



Revision Number: 004.0

Issue date: 03/08/2021

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: Product type/use: Restriction of Use: Company address:	LOCTITE STYCAST ES 0623 PTA known as HYSOL ES0623 PART A 55 GAL A2 Epoxy resin None identified Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	IDH number: Item number: Region: Contact information:	1470838 EA0623-C20A2 United States Telephone: +1 (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com
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The Environmental Protection Agency prohibits processing and distribution of this chemical/product for any use other than: (1) In hydraulic fluids either for the aviation industry or to meet military specifications for safety and performance where no alternative chemical is available that meets U.S. Department of Defense specification requirements, (2) lubricants and greases, (3) new or replacement parts for motor and aerospace vehicles, (4) as an intermediate in the manufacture of cyanoacrylate glue, (5) in specialized engine air filters for locomotive and marine applications, and (6) in adhesives and sealants before January 6, 2025, after which use in adhesives and sealants is prohibited. In addition, all persons are prohibited from releasing PIP (3:1) to water during manufacturing, processing and distribution in commerce, and must follow all existing regulations and best practices to prevent the release of PIP (3:1) to water during the commercial use of PIP (3:1).

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW	
WARNING:	CAUSES SKIN IRRITATION. MAY CAUSE AN ALLERGIC SKIN REACTION. CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1

PICTOGRAM(S)

Precautionary Statements

Prevention:	Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.
Response:	IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.
Storage:	Not prescribed
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

IDH number: 1470838

Product name: LOCTITE STYCAST ES 0623 PTA known as HYSOL ES0623 PART A 55 GAL A2

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Aluminium hydroxide	21645-51-2	60 - 80
Epoxy resin	Proprietary	10 - 30
Epoxy resin	Proprietary	5 - 10
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	1675-54-3	1 - 5
Limestone	1317-65-3	1 - 5
triethyl phosphate	78-40-0	1 - 5
Phenol, isopropylated, phosphate (3:1)	68937-41-7	1 - 5
Carbon black	1333-86-4	0.1 - 1

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
Skin contact:	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention. Wash clothing before reuse.
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
Ingestion:	DO NOT induce vomiting unless directed to do so by medical personnel. Keep individual calm. Never give anything by mouth to an unconscious person. If individual is conscious, wash out mouth with water. Get medical attention.
Symptoms:	See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray.
Unusual fire or explosion hazards:	Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.
Hazardous combustion products:	Oxides of carbon. Oxides of aluminum. Oxides of phosphorus. Calcium oxide. Irritating organic vapours.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Ventilate area. Evacuate the area promptly and keep upwind of the spilled material. Isolate the spill area to prevent people from entering. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

Handling: Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Keep away from heat, spark and flame. Refer to Section 8.

Storage: Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Aluminium hydroxide	1 mg/m3 TWA Respirable fraction. 10 mg/m3 TWA (as Al) Total dust.	15 mg/m3 TWA (as Al) Total dust. 5 mg/m3 TWA (as Al) Respirable fraction. 15 MPPCF TWA Respirable fraction. 15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction. 50 MPPCF TWA Total dust.	None	None
Epoxy resin	None	None	None	None
Epoxy resin	None	None	None	None
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	None	None	None	None
Limestone	10 mg/m3 TWA Total dust.	5 mg/m3 PEL Respirable fraction. 15 mg/m3 PEL Total dust.	None	None
triethyl phosphate	None	None	1 ppm (7.45 mg/m3) TWA	None
Phenol, isopropylated, phosphate (3:1)	None	None	None	None
Carbon black	3 mg/m3 TWA Inhalable fraction.	3.5 mg/m3 PEL	None	None

Engineering controls: Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection: Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Skin protection: Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Black
Odor:	Mild, Aromatic
Odor threshold:	Not available.
pH:	Not available.
Vapor pressure:	Not available.
Boiling point/range:	Not available.
Melting point/ range:	Not available.
Specific gravity:	1.68
Vapor density:	Not available.
Flash point:	146 °C (294.8 °F) Tagliabue closed cup
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.

Autoignition temperature:	Not available.
Flammability:	Not applicable
Evaporation rate:	Not available.
Solubility in water:	Slight
Partition coefficient (n-octanol/water):	Not available.
VOC content:	Not available.
Viscosity:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	Rapid exothermic polymerization will occur in the presence of water, amines, alkalis and alcohols.
Hazardous decomposition products:	None reasonably foreseeable.
Incompatible materials:	Strong oxidizing agents. Strong acids. Strong Lewis acids. Amines. Mercaptans.
Reactivity:	Not available.
Conditions to avoid:	Keep away from open flames, hot surfaces and sources of ignition. Extremes of temperature and direct sunlight. Store away from incompatible materials. Contamination with water.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure:	Skin, Inhalation, Eyes, Ingestion
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Potential Health Effects/Symptoms

Inhalation:	May cause respiratory tract irritation. Coughing. Shortness of breath.
Skin contact:	Causes skin irritation. May cause allergic skin reaction.
Eye contact:	Causes serious eye irritation.
Ingestion:	May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Aluminium hydroxide	Oral LD50 (Rat) = > 5,000 mg/kg Inhalation LC50 (Rat, 4 h) = > 0.888 mg/l Inhalation LC50 (Rat, 4 h) = > 2.3 mg/l	Irritant, Lung, Respiratory
Epoxy resin	None	Allergen, Irritant
Epoxy resin	None	Irritant, Allergen, Mutagen
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	Oral LD50 (Rabbit) = 1,980 mg/kg Oral LD50 (Mouse) = 15,600 mg/kg Oral LD50 (Rat) = > 1,000 mg/kg Oral LD50 (Mouse) = > 500 mg/kg Dermal LD50 (Rabbit) = 20 mg/kg Dermal LD50 (Rat) = > 1,600 mg/kg Dermal LD50 (Mouse) = > 800 mg/kg	No Data
Limestone	None	Nuisance dust
triethyl phosphate	Oral LD50 (Rabbit) = 1.6 g/kg Oral LD50 (Rat) = 1.6 g/kg Oral LD50 (Mouse) = > 1.5 g/kg Dermal LD50 (Rabbit) = > 20 g/kg Inhalation LC50 (Rat, 4 h) = > 8,817 mg/m3	Irritant, Central nervous system
Phenol, isopropylated, phosphate (3:1)	None	No Target Organs
Carbon black	Oral LD50 (Rat) = > 8,000 mg/kg	Respiratory, Some evidence of carcinogenicity

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Aluminium hydroxide	No	No	No
Epoxy resin	No	No	No
Epoxy resin	No	No	No
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	No	No	No
Limestone	No	No	No
triethyl phosphate	No	No	No
Phenol, isopropylated, phosphate (3:1)	No	No	No
Carbon black	No	Group 2B	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

International Air Transportation (ICAO/IATA)

Proper shipping name: Environmentally hazardous substance, liquid, n.o.s. (Bisphenol-A Epichlorhydrin resin, Triphenyl phosphate)
Hazard class or division: 9
Identification number: UN 3082
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-A Epichlorhydrin resin, Triphenyl phosphate)
Hazard class or division: 9
Identification number: UN 3082
Packing group: III
Marine pollutant: Bisphenol-A Epichlorhydrin resin, Triphenyl phosphate

15. REGULATORY INFORMATION**United States Regulatory Information**

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.

TSCA 6 Risk Management Rules The Environmental Protection Agency prohibits processing and distribution of this chemical/product for any use other than: (1) In hydraulic fluids either for the aviation industry or to meet military specifications for safety and performance where no alternative chemical is available that meets U.S. Department of Defense specification requirements, (2) lubricants and greases, (3) new or replacement parts for motor and aerospace vehicles, (4) as an intermediate in the manufacture of cyanoacrylate glue, (5) in specialized engine air filters for locomotive and marine applications, and (6) in adhesives and sealants before January 6, 2025, after which use in adhesives and sealants is prohibited. In addition, all persons are prohibited from releasing PIP (3:1) to water during manufacturing, processing and distribution in commerce, and must follow all existing regulations and best practices to prevent the release of PIP (3:1) to water during the commercial use of PIP (3:1).

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis.
Epichlorohydrin (CAS# 106-89-8).

CERCLA/SARA Section 311/312: Immediate Health, Delayed Health

CERCLA/SARA Section 313: None above reporting de minimis.

California Proposition 65: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm. This product contains a chemical known in the State of California to cause cancer.

Canada Regulatory Information

CEPA DSL/NDSL Status: Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2, 3

Prepared by: Product Safety and Regulatory Affairs

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