



Revision Number: 002.0

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## 1. PRODUCT AND COMPANY IDENTIFICATION

**Product name:** LOCTITE HHD 3575 CR300GECJ  
**Product type:** Poly urethan hotmelt  
**Restriction of Use:** None identified  
**Company address:**  
 Henkel Corporation  
 One Henkel Way  
 Rocky Hill, Connecticut 06067

**IDH number:** 1974302  
**Region:** United States  
**Contact information:**  
 Telephone: +1 (860) 571-5100  
 MEDICAL EMERGENCY Phone: Poison Control Center  
 1-877-671-4608 (toll free) or 1-303-592-1711  
 TRANSPORT EMERGENCY Phone: CHEMTREC  
 1-800-424-9300 (toll free) or 1-703-527-3887  
 Internet: www.henkelna.com

One or more components of this product are not listed on the U.S. Toxic Substances Control Act (TSCA) inventory. As such, this product may only be used for research and development purposes as described in 40 CFR 720.36. Research and development products must be used by, or directly under the supervision of, a technically qualified individual. Exercise due care. This product may not be used, processed or distributed for a commercial purpose in the U.S.

## 2. HAZARDS IDENTIFICATION

### EMERGENCY OVERVIEW

**DANGER:** MOLTEN ADHESIVE MAY CAUSE SEVERE BURNS.  
 VAPORS ABOVE MOLTEN ADHESIVE MAY CAUSE EYE, SKIN AND RESPIRATORY TRACT IRRITATION.  
 STATIC CHARGES GENERATED BY EMPTYING PACKAGE IN OR NEAR FLAMMABLE VAPORS MAY CAUSE IGNITION.  
 CAUSES SKIN IRRITATION.  
 MAY CAUSE AN ALLERGIC SKIN REACTION.  
 CAUSES SERIOUS EYE IRRITATION.  
 FATAL IF INHALED.  
 MAY CAUSE ALLERGY OR ASTHMA SYMPTOMS OR BREATHING DIFFICULTIES IF INHALED.  
 CAUSES DAMAGE TO ORGANS THROUGH PROLONGED OR REPEATED EXPOSURE.

HAZARD CLASS	HAZARD CATEGORY
ACUTE TOXICITY INHALATION	2
SKIN IRRITATION	2
EYE IRRITATION	2A
RESPIRATORY SENSITIZATION	1
SKIN SENSITIZATION	1
SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE	1

### PICTOGRAM(S)



### Precautionary Statements

**Prevention:**

Do not breathe dust or fumes. Wash affected area thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection. [In case of inadequate ventilation] wear respiratory protection.

**Response:**

IF ON SKIN: Wash with plenty of water. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. If experiencing respiratory symptoms: Call a poison center or physician. Take off contaminated clothing.

**Storage:**

Store in a well-ventilated place. Keep container tightly closed. Store locked up.

**Disposal:**

Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Methylenebis(phenylisocyanate)	101-68-8	1 - 5
3-(Trimethoxysilyl)propyl isocyanate	15396-00-6	1 - 5
Carbon black	1333-86-4	0.1 - 1
t-Butylaminoethyl methacrylate, polymer with isobornyl methacrylate, isobutyl methacrylate, methyl methacrylate, 2-ethylhexyl mercap	2243062-33-9	80 - 100

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

### 4. FIRST AID MEASURES

**Inhalation:**

Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Asthmatic-type symptoms may develop and may be immediate or delayed up to several hours. Get medical attention.

**Skin contact:**

Molten adhesive may cause severe burns. Cool skin rapidly with cold water after contact with molten material. Cover affected areas with clean sheeting or gauze and seek immediate medical attention. No attempt should be made to remove material from skin or to remove contaminated clothing as damaged skin can be easily torn.

**Eye contact:**

If eye contact occurs with molten material immediately cool with water. Do not remove adhesive. Seek medical attention.

**Ingestion:**

Do not induce vomiting. Get immediate medical attention.

**Symptoms:**

See Section 11.

### 5. FIRE FIGHTING MEASURES

**Extinguishing media:**

Water spray (fog), foam, dry chemical or carbon dioxide. Use extinguishing measures appropriate to local circumstances and the surrounding environment.

**Special firefighting procedures:**

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. During a fire, MDI vapors and other irritating, highly toxic gases may be generated by thermal decomposition or combustion.

**Unusual fire or explosion hazards:**

In the event of a fire, carbon monoxide (CO) and carbon dioxide (CO<sub>2</sub>) can be released. At higher temperatures isocyanate may be released.

**Hazardous combustion products:**

Oxides of carbon. Isocyanates. Acrid smoke and fumes.

## 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

**Environmental precautions:**

Do not allow material to contaminate ground water system.

**Clean-up methods:**

Remove all sources of ignition. Wear suitable protective clothing, gloves and eye/face protection. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Sweep up spilled material and place in a closed container for disposal. Avoid creating dust.

## 7. HANDLING AND STORAGE

**Handling:**

Do not place wet or damp solid into melt tank. Follow suggested application temperature. Always be careful around molten material. Avoid skin contact with molten resins. Do not wear contact lenses. Avoid dust formation.

**Storage:**

For safe storage, store between 5 °C (41 °F) and 25 °C (77 °F). Store in a cool, dry, well-ventilated area. Keep container closed.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Methylenebis(phenylisocyanate)	0.005 ppm TWA	0.02 ppm (0.2 mg/m <sup>3</sup> ) Ceiling	None	None
3-(Trimethoxysilyl)propyl isocyanate	None	None	None	None
Carbon black	3 mg/m <sup>3</sup> TWA Inhalable fraction.	3.5 mg/m <sup>3</sup> PEL	None	None
t-Butylaminoethyl methacrylate, polymer with isobornyl methacrylate, isobutyl methacrylate, methyl methacrylate, 2-ethylhexyl mercap	None	None	None	None

**Engineering controls:**

Use adequate ventilation to remove molten vapors or fumes. Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

**Respiratory protection:**

Solid Resin: Dust safety masks are recommended when the potential for dust inhalation exists. Molten Resin: Use a NIOSH approved air-purifying respirator with an organic vapor cartridge.

**Eye/face protection:**

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Do not wear contact lenses.

**Skin protection:**

Insulated gloves and long sleeved clothing are strongly recommended when working with molten adhesive. Chemical resistant, impermeable gloves.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Solid
Color:	Black
Odor:	Slight
Odor threshold:	Not available.
pH:	Not available.
Vapor pressure:	Not available.
Boiling point/range:	Not available.
Melting point/range:	Not available.
Specific gravity:	1.1
Vapor density:	Not available.
Flash point:	Product is a solid.
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Flammability:	Not applicable
Evaporation rate:	Not available.
Solubility in water:	Not available.
Partition coefficient (n-octanol/water):	Not available.
VOC content:	< 3 %
Viscosity:	3,500 - 7,000 mPa.s
Decomposition temperature:	Not available.

## 10. STABILITY AND REACTIVITY

Stability:	Stable under recommended storage conditions.
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	Oxides of carbon. Isocyanates. MDI vapors and aerosols. Irritating organic vapours.
Incompatible materials:	Reacts with water. Alcohols. Acids. Bases.
Reactivity:	Not available.
Conditions to avoid:	Exposure to air or moisture over prolonged periods.

## 11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure:	Not available.
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## Potential Health Effects/Symptoms

### Inhalation:

This product is harmful or fatal by inhalation. Methylene bisphenyl isocyanate (MDI) vapors or mist at concentrations above the TLV can irritate the mucous membranes in the respiratory tract (nose, throat, lungs) causing runny nose, sore throat, coughing, chest discomfort, shortness of breath and reduced lung function (breathing obstruction). Persons with preexisting, nonspecific bronchial hyper-reactivity can respond to concentrations below the TLV with similar symptoms as well as lead to bronchitis, bronchial spasms and pulmonary edema (fluid in lungs). These symptoms, which can include chest tightness, wheezing, cough, shortness of breath or asthma attack, could be immediate or delayed (up to several hours after exposure). Similar to many non-specific asthmatic responses, there are reports that once sensitized an individual can experience these symptoms upon exposure to dust, cold air, or other irritants. This increased lung sensitivity can persist for weeks and in severe cases for several years. Over exposure to isocyanates has also been reported to cause lung damage (including decrease in lung function) which may be permanent. May cause allergic respiratory reaction.

### Skin contact:

Causes skin irritation. May cause allergic skin reaction. Isocyanates react with skin protein and moisture and can cause irritation which may include the following symptoms: reddening, swelling, rash, scaling or blistering. Animal tests have indicated that respiratory sensitization can result from skin contact with MDI. These data reinforce the need to prevent direct skin contact with MDI.

### Eye contact:

Causes serious eye irritation. Liquid, aerosols or vapor are irritating and can cause tearing, reddening and swelling. May cause corneal injury. Damage however is usually reversible.

### Ingestion:

May be harmful if swallowed. May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Methylenebis(phenylisocyanate)	None	Irritant, Respiratory, Allergen
3-(Trimethoxysilyl)propyl isocyanate	None	Irritant, Allergen
Carbon black	Oral LD50 (Rat) = > 8,000 mg/kg	Respiratory, Some evidence of carcinogenicity
t-Butylaminoethyl methacrylate, polymer with isobornyl methacrylate, isobutyl methacrylate, methyl methacrylate, 2-ethylhexyl mercap	None	No Data

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Methylenebis(phenylisocyanate)	No	No	No
3-(Trimethoxysilyl)propyl isocyanate	No	No	No
Carbon black	No	Group 2B	No
t-Butylaminoethyl methacrylate, polymer with isobornyl methacrylate, isobutyl methacrylate, methyl methacrylate, 2-ethylhexyl mercap	No	No	No

## 12. ECOLOGICAL INFORMATION

### Ecological information:

Not available.

### 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

**Hazardous waste number:** Not a RCRA hazardous waste.

### 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

#### U.S. Department of Transportation Ground (49 CFR)

<b>Proper shipping name:</b>	Not regulated
<b>Hazard class or division:</b>	None
<b>Identification number:</b>	None
<b>Packing group:</b>	None

#### International Air Transportation (ICAO/IATA)

<b>Proper shipping name:</b>	Not regulated
<b>Hazard class or division:</b>	None
<b>Identification number:</b>	None
<b>Packing group:</b>	None

#### Water Transportation (IMO/IMDG)

<b>Proper shipping name:</b>	Not regulated
<b>Hazard class or division:</b>	None
<b>Identification number:</b>	None
<b>Packing group:</b>	None

### 15. REGULATORY INFORMATION

#### United States Regulatory Information

<b>TSCA 8 (b) Inventory Status:</b>	One or more components of this product are not listed on the U.S. Toxic Substances Control Act (TSCA) inventory. As such, this product may only be used for research and development purposes as described in 40 CFR 720.36. Research and development products must be used by, or directly under the supervision of, a technically qualified individual. Exercise due care. This product may not be used, processed or distributed for a commercial purpose in the U.S.
<b>TSCA 12 (b) Export Notification:</b>	None above reporting de minimis
<b>CERCLA/SARA Section 302 EHS:</b>	None above reporting de minimis.
<b>CERCLA/SARA Section 311/312:</b>	Immediate Health, Delayed Health
<b>CERCLA/SARA Section 313:</b>	This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Methylenabis(phenylisocyanate) (CAS# 101-68-8).
<b>California Proposition 65:</b>	This product contains a chemical known in the State of California to cause cancer.

#### Canada Regulatory Information

<b>CEPA DSL/NDL Status:</b>	One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.
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## 16. OTHER INFORMATION

**This safety data sheet contains changes from the previous version in sections:** New Safety Data Sheet format.

**Prepared by:** Product Safety and Regulatory Affairs

**Issue date:** 12/06/2018

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