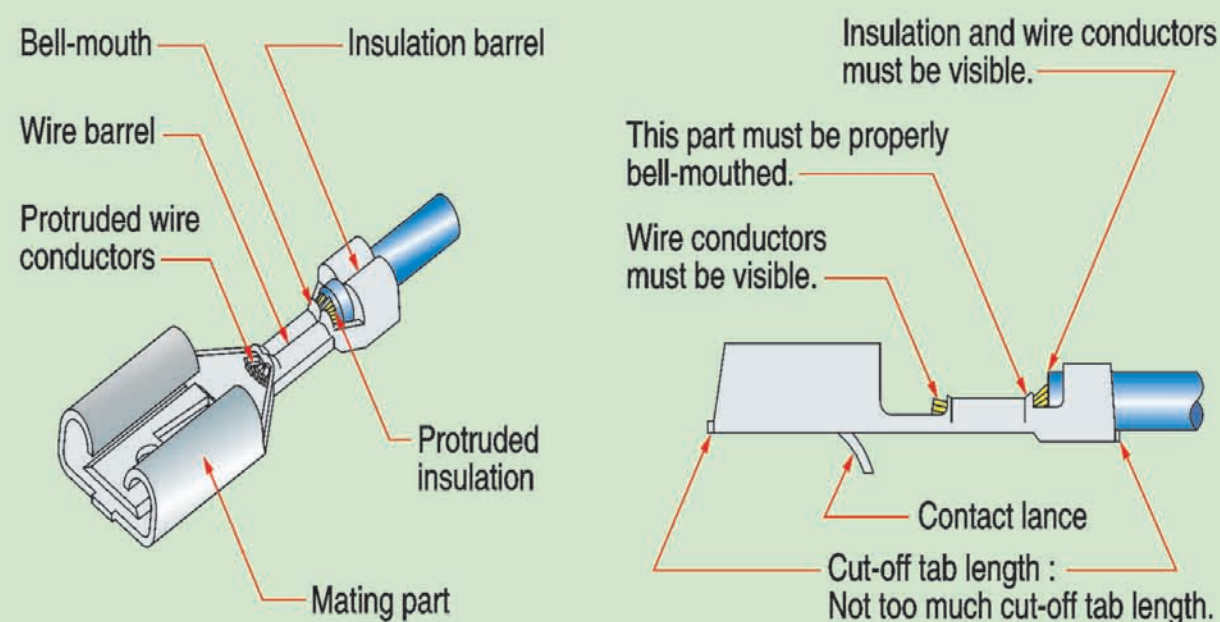


Be sure to check the following points, before beginning work each day.

Correct crimping



Cross section at crimped part

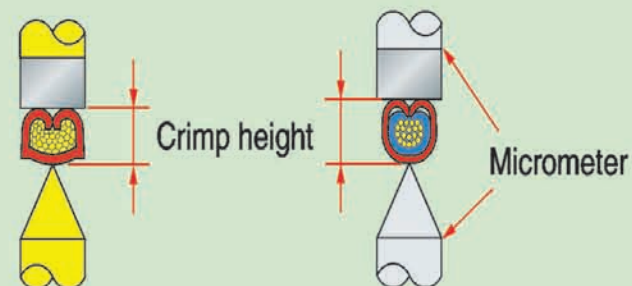
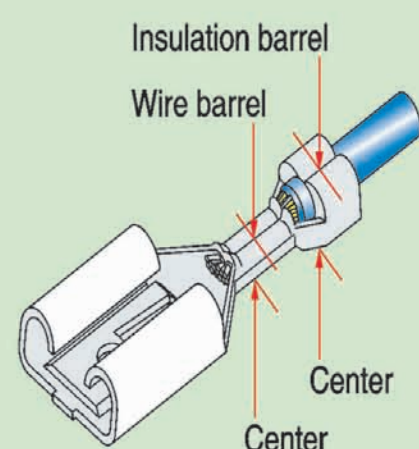
Wire barrel
Seam must be closed.



Insulation barrel
Wire must be securely held.



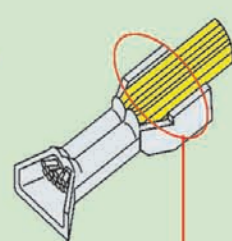
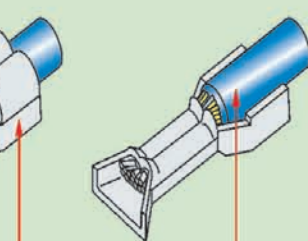
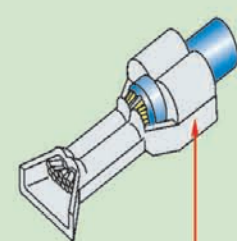
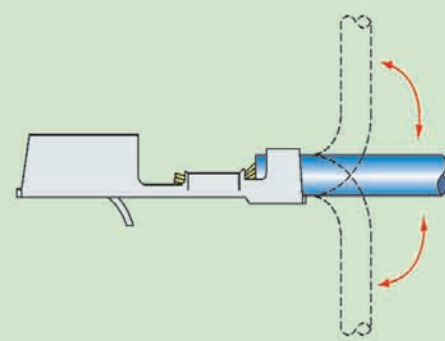
Crimp height measurement



Note : Set crimp height at wire conductor part within the range of specified value. Crimp height at insulation part is a reference value. Check it according to the following method.

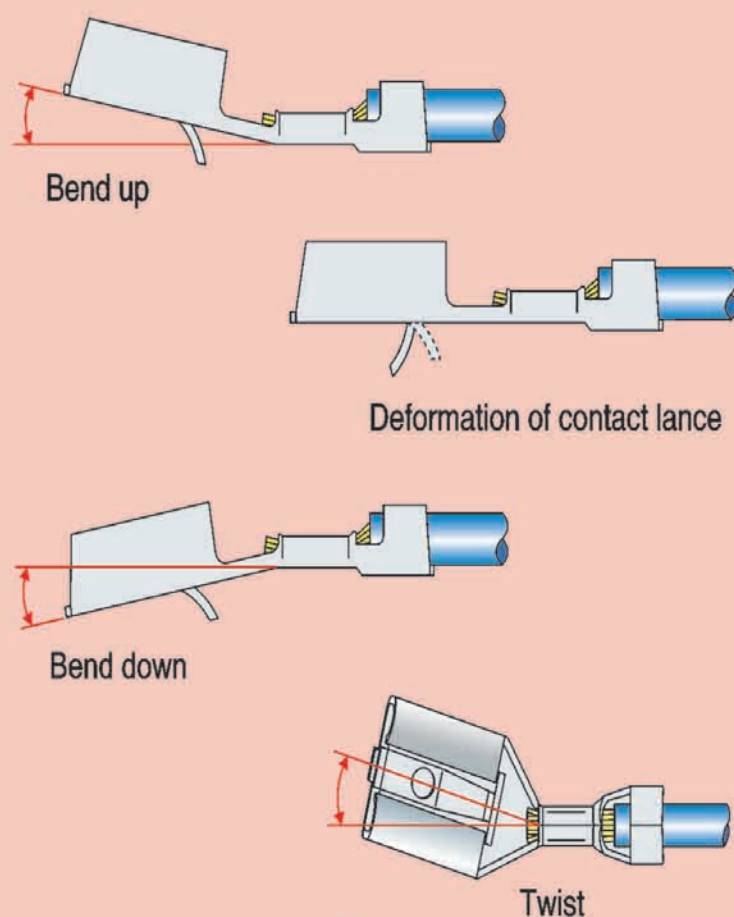
Check of insulation part

Cut off only wire insulation barrel, remove wire insulation and check wire conductors for damage.

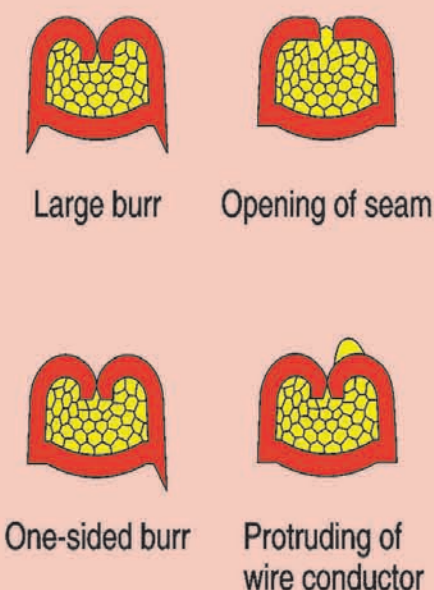


Incorrect crimping

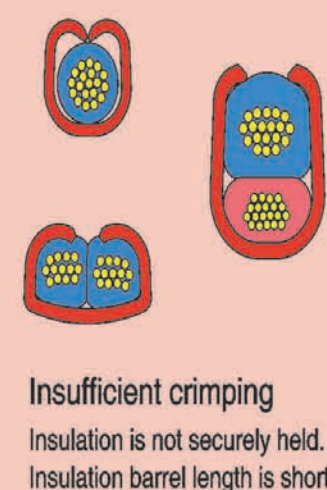
Appearance defect



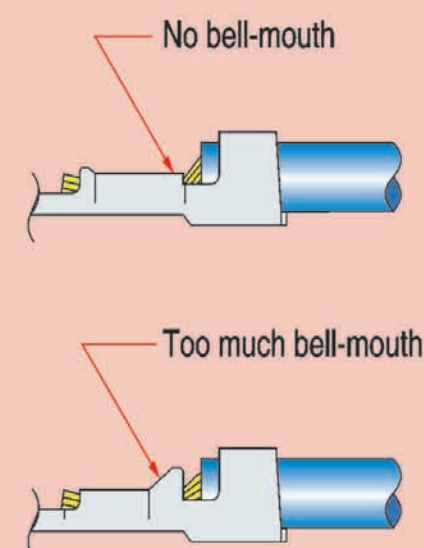
Cross section at crimped part of wire barrel



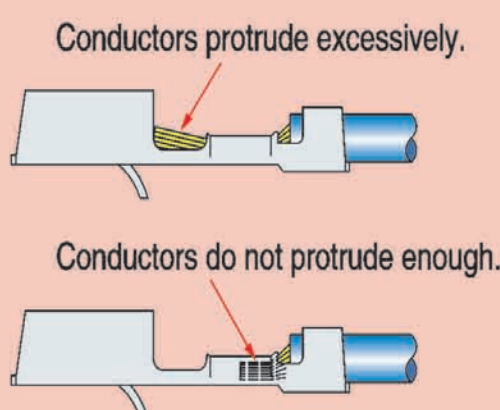
Cross section at crimped part of insulation barrel



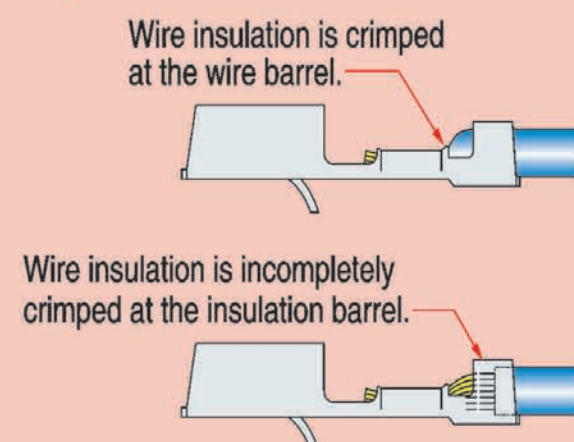
Bell-mouth



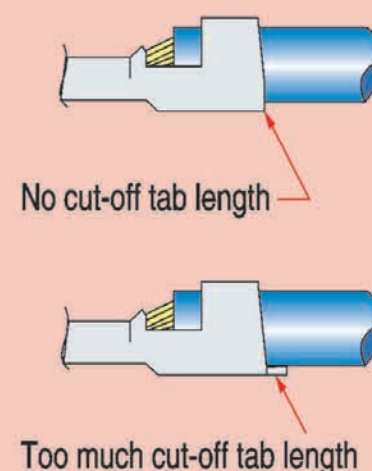
Wire conductors protruding length



Wire insulation protruding length



Cut-off tab length



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