



Revision Number: 005.0

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**1. PRODUCT AND COMPANY IDENTIFICATION**

**Product name:** TECHNOMELT PA 2333B known as  
**MACROMELT 2333 B**  
**Product type/use:** adhesive and sealant  
**Restriction of Use:** None identified  
**Company address:**  
Henkel Corporation  
One Henkel Way  
Rocky Hill, Connecticut 06067

**IDH number:** 1396375

**Region:** United States  
**Contact information:**  
Telephone: +1 (860) 571-5100  
MEDICAL EMERGENCY Phone: Poison Control Center  
1-877-671-4608 (toll free) or 1-303-592-1711  
TRANSPORT EMERGENCY Phone: CHEMTREC  
1-800-424-9300 (toll free) or 1-703-527-3887  
Internet: www.henkelna.com

**2. HAZARDS IDENTIFICATION****EMERGENCY OVERVIEW**

MOLTEN ADHESIVE MAY CAUSE SEVERE BURNS.  
STATIC CHARGES GENERATED BY EMPTYING PACKAGE IN OR NEAR  
FLAMMABLE VAPORS MAY CAUSE IGNITION.  
VAPORS ABOVE MOLTEN ADHESIVE MAY CAUSE EYE, SKIN AND  
RESPIRATORY TRACT IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
None	None

**PICTOGRAM(S)**

None

**Precautionary Statements**

**Prevention:** Not prescribed  
**Response:** Not prescribed  
**Storage:** Not prescribed  
**Disposal:** Not prescribed

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

**3. COMPOSITION / INFORMATION ON INGREDIENTS**

Hazardous Component(s)	CAS Number	Percentage*
None	None	None

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

## 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If not breathing, give artificial respiration. If symptoms develop and persist, get medical attention.
<b>Skin contact:</b>	Molten adhesive may cause severe burns. Cool melted product on skin with plenty of water. Do not remove solidified product. No attempt should be made to remove material from skin or to remove contaminated clothing as damaged skin can be easily torn. Cover affected areas with clean sheeting or gauze and seek immediate medical attention.
<b>Eye contact:</b>	If eye contact occurs with molten material immediately cool with water. Do not remove adhesive. Seek medical attention.
<b>Ingestion:</b>	Ingestion of solid adhesive is not expected to be hazardous. If symptoms develop and persist, get medical attention.
<b>Symptoms:</b>	See Section 11.

## 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Use extinguishing measures appropriate to local circumstances and the surrounding environment. Dry chemical. Carbon dioxide.
<b>Special firefighting procedures:</b>	Fire fighters should wear positive pressure self-contained breathing apparatus (SCBA). Wear full protective clothing.
<b>Unusual fire or explosion hazards:</b>	None
<b>Hazardous combustion products:</b>	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

## 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	No special environmental precautions required. Do not allow material to contaminate ground water system.
<b>Clean-up methods:</b>	Spilled material will solidify. Scrape up spilled material and place in a closed container for disposal.

## 7. HANDLING AND STORAGE

<b>Handling:</b>	Always be careful around molten material. Avoid skin contact with molten resins. Follow suggested application temperature. Do not wear contact lenses. At elevated temperatures, irritating fumes may be emitted. Provide adequate ventilation. Wash hands before breaks and immediately after handling the product.
<b>Storage:</b>	For safe storage, store between 0.0 °C (32°F) and 38.0 °C (100.4 °F)
For information on product shelf life, please review labels on container or check the Technical Data Sheet.	

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
None	None	None	None	None

<b>Engineering controls:</b>	Work should be done in an adequately ventilated area (i.e., ventilation sufficient to maintain concentrations below one half of the PEL and other relevant standards). Local exhaust ventilation is recommended when general ventilation is not sufficient to control airborne contamination.
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<b>Respiratory protection:</b>	No personal respiratory protective equipment normally required. Where the potential exists for exposure to decomposition products due to heating or elevated temperatures, wear NIOSH approved respiratory protection as appropriate. Observe OSHA regulations for respirator use (29 CFR 1910.134).
<b>Eye/face protection:</b>	Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Do not wear contact lenses.
<b>Skin protection:</b>	Insulated gloves and long sleeved clothing are strongly recommended when working with molten adhesive.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Solid
<b>Color:</b>	Amber
<b>Odor:</b>	Odorless
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	Not applicable, Product is non-soluble (in water).
<b>Vapor pressure:</b>	< 0.1 hPa (20 °C (68°F))
<b>Boiling point/range:</b>	> 280 °C (> 536°F)
<b>Melting point/ range:</b>	140 - 150 °C (284°F - 302°F)
<b>Specific gravity:</b>	1.0 - 1.1
<b>Vapor density:</b>	Not applicable, Product is a solid.
<b>Flash point:</b>	Not applicable
<b>Flammable/Explosive limits - lower:</b>	Not available.
<b>Flammable/Explosive limits - upper:</b>	Not available.
<b>Autoignition temperature:</b>	Not applicable
<b>Flammability:</b>	The product is not flammable.
<b>Evaporation rate:</b>	Not applicable
<b>Solubility in water:</b>	Not soluble
<b>Partition coefficient (n-octanol/water):</b>	Not available.
<b>VOC content:</b>	0 %
<b>Viscosity:</b>	2,500 - 6,000 mPa.s
<b>Decomposition temperature:</b>	> 300 °C

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable
<b>Hazardous reactions:</b>	Will not occur.
<b>Hazardous decomposition products:</b>	Thermal decomposition can lead to release of irritating gases and vapors. carbon monoxide carbon dioxide
<b>Incompatible materials:</b>	Oxidizing agents.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	To avoid thermal decomposition, do not overheat. Avoid temperatures above 200°C (392°F).

## 11. TOXICOLOGICAL INFORMATION

**Relevant routes of exposure:** Skin, Inhalation, Eyes

### Potential Health Effects/Symptoms

<b>Inhalation:</b>	Dusts from solid adhesive may cause irritation. Continuous breathing of vapors above molten adhesive may irritate mucous membranes.
<b>Skin contact:</b>	Solid adhesive has no hazards. Molten adhesive may cause severe burns.
<b>Eye contact:</b>	Can cause mechanical irritation if dusts are generated. Fumes released during thermal processing may cause eye irritation. Molten adhesive in eyes will cause severe and permanent damage.
<b>Ingestion:</b>	Not expected under normal conditions of use. Expected to be low in toxicity.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
None	None	None

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
None	None	None	None

## 12. ECOLOGICAL INFORMATION

**Ecological information:**

Do not empty into drains, soil or bodies of water.

## 13. DISPOSAL CONSIDERATIONS

**Information provided is for unused product only.**

**Recommended method of disposal:**

This product is not a RCRA hazardous waste when discarded. Processing, use, or contamination of this product may change the hazard classification and waste management options. Follow all local, state, federal and provincial regulations for disposal.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

### U.S. Department of Transportation Ground (49 CFR)

<b>Proper shipping name:</b>	Not regulated
<b>Hazard class or division:</b>	None
<b>Identification number:</b>	None
<b>Packing group:</b>	None

### International Air Transportation (ICAO/IATA)

<b>Proper shipping name:</b>	Not regulated
<b>Hazard class or division:</b>	None
<b>Identification number:</b>	None
<b>Packing group:</b>	None

### Water Transportation (IMO/IMDG)

<b>Proper shipping name:</b>	Not regulated
<b>Hazard class or division:</b>	None
<b>Identification number:</b>	None
<b>Packing group:</b>	None

## 15. REGULATORY INFORMATION

### United States Regulatory Information

<b>TSCA 8 (b) Inventory Status:</b>	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
<b>TSCA 12 (b) Export Notification:</b>	None above reporting de minimis
<b>CERCLA/SARA Section 302 EHS:</b>	Ethylene oxide (CAS# 75-21-8).
<b>CERCLA/SARA Section 311/312:</b>	None
<b>CERCLA/SARA Section 313:</b>	None above reporting de minimis.
<b>California Proposition 65:</b>	This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

### Canada Regulatory Information

<b>CEPA DSL/NDSL Status:</b>	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
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## 16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 15 and related

**Prepared by:** Regulatory Affairs

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