

# LOCTITE ECCOBOND MC 723

September 2012

## PRODUCT DESCRIPTION

LOCTITE ECCOBOND MC 723 provides the following product characteristics:

<b>Technology</b>	Silicone
<b>Appearance</b>	Black
<b>Cure</b>	Heat cure
<b>Product Benefits</b>	<ul style="list-style-type: none"> <li>• Non-conductive</li> <li>• Ultra-low moisture absorption</li> <li>• Extremely fast curing kinetics in conventional box oven</li> <li>• High adhesive strength</li> </ul>
<b>Application</b>	Die attach
<b>Substrates</b>	Organic, Metals and Laminate
<b>Typical Package Application</b>	Flip Chip BGA

LOCTITE ECCOBOND MC 723 adhesive is designed for lid attach in flip chip BGA applications. The ultra low moisture absorption at environmental and reliability conditions ensure high reliability performance in advanced laminate packages.

## TYPICAL PROPERTIES OF UNCURED MATERIAL

Thixotropic Index (0.5/5 rpm)	1.5
Viscosity, Brookfield CP51, 25 °C, mPa·s (cP): Speed 5 rpm	57,000

Work Life @ 25°C, hours	10
Shelf Life @ -40°C, days	365

Flash Point - See SDS

## TYPICAL CURING PERFORMANCE

### Cure Schedule

30 minute ramp to 150°C + 30 minutes @ 150°C

### Alternative Cure Schedule

30 minute ramp to 165°C + 30 minutes @ 165°C

The above cure profiles are guideline recommendations. Cure conditions (time and temperature) may vary based on customers' experience and their application requirements, as well as customer curing equipment, oven loading and actual oven temperatures.

## TYPICAL PROPERTIES OF CURED MATERIAL

### Physical Properties :

Coefficient of Thermal Expansion ppm/°C:

Below Tg, ppm/°C	28
Above Tg, ppm/°C	101

Glass Transition Temperature (Tg) by TMA, °C

42

Thermal Conductivity, W/(m·K)

0.8

Flexural Modulus:

@ -65 °C	N/mm <sup>2</sup>	5,793
	(psi)	(840,000)
@ 25 °C	N/mm <sup>2</sup>	3,310
	(psi)	(480,000)
@ 150 °C	N/mm <sup>2</sup>	152
	(psi)	(22,000)
@ 250 °C	N/mm <sup>2</sup>	140
	(psi)	(20,300)

Extractable Ionic Content, @ 100°C ppm:

Chloride (Cl-)	≤10
Sodium (Na+)	≤10
Potassium (K+)	≤10
Fluoride (F-)	≤10

### Electrical Properties:

Dielectric Constant @ 1kHz	3.0
Dissipation Factor @ 1kHz	0.003

## TYPICAL PERFORMANCE OF CURED MATERIAL

### GENERAL INFORMATION

For safe handling information on this product, consult the Material Safety Data Sheet, (MSDS).

### THAWING:

1. Allow container to reach room temperature before use.
2. After removing from the freezer, set the syringes to stand vertically while thawing.
3. DO NOT open the container before contents reach 22°C temperature. Any moisture that collects on the thawed container should be removed prior to opening the container.
4. DO NOT re-freeze. Once thawed to 22°C, the adhesive should not be re-frozen.

### Not for product specifications

The technical data contained herein are intended as reference only. Please contact your local quality department for assistance and recommendations on specifications for this product.

## Storage

Store product in the unopened container in a dry location. Storage information may be indicated on the product container labeling.

**Optimal Storage: -40 °C. Storage below minus (-)40 °C or greater than minus (-)40 °C can adversely affect product properties.**

Material removed from containers may be contaminated during use. Do not return product to the original container. Henkel Corporation cannot assume responsibility for product which has been contaminated or stored under conditions other than those previously indicated. If additional information is required, please contact your local Technical Service Center or Customer Service Representative.

## Conversions

$(^{\circ}\text{C} \times 1.8) + 32 = ^{\circ}\text{F}$   
 $\text{kV/mm} \times 25.4 = \text{V/mil}$   
 $\text{mm} / 25.4 = \text{inches}$   
 $\text{N} \times 0.225 = \text{lb}$   
 $\text{N/mm} \times 5.71 = \text{lb/in}$   
 $\text{psi} \times 145 = \text{N/mm}^2$   
 $\text{MPa} = \text{N/mm}^2$   
 $\text{N}\cdot\text{m} \times 8.851 = \text{lb}\cdot\text{in}$   
 $\text{N}\cdot\text{m} \times 0.738 = \text{lb}\cdot\text{ft}$   
 $\text{N}\cdot\text{mm} \times 0.142 = \text{oz}\cdot\text{in}$   
 $\text{mPa}\cdot\text{s} = \text{cP}$

## Disclaimer

### Note:

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. The product can have a variety of different applications as well as differing application and working conditions in your environment that are beyond our control. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product.

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