

# FS1027

## Liquid Flow Sensor Module

The FS1027 liquid flow sensor module measures the flow rate using the thermo-transfer (calorimetric) principle.

The FS1027 offers key advantages over resistor-based flow solutions. The sensor utilizes thermopile sensing, which provides an excellent signal-to-noise ratio. The sensor comprises a “solid” thermal isolation technology with protective coating.

The non-linear flow output curve allows for sensitivity from low to full-scale flow rates. The FS1027 provides analog output.

### FS1027 Module Picture



### Features

- Liquid flow: 0 to 10 liters/min (with water)
- Robust “solid” isolation technology
- Resistant to vibration and pressure shock
- Minimal flow resistance
- Analog voltage output
- Supply voltage: 5V

### Applications

- Water dispensers
- Liquid metering or switch
- Process controls and monitoring

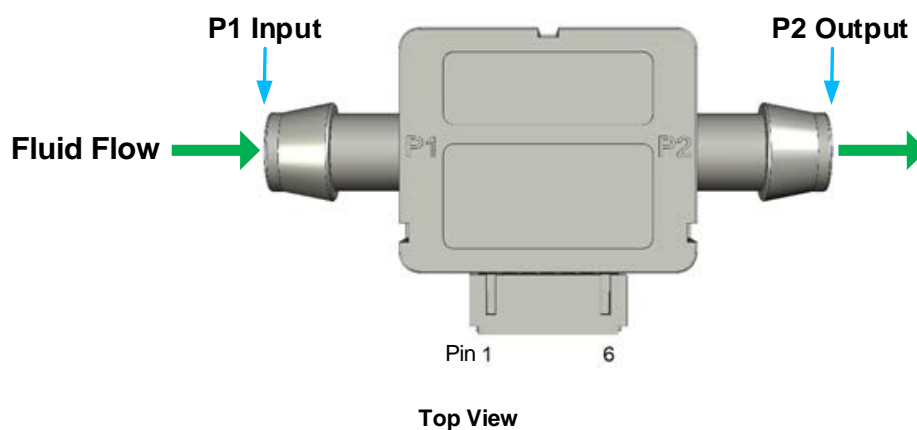


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## 1. Pin Information

### 1.1 Pin Assignments



### 1.2 Pin Descriptions

Pin Number	Pad Name	Type	Description
1	VDD	Input	Supply voltage.
2	GND	Input	Ground.
3	OUTPUT	Output	Flow analog output.
4	NC	-	Do not connect.
5	HE	Input	Heater enable, connect to +5V.
6	TEMP	Output	Thermistor analog output.

1. "NC" stands for not connected / no connection required / not bonded.

## 2. Specifications

### 2.1 Absolute Maximum Ratings

**CAUTION:** Do not operate at or near the maximum ratings listed for extended periods of time. Exposure to such conditions can adversely impact product reliability and result in failures not covered by warranty.

Symbol	Parameter	Conditions	Minimum	Maximum	Unit
$V_{IN}$	Supply Voltage	-	5	5.5	V
$T_{STOR}$	Storage Temperature	-	0	85	°C

### 2.2 Recommended Operating Conditions

Symbol	Parameter	Minimum	Typical	Maximum	Unit
$V_{IN}$	Supply Voltage	-	5	5.5	V
$T_{AMB}$	Ambient Operating Temperature (in air)	0	-	70	°C
$P_{STAT}$	Static Pressure	-	-	30	PSI

### 2.3 Electrical Characteristics

Symbol	Parameter	Conditions	Minimum	Typical	Maximum	Unit
$I_{VIN}$	Current Consumption	-	-	28	30	mA
$F_{LQ}$	Liquid Flow Range	Tested with water, room temperature.	0	-	10	Liter/min
$V_{AOUT}$	Analog Voltage Output	Non-linear curve.	0	-	5	V
$V_{NULL}$	Flow Null Voltage	No flow.	-	0.005	-	V
$\tau_H$	Flow Response Time <sup>[1]</sup>		-	5	-	msec
$V_{TEMP}$	Temperature Output	At 5°C.	-	4.25	-	V
		At 80°C.	-	1.0	-	

1. The flow response time includes a 10% to 90% rise time for the flow sensor to electrically respond to any flow change. Measurements may be affected by the pneumatic interface.

### 3. Typical Flow Graphs

Figure 1 show the typical analog output versus flow (with water). From a flow rate of 1 to 10 SLPM, the voltage output can be correlated by the following approximation:

$$\text{Flow rate (liters/min)} = 0.91 * (V_{\text{OUT}})^2 - 3.04 * (V_{\text{OUT}}) + 3.5$$

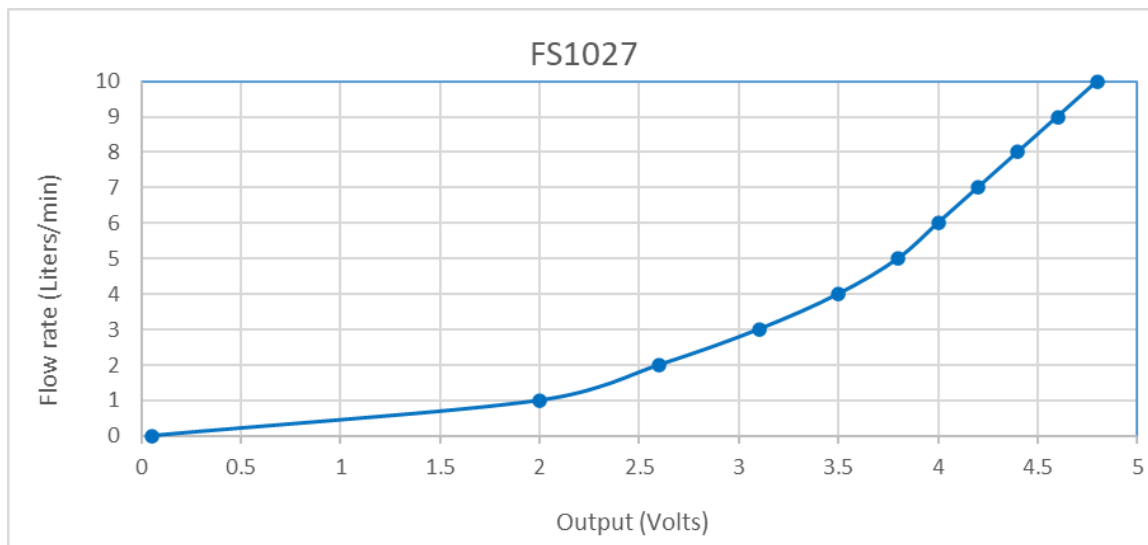


Figure 1. Analog Output Curve (in Water, Room Temperature)

#### 3.1 Heater Enable

The FS1027 allows power savings through the operation of the Heater Enable (HE) pin. The flow sensor element includes a micro-heater. The HE pin powers the micro-heater. When a measurement is taken, the HE pin must be powered on and connected to +5VDC. To conserve power, the HE pin can be pulsed on when taking measurements or grounded (turned off) when no measurements are required. Alternatively, the HE pin can be constantly powered on.

#### 3.2 Electrical Connector

A 6-position receptacle (not provided) is required to mate to the board crimp style connector. A part number example is PHR-6 (JST).

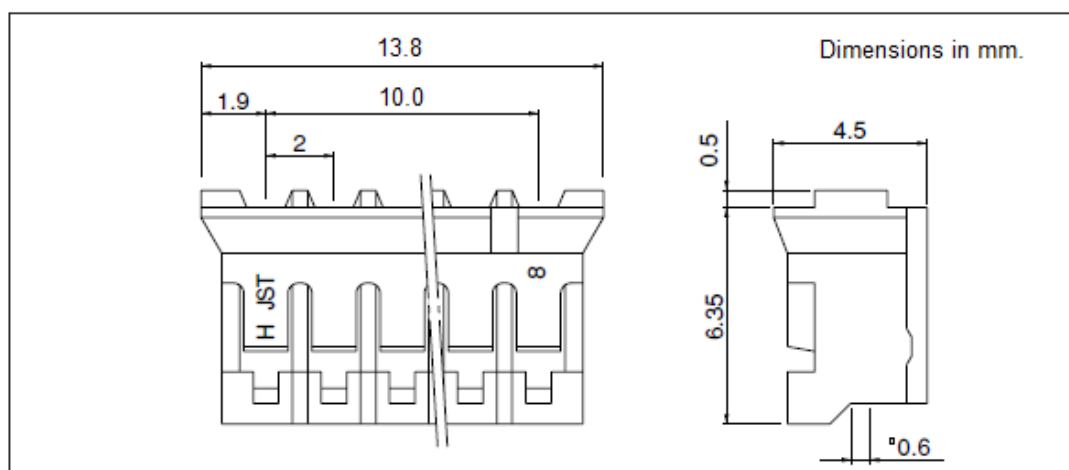


Figure 2. Receptacle Drawing

### 3.3 Module Material

The wetted contact surface of the FS1027 consists of the following:

- Housing – Polyphenylene Ether (PPE) + Polystyrene (PS) blend resin
- Flow Sensor – Silicon-carbide thin film
- Epoxy
- Gasket – Silicone
- Substrate – Gold plating

### 3.4 Tubing Guidance

The FS1027 module has barb tube endings. Soft tubing with a nominal 5/8-inch (15.88mm) internal diameter is recommended for use. A clamp may be necessary to secure the tubing over the barb.

## 4. Package Outline Drawings

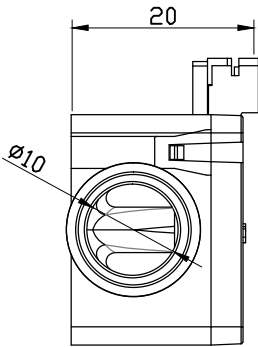
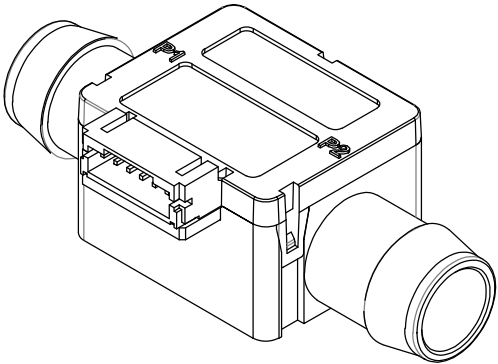
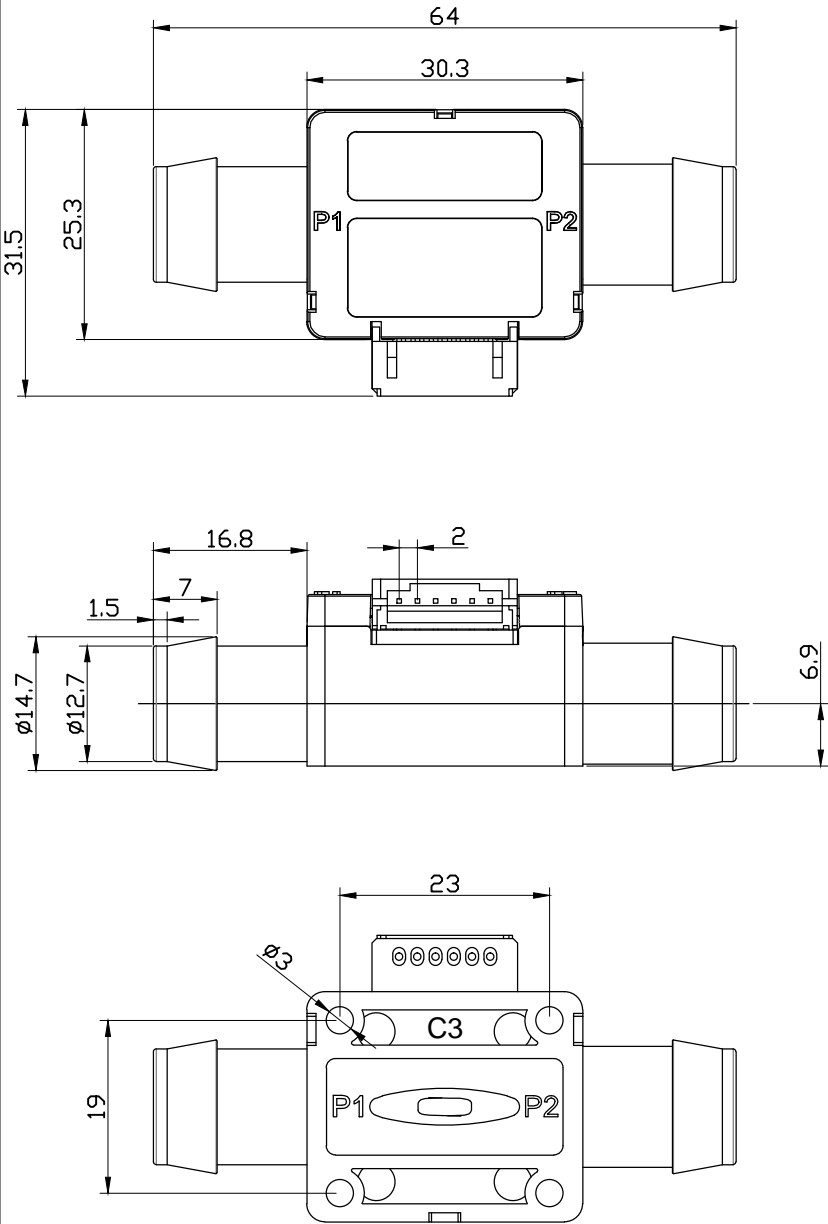
The package outline drawings are located at the end of this document and are accessible from the Renesas website (see Ordering Information for POD links). The package information is the most current data available and is subject to change without revision of this document.

## 5. Ordering Information

Part Number	Package Description	Carrier Type	Temperature Range
FS1027	0 to 10 liter/min liquid flow sensor module with analog voltage output (see <a href="#">MOD01</a> )	Tray	0° to +70°C

## 6. Revision History

Revision	Date	Description
1.01	Sep 6, 2022	Updated reference output with water.
1.00	Jul 2, 2021	Initial release.



Package Revision History		
Date Created	Rev No.	Description
Nov 28, 2017	Rev 00	Initial Release

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