

# CLW6A-TKW: PLCC8 4 in 1 SMD LED



## **PRODUCT DESCRIPTION**

These SMD LEDs are packaged in an · industry standard PLCC8 package. These · high performance 4 color SMT LEDs are designed to work in a wide range of applications. A wide viewing angle and high brightness make these LEDs suitable for signage applications.

#### **FEATURES**

- Size (mm): 3.5x 3.5 x 2.8
- Dominant Wavelength/CCT
  Red (619 624nm)
  Green (520 535nm)
  Blue (460 475nm)
  White (2700K/3000K/4000K/5000K/5700K)
- Luminous Flux (lm) Red (2.2 - 4.8) Green (4.8 - 10.7) Blue (1.0 - 2.2) White (3.7 - 10.7)
- Moisture Sensitivity Level: 5a
- Lead-Free
- · RoHS Compliant

## **APPLICATIONS**

- · Architecture Lighting
- Decorative Lighting
- Amusement



# ABSOLUTE MAXIMUM RATINGS ( $T_A = 25$ °C)

Items	Cumbal		Absolute Ma	kimum Rating		Unit
items	Symbol	R	G B		w	Onit
Forward Current Note 1	I <sub>F</sub>	30	30	30	30	mA
Peak Forward Current Note 2	I <sub>FP</sub>	50	50	50	50	mA
Reverse Voltage	$V_R$	5	5	5	5	V
Power Dissipation	$P_{\scriptscriptstyle D}$	100	120	120	120	mW
Operation Temperature	T <sub>opr</sub>		-40 ^	+85		°C
Storage Temperature	T <sub>stg</sub>		°C			
Junction Temperature	$T_{J}$	110	110	110	110	°C
Junction/ambient	R <sub>THJA</sub>	456	450	450	580	°C/W
Junction/solder point	R <sub>THJS</sub>	232	230	230	262	°C/W
Electrostatic Discharge Classification(MIL-STD-883K)	ESD			Class 1B		

## Note:

- 1. Single-color light
- 2. Pulse width  $\leq 0.1$  msec, duty  $\leq 1/10$ .

## TYPICAL ELECTRICAL & OPTICAL CHARACTERISTICS ( $T_A = 25$ °C)

Characteristics	Condition	Cymhal		Valu	es		Unit
Characteristics	Condition	Symbol	R	G	В	w	Unit
Dominant Wavelength	I <sub>F</sub> = 20 mA(R) I <sub>F</sub> = 20 mA(G) I <sub>F</sub> = 20 mA(B) I <sub>F</sub> = 20 mA(W)	$\lambda_{DOM}$	619~624	520~535	460~475	NA	nm
Spectral bandwidth at 50% I <sub>REL</sub> max	I <sub>F</sub> = 20 mA(R) I <sub>F</sub> = 20 mA(G) I <sub>F</sub> = 20 mA(B) I <sub>F</sub> = 20 mA(W)	Δλ	24	38	28	NA	nm
	I <sub>F</sub> = 20 mA(R) I <sub>F</sub> = 20 mA(G)	$V_{F(avg)}$	2.1	3.0	3.1	2.9	V
Forward Voltage	$I_F = 20 \text{ mA(B)}$ $I_F = 20 \text{ mA(W)}$	V <sub>F(max)</sub>	2.5	3.5	3.5	3.5	٧
	I <sub>F</sub> = 20 mA(R)	Φ <sub>V(min)</sub>	2.2	4.8	1.0	3.7	lm
Luminous Flux	$I_F = 20 \text{ mA(G)}$ $I_F = 20 \text{ mA(B)}$ $I_F = 20 \text{ mA(W)}$	$\Phi_{V(avg)}$	3.4	6.8	1.5	5.9	lm
Luminous Intensity(Reference)	I <sub>F</sub> = 20 mA(R) I <sub>F</sub> = 20 mA(G) I <sub>F</sub> = 20 mA(B) I <sub>F</sub> = 20 mA(W)	I <sub>V(avg)</sub>	1110	2575	510	2070	mcd
Reverse Current (max)	V <sub>R</sub> = 5 V	I <sub>R</sub>	100	100	100	100	μΑ

Continuous reverse voltage can cause LED damage.



## **FLUX BIN LIMIT**

	Red (20 mA)			Green (20 mA)	)	Blue (20 mA)			White (20 mA)		
Bin Code	Min.(lm)	Max.(lm)	Bin Code	Min.(lm)	Max.(lm)	Bin Code	Min.(lm)	Max.(lm)	Bin Code	Min.(lm)	Max.(lm)
90	2.2	2.9	C0	4.8	6.3	60	1.0	1.3	B0	3.7	4.8
A0	2.9	3.7	D0	6.3	8.2	70	1.3	1.7	C0	4.8	6.3
В0	3.7	4.8	E0	8.2	10.7	80	1.7	2.2	D0	6.3	8.2
									E0	8.2	10.7

<sup>\*</sup> Tolerance of measurement of luminous flux is ±10%.

## **COLOR BIN LIMIT**

	Red (20 mA)			Green (20 mA)		Blue (20 mA)			
Bin Code	Min.(nm)	Max.(nm)	Bin Code	Code Min.(nm) Max.(nm)		Bin Code	Min.(nm)	Max.(nm)	
RB	619	624	G7	520	525	B3	460	465	
			G23	522.5	527.5	B23	462.5	467.5	
			G8	525	530	В4	465	470	
			G45	527.5	532.5	B45	467.5	472.5	
			G9	530	535	B5	470	475	

<sup>\*</sup> Tolerance of measurement of dominant wavelength is ±1 nm.

## **CRI BIN LIMIT**

White (20 mA)									
Bin Code	CRI Min.	CRI Max.							
Н	80	85							
J	J 85 90								

\* Tolerance of measurement of CRI is ±2.



## **PERFORMANCE GROUPS - CHROMATICITY**

Region	x	у	Region	х	у	Region	X	у	Region	x	у
	0.3115	0.3391		0.3130	0.3290		0.3099	0.3509		0.3144	0.3186
1C	0.3205	0.3481	1D	0.3213	0.3373	1T	0.3196	0.3602	1U	0.3221	0.3261
10	0.3213	0.3373	טו	0.3221	0.3261	11	0.3205	0.3481	10	0.3231	0.3120
	0.3130	0.3290		0.3144	0.3186		0.3115	0.3391		0.3161	0.3059
	0.3215	0.3350		0.3207	0.3462		0.3290	0.3538		0.3290	0.3417
2A	0.3290	0.3417	OD.	0.3290	0.3538	2C	0.3376	0.3616	2D	0.3371	0.3490
ZA	0.3290	0.3300	2B	0.3290	0.3417	20	0.3371	0.3490	20	0.3366	0.3369
	0.3222	0.3243		0.3215	0.3350		0.3290	0.3417		0.3290	0.3300
	0.3222	0.3243		0.3196	0.3602		0.3290	0.3690		0.3290	0.3300
2R	0.3290	0.3300	2S	0.3290	0.3690	O.T.	0.3381	0.3762	2U	0.3366	0.3369
ZK	0.3290	0.3180	23	0.3290	0.3538	2T	0.3376	0.3616		0.3361	0.3245
	0.3231	0.3120		0.3207	0.3462		0.3290	0.3538		0.3290	0.3180
	0.3371	0.3490		0.3376	0.3616		0.3463	0.3687	3D	0.3451	0.3554
3A	0.3451	0.3554	3B	0.3463	0.3687		0.3551	0.3760		0.3533	0.3620
3A	0.3440	0.3427	30	0.3451	0.3554	3C	0.3533	0.3620	30	0.3515	0.3487
	0.3366	0.3369		0.3371	0.3490		0.3451	0.3554		0.3440	0.3427
	0.3366	0.3369		0.3381	0.3762		0.3480	0.3840		0.3440	0.3428
3R	0.3440	0.3428	3S	0.3480	0.3840	3T	0.3571	0.3907	3U	0.3515	0.3487
3K	0.3429	0.3307	33	0.3463	0.3687	31	0.3551	0.3760	30	0.3495	0.3339
	0.3361	0.3245		0.3376	0.3616		0.3463	0.3687		0.3429	0.3307
	0.3736	0.3874		0.3871	0.3959						
5S	0.3772	0.4035	5 0.3918 0	0.3918	0.4129						
55	0.3918	0.4129		0.4221							
	0.3871	0.3959		0.4006	0.4044						



## PERFORMANCE GROUPS - CHROMATICITY (CONTINUED)

Region	х	у	Region	x	у	Region	x	у	Region	x	у
	0.3670	0.3578		0.3686	0.3649		0.3744	0.3685		0.3726	0.3612
FA1	0.3686	0.3649	FA0	0.3702	0.3722	FA0	0.3763	0.3760	E A 4	0.3744	0.3685
5A1	0.3744	0.3685	5A2	0.3763	0.3760	5A3	0.3825	0.3798	5A4	0.3804	0.3721
	0.3726	0.3612		0.3744	0.3685		0.3804	0.3721		0.3783	0.3646
	0.3702	0.3722		0.3719	0.3797		0.3782	0.3837		0.3763	0.3760
ED1	0.3719	0.3797	ED0	0.3736	0.3874	ED0	0.3802	0.3916	5B4	0.3782	0.3837
5B1	0.3782	0.3837	5B2	0.3802	0.3916	5B3	0.3869	0.3958	364	0.3847	0.3877
	0.3763	0.3760		0.3782	0.3837		0.3847	0.3877		0.3825	0.3798
	0.3825	0.3798		0.3847	0.3877		0.3912	0.3917		0.3887	0.3836
5C1	0.3847	0.3877	5C2	0.3869	0.3958	5C3	0.3937	0.4001	5C4	0.3912	0.3917
501	0.3912	0.3917	502	0.3937	0.4001	503	0.4006	0.4044	504	0.3978	0.3958
	0.3887	0.3836		0.3912	0.3917		0.3978	0.3958		0.3950	0.3875
	0.3783	0.3646		0.3804	0.3721		0.3863	0.3758		0.3840	0.3681
5D1	0.3804	0.3721	5D2	0.3825	0.3798	5D3	0.3887	0.3836	5D4	0.3863	0.3758
ועכ	0.3863	0.3758		0.3887	0.3836	203	0.3950	0.3875	504	0.3924	0.3794
	0.3840	0.3681		0.3863	0.3758		0.3924	0.3794		0.3898	0.3716
	0.4147	0.3814		0.4183	0.3898		0.4242	0.3919	7A4	0.4203	0.3833
7A1	0.4183	0.3898	7A2	0.4221	0.3984	7A3	0.4281	0.4006		0.4242	0.3919
781	0.4242	0.3919	TAZ	0.4281	0.4006	743	0.4342	0.4028		0.4300	0.3939
	0.4203	0.3833		0.4242	0.3919		0.4300	0.3939		0.4259	0.3853
	0.4221	0.3984		0.4259	0.4073		0.4322	0.4096		0.4281	0.4006
7B1	0.4259	0.4073	7B2	0.4299	0.4165	7B3	0.4364	0.4188	7B4	0.4322	0.4096
751	0.4322	0.4096	702	0.4364	0.4188	753	0.4430	0.4212	704	0.4385	0.4119
	0.4281	0.4006		0.4322	0.4096		0.4385	0.4119		0.4342	0.4028
	0.4342	0.4028		0.4385	0.4119		0.4449	0.4141		0.4403	0.4049
7C1	0.4385	0.4119	7C2	0.4430	0.4212	702	0.4496	0.4236	7C4	0.4449	0.4141
701	0.4449	0.4141	702	0.4496	0.4236	7C3	0.4562	0.4260	704	0.4513	0.4164
	0.4403	0.4049		0.4449	0.4141		0.4513	0.4164		0.4465	0.4071
	0.4259	0.3853		0.4300	0.3939		0.4359	0.3960		0.4316	0.3873
7D1	0.4300	0.3939	7D2	0.4342	0.4028	700	0.4403	0.4049	7D4	0.4359	0.3960
701	0.4359	0.3960	702	0.4403	0.4049	7D3	0.4465	0.4071	704	0.4418	0.3981
	0.4316	0.3873		0.4359	0.3960		0.4418	0.3981		0.4373	0.3893

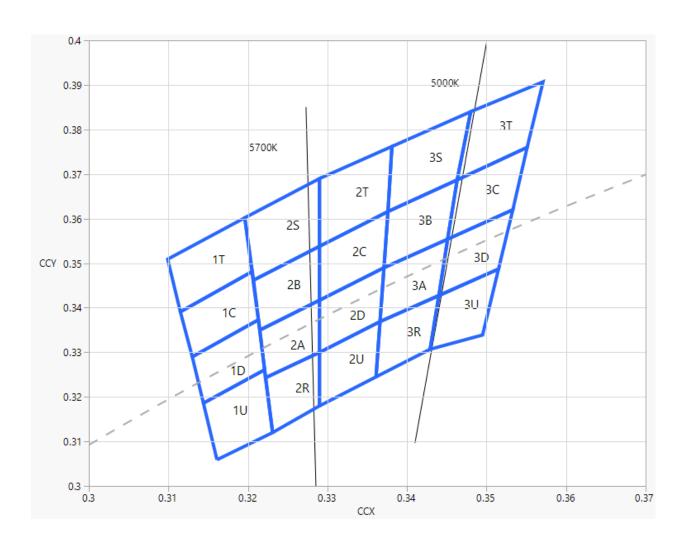


## PERFORMANCE GROUPS - CHROMATICITY (CONTINUED)

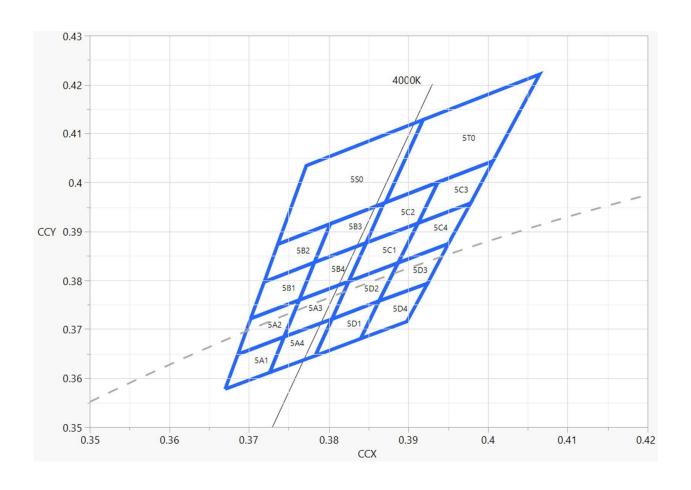
Region	х	у	Region	х	у	Region	х	у	Region	х	у
	0.4373	0.3893		0.4418	0.3981	0.4475 0.4523	0.3994		0.4428	0.3906	
8A1	0.4418	0.3981	8A2	0.4465	0.4071		0.4523	0.4085	8A4	0.4475	0.3994
δAT	0.4475	0.3994		0.4523	0.4085	6A3	0.4582	0.4099	6A4	0.4532	0.4008
	0.4428	0.3906		0.4475	0.3994		0.4532	0.4008		0.4483	0.3919
	0.4465	0.4071		0.4513	0.4164	8B3	0.4573	0.4178		0.4523	0.4085
8B1	0.4513	0.4164	8B2	0.4562	0.4260		0.4624	0.4274	8B4	0.4573	0.4178
ODI	0.4573	0.4178	ODZ	0.4624	0.4274		0.4687	0.4289	884	0.4634	0.4193
	0.4523	0.4085		0.4573	0.4178		0.4634	0.4193		0.4582	0.4099
	0.4582	0.4099		0.4634	0.4193		0.4695	0.4207	8C4	0.4641	0.4112
8C1	0.4634	0.4193	8C2	0.4687	0.4289		0.4750	0.4304		0.4695	0.4207
801	0.4695	0.4207	862	0.4750	0.4304	8C3	0.4813	0.4319	804	0.4756	0.4221
	0.4641	0.4112		0.4695	0.4207		0.4756	0.4221		0.4700	0.4126
	0.4483	0.3919		0.4532	0.4008		0.4589	0.4021		0.4538	0.3931
8D1	0.4532	0.4008	902	8D2	0.4099	8D3	0.4641	0.4112	8D4	0.4589	0.4021
ועס	0.4589	0.4021	002		0.4112	003	0.4700	0.4126	6D4	0.4646	0.4034
	0.4538	0.3931		0.4589	0.4021		0.4646	0.4034		0.4593	0.3944

<sup>\*</sup> Tolerance of measurement of the color coordinates is ±0.01.

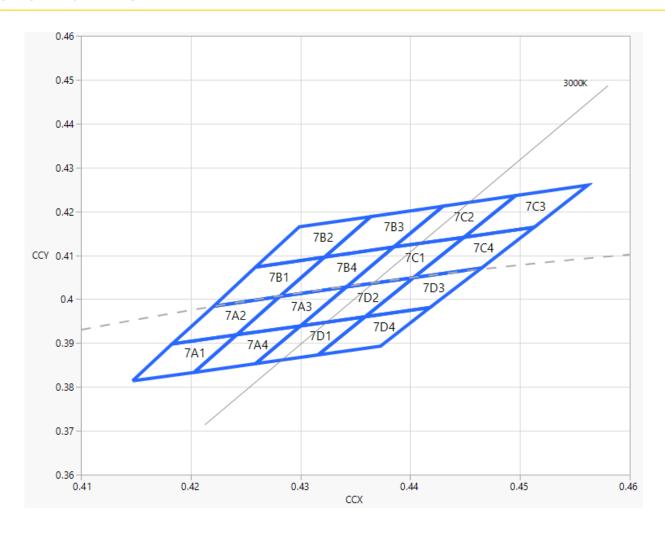




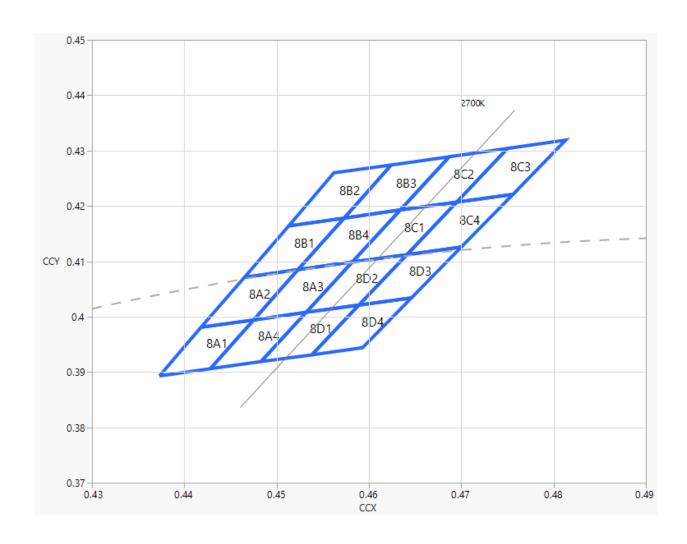














## **ORDER CODE TABLE**

Chro	naticity				D	ominant Wa	velength (ni	m)		
Kit	сст	Kit Number	Color	Min.	Max.	Color Bin	Min.(nm)	Color Bin	Max. (nm)	Package
			Red		sity bin from - B0(4.8)	RB	619	RB	624	Reel
50	57001/		Green		sity bin from E0(10.7)	Any 1	hue bin fron	n G7(520)-G	9(535)	Reel
52	5700K	CLW6A-TKW-C90C070B0BB7C3C523	Blue		sity bin from - 80(2.2)	Any 1	hue bin fror	n B3(460)-B	5(475)	Reel
			White		sity bin from E0(10.7)	1C,1E	),1T,1U,2A,2B	,2C,2D,2R,2S	S,2T,2U	Reel
			Red		sity bin from - B0(4.8)	RB	619	RB	624	Reel
DO	5000K	01.W/ A T//W 0000070D0DD7000D00	Green		sity bin from E0(10.7)	Any 1	Any 1 hue bin from G7(520)-G9(			Reel
P3	5000K	CLW6A-TKW-C90C070B0BB7C3CP33	Blue		sity bin from - 80(2.2)	Any 1	Any 1 hue bin from B3(460)-B5(475)			Reel
			White		sity bin from E0(10.7)	3A,3B,3C,3D,3R,3S,3T,3U			l	Reel
			Red		sity bin from - B0(4.8)	RB	619	RB	624	Reel
E5	4000K	CLW6A-TKW-C90C070B0BB7C3CE53	Green		sity bin from E0(10.7)	Any 1 hue bin from G7(520)-G9(535)			9(535)	Reel
ED	4000K	CLWOA-TKW-C9UCU/UBUBB/C3CE33	Blue		sity bin from - 80(2.2)	Any 1	hue bin fron	n B3(460)-B	5(475)	Reel
			White		sity bin from E0(10.7)		5A2,5A3,5A4 5C2,5C3,5C4			Reel
			Red		Any 1 Intensity bin from 90(2.2) - B0(4.8)		RB 619 RB 624		624	Reel
P5	5 4000K CLW6A-TKW-C90C	CLW64 TVW 0000070D0DD7020D52	Green		sity bin from E0(10.7)	Any 1	Any 1 hue bin from		9(535)	Reel
P3	4000K	K CLW6A-TKW-C90C070B0BB7C3CP53			sity bin from - 80(2.2)	Any 1	hue bin fron	n B3(460)-B	5(475)	Reel
			White		sity bin from E0(10.7)		5A2,5A3,5A4 5C3,5C4,5D1			Reel



## **ORDER CODE TABLE (CONTINUED)**

Chror	naticity			Luminous II	ntensity (lm)	D	ominant Wa	velength (nr	n)	
Kit	сст	Kit Number	Color	Min.	Max.	Color Bin	Min.(nm)	Color Bin	Max. (nm)	Package
			Red		sity bin from - B0(4.8)	RB	619	RB	624	Reel
E7	200014	CLW6A-TKW-C90C070B0BB7C3CE73	Green	Green Any 1 Intensity bin from C0(4.8) - E0(10.7)		Any 1	hue bin fron	n G7(520)-G9	9(535)	Reel
E/	3000K	CLWOA-TRW-C90C070B0BB7C3CE73	Blue		Any 1 Intensity bin from 70(1.3) - 80(2.2)		hue bin fron	n B3(460)-B	5(475)	Reel
			White		sity bin from E0(10.7)					Reel
			Red		sity bin from - B0(4.8)	RB	619	RB	624	Reel
E8	2700K	CLW6A-TKW-C90C070B0BB7C3CE83	Green		Any 1 Intensity bin from C0(4.8) - E0(10.7)		Any 1 hue bin from G7(520)-G9(535)			Reel
EO	2700K	CLWOA-1KW-C90C070B0BB7C3CE63	Blue		sity bin from - 80(2.2)	Any 1	Any 1 hue bin from B3(460)-B5(475)			Reel
			White	Any 1 Intensity bin from B0(3.7) - E0(10.7)			3A2,8A3,8A4 8C2,8C3,8C4			Reel

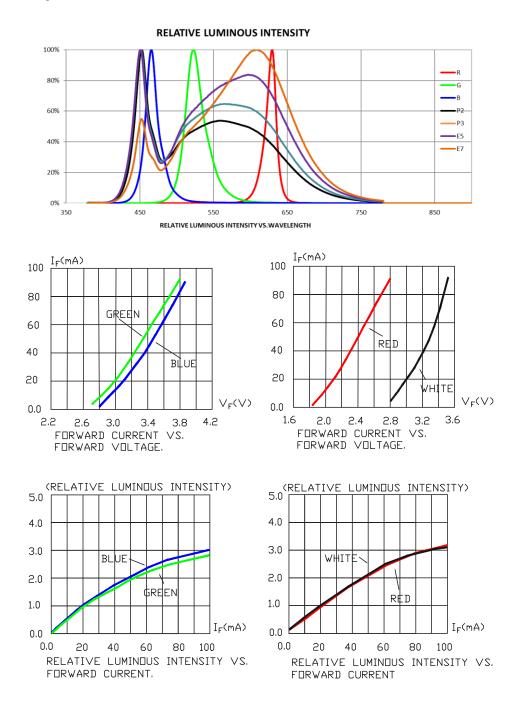
## Notes:

- The above kit numbers represent order codes that include multiple flux-bin and color-bin codes. Only one flux-bin code and one color-bin code will be shipped on each bulk. Single flux-bin code and single color-bin codes will not be orderable.
- · Please refer to the HB LED Lamp Reliability Test Standards document for reliability test conditions.
- · Please refer to the HB LED Lamp Soldering & Handling document for information about how to use this LED product safely.



## **GRAPHS**

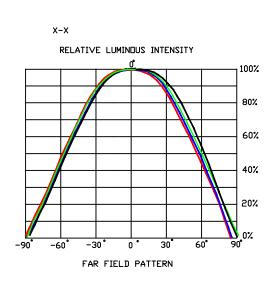
The data below are collected from statistical figures that do not necessarily correspond to the actual parameters of each single LED. Hence, these data will be changed without further notice.

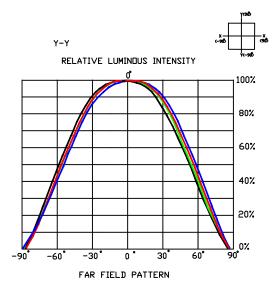


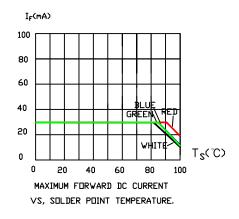


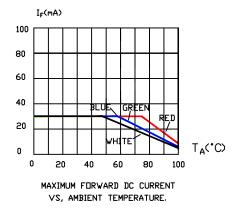
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The data below are collected from statistical figures that do not necessarily correspond to the actual parameters of each single LED. Hence, these data will be changed without further notice.







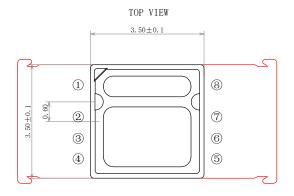


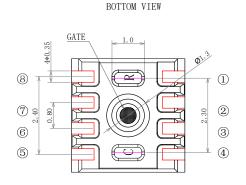


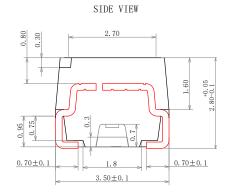
#### **MECHANICAL DIMENSIONS**

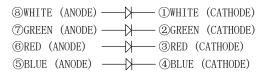
All dimensions are in mm.

Tolerance of measurement of the dimension is  $\pm 0.1$ .









## **NOTES**

## **RoHS Compliance**

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree LED representative or from the Product Ecology section of the Cree LED website.

#### **Vision Advisory**

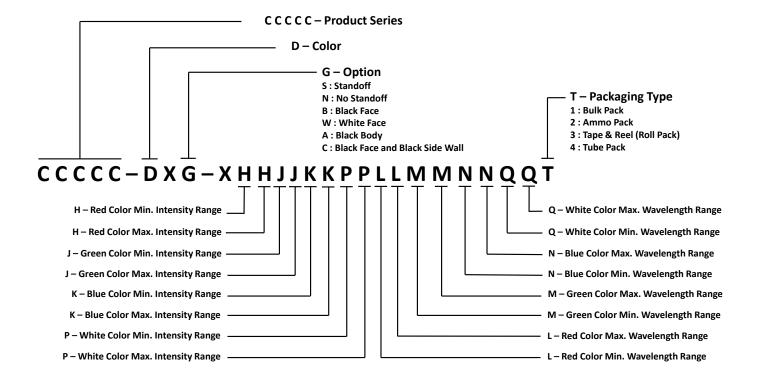
WARNING: Do not look at an exposed lamp in operation. Eye injury can result.



#### KIT NUMBER SYSTEM

Cree LED lamps are tested and sorted into performance bins. A bin is specified by ranges of color, forward voltage, and brightness.

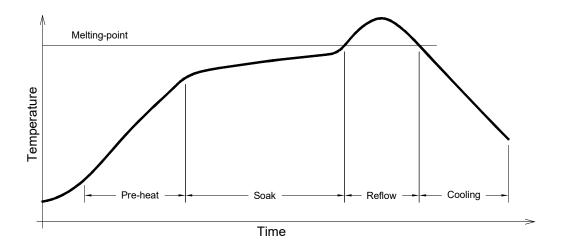
Cree LEDs are sold by order codes in combinations of bins called kits. Order codes are configured in the following manner:





## **REFLOW SOLDERING**

- The CLW6A-TKW is rated as a MSL 5a product.
- The recommended floor life out of bag is 24hrs.
- The temperature profile is as below.

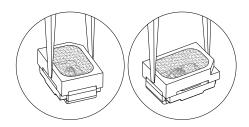


## Use only with CLW6A-TKW

Solder
Average ramp-up rate = 4 °C/second max.
Soak temperature = 150°C-200°C
Soak time = 120 seconds max.
Duration above 217 °C = 60 seconds max.
Peak temperature = 250°C max
Time within 5 °C of peak temperature = 10 seconds max.
Ramp-down rate = 6 °C/second max.

#### **NOTES**

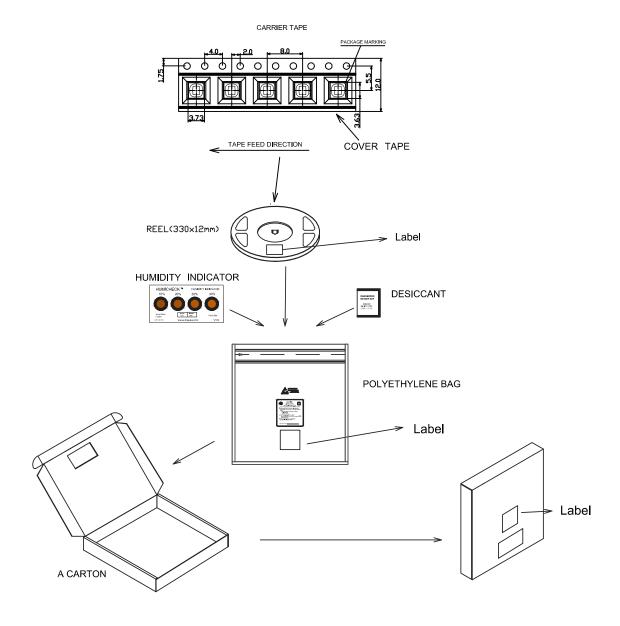
- The packaging sizes of these SMD products are very small and the resin is still soft after solidification. Users are required to handle with care. Never touch the resin surface of SMD products.
- To avoid damaging the product's surface and interior device, it is recommended to choose a special nozzle to pick up the SMD products during the process of SMT production. If handling is necessary, take special care when picking up these products. The following method is necessary:





## **PACKAGING**

- The boxes are not water resistant and they must be kept away from water and moisture.
- The LEDs are packed in cardboard boxes after packaging in normal or anti-electrostatic bags.
- Cardboard boxes will be used to protect the LEDs from mechanical shocks during transportation.
- · The reel pack is applied in SMD LED.
- Max 2800 pcs per reel.



# **Mouser Electronics**

**Authorized Distributor** 

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

## Cree LED:

<u>CLW6A-TKW-C90C070B0BB7C3C523</u> <u>CLW6A-TKW-C90C070B0BB7C3CE53</u> <u>CLW6A-TKW-C90C070B0BB7C3CE73</u> <u>CLW6A-TKW-C90C070B0BB7C3CP33</u> <u>CLW6A-TKW-C90C070B0B7C3CP33</u> <u>CLW6A-TKW-C90C070B0B7C3CP3</u> <u>CLW6A-TKW-C90C070B0B7C3CP3</u> <u>CLW6A-TKW-C90C070B0B7C3CP3</u> <u>CLW6A-TKW-C90C070B0B7C3CP3</u> <u>CLW6A-TKW-C90C070B0B7C3CP3</u> <u>CLW6A-TKW-C90C070B0B7</u> <u>CLW6A-TKW-C90C070B0B7</u> <u>CLW6A-TKW-C90C070B0B7</u> <u>CLW6A-TKW-C90C070B0B7</u> <u>CLW6A-TKW-C90C070B0B7</u> <u>CLW6A-TKW-C90C070B0B7</u> <u>CLW6A</u>