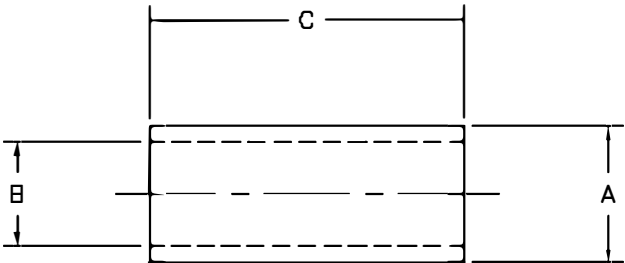
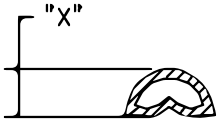
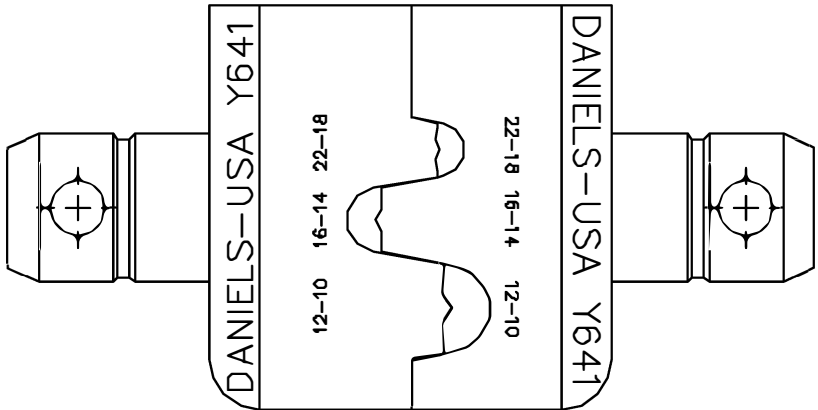


REVISIONS				
REV. SYM.	E.C.O. NUMBER	DESCRIPTION	BY DATE	APP'D DATE
1		ORIGINAL RELEASE	T.STANFILL 10-12-88	D.HENDERSON 10-29-88
2		STAMPING: 16-14 WAS 12-10. & 22-18 WAS 12-10. ADDED ALUM. TUBING AND CHART	B.WOOLRIC 7-20-89	DE 7-89

**UNCONTROLLED DOCUMENT
WILL NOT BE UPDATED**



GEN TECH/BOEING	A	B	C
NAS 1387-1	.151	.061	.312
NAS 1387-2	.175	.085	.312
NAS 1387-3	.226	.129	.344

NOTES:

INSPECTION PROCEDURE

1. CRIMP NAS 1387-1 SPLICE IN 22-18 CAVITY. OR ALUM. TUBING (SEE CHART)
2. CRIMP NAS 1387-2 SPLICE IN 16-14 CAVITY.
3. CRIMP NAS 1387-3 SPLICE IN 12-10 CAVITY.
4. MEASURE CRIMPED SPLICE ACROSS CRIMPED SURFACES WITH CALIPERS AS SHOWN (DIM "X"). DO NOT USE WIRE.
5. DIMENSION "X" MUST FALL WITHIN THE FOLLOWING LIMITS OR BE REJECTED:

22-18	.075/.069
16-14	.092/.086
12-10	.124/.118

RESTRICTED & CONFIDENTIAL		MATERIAL		ITEM		PART NO.		QTY.		DESCRIPTION/REMARKS	
CONFIDENTIAL PROPERTY OF DANIELS MANUFACTURING CORP. NOT TO BE DISCLOSED TO OTHERS, REPRODUCED OR USED FOR ANY OTHER PURPOSE, EXCEPT AS AUTHORIZED IN WRITING BY DANIELS MANUFACTURING. MUST BE RETURNED TO DANIELS MANUFACTURING CORP. ON COMPLETION OF ORDER OR OTHER PURPOSE FOR WHICH SENT.		HEAT TREAT		DRN. T.STANFILL		DATE 10-12-88		 DANIELS MANUFACTURING CORP. ORLANDO, FLORIDA FSCM 11851		TITLE DIE SET ENVELOPE DRAWING	
				CHK'D. D.HENDERSON		DATE 10-13-88					
				APP'D. W.PLYTER		DATE 10-13-88					
				APP'D.		DATE					
DO NOT SCALE DRAWING		FINISH						WHERE USED:		SIZE B	
										SCALE 3X	
								CAD FILE NO Y641-ENV		SHEET OF 1 1	
								P/N Y641-ENV		REV. 2	

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