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1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE ABLESTIK 724-20 known as TRA-BOND 724-20 (1.5g) **IDH number:** 1188862
Product type/use: Urethane adhesive
Restriction of Use: None identified **Region:** United States
Company address: Henkel Corporation
 One Henkel Way
 Rocky Hill, Connecticut 06067
Contact information:
 Telephone: +1 (860) 571-5100
 MEDICAL EMERGENCY Phone: Poison Control Center
 1-877-671-4608 (toll free) or 1-303-592-1711
 TRANSPORT EMERGENCY Phone: CHEMTREC
 1-800-424-9300 (toll free) or 1-703-527-3887
 Internet: www.henkeln.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW	
DANGER:	MAY CAUSE AN ALLERGIC SKIN REACTION. MAY CAUSE ALLERGY OR ASTHMA SYMPTOMS OR BREATHING DIFFICULTIES IF INHALED. SUSPECTED OF CAUSING CANCER.

HAZARD CLASS	HAZARD CATEGORY
RESPIRATORY SENSITIZATION	1
SKIN SENSITIZATION	1
CARCINOGENICITY	2



Precautionary Statements

Prevention: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing vapors, mist, or spray. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection. In case of inadequate ventilation wear respiratory protection.

Response: IF ON SKIN: Wash with plenty of water. IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. IF exposed or concerned: Get medical attention. If skin irritation or rash occurs: Get medical attention. Wash contaminated clothing before reuse.

Storage: Store locked up.

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Glass, oxide, chemicals	65997-17-3	10 - 30
Polyamine	Proprietary	5 - 10

Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	1 - 5
Toluene-2,4-diisocyanate	584-84-9	0.1 - 1

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention. Persons suffering from allergic reactions to isocyanates should avoid contact with the product. Asthmatic-type symptoms may develop and may be immediate or delayed up to several hours.
Skin contact:	Remove contaminated clothing and footwear. Immediately flush skin with plenty of water (using soap, if available). If symptoms develop and persist, get medical attention. Wash clothing before reuse.
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
Ingestion:	Do not induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention.
Symptoms:	See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray.
Unusual fire or explosion hazards:	Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.
Hazardous combustion products:	Oxides of carbon. Oxides of nitrogen. Isocyanates. Hydrogen cyanide. Irritating organic vapours.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Remove all sources of ignition. Ensure adequate ventilation. Isolate area. Keep unnecessary personnel away. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a closed container until ready for disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

Handling:	Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Protect from moisture. Refer to Section 8.
Storage:	Store in a cool, dry, well-ventilated area. Store in tightly closed containers to prevent moisture contamination. Do not reseal if contamination is suspected.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Glass, oxide, chemicals	5 mg/m3 TWA Inhalable fraction. 10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction.	15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction.	None	None
Polyamine	None	None	None	None
Siloxanes and Silicones, di-Me, reaction products with silica	10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction.	15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction.	None	None
Toluene-2,4-diisocyanate	0.005 ppm STEL Inhalable fraction and vapor. 0.001 ppm TWA Inhalable fraction and vapor. (SKIN) Inhalable fraction and vapor. (Respiratory sensitization) (Dermal sensitization)	0.02 ppm (0.14 mg/m3) Ceiling	None	None

Engineering controls:	Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.
Respiratory protection:	Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.
Eye/face protection:	Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.
Skin protection:	Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Amber
Odor:	Slight
Odor threshold:	Not available.
pH:	Not applicable, Product is non-soluble (in water).
Vapor pressure:	< 6.67 hPa (20 °C (68°F))
Boiling point/range:	> 100 °C (> 212°F)
Melting point/ range:	Not applicable, Product is a liquid
Specific gravity:	1.1
Vapor density:	> 1 20 °C Heavier than air
Flash point:	> 93 °C (> 199.4 °F)
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Flammability:	The product is not flammable.
Evaporation rate:	Not available.
Solubility in water:	Slightly soluble
Solubility in water:	Slightly soluble
Solubility in water:	Soluble
Partition coefficient (n-octanol/water):	Not available.
VOC content:	< 1 %
Viscosity:	Not available.
Decomposition temperature:	> 65 °C

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	None under normal processing. Polymerization may occur at elevated temperature or in the presence of incompatible materials.
Hazardous decomposition products:	Oxides of carbon. Oxides of nitrogen. Isocyanates. Hydrogen cyanide. Irritating organic vapours.
Incompatible materials:	Strong oxidizing agents. Alcohols. Water Copper. Copper alloys.
Reactivity:	Not available.
Conditions to avoid:	High temperatures. Heat, flames, sparks and other sources of ignition. Moisture. Store away from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation:	May cause respiratory tract irritation. This compound contains a material that may cause sensitization in some individuals, resulting in allergic symptoms of the respiratory tract producing asthma-like conditions (including wheezing, shortness of breath and difficulty breathing).
Skin contact:	May cause skin irritation. May cause allergic skin reaction.
Eye contact:	May cause eye irritation.
Ingestion:	May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Glass, oxide, chemicals	None	Allergen, Respiratory
Polyamine	None	Mutagen
Siloxanes and Silicones, di-Me, reaction products with silica	None	No Data
Toluene-2,4-diisocyanate	Oral LD50 (Rat) = 5,800 mg/kg	Allergen, Eyes, Irritant, Lung, Respiratory, Some evidence of carcinogenicity

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Glass, oxide, chemicals	Reasonably Anticipated to be a Human Carcinogen.	No	No
Polyamine	No	No	No
Siloxanes and Silicones, di-Me, reaction products with silica	No	No	No
Toluene-2,4-diisocyanate	Reasonably Anticipated to be a Human Carcinogen.	Group 2B	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

International Air Transportation (ICAO/IATA)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

Water Transportation (IMO/IMDG)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
TSCA 12 (b) Export Notification:	Toluene-2,4-diisocyanate (CAS# 584-84-9).
CERCLA/SARA Section 302 EHS:	Toluene-2,4-diisocyanate (CAS# 584-84-9).
CERCLA/SARA Section 311/312:	Immediate Health, Delayed Health
CERCLA/SARA Section 313:	This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Toluene-2,4-diisocyanate (CAS# 584-84-9).
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer.

Canada Regulatory Information

CEPA DSL/NDSL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
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16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: Not available.

Prepared by: Product Safety and Regulatory Affairs

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