



Revision Number: 003.1

Issue date: 12/16/2019

## 1. PRODUCT AND COMPANY IDENTIFICATION

<b>Product name:</b>	LOCTITE STYCAST HD 3543 known as HYSOL HD3543 GAL	<b>IDH number:</b>	498942
<b>Product type/use:</b>	Curing agent	<b>Item number:</b>	HD3543-B50
<b>Restriction of Use:</b>	None identified	<b>Region:</b>	United States
<b>Company address:</b>	<b>Contact information:</b>		
Henkel Corporation	Telephone: +1 (860) 571-5100		
One Henkel Way	MEDICAL EMERGENCY Phone: Poison Control Center		
Rocky Hill, Connecticut 06067	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkelna.com		

## 2. HAZARDS IDENTIFICATION

### EMERGENCY OVERVIEW

**DANGER:** CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.  
MAY CAUSE AN ALLERGIC SKIN REACTION.

HAZARD CLASS	HAZARD CATEGORY
SKIN CORROSION	1B
SERIOUS EYE DAMAGE	1
SKIN SENSITIZATION	1

### PICTOGRAM(S)



### Precautionary Statements

<b>Prevention:</b>	Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection.
<b>Response:</b>	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. Wash contaminated clothing before reuse.
<b>Storage:</b>	Store locked up.
<b>Disposal:</b>	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

## 3. COMPOSITION / INFORMATION ON INGREDIENTS

IDH number: 498942

Product name: LOCTITE STYCAST HD 3543 known as HYSOL HD3543 GAL  
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Hazardous Component(s)	CAS Number	Percentage*
Amine adduct	Proprietary	60 - 100
3,6-diazaoctanethylenediamin	112-24-3	10 - 30

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

## 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. If symptoms develop and persist, get medical attention.
<b>Skin contact:</b>	Remove contaminated clothing and footwear. Wash with soap and water. If symptoms develop and persist, get medical attention. Wash clothing before reuse.
<b>Eye contact:</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
<b>Ingestion:</b>	Do not induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention.
<b>Symptoms:</b>	See Section 11.

## 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Water spray (fog), foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
<b>Unusual fire or explosion hazards:</b>	None
<b>Hazardous combustion products:</b>	Oxides of carbon, oxides of nitrogen, irritating organic vapors.

## 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable and closed containers for disposal.

## 7. HANDLING AND STORAGE

<b>Handling:</b>	Use only with adequate ventilation. Keep away from heat, spark and flame. Avoid contact with eyes, skin and clothing. Avoid breathing vapors or mists of this product. Wash thoroughly after handling.
<b>Storage:</b>	Store in a cool, dry area. Store in sealed original container.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Amine adduct	None	None	None	None
3,6-diazaoctanethylenediamin	None	None	1 ppm (6 mg/m3) TWA (SKIN)	None

### Engineering controls:

Local exhaust ventilation is recommended when general ventilation is not sufficient to control airborne contamination.

### Respiratory protection:

Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

### Eye/face protection:

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists.

### Skin protection:

Chemical resistant, impermeable gloves. Protective clothing that covers arms and legs.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Highly viscous
Color:	Amber
Odor:	Ammoniacal
Odor threshold:	Not available.
pH:	Not available.
Vapor pressure:	Not available.
Boiling point/range:	Not available.
Melting point/ range:	Not available.
Vapor density:	Not available.
Flash point:	> 185 °C (> 365°F) Cleveland open cup
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Flammability:	Not applicable
Evaporation rate:	Not available.
Solubility in water:	Moderate
Partition coefficient (n-octanol/water):	Not available.
VOC content:	Not available.
Viscosity:	Not available.
Decomposition temperature:	Not available.

## 10. STABILITY AND REACTIVITY

Stability:	Stable at normal conditions.
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	None reasonably foreseeable.
Incompatible materials:	Strong oxidizing agents. Strong acids.
Reactivity:	Not available.
Conditions to avoid:	Keep away from open flames, hot surfaces and sources of ignition. Store away from incompatible materials.

## 11. TOXICOLOGICAL INFORMATION

**Relevant routes of exposure:** Skin, Inhalation, Eyes, Ingestion

### Potential Health Effects/Symptoms

**Inhalation:** Inhalation of vapors or mists of the product may be irritating to the respiratory system.  
**Skin contact:** Causes skin burns. May cause allergic skin reaction.  
**Eye contact:** Causes serious eye damage. Prolonged contact may cause severe irritation or corneal burns.  
**Ingestion:** May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Amine adduct	None	No Records
3,6-diazaoctanethylenediamin	None	Allergen, Corrosive, Developmental, Irritant, Mutagen

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Amine adduct	No	No	No
3,6-diazaoctanethylenediamin	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

**Hazardous waste number:** Not a RCRA hazardous waste.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

### International Air Transportation (ICAO/IATA)

**Proper shipping name:** Environmentally hazardous substance, liquid, n.o.s. (dimer fatty acid(C18)poly amido amine resin)  
**Hazard class or division:** 9  
**Identification number:** UN 3082  
**Packing group:** III

**Water Transportation (IMO/IMDG)**

<b>Proper shipping name:</b>	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (dimer fatty acid(C18)poly amido amine resin)
<b>Hazard class or division:</b>	9
<b>Identification number:</b>	UN 3082
<b>Packing group:</b>	III
<b>Marine pollutant:</b>	dimer fatty acid(C18)poly amido amine resin

## 15. REGULATORY INFORMATION

### United States Regulatory Information

<b>TSCA 8 (b) Inventory Status:</b>	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
<b>TSCA 12 (b) Export Notification:</b>	None above reporting de minimis
<b>CERCLA/SARA Section 302 EHS:</b>	None above reporting de minimis.
<b>CERCLA/SARA Section 311/312:</b>	Immediate Health
<b>CERCLA/SARA Section 313:</b>	None above reporting de minimis.
<b>California Proposition 65:</b>	No California Proposition 65 listed chemicals are known to be present.

### Canada Regulatory Information

<b>CEPA DSL/NDL Status:</b>	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
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## 16. OTHER INFORMATION

**This safety data sheet contains changes from the previous version in sections:** Reviewed SDS. Reissued with new date.

**Prepared by:** Product Safety and Regulatory Affairs

**Issue date:** 12/16/2019

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