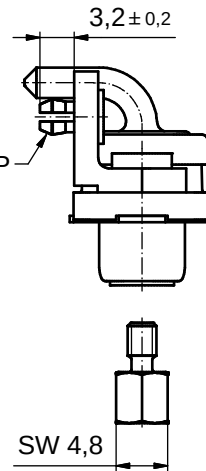
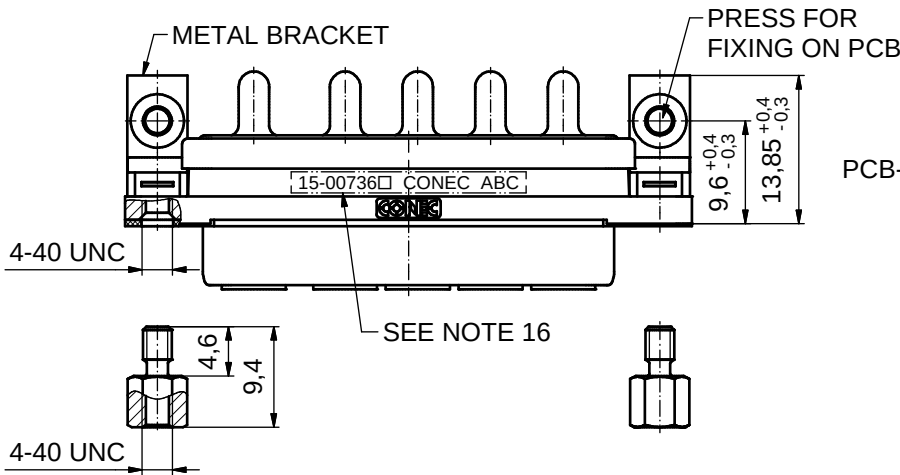
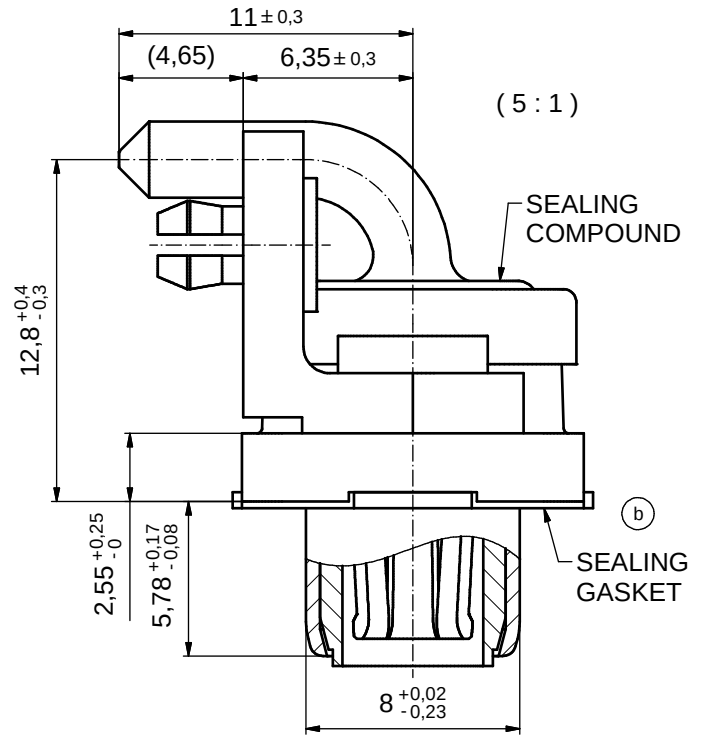
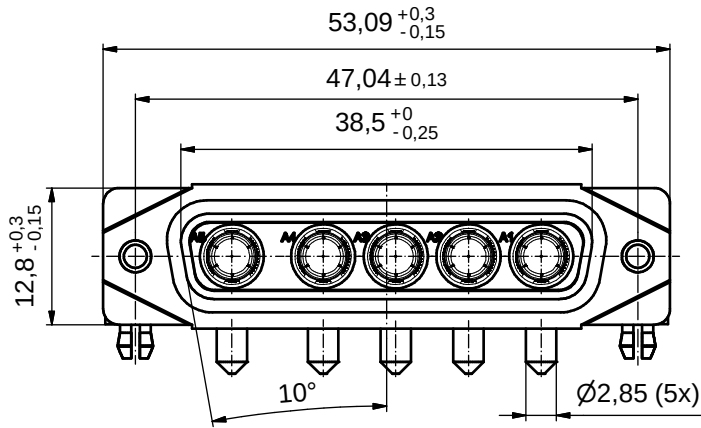
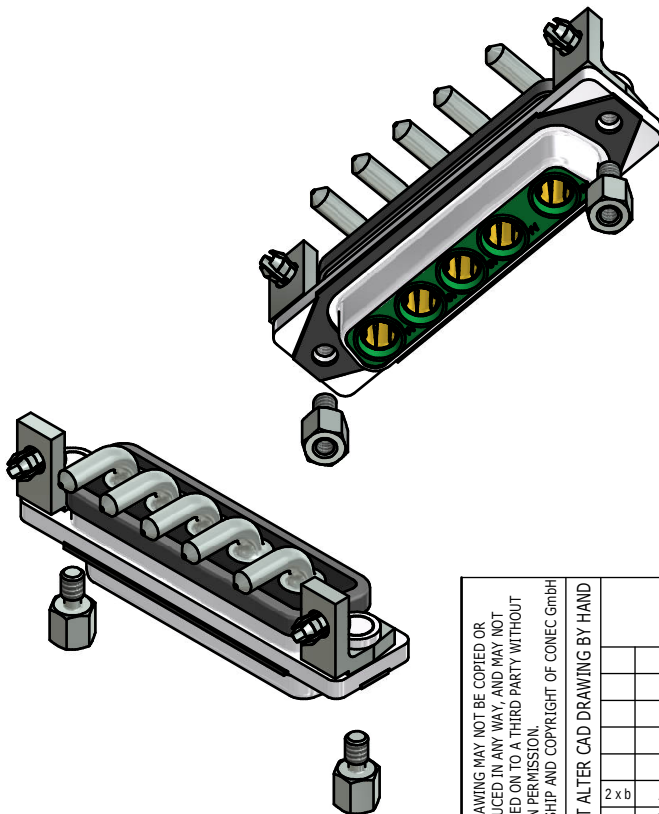


AT ALL TIMES WATER RESISTANT CONNECTORS NOT IN USE SHOULD BE COVERED WITH A CONEC WATER RESISTANT CAP OR WATER TIGHT HOOD.



(b) NOTES:

1. FOR WAVESOLDERING (SOLDER BATH TEMPERATURE 265°C FOR 8 SEC. AND SOLDER PREHEAT 150°C FOR 180 SEC.)
2. IP RATING: IP 67
3. SEALED TO WITHSTAND PRESSURE UP TO 1,45 PSI FOR 30 MINUTES AFTER SOLDERING
4. METAL SHELL: ZINC DIE CAST; min. 50µin NICKEL PLATING over COPPER
5. INSULATOR: PBT GF UL 94 V-0
6. EXTENSION: HIGH TEMPERATURE PLASTIC UL 94-V0
7. SEALING GASKET: SILICONE
8. SEALING COMPOUND: EPOXY
9. HIGH POWER CONTACTS 20A: COPPER ALLOY PLATING, MATING SIDE (SEE PART NO.):
☐ PLEASE ADD 1 for 30µin HARD GOLD over min. 50µin NICKEL
☐ PLEASE ADD 3 for GOLD FLASH over NICKEL
10. METAL BRACKETS: ZINC DIE CAST; 300µin COPPER/40-120µin NICKEL/120-200µin TIN
11. WASHERS: COPPER ALLOY; 80µin NICKEL
12. PCB-SNAPS: COPPER ALLOY; min. 200µin TIN over 80µin NICKEL
PCB-HOLE: Ø3.1 ± 0.1; PCB THICKNESS 1.6mm
13. HEXLOCKING SCREWS: STAINLESS STEEL
14. P.C.B. HOLE DRILLINGS and RECOMMENDED PANEL CUT-OUT ON SHEET 2
15. RECOMMENDED TORQUE FOR MOUNTING SCREW
35Ncm (3.1 in.LB) / max. 67Ncm (6 in.LB)
16. CONNECTOR IS PART MARKED: 15-00736 CONEC ABC (see note 9)



RoHS compliant

THIS DRAWING MAY NOT BE COPIED OR REPRODUCED IN ANY WAY, AND MAY NOT BE PASSED ON TO A THIRD PARTY WITHOUT WRITTEN PERMISSION. OWNERSHIP AND COPYRIGHT OF CONEC GmbH	DO NOT ALTER CAD DRAWING BY HAND				tolerance		 dim. in mm	scale: 2:1 (5:1)			
								material: SEE NOTES			
					date	name	title: D-SUB COMBINATION FEMALE 90° 5W5S SOLDER PIN ANGLED with closed 4-40 UNC thread, metal bracket, snap				
					drawn 18.09.2015	Lehmenkühler					
					appd. 21.09.2015	Fischer					
					norm						
					d-old		dwg no:		DIN-A3		
	2 x b	Ä6417	31.03.2017	Unkrüger				15K1A1696		sh: 1	
	a	Original						part no: 15-00736		(see note 9)	
	rev.	description	date	name							

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