

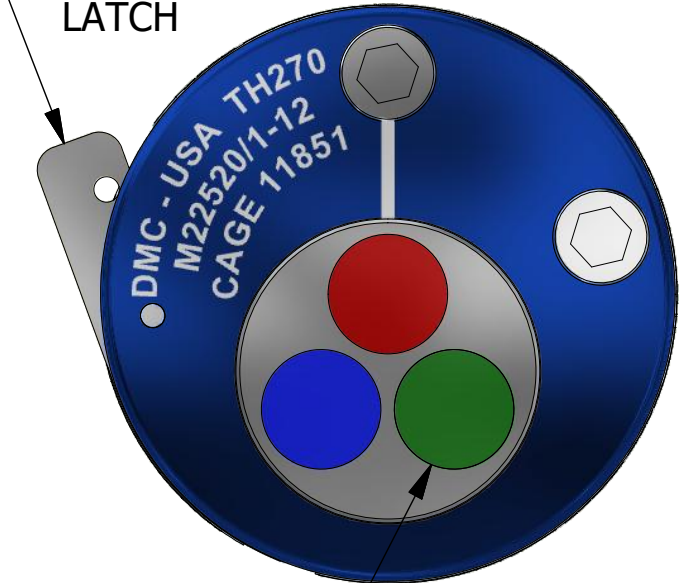
DATAPLATE

M39012	COLOR CODE	RG122/U	RG142/U	RG180/U	RG195/U	RG400/U	RG303/U	CABLE
/16-0503; /26-0503	BLUE		5			5		SELECTOR No.
/16-0502; /26-0502				3	3			
/16-0501; /26-0501		6						
/17-0503; /27-0503			5			5		
/17-0502; /27-0502				3	3			
/17-0501; /27-0501		6						
/18-0503; /29-0503	GREEN		5			5		
/18-0502; /29-0502				3	3			
/18-0501; /29-0501		6						
/20-0503; /30-0503	RED		5			5		
/20-0502; /30-0502				3	3			
/20-0501; /30-0501		6						
/19-0503; /28-0503			5			5		
/19-0502; /28-0502				3	3			
/19-0501; /28-0501		6						
/16-0504							5	

3X POSITIONER INSERTS



TURRET
LATCH



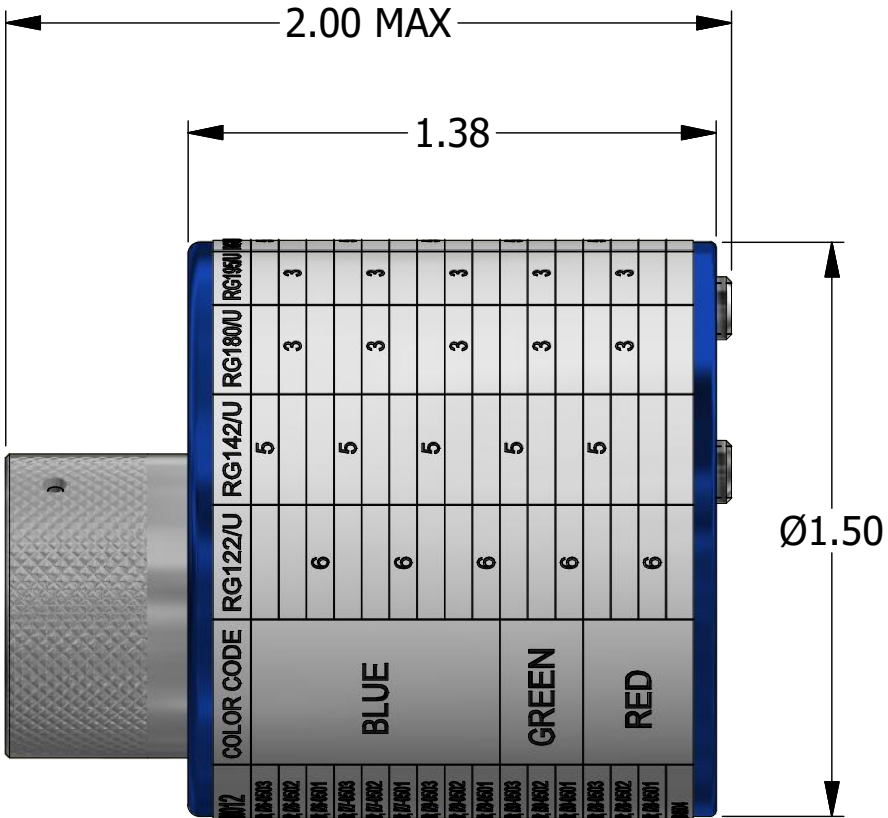
RANDOM ORDER OF
ROTATION IS ACCEPTABLE
FOR POSITONER INSERTS

REVISIONS

REV	ECO NO.	DESCRIPTION	BY	DATE	APP'D BY	DATE
1		ORIGINAL RELEASE	AAM	12/20/1999	RRR	12/20/1999
2	23573	UPDATED & REDRAWN	TonyD	3/17/2015		
3	25000	DATAPLATE UPDATED	TonyD	5/5/2020		

UNCONTROLLED DOCUMENT
WILL NOT BE UPDATED

DIMENSIONS IN INCHES - UNLESS OTHERWISE SPECIFIED



INSERT COLOR	HOLE DIMENSIONS	ADDITIONAL FEATURES
RED	Ø.086 ▽.512	└┐Ø.086 ▽.273
BLUE	Ø.059 ▽.294	
GREEN	Ø.086 ▽.422	

MATERIAL	ITEM	PART NO.	QTY.	DESCRIPTION / REMARKS
N/A	DRN. A. MOO-YOUNG CHK'D.	DATE 12/20/1999 DATE		DANIELS MANUFACTURING CORP. ORLANDO, FLORIDA CAGE 11851
HEAT TREAT	NOTE: THIS DRAWING IS AN OUTLINE DRAWING OF THE RESPECTIVE DMC PART NUMBER INDICATED. ACTUAL DMC PART NUMBER IS CAD PART NUMBER WITHOUT THE "-ENV" SUFFIX		TITLE TURRET HEAD (M22520/1-12) ENVELOPE DRAWING	
FINISH	DO NOT SCALE DRAWING		WHERE USED: AF8	
			SIZE B	SCALE 2 : 1
			CAD P/N TH270-ENV	SHEET 1 OF 1
			DWG. NO. TH270	REV. 3

Mouser Electronics

Authorized Distributor

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[Daniels Manufacturing:](#)

[TH270](#)