



Revision Number: 002.0

Issue date: 07/11/2022

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE HHD 3545 SY30ML E/C
Product type/use: Hotmelt adhesive
Restriction of Use: None identified
Company address:
 Henkel Corporation
 One Henkel Way
 Rocky Hill, Connecticut 06067

IDH number: 2176725
Item number: 46270
Region: United States
Contact information:
 Telephone: +1 (860) 571-5100
 MEDICAL EMERGENCY Phone: Poison Control Center
 1-877-671-4608 (toll free) or 1-303-592-1711
 TRANSPORT EMERGENCY Phone: CHEMTREC
 1-800-424-9300 (toll free) or 1-703-527-3887
 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: MOLTEN ADHESIVE MAY CAUSE SEVERE BURNS.
 VAPORS ABOVE MOLTEN ADHESIVE MAY CAUSE EYE, SKIN AND
 RESPIRATORY TRACT IRRITATION.
 STATIC CHARGES GENERATED BY EMPTYING PACKAGE IN OR NEAR
 FLAMMABLE VAPORS MAY CAUSE IGNITION.
 CAUSES SKIN IRRITATION.
 MAY CAUSE AN ALLERGIC SKIN REACTION.
 CAUSES SERIOUS EYE IRRITATION.
 HARMFUL IF INHALED.
 MAY CAUSE ALLERGY OR ASTHMA SYMPTOMS OR BREATHING
 DIFFICULTIES IF INHALED.
 CAUSES DAMAGE TO ORGANS THROUGH PROLONGED OR REPEATED
 EXPOSURE.

HAZARD CLASS	HAZARD CATEGORY
ACUTE TOXICITY INHALATION	4
SKIN IRRITATION	2
EYE IRRITATION	2A
RESPIRATORY SENSITIZATION	1
SKIN SENSITIZATION	1
SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE	1

PICTOGRAM(S)



Precautionary Statements

Prevention:

Do not breathe dust or fumes. Wash affected area thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection. In case of inadequate ventilation wear respiratory protection.

Response:

IF ON SKIN: Wash with plenty of water. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. If experiencing respiratory symptoms: Call a poison center or physician. Take off contaminated clothing.
 Not prescribed

Storage:

IDH number: 2176725

Product name: LOCTITE HHD 3545 SY30ML E/C

Disposal:

Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Methylenebis(phenylisocyanate)	101-68-8	1 - 5
3-(Trimethoxysilyl)propyl isocyanate	15396-00-6	0.1 - 1
Acrylic Copolymer	Unknown	80 - 100

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:

Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Asthmatic-type symptoms may develop and may be immediate or delayed up to several hours. Get medical attention.

Skin contact:

Molten adhesive may cause severe burns. Cool skin rapidly with cold water after contact with molten material. Cover affected areas with clean sheeting or gauze and seek immediate medical attention. No attempt should be made to remove material from skin or to remove contaminated clothing as damaged skin can be easily torn.

Eye contact:

If eye contact occurs with molten material immediately cool with water. Do not remove adhesive. Seek medical attention.

Ingestion:

Do not induce vomiting. Get immediate medical attention.

Symptoms:

See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media:

Water spray (fog), foam, dry chemical or carbon dioxide. Use extinguishing measures appropriate to local circumstances and the surrounding environment.

Special firefighting procedures:

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. During a fire, MDI vapors and other irritating, highly toxic gases may be generated by thermal decomposition or combustion.

Unusual fire or explosion hazards:

In the event of a fire, carbon monoxide (CO) and carbon dioxide (CO₂) can be released. At higher temperatures isocyanate may be released.

Hazardous combustion products:

Oxides of carbon. Isocyanates. Acrid smoke and fumes.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:

Do not allow material to contaminate ground water system.

Clean-up methods:

Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Remove all sources of ignition. Wear suitable protective clothing, gloves and eye/face protection. Sweep up spilled material and place in a closed container for disposal. Avoid creating dust.

7. HANDLING AND STORAGE

Handling: Do not place wet or damp solid into melt tank. Follow suggested application temperature. Always be careful around molten material. Avoid skin contact with molten resins. Do not wear contact lenses. Avoid dust formation.

Storage: Store in a cool, dry, well-ventilated area. Keep container closed.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Methylenebis(phenylisocyanate)	0.005 ppm TWA	0.02 ppm (0.2 mg/m ³) Ceiling	None	None
3-(Trimethoxysilyl)propyl isocyanate	None	None	None	None
Acrylic Copolymer	None	None	None	None

Engineering controls: Use adequate ventilation to remove molten vapors or fumes. Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Respiratory protection: Solid Resin: Dust safety masks are recommended when the potential for dust inhalation exists. Molten Resin: Use a NIOSH approved respirator if ventilation is inadequate.

Eye/face protection: Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Do not wear contact lenses.

Skin protection: Insulated gloves and long sleeved clothing are strongly recommended when working with molten adhesive.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Solid
Color:	Colorless to amber
Odor:	Odorless
Odor threshold:	Not available.
pH:	Not available.
Vapor pressure:	Not available.
Boiling point/range:	Not available.
Melting point/ range:	Not available.
Specific gravity:	1.1
Vapor density:	Not available.
Flash point:	> 93 °C (> 199.4 °F)
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Flammability:	Not applicable
Evaporation rate:	Not available.
Solubility in water:	Not available.
Partition coefficient (n-octanol/water):	Not available.
VOC content:	Not available.
Viscosity:	5,000 mPa.s
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under recommended storage conditions.
Hazardous reactions:	None under normal processing.
Hazardous decomposition products:	Oxides of carbon. Isocyanates. MDI vapors and aerosols. Irritating organic vapours.
Incompatible materials:	Reacts with water. Alcohols. Amines.
Reactivity:	Not available.
Conditions to avoid:	Heat, flames, sparks and other sources of ignition. High temperatures. Contamination with water.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation:	Harmful if inhaled. Methylene bisphenyl isocyanate (MDI) vapors or mist at concentrations above the TLV can irritate the mucous membranes in the respiratory tract (nose, throat, lungs) causing runny nose, sore throat, coughing, chest discomfort, shortness of breath and reduced lung function (breathing obstruction). Persons with preexisting, nonspecific bronchial hyper-reactivity can respond to concentrations below the TLV with similar symptoms as well as lead to bronchitis, bronchial spasm and pulmonary edema (fluid in lungs). Over exposure to isocyanates has also been reported to cause lung damage (including decrease in lung function) which may be permanent. Similar to many non-specific asthmatic responses, there are reports that once sensitized an individual can experience these symptoms upon exposure to dust, cold air, or other irritants. This increased lung sensitivity can persist for weeks and in severe cases for several years. May cause allergic respiratory reaction.
Skin contact:	Causes skin irritation. May cause an allergic skin reaction. Isocyanates react with skin protein and moisture and can cause irritation which may include the following symptoms: reddening, swelling, rash, scaling or blistering. Animal tests have indicated that respiratory sensitization can result from skin contact with MDI. These data reinforce the need to prevent direct skin contact with MDI.
Eye contact:	Causes serious eye irritation. Liquid, aerosols or vapor are irritating and can cause tearing, reddening and swelling. May cause corneal injury. Damage however is usually reversible.
Ingestion:	May be harmful if swallowed. May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Methylenebis(phenylisocyanate)	None	Irritant, Respiratory, Allergen
3-(Trimethoxysilyl)propyl isocyanate	Inhalation LC50 (Rat, 4 h) = 15 ppm Inhalation LC50 (Rat, 4 h) = 0.054 - 0.108 mg/l	Irritant, Allergen
Acrylic Copolymer	None	No Data

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Methylenebis(phenylisocyanate)	No	No	No
3-(Trimethoxysilyl)propyl isocyanate	No	No	No
Acrylic Copolymer	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

International Air Transportation (ICAO/IATA)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

Water Transportation (IMO/IMDG)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
TSCA 12 (b) Export Notification:	None above reporting de minimis
CERCLA/SARA Section 302 EHS:	None above reporting de minimis.
CERCLA/SARA Section 311/312:	Immediate Health, Delayed Health
CERCLA/SARA Section 313:	This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Methylenebis(phenylisocyanate) (CAS# 101-68-8).
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status:	One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.
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16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2,3,9,11,13,15

Prepared by: Product Safety and Regulatory Affairs

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