

# LOCTITE ECCOBOND E 1172 A

June 2020

**PRODUCT DESCRIPTION**

LOCTITE ECCOBOND E 1172 A provides the following product characteristics:

<b>Technology</b>	Epoxy
<b>Appearance</b>	Tan
<b>Cure</b>	Heat cure
<b>Product Benefits</b>	<ul style="list-style-type: none"><li>• One component</li><li>• Fast cure at low temperatures</li><li>• Low cure temperature</li><li>• Void-free underfill</li><li>• Low CTE</li><li>• Non-anhydride chemistry</li><li>• Long pot life</li></ul> curing
<b>Application</b>	Underfill
<b>Filler Weight, %</b>	65 to 68
<b>Typical Package Application(s)</b>	Flip chip devices

LOCTITE ECCOBOND E 1172 A is formulated for use with very fine area array devices where SMT transparent processing is critical. This material can underfill devices with 25micron geometries. LOCTITE ECCOBOND E 1172 A provides a uniform and void-free encapsulant underfill, maximizing the device's temperature cycling capability, distributing stress away from solder connects.

**TYPICAL PROPERTIES OF UNCURED MATERIAL**

Viscosity, Brookfield , mPa·s (cP):

Spindle 3, speed 5 rpm 17,000

Particle Size, Maximum, µm 20

Density, g/cm<sup>3</sup> 1.68

Pot Life @ 25°C, hours 48

Shelf Life:

@ -40°C, days 183

@ -20°C, days 91

@ 25°C, hours 48

Flash Point - See SDS

**TYPICAL CURING PERFORMANCE****Cure Schedule****Standard Cure**

6 minutes @ 135°C

**Fast Cure**

3 minutes @ 150°C

**Low Stress Cure**

30 minutes @ 100 °C plus 5 minutes @ 135 °C

**Shrinkage on Cure**

Cure Shrinkage, % 0.47

The above cure profile is a guideline recommendation. These cure conditions (time and temperature) may vary based on customers' experience and specific application requirements, as well as customer curing equipment, oven loading and actual oven temperatures.

**TYPICAL PROPERTIES OF CURED MATERIAL**

Sample cured 30minutes @ 120°C

CTE and Tg information obtained from first run sample exposure using a TMA

**Physical Properties**

Coefficient of Linear Thermal Expansion, ppm/°C 27

Glass Transition Temperature(Tg), °C 135

Extractable Ionic Content, :

Chloride (Cl-) <35

Sodium (Na+) <15

Potassium (K+) <10

Hardness, Shore D ≥90

Water Absorption, 24-hr boil, % 1.5

**Electrical Properties**

Volume Resistivity, ohms-cm  $1 \times 10^{15}$

Dielectric Constant/Dissipation Factor @ 1 MHz 3.52/  
0.0042

**GENERAL INFORMATION**

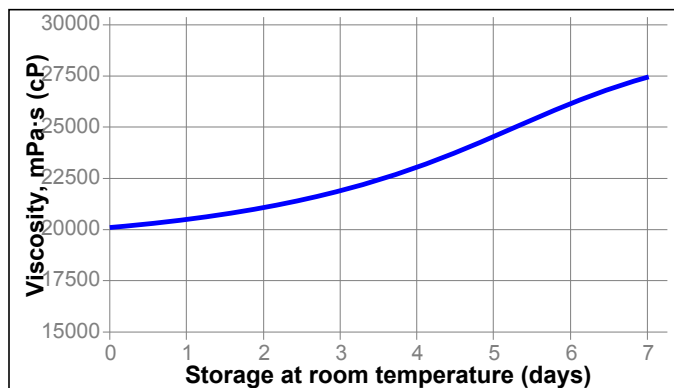
For safe handling information on this product, consult the Safety Data Sheet, (SDS).

**THAWING:**

1. After removing from the freezer, set the syringes to stand vertically while thawing.
2. Syringes should thaw a minimum of 60 minutes.

**DIRECTIONS FOR USE**

1. Preheat assembly to between 90°C and 120°C. Higher temperatures reduce underfill times.
2. Dispense a bead of the underfill using a syringe fitted with a 23 gauge needle (or larger) on one (line) or two sides (L-Shape) of the device perimeter.
3. Hold at temperature for capillary flow to occur.
4. Very large devices may require multiple beads of underfill, but for most no second or 'fillet pass' is required.

**Worklife:****Not for product specifications**

The technical data contained herein are intended as reference only. Please contact your local Henkel representative for assistance and recommendations on the specifications of this product.

**STORAGE**

Store product in the unopened container in a dry location. Storage information may be indicated on the product container labeling.

**Optimal Storage : -40 to -20 °C**

Material removed from containers may be contaminated during use. Do not return product to the original container. Henkel Corporation cannot assume responsibility for product which has been contaminated or stored under conditions other than those previously indicated. If additional information is required, please contact your local Henkel Representative.

**Conversions**

$(^{\circ}\text{C} \times 1.8) + 32 = ^{\circ}\text{F}$   
 $\text{kV/mm} \times 25.4 = \text{V/mil}$   
 $\text{mm} / 25.4 = \text{inches}$   
 $\text{N} \times 0.225 = \text{lb/F}$   
 $\text{N/mm} \times 5.71 = \text{lb/in}$   
 $\text{N/mm}^2 \times 145 = \text{psi}$   
 $\text{N/mm}^2 = \text{MPa}$   
 $\text{N}\cdot\text{m} \times 8.851 = \text{lb}\cdot\text{in}$   
 $\text{N}\cdot\text{m} \times 0.738 = \text{lb}\cdot\text{ft}$   
 $\text{N}\cdot\text{mm} \times 0.142 = \text{oz}\cdot\text{in}$   
 $\text{mPa}\cdot\text{s} = \text{cP}$

**ADDITIONAL INFORMATION****Disclaimer:**

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. The product can have a variety of different applications as well as differing application and working conditions in your environment that are beyond our control. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product. Any liability in respect of the information in the Technical Data Sheet or any other written or oral recommendation(s) regarding the concerned product is excluded, except if otherwise explicitly agreed and except in relation to death or personal injury caused by our negligence and any liability under any applicable mandatory product liability law.

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**Reference 2.0**

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