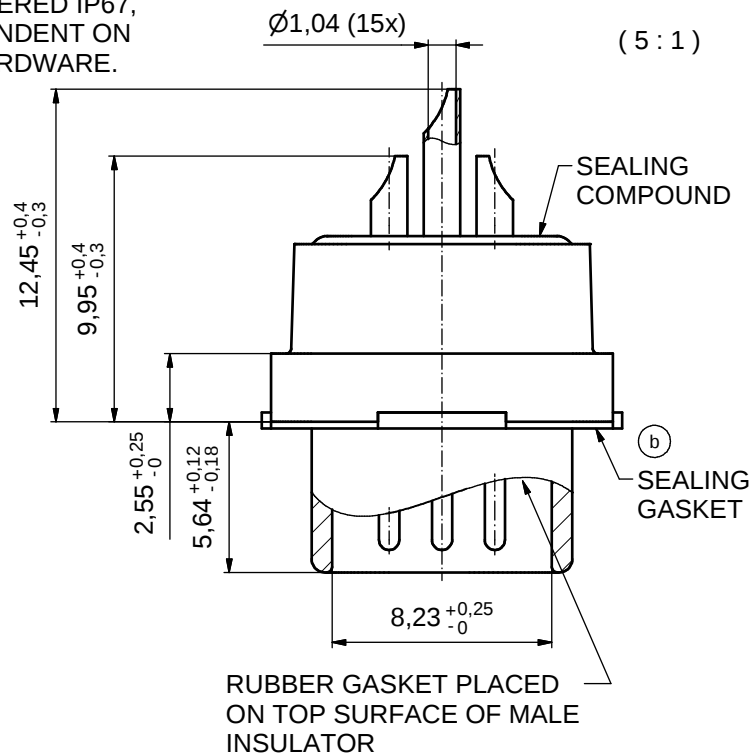
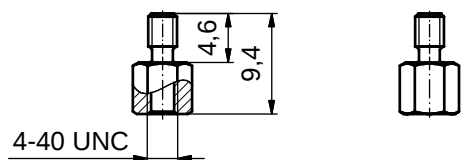
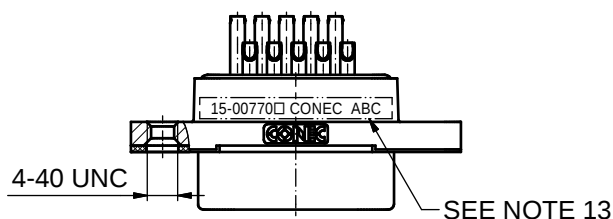
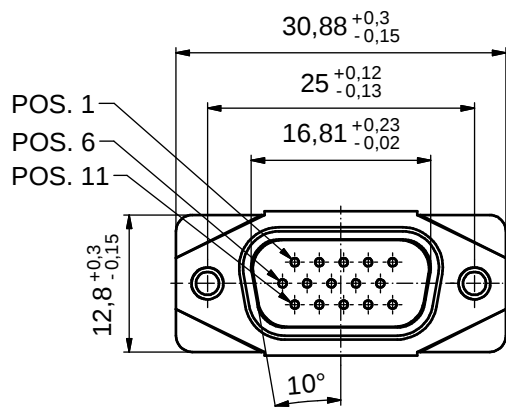


CUSTOMER IS RESPONSIBLE FOR SEALING THE MOUNTING HOLES. THE OTHER PARTS OF THE CONNECTOR ARE CONSIDERED IP67, BUT THE OVERALL SEALING EFFECTIVENESS IS DEPENDENT ON THE CUSTOMER SEALING THE MOUNTING HOLES / HARDWARE.



(b) NOTES:

1. RECOMMENDED SOLDER INSTRUCTION SEE SHEET 2
2. IP RATING: IP 67
3. SEALED TO WITHSTAND PRESSURE UP TO 1,45 PSI
FOR 30 MINUTES AFTER SOLDERING
4. METAL SHELL: ZINC DIE CAST; min. 50µin NICKEL PLATING over COPPER
5. INSULATORS: PBT GF UL 94 V-0
6. SEALING GASKET: SILICONE
7. RUBBER GASKET: TPE
8. SEALING COMPOUND: EPOXY
9. CONTACTS: COPPER ALLOY; PLATING (SEE PART-NO.):
☐ PLEASE ADD 1 for 30µin HARD GOLD over min. 50µin NICKEL
☐ PLEASE ADD 3 for GOLD FLASH over NICKEL
- SOLDER CUP ACCEPTS CABLE AWG 22
10. HEXLOCKING SCREWS: STAINLESS STEEL
11. RECOMMENDED PANEL CUT-OUT ON SHEET 2
12. RECOMMENDED TORQUE FOR MOUNTING SCREW
35Ncm (3.1 in.LB) / max.67Ncm (6 in.LB)
13. CONNECTOR IS PART MARKED: 15-00770 CONEC ABC (see note 9)

THIS DRAWING MAY NOT BE COPIED OR REPRODUCED IN ANY WAY, AND MAY NOT BE PASSED ON TO A THIRD PARTY WITHOUT WRITTEN PERMISSION. OWNERSHIP AND COPYRIGHT OF CONEC GmbH	DO NOT ALTER CAD DRAWING BY HAND				tolerance		 dim. in mm	scale: 2:1 (5:1)	
					date	name	material: SEE NOTES		
					drawn 15.09.2015	Heinrich	title: D-SUB MALE HD 15pos. SOLDER CUP with open 4-40 UNC thread		
					appd. 22.09.2015	Fischer			
					norm				
					d-old				
	2 x b	Ä6417	06.04.2017	Unkrüer			dwg no:		DIN-A3 sh: 1
	a	Original					15K1A1668		
	rev.	description	date	name			part no:		15-00770□

1. Cable should be prepared for soldering. The cable/wires must be pretinned.
2. Insert cable/wire into solder cup.
3. Operate the soldering iron at 350°C, 50 Watt max. and use a pencil tip.
4. apply some solder to the solder tip of the soldering iron
5. Put tip to wire in solder cup.
6. After 1 seconds bring in the solder
7. Heat for 3 seconds longer. Do not heat contact more than 4 seconds in total.
8. Remove soldering iron.
9. Wait until solder gets rigid again.
10. Do not solder adjacent contacts consecutively, alternate position within the connector to minimize heat build up.

Technical drawing of a mechanical part with the following dimensions and tolerances:

- Overall width: $20,5 \pm 0,1$
- Overall height: $11,4 \pm 0,1$
- Overall length: $25 \pm 0,1$
- Left circular feature diameter: $\varnothing 3,1 \pm 0,05 (2x)$
- Right circular feature diameter: $\varnothing 3,1 \pm 0,05 (2x)$
- Top-left corner radius: $R3,4 \pm 0,13$
- Bottom-left corner angle: $10^\circ \pm 1^\circ$
- Surface texture symbol: $\sqrt{0,26} A$
- Surface texture symbol: $\sqrt{0,26} B$

THIS DRAWING MAY NOT BE COPIED OR REPRODUCED IN ANY WAY, AND MAY NOT BE PASSED ON TO A THIRD PARTY WITHOUT WRITTEN PERMISSION. OWNERSHIP AND COPYRIGHT OF CONEC GmbH DO NOT ALTER CAD DRAWING BY HAND					tolerance		 dim. in mm	scale: 5:1		
								material: SEE SHEET 1		
					date	name		title: RECOMMENDED PANEL CUT-OUT D-SUB MALE HD 15pos. SOLDER CUP with open 4-40 UNC thread		
					drawn 15.09.2015	Heinrich				
					appd. 22.09.2015	Fischer				
					norm					
					d-old			dwg no: 15K1A1668 part no: SEE SHEET 1		
	a	Original					DIN-A3			
	rev.	description	date	name			sh: 2			

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