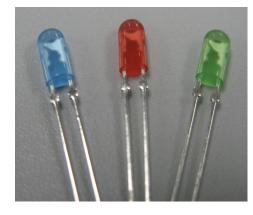
## Screen Master<sup>®</sup> 4-mm Oval LEDs: C4SMM-RJY/GJY/BJY



## **PRODUCT DESCRIPTION**

 These oval LEDs are specifically designed •
 for full-color video screens, digital billboards and passenger-information signs. The oval- •
 shaped radiation pattern and high luminous intensity ensure that these devices are excellent for bright sunlight or low power consumption outdoor applications.

These lamps are made with an advanced optical-grade epoxy that offers superior high-temperature and high-moistureresistance performance in outdoor signal and sign applications. The encapsulation resin contains anti-UV material in order to reduce the effects of long-term exposure to direct sunlight.

## FEATURES

- Size (mm): 4
- Color and Typical Dominant Wavelength: Red (621nm) Green(527nm) Blue(472nm)
- Luminous Intensity (mcd)
  C4SMM-RJY: (715-1415)@15mA
  C4SMM-GJY: (1205-2347)@10mA
  C4SMM-BJY: (240-470)@10mA
- Lead Free
- RoHS Compliant

## APPLICATIONS

- Electronic Signs & Signals (ESS)
- Full Color Video Screen
- Digital Billboards
- Motorway Signs
- Variable Message Sign (VMS)
- Advertising Signs
- Petrol Signs

Cree LED / 4001 E. Hwy. 54, Suite 2000 / Durham, NC 27709 USA / +1.919.313.5330 / www.cree-led.com

## ABSOLUTE MAXIMUM RATINGS (T<sub>A</sub> = 25°C)

Items	Symbol	Absolute Ma	Absolute Maximum Rating				
		Red	Blue and Green				
Forward Current	l <sub>F</sub>	50 Note1	35	mA			
Peak Forward Current Note2	I <sub>FP</sub>	200	100	mA			
Reverse Voltage	V <sub>R</sub>	5	5	V			
Power Dissipation	P <sub>D</sub>	130	140	mW			
Operation Temperature	T <sub>opr</sub>	-40 ~	~ +95	°C			
Storage Temperature	T <sub>stg</sub>	-40 ~	· +100	°C			
Lead Soldering Temperature	T <sub>sol</sub>	(3 m	Max. 260°C for 3 sec. max. nm from the base of the epoxy bulb)				
Electrostatic Discharge Classification (MIL-STD-883E)	ESD	Class 2					

### Note:

1. For long term performance the drive currents between 10mA and 30mA are recommended. Please contact Cree LED sales representative for more information on recommended drive conditions.

2. Pulse width  $\leq 0.1$  msec, duty  $\leq 1/10$ .

## **TYPICAL ELECTRICAL & OPTICAL CHARACTERISTICS** ( $T_A = 25^{\circ}C$ )

Characteristics	Color	Symbol	Condition	Unit	Minimum	Typical	Maximum
	Red	V <sub>F</sub>	l <sub>F</sub> = 15 mA	V		2.0	2.6
Forward Voltage	Green	V <sub>F</sub>	l <sub>F</sub> = 10 mA	V		2.9	3.8
	Blue	V <sub>F</sub>	l <sub>F</sub> = 10 mA	V		3.0	3.8
Deveree Current	Red	I <sub>R</sub>	V <sub>R</sub> = 5 V	μA			100
Reverse Current	Blue/Green	I <sub>R</sub>	V <sub>R</sub> = 5 V	μA			100
	Red	λ <sub>D</sub>	l <sub>F</sub> = 15 mA	nm	619	621	624
Dominant Wavelength	Green	$\lambda_{D}$	I <sub>F</sub> = 10 mA	nm	520	527	540
	Blue	$\lambda_{D}$	I <sub>F</sub> = 10 mA	nm	460	472	475
	Red	I <sub>v</sub>	l <sub>F</sub> = 15 mA	mcd	715	1050	
Luminous Intensity	Green	l <sub>v</sub>	l <sub>F</sub> = 10 mA	mcd	1205	1800	
	Blue	$I_{v}$	l <sub>F</sub> = 10 mA	mcd	240	380	

\* Continuous reverse voltage can cause LED damage.

## **INTENSITY BIN LIMIT**

Red	l (15 mA) - C4SMM	-RJY	Gree	n (10 mA) - C4SMM	nA) - C4SMM-GJY Blue (10 mA) - C4SMM-E			-BJY
Bin Code	Min.(mcd)	Max.(mcd)	Bin Code	Min.(mcd)	Max.(mcd)	Bin Code	Min.(mcd)	Max.(mcd)
R4	715	770	T2	1205	1310	N3	240	260
S1	770	852	Т3	1310	1415	N4	260	280
S2	852	934	Τ4	1415	1520	P1	280	308
S3	934	1017	U1	1520	1672	P2	308	336
S4	1017	1100	U2	1672	1824	P3	336	364
T1	1100	1205	U3	1824	1976	P4	364	390
T2	1205	1310	U4	1976	2130	Q1	390	430
Т3	1310	1415	V1	2130	2347	Q2	430	470

\* Tolerance of measurement of luminous intensity is ±15%

## **COLOR BIN LIMIT**

Red	(15 mA) - C4SMM	-RJY	Green (10 mA) - C4SMM-GJY			Blue (10 mA) - C4SMM-BJY		
Bin Code	Min.(nm)	Max.(nm)	Bin Code	Min.(nm)	Max.(nm)	Bin Code	Min.(nm)	Max.(nm)
RB	619	624	G7	520	525	В3	460	465
			G23	522.5	527.5	B23	462.5	467.5
			G8	525	530	B4	465	470
			G45	527.5	532.5	B45	467.5	472.5
			G9	530	535	В5	470	475
			G67	532.5	537.5			
			Ga	535	540			

\* Tolerance of measurement of dominant wavelength is ±1 nm.

## **ORDER CODE TABLE**

#### C4SMM-RJY

Color	Kit Number	Luminous Intensity (mcd)		Dominant Wavelength				- Package
Color	Kit Nulliber	Min.	Max.	Color Bin	Min. (nm)	Color Bin	Max. (nm)	Раскауе
Red	C4SMM-RJY-CR4T3BB1	715	1415	RB	619	RB	624	Bulk
Red	C4SMM-RJY-CS14QBB1	Any 4 consecutive sub-bins: S1(770) - T2(852)		RB	619	RB	624	Bulk
Red	C4SMM-RJY-CS24QBB1	Any 4 consecutive sub-bins: S2(852) - T3(934)		RB	619	RB	624	Bulk
Red	C4SMM-RJY-CR4T3BB2	715	1415	RB	619	RB	624	Ammo
Red	C4SMM-RJY-CS14QBB2	Any 4 consecutive sub-bins: S1(770) - T2(852)		RB	619	RB	624	Ammo
Red	C4SMM-RJY-CS24QBB2	Any 4 consecutive sub-	bins: S2(852) - T3(934)	RB	619	RB	624	Ammo

### C4SMM-GJY

Color	Kit Number	Luminous Intensity (mcd)			Deelvere			
Color	Kit Number	Min.	Max.	Color Bin	Min. (nm)	Color Bin	Max. (nm)	Package
Green	C4SMM-GJY-CT2V17a1	1205	2347	G7	520	Ga	540	Bulk
Green	C4SMM-GJY-CT34Q7D1	Any 4 consecutive sub-bi	ns: T3(1310) - U4(2130)	Any 1	color bin from	G7 (520) to Ga	(540)	Bulk
Green	C4SMM-GJY-CT44Q7D1	Any 4 consecutive sub-bi	ns: T4(1415) - V1(2347)	Any 1 color bin from G7 (520) to Ga (540)				Bulk
Green	C4SMM-GJY-CT2V17a2	1205	2347	G7	520	Ga	540	Ammo
Green	C4SMM-GJY-CT34Q7D2	Any 4 consecutive sub-bins: T3(1310) - U4(2130)		Any 1 color bin from G7 (520) to Ga (540)				Ammo
Green	C4SMM-GJY-CT44Q7D2	Any 4 consecutive sub-bi	ns: T4(1415) - V1(2347)	Any 1 color bin from G7 (520) to Ga (540)				Ammo

## C4SMM-BJY

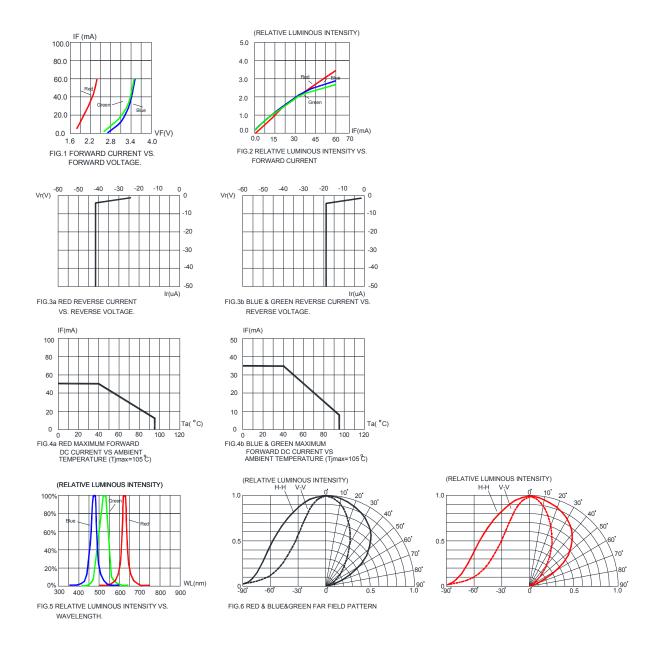
Color	Kit Number	Luminous Intensity (mcd)			Dominant Wavelength			
COIOI	Kit Nulliber	Min.	Max.	Color Bin	Min. (nm)	Color Bin	Max. (nm)	Package
Blue	C4SMM-BJY-CN3Q2351	240	470	B3	460	B5	475	Bulk
Blue	C4SMM-BJY-CN44Q3C1	Any 4 consecutive sub-	bins: N4(260) - Q1(430)	Any 1 color bin from B3 (460) to B5 (475)				Bulk
Blue	C4SMM-BJY-CP14Q3C1	Any 4 consecutive sub-	bins: P1(280) - Q2(470)	Any 1 color bin from B3(460) to B5 (475)				Bulk
Blue	C4SMM-BJY-CN3Q2352	240	470	B3	460	B5	475	Ammo
Blue	C4SMM-BJY-CN44Q3C2	Any 4 consecutive sub-	Any 1 color bin from B3 (460) to B5 (475)			(475)	Ammo	
Blue	C4SMM-BJY-CP14Q3C2	Any 4 consecutive sub-	Any 4 consecutive sub-bins: P1(280) - Q2(470)			Any 1 color bin from B3(460) to B5 (475)		

#### Notes:

- The above kit numbers represent order codes that include multiple intensity-bin and color-bin codes. Only one intensity-sub-bin code and one colorbin code will be shipped on each reel. Selected single intensity-bin, single color-bin codes will be orderable in certain quantities. For example, any four consecutive sub-bins from T3 to U4 mean only one intensity bin with four sub-bins of the following brightness ranges (T3-U2,T4-U3,U1-U4) will be shipped by Cree LED. For example, any one-color bin from G7 to Ga means only one color bin (G7 or G23 or G8 or G45 or G9 or G67 or Ga) will be shipped by Cree LED.
- Please refer to the HB LED Lamp Reliability Test Standards document for reliability test conditions.
- Please refer to the HB LED Lamp Soldering & Handling document for information about how to use this LED product safely.

## **GRAPHS**

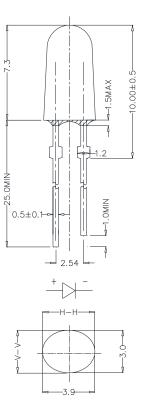
The data below are collected from statistical figures that do not necessarily correspond to the actual parameters of each single LED. Hence, these data will be changed without further notice.



CLD-CT1473 REV 3 5

**MECHANICAL DIMENSIONS** 

All dimensions are in mm. Tolerance is  $\pm 0.25$  mm unless otherwise noted. An epoxy meniscus may extend about 1.5 mm down the leads. Burr around bottom of epoxy may be 0.5 mm max.



## NOTES

#### Lead Frame Materials

Ag-plated and Lead-free Solder-plated iron.

## **RoHS Compliance**

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree LED representative or from the Product Ecology section of the Cree LED website.

### **Vision Advisory**

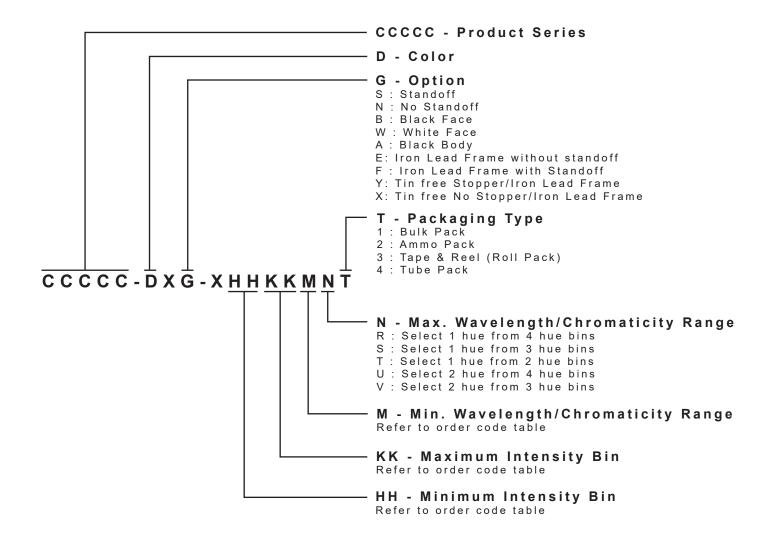
WARNING: Do not look at an exposed lamp in operation. Eye injury can result.

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## **KIT NUMBER SYSTEM**

Cree LED lamps are tested and sorted into performance bins. A bin is specified by ranges of color, forward voltage, and brightness. Sorted LEDs are packaged for shipping in various convenient options.

Cree LEDs are sold by order codes in combinations of bins called kits. Order codes are configured in the following manner:



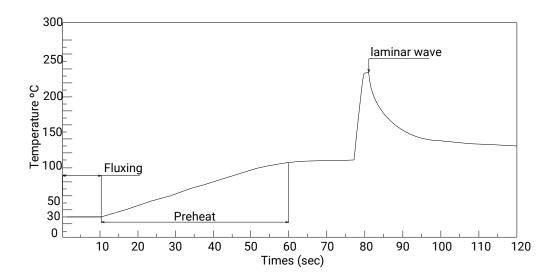
\* Please contact our sales representative for ordering information.

## **SOLDERING GUIDELINES**

The LED soldering specification is shown below(suitable for both leaded solder & lead-free solder):

	Manual Soldering		Solder Dipping
Soldering iron	35 W max	Preheat	110 °C max
-	300 °C max	Preheat time	60 seconds max
Temperature	300 °C max	Solder-bath temperature	260 °C Max
Soldering time	3 seconds max	Dipping time	5 seconds max
Position	Not less than 3 mm from the base of the package.	Position	Not less than 3 mm from the base of the package.

- Manual soldering onto the PCB is not recommended because soldering time is uncontrollable.
- The recommended wave soldering is as below:



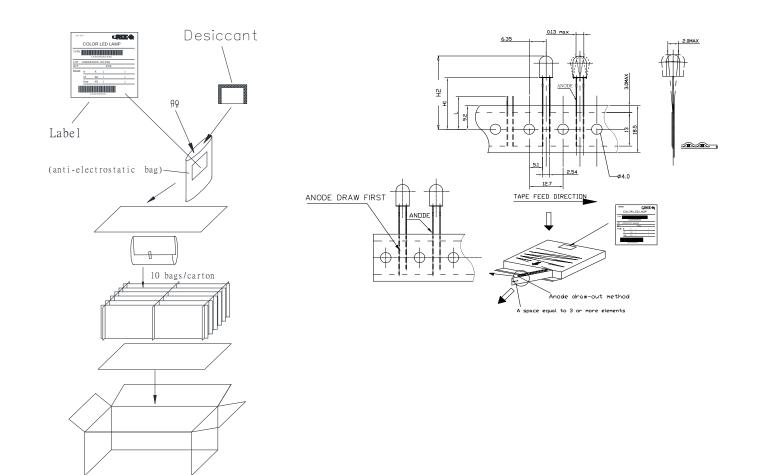
- Do not apply any stress to the LED package, particularly when heated.
- · Only bottom preheat is suggested & should not preheat on top in order to reduce thermal stress experienced by the LEDs.
- The LEDs must not be re used once they have been extracted from PCB.
- After soldering the LEDs, the package should be protected from mechanical shock or vibration until the LEDs have reached 40 °C or below.
- Precautions must be taken as mechanical stress on the LEDs may be caused by PCB warpage or from the clinching and cutting of the LED leads.
- When it is necessary to clam the LEDs during soldering, it is important to ensure no mechanical stress is exerted on the LEDs.
- Cut the LED lead at normal room temperature. Lead cutting at high temperature may cause failure of the LEDs.
- Please refer to the HB LED Lamp Soldering & Handling document for information about how to use this LED product safely.

## PACKAGING

- · The LEDs are packed in cardboard boxes after packaging in normal or anti-electrostatic bags.
- Cardboard boxes will be used to protect the LEDs from mechanical shock during transportation.
- The boxes are not water resistant, and they must be kept away from water and moisture.
- Max 1000 pcs per bulk and Max 3000 pcs per ammo.

## Bulk Pack Packaging Type:

## Ammo Pack Packaging Type:



# **Mouser Electronics**

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

Cree LED:

C4SMM-BJY-CN3Q2351 C4SMM-BJY-CN3Q2352 C4SMM-BJY-CN44Q3C1 C4SMM-BJY-CN44Q3C2 C4SMM-BJY-CP14Q3C1 C4SMM-BJY-CP14Q3C2 C4SMM-GJY-CT2V17A1 C4SMM-GJY-CT2V17A2 C4SMM-GJY-CT34Q7D1 C4SMM-GJY-CT34Q7D2 C4SMM-GJY-CT44Q7D1 C4SMM-GJY-CT44Q7D2 C4SMM-RJY-CR4T3BB1 C4SMM-RJY-CR4T3BB2 C4SMM-RJY-CS14QBB1 C4SMM-RJY-CS14QBB2 C4SMM-RJY-CS24QBB1 C4SMM-RJY-CS24QBB2