



Revision Number: 008.0

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE X32SQ/1 known as X32SQ/1 **IDH number:** 479661
Product type: FLUX 5GA BX
Restriction of Use: Liquid Flux
None identified
Item number: M00334
Region: United States
Company address: **Contact information:**
Telephone: +1 (860) 571-5100
MEDICAL EMERGENCY Phone: Poison Control Center
1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC
1-800-424-9300 (toll free) or 1-703-527-3887
Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: ASPIRATION HAZARD IF SWALLOWED.
HIGHLY FLAMMABLE LIQUID AND VAPOR.
MAY BE FATAL IF SWALLOWED AND ENTERS AIRWAYS.
CAUSES SERIOUS EYE IRRITATION.
MAY CAUSE DROWSINESS OR DIZZINESS.

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	2
EYE IRRITATION	2A
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3
ASPIRATION HAZARD	1

PICTOGRAM(S)



Precautionary Statements

Prevention:

Keep away from heat, sparks, open flames, hot surfaces - no smoking. Keep container tightly closed. No release into water. Use explosion-proof equipment. Use non-sparking tools. Take action to prevent static discharges. Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves, eye protection, and face protection.

Response:

IF SWALLOWED: Immediately call a physician or poison control center. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Do NOT induce vomiting. If eye irritation persists: Get medical attention. In case of fire: Use foam, dry chemical or carbon dioxide to extinguish.

Storage:

Store in a well-ventilated place. Keep container tightly closed. Store in a well-ventilated place. Keep cool. Store locked up.

Disposal:

Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
2-Propanol	67-63-0	90 - 100
Adipic acid	124-04-9	1 - 5

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. If symptoms develop and persist, get medical attention.
Skin contact:	Remove contaminated clothing and footwear. Immediately flush skin with plenty of water (using soap, if available). If symptoms develop and persist, get medical attention. Wash clothing before reuse.
Eye contact:	Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.
Ingestion:	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.
Symptoms:	See Section 11.
Notes to physician:	Aspiration may cause pulmonary edema or aspiration pneumonia.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.
Hazardous combustion products:	Oxides of carbon. Irritating vapors.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
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Clean-up methods:

Ventilate area. Remove all sources of ignition. Evacuate personnel to safe areas. Wear suitable protective clothing, gloves and eye/face protection. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, saw dust). Store in a partly filled, closed container until disposal. Spilled liquid is combustible and can be ignited by heat, flames, sparks, or other sources of ignition. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

Handling:

Use only with adequate ventilation. Keep away from heat, spark and flame. Wear suitable protective clothing, gloves and eye/face protection. Avoid contact with eyes, skin and clothing. Keep container closed. Empty containers retain product residue, so obey hazard warnings and handle empty containers as if they were full.

Storage:

Store away from ignition sources. Keep away from heat, spark and flame. Store in original container until ready to use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
2-Propanol	200 ppm TWA 400 ppm STEL	400 ppm (980 mg/m ³) PEL	None	None
Adipic acid	5 mg/m ³ TWA	None	None	None

Engineering controls:

Ensure adequate ventilation, especially in confined areas. Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Respiratory protection:

Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection:

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Skin protection:

Chemical resistant, impermeable gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Colorless
Odor:	Alcoholic
Odor threshold:	Not available.
pH:	Not applicable
Vapor pressure:	44.0 mm hg (25 °C (77°F))
Boiling point/range:	82 °C (179.6 °F)
Melting point/range:	Not determined
Specific gravity:	0.79
Vapor density:	Heavier than air.
Flash point:	12 °C (53.6 °F)
Flammable/Explosive limits - lower:	2 %
Flammable/Explosive limits - upper:	12.7 %
Autoignition temperature:	399 °C (750.2 °F)
Flammability:	Not applicable
Evaporation rate:	Not available.
Solubility in water:	Miscible
Partition coefficient (n-octanol/water):	Not available.
VOC content:	100 %; 790 g/l

Viscosity: Not available.
Decomposition temperature: Not available.

10. STABILITY AND REACTIVITY

Stability: Stable under normal conditions of storage and use.

Hazardous reactions: Will not occur.

Hazardous decomposition products: Oxides of carbon. Irritating vapors.

Incompatible materials: Strong oxidizing agents. Strong acids.

Reactivity: Not available.

Conditions to avoid: Keep away from open flames, hot surfaces and sources of ignition.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation: Inhalation of processing fumes may be harmful. Vapor overexposure may cause drowsiness. Dizziness.

Skin contact: May cause skin irritation.

Eye contact: Causes serious eye irritation.

Ingestion: Aspirated material can enter lungs and cause damage. This product may be fatal if it is swallowed. May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
2-Propanol	Oral LD50 (Rat) = 5,045 mg/kg Oral LD50 (Mouse) = 3,600 mg/kg Oral LD50 (Rabbit) = 6,410 mg/kg Oral LD50 (Rat) = 4.7 g/kg Oral LD50 (Mouse) = 4.5 g/kg Oral LD50 (Rabbit) = 8.0 g/kg Oral LD50 (Rabbit) = 5.03 g/kg Dermal LD50 (Rabbit) = 12,800 mg/kg	Allergen, Central nervous system, Irritant
Adipic acid	Oral LD50 (Mouse) = 1,900 mg/kg Oral LD50 (Rabbit) = > 11,000 mg/kg Oral LD50 (Rat) = > 11,000 mg/kg	Irritant, Kidney, Liver, Nervous System, Respiratory

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
2-Propanol	No	No	No
Adipic acid	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: D001: Ignitable.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Isopropanol
Hazard class or division: 3
Identification number: UN 1219
Packing group: II

International Air Transportation (ICAO/IATA)

Proper shipping name: Isopropanol
Hazard class or division: 3
Identification number: UN 1219
Packing group: II

Water Transportation (IMO/IMDG)

Proper shipping name: ISOPROPANOL
Hazard class or division: 3
Identification number: UN 1219
Packing group: II

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification: None above reporting de minimis
CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health, Fire
CERCLA/SARA Section 313: None above reporting de minimis.
California Proposition 65: This product contains a chemical known in the State of California to cause cancer.

Canada Regulatory Information

CEPA DSL/NDSL Status: Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

Prepared by: Product Safety and Regulatory Affairs

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