

ADJUSTABLE HAND CRIMP TOOL WITH CYCLE COUNTER AF8-CC

DMC DANIELS
MANUFACTURING
CORPORATION
DATASHEET

THIS HAND TOOL MUST NOT BE USED IN ANY POWERED
"PRESS" AS DEFINED BY OSHA CFR 1910.211 (46)

SEE REVERSE SIDE FOR IMPORTANT INFORMATION CONCERNING
LIMITED WARRANTY, AND LIMITATION OF LIABILITY.

HOW TO USE THE DANIELS AF8-CC HAND CRIMP TOOL AND RELATED TURRET HEADS

GENERAL INFORMATION

1. Designation AF8-CC refers to basic tool without turrets. Wire crimp range 12 AWG to 26 AWG.
2. The tool has a double action ratchet.
Note that tool cannot be opened without completing cycle.

INSTALLATION OF POSITIONER

1. Tool must be in open position.
2. Press turret trigger latch which releases turret to indexing position.
3. Place selected Turret Head assembly onto retainer ring with socket head screws lined up with tapped holes.
4. After Turret Head is seated against retainer ring, tighten socket head screws with 9/64 inch hex key.
5. Refer to dataplate on Turret Head. From the color code column, select the positioner color that corresponds with the appropriate part number and size of contact to be crimped.
6. With tool in open position, and Turret in indexing position, rotate until color coded positioner is in line with index mark. Press Turret until it snaps in latched position.
7. Refer to dataplate on Turret Head. From proper wire size column, determine the selector number that corresponds with the contact being used.
8. Remove spring clip from Selector Knob. Raise Selector Knob and rotate until selector number is in line with index mark. Replace spring clip (optional).

CRIMPING INSTRUCTIONS

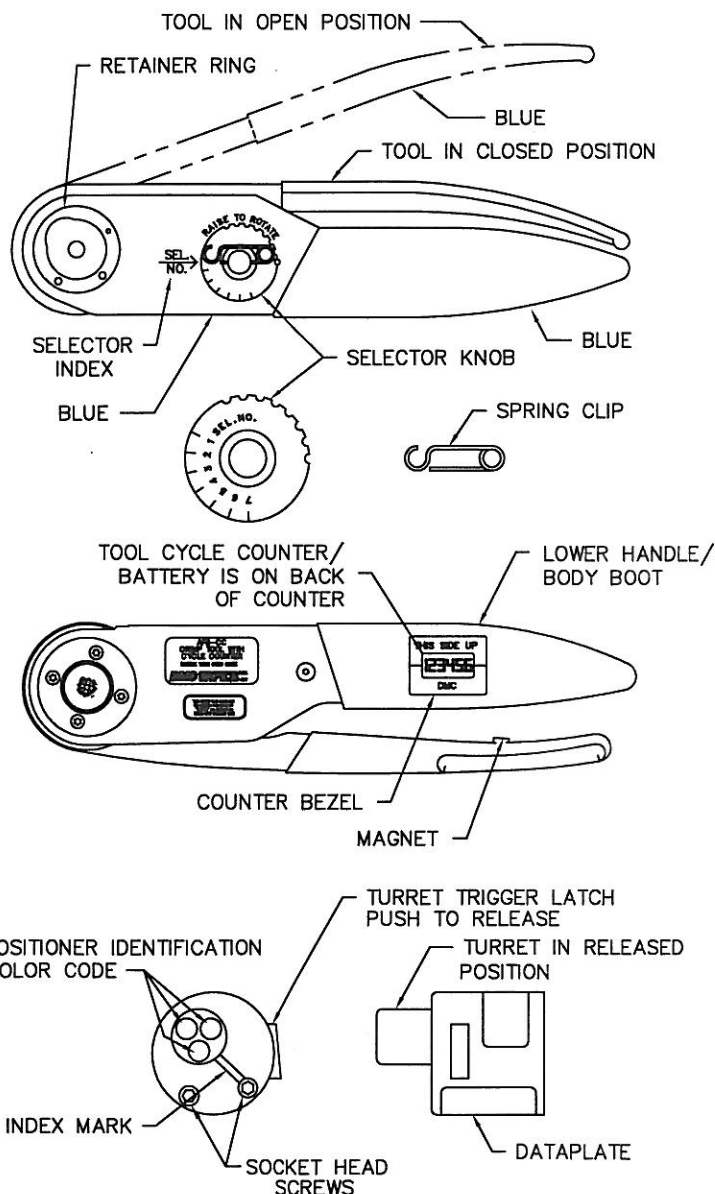
1. Insert contact and prepared wire through the indenter opening into turret positioner.
2. Squeeze handles together until ratchet releases. Handle will return to open position.

REMOVING TURRET HEAD

1. With tool in open position, release Turret. Loosen socket head screws until threads are disengaged from retainer ring and remove with a straight lifting motion.

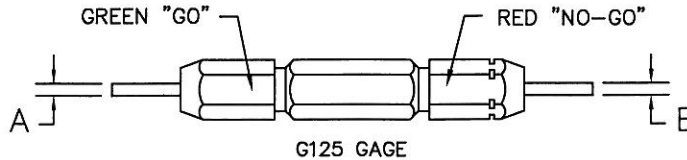
CAUTION

TOOL HANDLE MUST BE IN OPEN POSITION WHENEVER TURRET IS BEING INSTALLED, REMOVED, OR RELEASED. DAMAGE MAY RESULT TO TURRET HEAD AND CRIMP TOOL.



GAGE PART NO.	A GO DIA	B NO-GO DIA	SEL NO
G125	.0390	.0440	4

CAUTION!
DO NOT CRIMP GAGE!



GAGING INSTRUCTIONS

"GO" GAGING

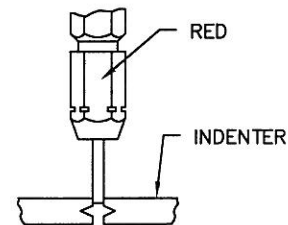
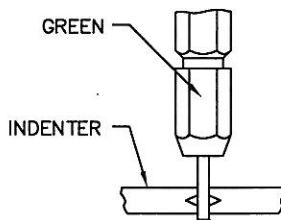
Operate tool to fully closed position. Maintain firm hand pressure on the tool handles. Insert "GO" gage end as shown. Gage must pass freely between indenter tips.

"NO-GO" GAGING

Operate tool to fully closed position. Maintain firm hand pressure on the tool handles. Insert "NO-GO" gage end as shown. The "NO-GO" gage may partially enter the indenter opening, but must not pass completely through the opening.

GAGING LIMITS

SELECTOR NUMBER	A $\pm .0001$ GO DIA	B $\pm .0001$ NO-GO DIA
1	.0280	.0330
2	.0320	.0370
3	.0360	.0410
4	.0390	.0440
5	.0450	.0500
6	.0520	.0570
7	.0590	.0640
8	.0680	.0730



CRIMP CYCLE COUNTER

The AF8-CC crimp tool is equipped with a battery powered electronic cycle counter. This feature allows the end user to keep track of the number of crimp cycles the tool has performed. This information can be used to determine calibration cycles, number of crimp crimps performed per shift, or total number of crimps in a tools lifetime.

RESETTING THE CYCLE COUNTER

The cycle counter can be reset if desired. To reset the counter remove the lower handle/body boot. Then use a small flat blade screwdriver to pry the counter displays bezel out of the tool body. Once the display is out, the two piece bezel can be slid off of the display. Turn the display over, and use the screwdriver to push the battery completely out of the battery holder. Re-insert the battery, and the counter will go back to 0. Replace the bezel, display, and tool body boot.

REPLACING THE CYCLE COUNTER BATTERY

The cycle counter battery has a three to four year life. When the display goes blank the battery can be replaced. To replace the battery, remove the boot, and display as previously described. Push the old battery out of the display, and replace with a new type 386 or SR43 battery. Reinstall the display and tool body boot.

CARE OF TOOL

It is a good practice to keep indenter tips free of residual color band deposits and other debris. A small wire brush may be used for this purpose.

We strongly recommend that you:

1. DO NOT immerse tools in cleaning solution.
2. DO NOT spray oil into tool to lubricate.
3. DO NOT attempt to disassemble tool or make repairs.

This is a precision crimp tool and should be handled as such.

DMC offers complete refurbishing and recalibration services.

DMC specially engineers and manufactures complete tool kits to satisfy individual customer requirements, such as total aircraft support, general shop maintenance or production, on board ship and vehicle service, etc.

LIMITATION OF LIABILITY

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LIMITED WARRANTY

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