

# LOCTITE ABLESTIK 8177

August 2014

**PRODUCT DESCRIPTION**

LOCTITE ABLESTIK 8177 provides the following product characteristics:

<b>Technology</b>	Epoxy
<b>Appearance</b>	Silver
<b>Cure</b>	Heat cure
<b>Product Benefits</b>	<ul style="list-style-type: none"><li>• Electrically conductive</li><li>• Thermally conductive</li><li>• Cures rapidly at low temperatures</li></ul>
<b>Application</b>	Die attach
<b>Filler Type</b>	Silver

LOCTITE ABLESTIK 8177 adhesive is designed for chip attach applications which require high thermal conductivity. This adhesive can be used with thermally sensitive devices without damaging the assembly.

**TYPICAL PROPERTIES OF UNCURED MATERIAL**

Thixotropic Index (0.5/5 rpm)	5.0
Viscosity, Brookfield CP51, 25 °C, mPa·s (cP):	
Speed 5 rpm	12,000
Specific Gravity	3.91
Work Life @ 25°C, hours	24
Shelf Life @ -40°C, days	365
Flash Point - See SDS	

**TYPICAL CURING PERFORMANCE****Cure Schedule**

4 minutes @ 130°C

The above cure profiles are guideline recommendations. Cure conditions (time and temperature) may vary based on customers' experience and their application requirements, as well as customer curing equipment, oven loading and actual oven temperatures.

**TYPICAL PROPERTIES OF CURED MATERIAL****Physical Properties :**

Thermal Conductivity , W/(m·K)	3.0
Extractable Ionic Content, @ 100°C ppm:	
Chloride (Cl-)	10
Sodium (Na+)	5
Potassium (K+)	5

**Electrical Properties:**

Volume Resistivity, ohms-cm	0.0001
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**TYPICAL PERFORMANCE OF CURED MATERIAL**

Die Shear Strength :

Si to Ag @ 25°C, psi

6,300

**GENERAL INFORMATION**

For safe handling information on this product, consult the Material Safety Data Sheet, (MSDS).

**THAWING:**

1. Allow container to reach room temperature before use.
2. DO NOT open the package before contents reach ambient temperature.
3. After removing from the freezer, set the syringes to stand vertically while thawing.
4. DO NOT re-freeze. Once thawed, the adhesive should not be re-frozen.

**DIRECTIONS FOR USE**

1. Apply adhesive as required.
2. Cure at one of the recommended cure schedules.

**Not for product specifications**

The technical data contained herein are intended as reference only. Please contact your local quality department for assistance and recommendations on specifications for this product.

**Storage**

Store product in the unopened container in a dry location. Storage information may be indicated on the product container labeling.

**Optimal Storage : -40 °C**

Material removed from containers may be contaminated during use. Do not return product to the original container. Henkel Corporation cannot assume responsibility for product which has been contaminated or stored under conditions other than those previously indicated. If additional information is required, please contact your local Technical Service Center or Customer Service Representative.

## Conversions

$(^{\circ}\text{C} \times 1.8) + 32 = ^{\circ}\text{F}$   
 $\text{kV/mm} \times 25.4 = \text{V/mil}$   
 $\text{mm} / 25.4 = \text{inches}$   
 $\text{N} \times 0.225 = \text{lb}$   
 $\text{N/mm} \times 5.71 = \text{lb/in}$   
 $\text{N/mm}^2 \times 145 = \text{psi}$   
 $\text{MPa} = \text{N/mm}^2$   
 $\text{MPa} \times 145 = \text{psi}$   
 $\text{N}\cdot\text{m} \times 8.851 = \text{lb}\cdot\text{in}$   
 $\text{N}\cdot\text{m} \times 0.738 = \text{lb}\cdot\text{ft}$   
 $\text{N}\cdot\text{mm} \times 0.142 = \text{oz}\cdot\text{in}$   
 $\text{mPa}\cdot\text{s} = \text{cP}$

## Disclaimer

### Note:

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. The product can have a variety of different applications as well as differing application and working conditions in your environment that are beyond our control. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product.

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