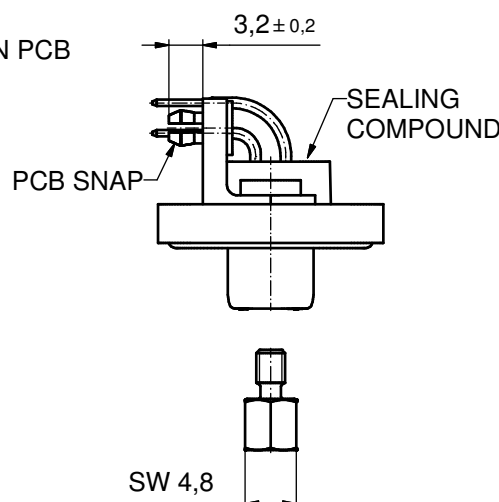
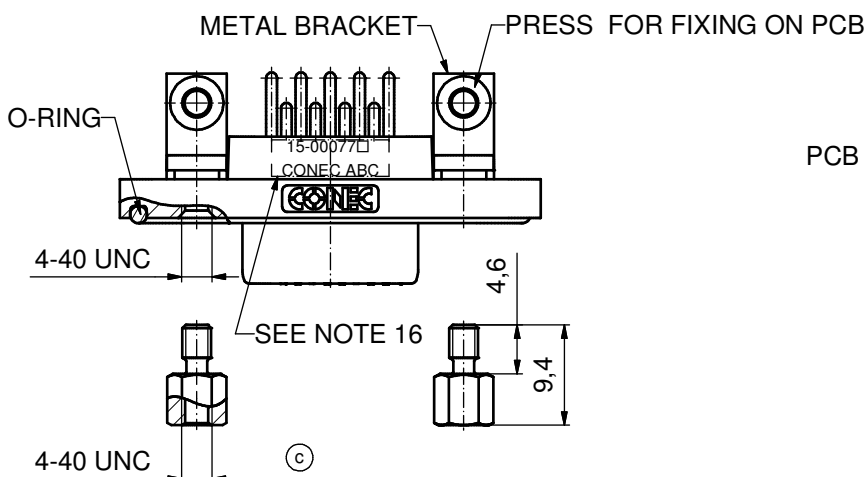
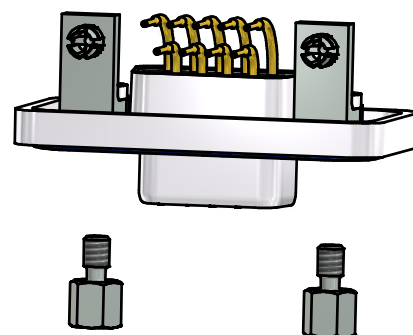
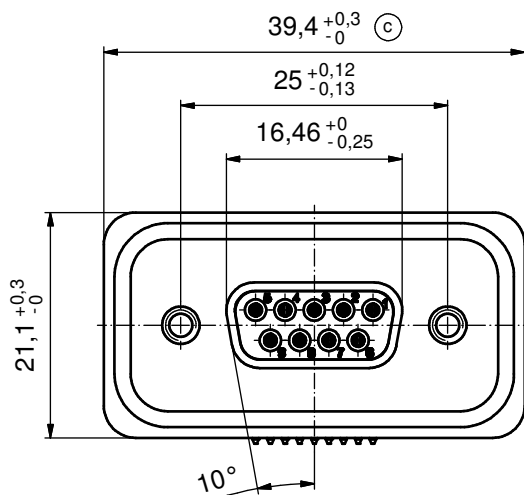
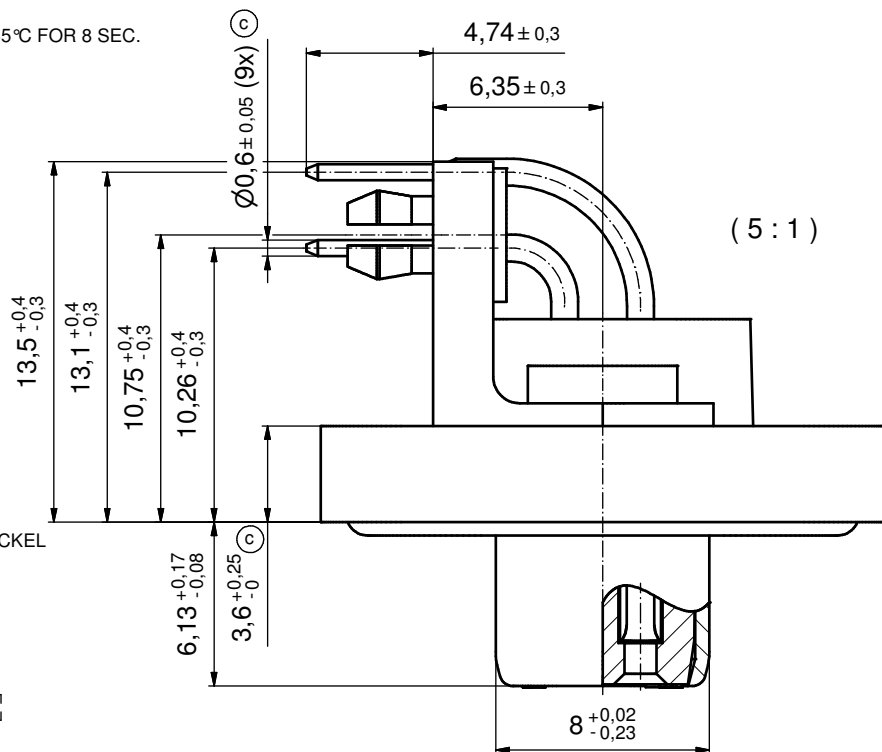


NOTES:

- FOR WAVESOLDERING (SOLDER BATH TEMPERATURE 265°C FOR 8 SEC. AND SOLDER PREHEAT 150°C FOR 180 SEC.)
- IP RATING: IP 67
- SEALED TO WITHSTAND PRESSURE UP TO 1,45 PSI FOR 30 MINUTES AFTER HIGH TEMPERATURE EXPOSURE
- METAL SHELL:
 - ZINC DIE CAST; min. 50µin NICKEL PLATING over COPPER
- INSULATORS: PBT GF UL 94 V-0, BLACK
- O-RING: SILICONE PER ASTM D2000 70 SHORE A
- SEALING COMPOUND: EPOXY RESIN UL 94 V-0; BLACK
- CONTACTS: COPPER ALLOY PLATING (SEE PART NO):
 - PLEASE ADD 1 for 30µin HARD GOLD over min. 50µin NICKEL
 - PLEASE ADD 3 for 8µin HARD GOLD over min. 50µin NICKEL
- METAL BRACKETS: ZINC DIE CAST; 300µin COPPER/40-120µin NICKEL/120-200µin TIN
- WASHERS: COPPER ALLOY; 80µin NICKEL
- HEXLOCKING SCREWS: STAINLESS STEEL
- PCB-SNAPS: COPPER ALLOY; min. 200µin TIN over 80µin NICKEL PCB-HOLE: $\varnothing 3.1 \pm 0.1$; PCB THICKNESS 1.6mm
- OPERATING TEMPERATURE: -40°C to +105°C (d)
- P.C.B. HOLE DRILLINGS and RECOMMENDED PANEL CUT-OUT ON SHEET 2
- RECOMMENDED TORQUE FOR MOUNTING SCREW 35Ncm (3.1 in.LB) / max.67Ncm (6 in.LB)
- CONNECTOR IS PART MARKED: 15-00077□ CONEC ABC



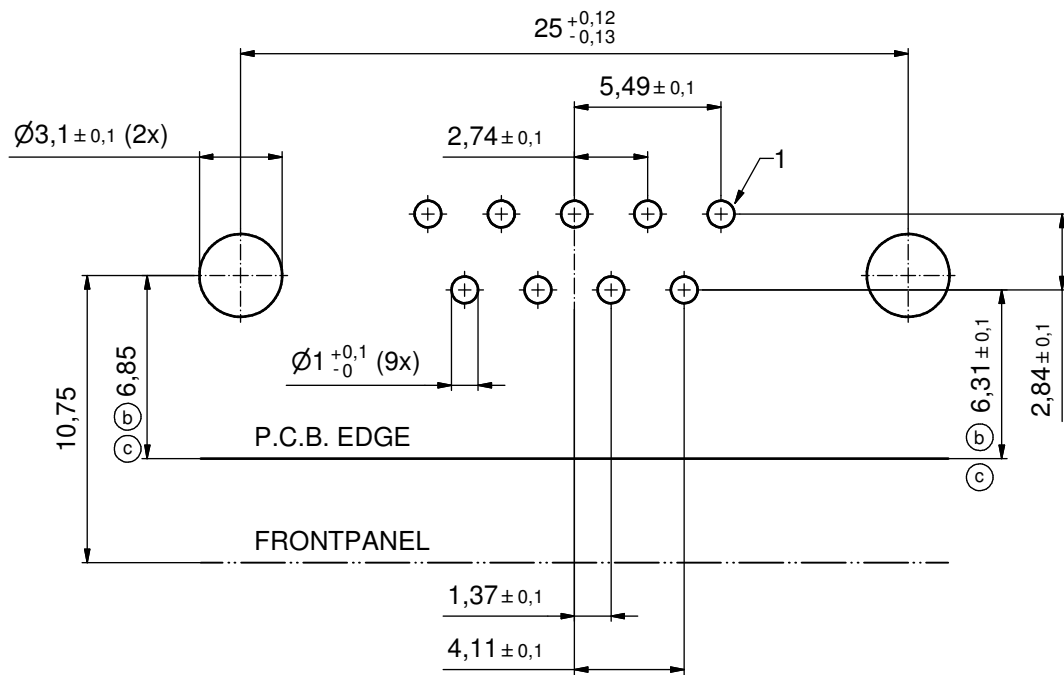
AT ALL TIMES WATER RESISTANT CONNECTORS NOT IN USE SHOULD BE COVERED WITH A CONEC WATER RESISTANT CAP OR WATER TIGHT HOOD.

RoHS compliant

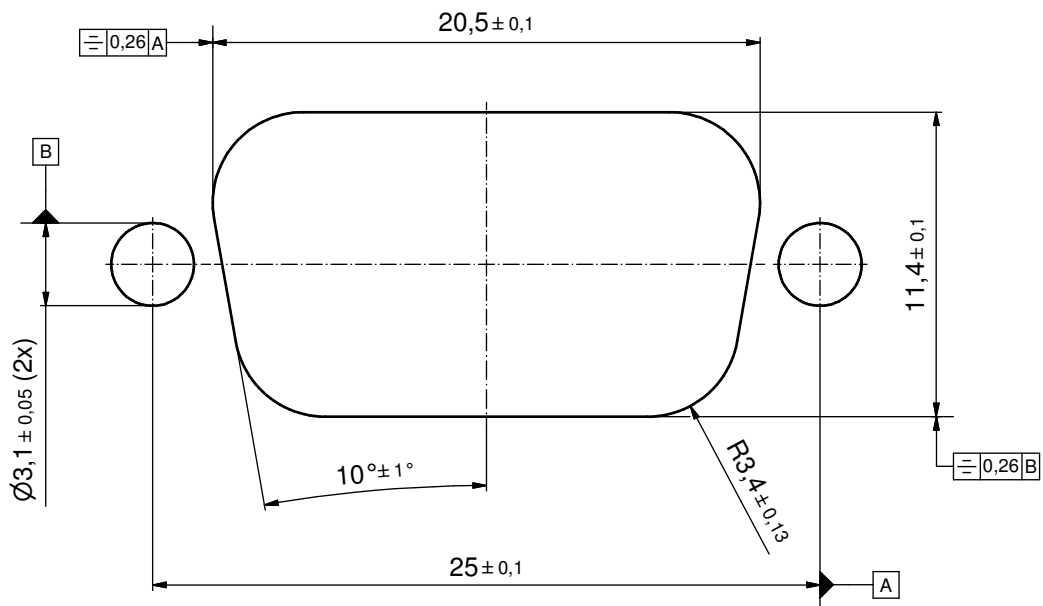
THIS DRAWING MAY NOT BE COPIED OR REPRODUCED IN ANY WAY, AND MAY NOT BE PASSED ON TO A THIRD PARTY WITHOUT WRITTEN PERMISSION. OWNERSHIP AND COPYRIGHT OF CONEC GmbH				tolerance				 dim. in mm		scale: 2:1 (5:1)		material: see notes				
										title:						
								date	name		D-SUB FEMALE 90° 9pos. SOLDER PIN ANGLED with metal bracket, hexlocking screw and snap					
								drawn	17.10.08 Schmidt							
								appd.	23.10.08 Fischer							
				norm				dwg no: 15K1A285 DIN-A3 sh: 1/2								
1 x d	Ä5468	05.01.15	K.H.	d-old												
4 x c	Ä3435	05.10.09	HS					part no: 15-00077□ (see note 8)								
a	Origin															
rev.	description	date	name													

CONEC

P.C.B. HOLE DRILLINGS



RECOMMENDED PANEL CUT-OUT



THIS DRAWING MAY NOT BE COPIED OR REPRODUCED IN ANY WAY, AND MAY NOT BE PASSED ON TO A THIRD PARTY WITHOUT WRITTEN PERMISSION. OWNERSHIP AND COPYRIGHT OF CONEC GmbH	DO NOT ALTER CAD DRAWING BY HAND				tolerance		 dim. in mm	scale: 5:1	
								material: see sheet 1	
						date	name	title: P.C.B. HOLE DRILLINGS PANEL CUT-OUT D-SUB Female 9pos. Solder pin angled 90°	
					drawn	17.10.08	Schmidt		
					appd.	23.10.08	Fischer		
					norm				
	2 x c	Ä3435	05.10.09	HS	d-old			dwg no:	
	2 x b	Ä3344	15.04.09	HS			15K1A285		DIN-A3
	a	Origin		sh: 2/2					
	rev.	description	date	name			part no: SEE SHEET 1		

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