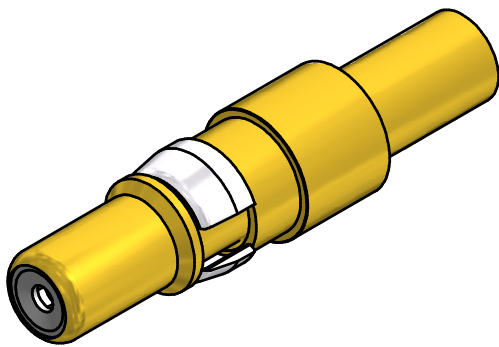
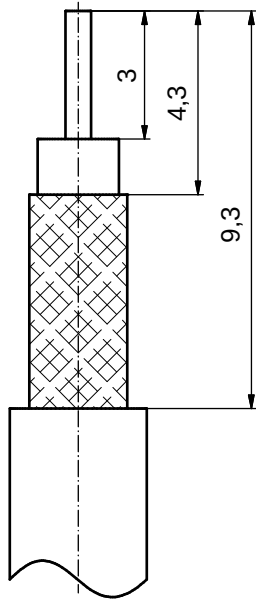


(b) STRIPPING DIMENSIONS



(c) $\varnothing 4,75^{+0}_{-0,03}$

$\varnothing 3,85 \pm 0,02$

(c) $\varnothing 1,1^{+0}_{-0,1}$

1

2

3

4

5

$5,5^{+0,1}_{-0}$

$6,4^{+0}_{-0,1}$

2,8

21

22,52

$\varnothing 1,9$

$\varnothing 3,2$

(c)

ASSEMBLY TOOLING:

1. CENTER CONTACT:
USE CRIMP TOOL: 360X10329X
WITH TOOL INSERT: 360X11049X
SELECTOR SETTING: 3 (FOR AWG 30 CENTER CONDUCTOR OF CABLE)
2. CRIMP FERRULE:
USE CRIMP TOOL: 360X10519X
WITH TOOL INSERT: 360X11019X
INSERT CAVITY B: HEX 3.25/.128

(c)

Part no.	Finish Pos.1	Finish Pos.2	Finish Pos.3	Finish Pos. 4/5
131J31019X	min. 50µin HARD GOLD over min. 50µin NICKEL	min. 30µin HARD GOLD over min. 50µin NICKEL	NICKEL PLATED	GOLD FLASH over NICKEL
131A31019X	GOLD FLASH over NICKEL	GOLD FLASH over NICKEL	NICKEL PLATED	GOLD FLASH over NICKEL

Directive 2002/95/EC RoHS compliant

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				tolerance		dim. in mm
rev.	description	date	name	date	name	
5 x c	Ä3774	07.01.11	HS	drawn	01.10.01	Parei
1 x b	Ä2215	26.04.05	HS	appd.	01.10.01	Mickenbecker
a	Origin			norm		
d-old						

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scale:	8:1	
material:	COPPER ALLOY (Pos.1 - 5)	
title:	COAXIAL CONTACT PLUG 75 OHM inner + outer conductor for crimp termination for cable RG 179BU 187AU	
dwg no:	Inventor 10	DIN-A3
	13K2A039	sh: 1
part no:	see table	

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