



Revision Number: 006.0

Issue date: 11/29/2023

**1. PRODUCT AND COMPANY IDENTIFICATION**

**Product name:** LOCTITE ABLESTIK CDF 315P8A8  
known as Loctite Ablestik  
CDF315P8A8x25

**IDH number:** 1944698

**Product type/use:** Die attach adhesive

**Restriction of Use:** None identified

**Region:** United States

**Company address:**  
Henkel Corporation  
One Henkel Way  
Rocky Hill, Connecticut 06067

**Contact information:**  
Telephone: +1 (860) 571-5100  
MEDICAL EMERGENCY Phone: Poison Control Center  
1-877-671-4608 (toll free) or 1-303-592-1711  
TRANSPORT EMERGENCY Phone: CHEMTREC  
1-800-424-9300 (toll free) or 1-703-527-3887  
Internet: www.henkelna.com

This product contains one or more components that are exempt from listing on the U. S. Toxic Substances Control Act (TSCA) inventory because a polymer exemption has been granted in accordance with 40 CFR 723.250.

**2. HAZARDS IDENTIFICATION****EMERGENCY OVERVIEW**

**WARNING:** CAUSES SKIN IRRITATION.  
MAY CAUSE AN ALLERGIC SKIN REACTION.  
CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1

**PICTOGRAM(S)****Precautionary Statements**

**Prevention:** Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.

**Response:** IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.

**Storage:** Not prescribed

**Disposal:** Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

**3. COMPOSITION / INFORMATION ON INGREDIENTS**

Hazardous Component(s)	CAS Number	Percentage*
Copper	7440-50-8	30 - 60
Silver	7440-22-4	30 - 60

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Product name: LOCTITE ABLESTIK CDF 315P8A8 known as Loctite Ablestik CDF315P8A8x25

Modified epoxy resin	Proprietary	5 - 10
Epoxy-terminated polyadduct	Proprietary	1 - 5
Epoxy resin	Proprietary	1 - 5
Acrylic Ester	Unknown	0.1 - 1
Modified epoxy resin	Proprietary	0.1 - 1

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

## 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
<b>Skin contact:</b>	Remove contaminated clothing and footwear. Immediately flush skin with plenty of water (using soap, if available). If symptoms develop and persist, get medical attention. Wash clothing before reuse.
<b>Eye contact:</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If symptoms develop and persist, get medical attention.
<b>Ingestion:</b>	Do not induce vomiting. Never give anything by mouth to an unconscious person. Seek medical advice.
<b>Symptoms:</b>	See Section 11.

## 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Water spray (fog), foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
<b>Unusual fire or explosion hazards:</b>	May liberate large quantities of dense, foul-smelling smoke which may contain unidentified toxic gasses.
<b>Hazardous combustion products:</b>	Oxides of carbon and nitrogen, aldehydes, acids and undetermined organics.

## 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Ensure adequate ventilation. Wear appropriate personal protective equipment. Sweep up or gather material and place in appropriate container for disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

## 7. HANDLING AND STORAGE

<b>Handling:</b>	Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling.
<b>Storage:</b>	Store in a cool, dry, well-ventilated area. Store in original container until ready to use.
<b>For information on product shelf life, please review labels on container or check the Technical Data Sheet.</b>	

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Copper	0.2 mg/m <sup>3</sup> TWA (as Cu) Fume. 1 mg/m <sup>3</sup> TWA (as Cu) Dust and mist.	1 mg/m <sup>3</sup> PEL (as Cu) Dust and mist. 0.1 mg/m <sup>3</sup> PEL (as Cu) Fume.	None	None
Silver	0.1 mg/m <sup>3</sup> TWA Dust and fume.	0.01 mg/m <sup>3</sup> PEL (as Ag)	None	None
Modified epoxy resin	None	None	None	None
Epoxy-terminated polyadduct	None	None	None	None
Epoxy resin	None	None	None	None
Acrylic Ester	None	None	None	None
Modified epoxy resin	None	None	None	None

<b>Engineering controls:</b>	Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.
<b>Respiratory protection:</b>	Use NIOSH approved respirator if there is potential to exceed exposure limit(s).
<b>Eye/face protection:</b>	Safety goggles or safety glasses with side shields.
<b>Skin protection:</b>	Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Solid, Film
<b>Color:</b>	Gray
<b>Odor:</b>	None
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	Not available.
<b>Vapor pressure:</b>	Not available.
<b>Boiling point/range:</b>	Not available.
<b>Melting point/ range:</b>	Not available.
<b>Specific gravity:</b>	4.3
<b>Vapor density:</b>	Not available.
<b>Flash point:</b>	Product is a solid.
<b>Flammable/Explosive limits - lower:</b>	Not available.
<b>Flammable/Explosive limits - upper:</b>	Not available.
<b>Autoignition temperature:</b>	Not available.
<b>Flammability:</b>	Not applicable
<b>Evaporation rate:</b>	Not available.
<b>Solubility in water:</b>	Insoluble
<b>Partition coefficient (n-octanol/water):</b>	Not available.
<b>VOC content:</b>	< 0.5 %
<b>Viscosity:</b>	Not available.
<b>Decomposition temperature:</b>	Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable under normal conditions of storage and use.
<b>Hazardous reactions:</b>	None under normal processing. Polymerization may occur at elevated temperature or in the presence of incompatible materials.
<b>Hazardous decomposition products:</b>	Oxides of carbon and nitrogen, aldehydes, acids and undetermined organics.
<b>Incompatible materials:</b>	Keep away from strong oxidizing agents, strong Lewis or mineral acids.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	Elevated temperatures.

## 11. TOXICOLOGICAL INFORMATION

**Relevant routes of exposure:** Skin, Inhalation, Eyes

### Potential Health Effects/Symptoms

**Inhalation:** Inhalation of processing fumes may be harmful.  
**Skin contact:** Causes skin irritation. May cause allergic skin reaction. Argyria (a non-toxic, cosmetic blue-gray discoloration of the skin and mucous membranes that is irreversible).  
**Eye contact:** Causes serious eye irritation.  
**Ingestion:** Not expected under normal conditions of use.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Copper	Inhalation LC50 (Rat, 4 h) = > 5.11 mg/l	Allergen, Blood, Central nervous system, Developmental, Gastrointestinal, Immune system, Irritant, Kidney, Liver, Mutagen, Sensory, Skin
Silver	Oral LD50 (Rat) = > 5,000 mg/kg Dermal LD50 (Rat) = > 2,000 mg/kg Inhalation LC50 (Rat, 4 h) = 750 µg/m3 Inhalation LC50 (Rat, 4 h) = > 5.16 mg/l	Allergen, Eyes, Irritant, Respiratory, Skin
Modified epoxy resin	None	Irritant, Allergen
Epoxy-terminated polyadduct	None	No Records
Epoxy resin	None	Irritant, Allergen
Acrylic Ester	None	No Data
Modified epoxy resin	None	No Data

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Copper	No	No	No
Silver	No	No	No
Modified epoxy resin	No	No	No
Epoxy-terminated polyadduct	No	No	No
Epoxy resin	No	No	No
Acrylic Ester	No	No	No
Modified epoxy resin	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Environmentally hazardous substance, solid, n.o.s. (Copper)  
**Hazard class or division:** 9  
**Identification number:** UN 3077  
**Packing group:** III  
**Marine pollutant:** Copper  
**DOT Hazardous Substance(s):** Silver, Copper

### International Air Transportation (ICAO/IATA)

**Proper shipping name:** Environmentally hazardous substance, solid, n.o.s. (Silver, Copper)  
**Hazard class or division:** 9  
**Identification number:** UN 3077  
**Packing group:** III

**Water Transportation (IMO/IMDG)****Proper shipping name:**

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Silver, Copper)

**Hazard class or division:**

9

**Identification number:**

UN 3077

**Packing group:**

III

**Marine pollutant:**

Silver, Copper

**15. REGULATORY INFORMATION****United States Regulatory Information****TSCA 8 (b) Inventory Status:**

All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.  
This product contains one or more components with a Polymer Exemption in accordance with 40 CFR 723.250.

**TSCA 12 (b) Export Notification:**

None above reporting de minimis

**CERCLA/SARA Section 302 EHS:**

None above reporting de minimis.

**CERCLA/SARA Section 311/312:**

Immediate Health, Delayed Health

**CERCLA/SARA Section 313:**

This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Copper (CAS# 7440-50-8). Silver (CAS# 7440-22-4).

**CERCLA Reportable quantity:**

Copper (CAS# 7440-50-8) 5,000 lbs. (2,270 kg)  
Silver (CAS# 7440-22-4) 1,000 lbs. (454 kg)

**California Proposition 65:**

This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

**Canada Regulatory Information****CEPA DSL/NDL Status:**

One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.

**16. OTHER INFORMATION**

This safety data sheet contains changes from the previous version in sections: 3,8,11,13,15

**Prepared by:**

Product Safety and Regulatory Affairs

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