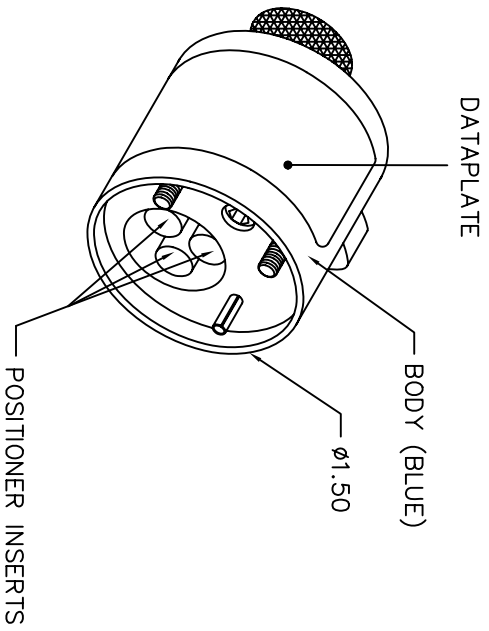
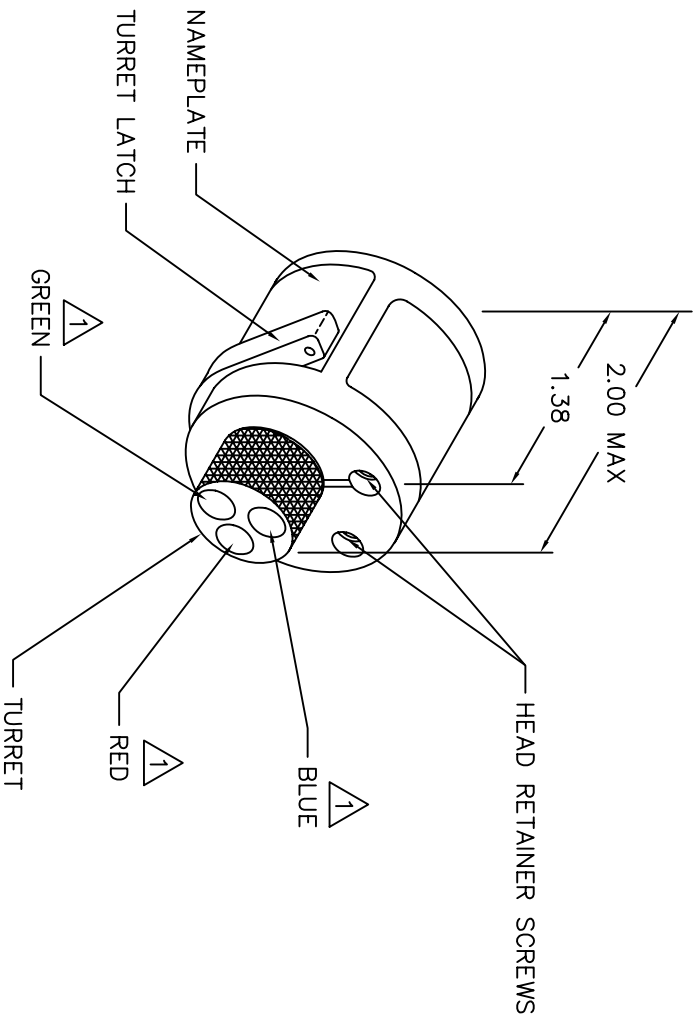


| AMP "M" SERIES<br>TYPE 2 CONTACTS | COLOR CODE | 14 | 16 | 18 | 20 | 22 | 24 | WIRE<br>SIZE |
|-----------------------------------|------------|----|----|----|----|----|----|--------------|
| STD                               | RED        | 7  |    |    |    |    |    | SELECTOR NO. |
|                                   |            |    | 6  | 5  | 4  |    |    |              |
|                                   |            |    |    |    | 4  | 3  | 2  |              |
| LONG                              | BLUE       |    |    |    |    |    |    |              |
|                                   |            | 7  |    |    |    |    |    |              |
|                                   |            |    | 6  | 5  | 4  |    |    |              |
| INSULATION STD                    | GREEN      |    |    |    |    |    |    |              |
|                                   |            |    |    |    |    |    |    |              |
|                                   |            |    |    |    | 4  | 3  | 2  |              |



| POSITIONER<br>COLOR | HOLE<br>DIMENSIONS        | ADDITIONAL<br>FEATURES              |
|---------------------|---------------------------|-------------------------------------|
| RED                 | $\phi .078$<br>$\pm .654$ | $\sqsubset \phi .156$<br>$\pm .514$ |
| BLUE                | $\phi .078$<br>$\pm .812$ | $\sqsubset \phi .156$<br>$\pm .514$ |
| GREEN               | $\phi .078$<br>$\pm .764$ | $\sqsubset \phi .156$<br>$\pm .624$ |

\* HOLE AND COUNTERBORE DEPTHS ARE MEASURED FROM TOP OF POSITIONER INSERTS.



1 RANDOM ORDER OF ROTATION IS ACCEPTABLE.

| REVISIONS |               |             |             |
|-----------|---------------|-------------|-------------|
| REV.      | E.C.O. NUMBER | DESCRIPTION | BY DATE     |
| 2         |               | REDRAWN     | AAM 1-28-01 |

**UNCONTROLLED DOCUMENT  
WILL NOT BE UPDATED**

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| ITEM  | PART NO. | QTY.     | DESCRIPTION/REMARKS |
|-------|----------|----------|---------------------|
| DRWL  | BY DATE  | 11-8-85  |                     |
| CHK'D | DATE     | 11-8-85  |                     |
| APP'D | DATE     | 11-15-85 |                     |
| APP'D | DATE     |          |                     |

NOTE: THIS DRAWING IS AN OUTLINE DRAWING OF THE RESPECTIVE INDICATED PART. ACTUAL DIMS PART NUMBER IS DRAWING NUMBER WITHOUT THE "-ENV" SUFFIX.

WHERE USED: AFB

| SIZE | SCALE | CAD P/N   | SHEET  |
|------|-------|-----------|--------|
| B    | NTS   | TH402-ENV | 1 OF 1 |

DO NOT SCALE DRAWING

**Daniel's Manufacturing Corp.**  
 DANIELS MANUFACTURING CORP.  
 ORLANDO, FLORIDA  
 CASE 11851

TITLE  
 ENVELOPE DRAWING  
 TURRET HEAD

REV 2

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