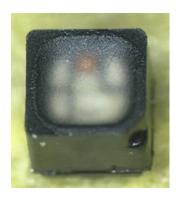


# **CLMWB-FKA: PLCC4 3 in 1 SMD LED**



#### **PRODUCT DESCRIPTION**

This SMD LED features an IPx8 water resistant rating in a PLCC package. These high performance tricolor SMT LEDs are designed to work in a wide range of applications. A wide viewing angle and high brightness make these LEDs suitable for outdoor and full color video signage applications.

The encapsulation resin contains UV inhibitors to minimize the effects of long-term exposure to direct sunlight, resulting in stable light output over the life of the LED. This PLCC package has an increased package height to ease in the manufacturing process.

#### **FEATURES**

- Size (mm): 1.7 x 1.6 x 1.6
- Dominant Wavelength Red (619 - 624nm)
   Green (520 - 535nm)
   Blue (465 - 477.5nm)
- Luminous Intensity (mcd)
   Red (252 505)
   Green (403 805)
   Blue (71 126)
- Water-Resistant (IPx8)\*
- Moisture Sensitivity Level: 5a
- · Lead-Free
- RoHS Compliant

#### **APPLICATIONS**

- · Outdoor Full-Color Video Screen
- Decorative Lighting
- Amusement

<sup>\*:</sup>This part is tested under the condition of assembling it on a PCB with isolating the electrical path by silicone.

The leads area of the LED is not IPx8 rated and it's required to insulate for moisture by customer in outdoor application.



# ABSOLUTE MAXIMUM RATINGS ( $T_A = 25$ °C)

Items	Symbol		Unit			
items	Зушвої	R G		В	Onit	
Forward Current Note 1	l <sub>F</sub>	30	mA			
Peak Forward Current Note 2	I <sub>FP</sub>	250	100	100	mA	
Reverse Voltage	$V_{_{\mathrm{R}}}$	5	5 5 5			
Power Dissipation	$P_{D}$	69 112 68		mW		
Operation Temperature	T <sub>opr</sub>	-40 ~ +85 °C				
Storage Temperature	T <sub>stg</sub>	-40 ~ +100 °C				
Junction Temperature	$T_{_{J}}$	110 110 110			°C	
Junction/ambient	R <sub>THJA</sub>	270 330 310		°C/W		
Junction/solder point	R <sub>THJ</sub>	200 240 240		°C/W		
Electrostatic Discharge Classification(MIL-STD-883E)	ESD	1000V				

# Note:

- 1. Single-color light
- 2. Pulse width  $\leq 0.1$  msec, duty  $\leq 1/10$ .

# TYPICAL ELECTRICAL & OPTICAL CHARACTERISTICS ( $T_A = 25$ °C)

Characteristics	Condition	Symbol -		Unit		
Cital acteristics	Condition		R	G	В	Offic
Dominant Wavelength	I <sub>F</sub> = 15mA(R) I <sub>F</sub> = 10mA(G) I <sub>F</sub> = 10mA(B)	$\lambda_{ extsf{DOM}}$	619~624	520~535	465~477.5	nm
Spectral bandwidth at 50% I <sub>REL</sub> max	I <sub>F</sub> = 15mA(R) I <sub>F</sub> = 10mA(G) I <sub>F</sub> = 10mA(B)	Δλ	14	27	19	nm
Famuurd Valtaga	I <sub>F</sub> = 15mA(R)	$V_{F(avg)}$	2.0	2.6	3.1	V
Forward Voltage	I <sub>F</sub> = 10mA(G) I <sub>F</sub> = 10mA(B)	V <sub>F(max)</sub>	2.3	3.2	3.4	V
li	I <sub>F</sub> = 15mA(R)	I <sub>V(min)</sub>	252	403	71	mcd
Luminous Intensity	$I_F = 10\text{mA}(G)$ $I_F = 10\text{mA}(B)$	I <sub>V(avg)</sub>	380	640	100	mcd
Reverse Current (max)	V <sub>R</sub> = 5 V	I <sub>R</sub>	10	10	10	μΑ

<sup>\*</sup> Continuous reverse voltage can cause LED damage.



# **INTENSITY BIN LIMIT**

	Red (15 mA)		Green (10 mA) Blue (10 i			Blue (10 mA)	nA)	
Bin Code	Min.(mcd)	Max.(mcd)	Bin Code	Min.(mcd)	Max.(mcd)	Bin Code	Min.(mcd)	Max.(mcd)
de	252	280	hj	403	505	А	71	90
G	280	355	J	450	560	3a4	81	101
fg	318	403	km	505	635	В	90	112
Н	355	450	K	560	710	56	101	126
hj	403	505	np	635	805			

<sup>\*</sup> Tolerance of measurement of luminous intensity is ±10%.

# **COLOR BIN LIMIT**

	Red (15 mA)		Green (10 mA) Blue (10 mA)					
Bin Code	Min.(nm)	Max.(nm)	Bin Code Min.(nm) Max.(nm)		Bin Code	Min.(nm)	Max.(nm)	
RB	619	624	G7	520	525	В4	465	470
			G23	522.5	527.5	B45	467.5	472.5
			G8	525	530	B5	470	475
			G45	527.5	532.5	B67	472.5	477.5
			G9	530	535			

<sup>\*</sup> Tolerance of measurement of dominant wavelength is ±1 nm.



#### **ORDER CODE TABLE**

		Luminous In	D					
Kit Number	Color	Min.	Max.	Color Bin	Min.(nm)	Color Bin	Max. (nm)	Package
	Red	252 505		RB	619	RB	624	Reel
CLMWB-FKA-CdehjhjnpA56BB794673	Green	403	805	G7	520	G9	535	Reel
	Blue	71	126	B4	465	B67	477.5	Reel
	Red	Any 1 Intensity bin from de(252) - hj(505)		RB	619	RB	624	Reel
CLMWB-FKA-Cde1hj1A1BB7C4R3	Green	Any 1 Intensity bin from hj(403) - np(805)		Any 1 hue bin from G7(520)-G9(535)				Reel
	Blue	Any 1 Intensity bin from A(71) - 56(126)		Any 1 hue bin from B4(465)-B67(477.5)				Reel

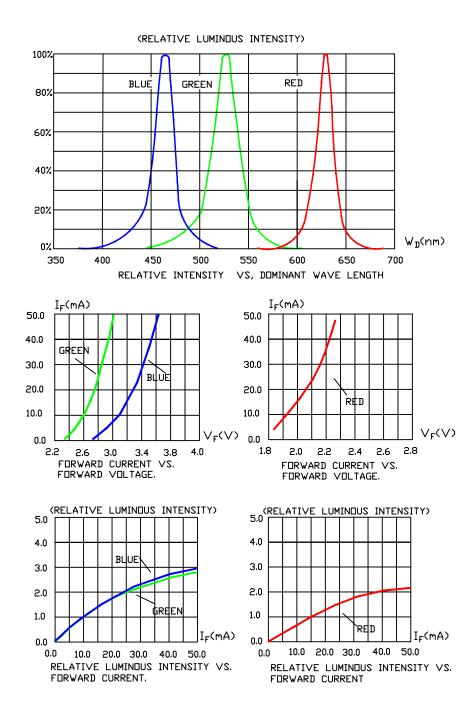
#### Notes:

- The above kit numbers represent order codes that include multiple intensity-bin and color-bin codes. Only one intensity-bin code and one color-bin code will be shipped on each bulk. Single intensity-bin code and single color-bin codes will not be orderable.
- · Please refer to the HB LED Lamp Reliability Test Standards document for reliability test conditions.
- · Please refer to the HB LED Lamp Soldering & Handling document for information about how to use this LED product safely.



#### **GRAPHS**

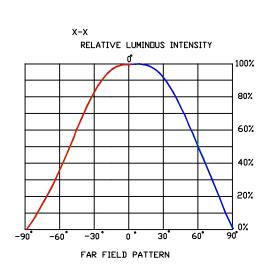
The data below are collected from statistical figures that do not necessarily correspond to the actual parameters of each single LED. Hence, these data will be changed without further notice.

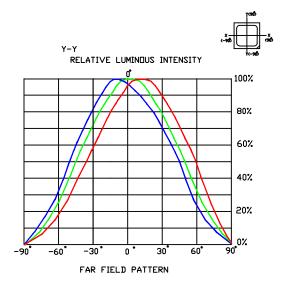


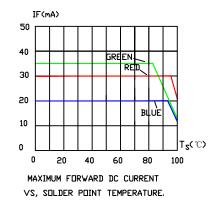


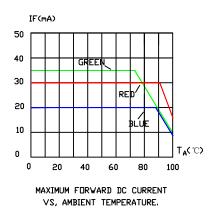
#### **GRAPHS**

The data below are collected from statistical figures that do not necessarily correspond to the actual parameters of each single LED. Hence, these data will be changed without further notice.







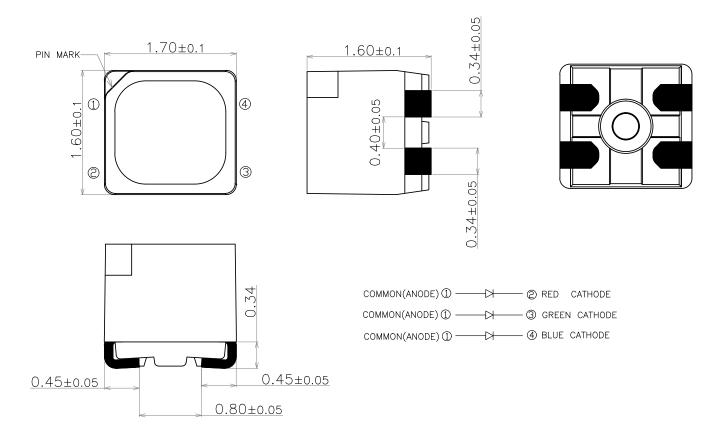




#### **MECHANICAL DIMENSIONS**

All dimensions are in mm.

Tolerance of measurement of the dimension is  $\pm 0.1$ .



#### **NOTES**

#### **RoHS Compliance**

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree LED representative or from the Product Ecology section of the Cree LED website.

### **Vision Advisory**

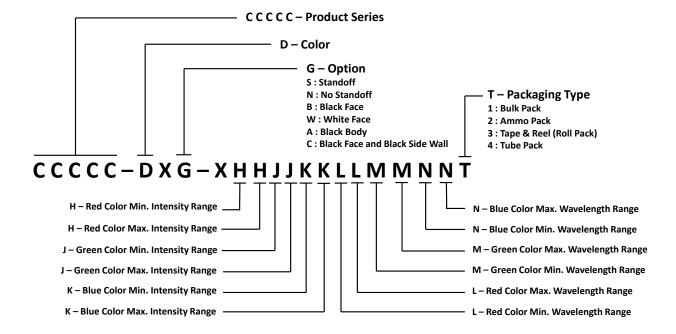
WARNING: Do not look at an exposed lamp in operation. Eye injury can result.



#### KIT NUMBER SYSTEM

Cree LED lamps are tested and sorted into performance bins. A bin is specified by ranges of color, forward voltage, and brightness.

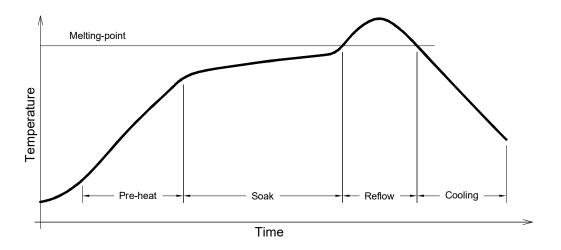
Cree LEDs are sold by order codes in combinations of bins called kits. Order codes are configured in the following manner:





#### **REFLOW SOLDERING**

- The CLMWB-FKA is rated as a MSL 5a product.
- The recommended floor life out of bag is 24hrs.
- The temperature profile is as below.

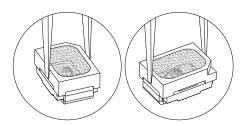


## Use only with CLMWB-FKA

Solder
Average ramp-up rate = 4 °C/second max.
Soak temperature = 150-200°C
Soak time = 120 seconds max.
Duration above 217 °C = 60 seconds max.
Peak temperature = 250°C max
Time within 5 °C of peak temperature = 10 seconds max.
Ramp-down rate = 6 °C/second max.

#### **NOTES**

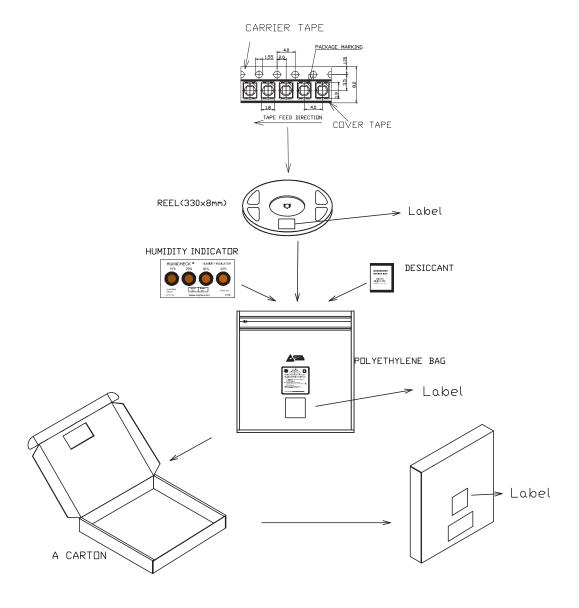
- The packaging sizes of these SMD products are very small and the resin is still soft after solidification. Users are required to handle with care. Never touch the resin surface of SMD products.
- To avoid damaging the product's surface and interior device, it is recommended to choose a special nozzle to pick up the SMD products during the process of SMT production. If handling is necessary, take special care when picking up these products. The following method is necessary:





### **PACKAGING**

- The boxes are not water resistant and they must be kept away from water and moisture.
- The LEDs are packed in cardboard boxes after packaging in normal or anti-electrostatic bags.
- Cardboard boxes will be used to protect the LEDs from mechanical shocks during transportation.
- The reel pack is applied in SMD LED.
- Max 9500 pcs per reel.



# **Mouser Electronics**

**Authorized Distributor** 

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

# Cree LED:

CLMWB-FKA-CdehjhjnpA56BB794673 CLMWB-FKA-Cde1hj1A1BB7C4R3