

## Data Sheet – SFM3100 Low Pressure Drop Analog Flow Meter

- Analog output
- Compact design
- Flow range: -24 ... 240 slm
- Direct gas temperature measurement
- Fully calibrated & temperature compensated
- Very fast response time



## **Product Summary**

The SFM3100 sensor is Sensirion's flow meter designed for the mass flow measurement in ventilators. It measures the flow rate of air, oxygen and non-aggressive gases with superb accuracy. A special design of the flow channel results in the very low pressure drop through the flow body of the sensor making it extremely suitable for medical ventilation and respiratory applications.

The SFM3100 operates from a 5 V supply voltage and features an **analog interface**. The signal is internally processed and **temperature compensated**.

The outstanding performance of these sensors is based on Sensirion's patented CMOSens® sensor technology, which combines a thermal sensor element, signal processing and digital calibration on a single microchip. This assures very fast signal processing. An additional temperature sensor provides a highly accurate temperature measurement in the gas stream.

The well-proven CMOS technology is perfectly suited for high-quality mass production and is the ideal choice for demanding and cost-sensitive OEM applications.

#### **Applications**

- Ventilation
- Anesthesia
- Inspiratory flow sensing
- Gas mixing

#### **OEM options**

A variety of custom options can be implemented for highvolume OEM applications (digital interface, custom flow rates, calibration for other gases, different body form factor etc.). Contact us for more information.

#### Sensor electronics

The SFM3100 flow meter features a fifth-generation silicon sensor chip and provides an analog output signal. An EEPROM is included to store sensor specific information such as the serial number or customer specific data. See chapter 2.3 for more detail.

### Direct gas temperature measurement

The SFM3100 is equipped with an NTC element centrally positioned in the main flow channel for direct temperature measurement of the gas.



## 1. Sensor Performance

## 1.1 Physical specifications <sup>1</sup>

Parameter	meter Condition Value			
Flow Ranges	Air	-24	+240	slm <sup>2</sup>
		Typ. <sup>3</sup>	Max. <sup>4</sup>	
Accuracy Flow 5,6,7	span (< 60 slm)	2.5	3	% m.v. <sup>8</sup>
	span (< 150 slm)	3.5	4	% m.v. <sup>8</sup>
	span (< 240 slm)	4.5	6	% m.v. <sup>8</sup>
	offset	0.02	0.03	slm <sup>2</sup>
Decelution Flour (analysis signal)	span	0.05	0.07	% m.v.
Resolution Flow (analog signal)	offset	0.04	0.045	slm <sup>2</sup>
	span (<60 slm)	0.5	1	% m.v. <sup>8</sup>
Nicional avial 69	span (<150 slm)	1	2	% m.v. <sup>8</sup>
Noise Level <sup>6,9</sup>	span (<240 slm)	2	3	% m.v. <sup>8</sup>
	offset	0.045	0.05	slm
Accuracy Shift Due to Temperature	Span	0.4	0.5	% m.v. /10°C
Variation <sup>10</sup>	offset	0.015	0.02	slm/10°C
Pressure Drop	@60slm	< 300 / < 1.2	< 350 / < 1.4	Do / in LLO
	@200slm	< 1600 / < 6.4	< 1800 / < 7.2	Pa / inH₂O
A course out Towns a values	0 °C - 80 °C		2.5	°C
Accuracy Temperature	-20 °C - 0 °C		4	°C
Resolution Temperature	analog signal	< 0.5°C ≈ 5mV/°C		

<sup>&</sup>lt;sup>1</sup>Unless otherwise noted, all sensor specifications are valid at 25°C with Vdd = 5V and absolute pressure = 966 mbar and horizontal flow direction

<sup>&</sup>lt;sup>2</sup> slm: mass flow measured in liters per minute at standard conditions (T = 20 °C, p = 1013.25 mbar)

<sup>&</sup>lt;sup>3</sup> for "Typ" a CpK of 0.67 is targeted (95% of sensors within the Typ limit)

<sup>&</sup>lt;sup>4</sup> for "Max" no sensor measured outside of this limits will be shipped and a CpK of 1.33 is targeted

<sup>&</sup>lt;sup>5</sup> Including offset, non-linearity, hysteresis

<sup>&</sup>lt;sup>6</sup> Total accuracy/noise level/resolution is a sum of offset and span accuracy/noise level/resolution

<sup>&</sup>lt;sup>7</sup> The accuracy is valid for T(gas)=T(Chip)

<sup>8 %</sup>m.v. = % measured value = % of reading

<sup>&</sup>lt;sup>9</sup> noise level defined as standard deviation of individual sensor readings, measured at full sampling rate (typ: average of noise level; max: at least 99.99% of sensors have a noise level below indicated value)

<sup>&</sup>lt;sup>10</sup> these effects need to be added to the initial values if applicable



## 1.2 Ambient conditions

Parameter	Condition	Value	Unit
Calibrated Temperature Range	dry air	+5 +60	°C
Operating Temperature Range	e Range 10-95% rel. hum. (non cond.) +5 +60		°C
Storage Temperature	0-100% rel. hum. (non cond.)	-25 +65	°C
Operating Pressure Range absolute		0.6 – 1.07	bar
Burst Overpressure	gauge	>1000	mbar

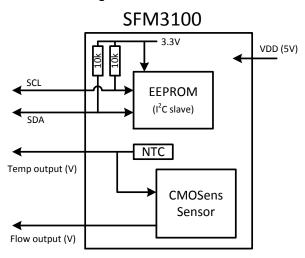
## 1.3 Media compatibility

Parameter	Value
Calibration	Air
Media Compatibility	Air (non-condensing), N <sub>2</sub> , O <sub>2</sub> , other non-aggressive gases
Wetted Materials	PPE+PS blend, Si, Si <sub>3</sub> N <sub>4</sub> , SiO <sub>x</sub> , Gold, Epoxy, Polyimide, silicone, stainless steel, FKM
RoHS, REACH	RoHS and REACH compliant



# 2. Electrical Specifications

## 2.1 Block diagram



## 2.2 Electrical characteristics

Electrical properties	Condition		Value	Unit	
		Min.	Тур.	Max.	
Supply voltage (VDD)		4.75	5	5.25	V
Start-up Time <sup>11</sup>				200	ms
Power Consumption				150	mW
Flow output signal	range	0.095		2.45	V
Temperature output signal	range	0.2		2.4	V
EEPROM I <sup>2</sup> C communication level	High	2.5	3.3	4.3	V
	Low	GND		0.8	V
Output capacitive load Cload				100	nF
Output resistive load R <sub>load</sub>	<u> </u>	10			kΩ

<sup>&</sup>lt;sup>11</sup> After 4.75V is reached



#### 2.3 EEPROM

The SFM3100 has an on-board EEPROM, which can be accessed over the I<sup>2</sup>C interface.

The EEPROM is read-only and stores sensor specific information such as the serial number or customer specific data. For OEM options please contact Sensirion.

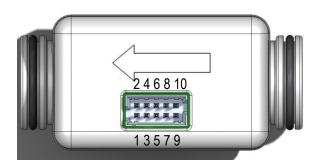
Address	Content
0xA002-0xA007	Product number (a-bbbbbb-cc)
	a: 0xA002 bbbbbb: 0xA003-0xA006 cc: 0xA007
0xA00A-0xA011	Serial number
	MSB: 0xA00A

The chip enable (E2) of the EEPROM is connected to ground so that the device address of the EEPROM starts with 10100b. The EEPROM is the M24C08-WDW6TP from ST Microelectronics. For more details please refer to the datasheet on the ST.com website.

# 2.4 Pin layout and mechanical concept of the electrical connection

Pin	Description	Pin	Description
1	Flow signal	2	Connect to GND
3	Temperature signal	4	GND
5	EEPROM SCL	6	EEPROM SDA
7	Not connected	8	VDD (5V)
9	GND	10	Not connected

The SFM3100 is designed for connector attachment and uses Molex Milli-Grid 87831-1041 (THT). Please refer to the datasheet of this part for mating connectors.



## 3. Conversion to Physical Values

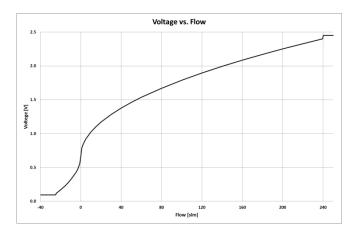
### 3.1 Air flow calculation

In order to obtain the flow in slm from the voltage flow signal, the measured value (U[V]) needs to be converted using the following formula:

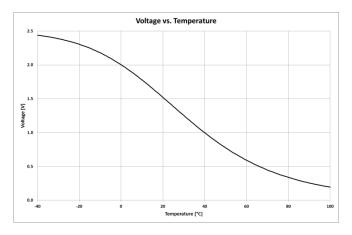
$$\begin{aligned} Q[slm] &= \left( U[V] - \frac{Offset}{B} \right) \cdot \frac{A}{B} \cdot abs \left( U[V] - \frac{Offset}{B} \right) \\ &= \left( U[V] - 0.67V \right) \cdot 80 \frac{slm}{V^2} \cdot abs \left( U[V] - 0.67V \right) \end{aligned}$$

The factors A, B and Offset are stored on the EEPROM. Please refer to Appendix B, formula (1).

For a flow smaller than -24.2 slm the sensor output is fixed at 0.095 V. Similarly, for flows above 240 slm the output voltage is set to 2.45 V.



In order to obtain the measured temperature in °C, use the table attached in Appendix A or the following graph:



Please note that the first measurement performed directly after chip initialization is not valid.

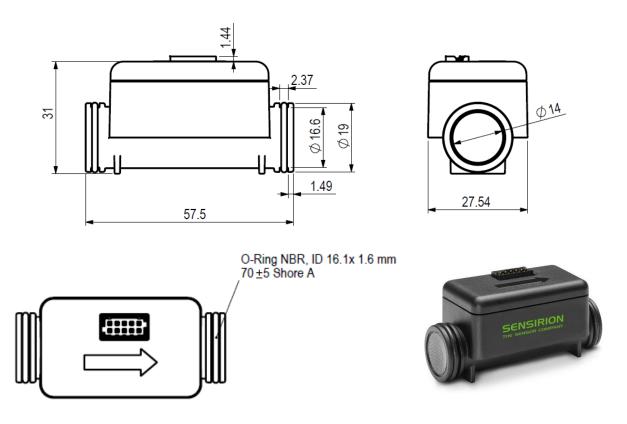
#### 3.2 O2 flow calculation

To measure oxygen flow a conversion function needs to be applied. Please refer to Appendix B.



## 4. Mechanical Specifications

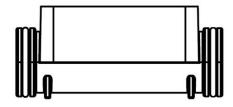
All dimensions are in millimetres (mm).



## 5. Instructions for Use

### 5.1 Calibration orientation

The sensors are calibrated horizontally as depicted in the following graph:



## 5.2 Inlet flow conditions

In order to provide good flow conditions, the inner diameter of the connecting tube has to be the same as the inner diameter of the SFM3100 main flow channel (16.6mm). The inlet tube is recommended to be straight and at least 10 cm in length. The SFM3100 is equipped with a mesh on the inlet of the flow channel to improve flow conditions.

Please refer to the application note "Inlet conditions for the SFM3000 Mass flow meters" for more information.

## 5.3 Sensor handling

The packaging method of the CMOSens chip together with the inert housing and the sealing materials ensure a tight and highly resistant sealing of the device. Please be aware that aggressive and corrosive gases can influence the sensor element and adversely affect the sealing and the plastic housing.

The use of explosive or toxic gases requires exceptional care and precautions as even the slightest leakage may result in dangerous situations.

For the above reasons, Sensirion only guarantees the safe use of the CMOSens® Mass Flow Meter for inert, inexplosive and non-toxic gases.

The SFM3100 sensor is designed to be robust and shock resistant. Nevertheless, the accuracy of the high-precision SFM3100 may be degraded when handled too rough. Sensirion does not guarantee proper operation in case of improper handling. **Note:** Please avoid applying mechanical stress to the sensor or the mesh.



The sensor is shipped in an antistatic tray to prevent damage by electrostatic discharge. In order to avoid damaging the sensor, ground yourself with a grounding strap or by touching a grounded object before touching the sensor. Furthermore it is advised to store the parts in an antistatic package when not in use.

#### 5.4 ESD

The electronics of the SFM3100 sensor consist of an automotive qualified chip. It complies with the following ESD norms:

- AEC Q 100 002 (4kV HBM)
- AEC Q 100 003 (200V MM)

For ESD tests of the external EEPROM, please consult the datasheet of this component (see chapter 2.3).

Although the sensor complies with these norms, it does not mean the sensor is immune against ESD.

## 6. Ordering Information

Use the part names and product numbers shown in the table below when ordering SFM3100 sensors. For the latest product information and local distributors, visit www.sensirion.com.

Part name	Product Number 1-10xxxx-xx
SFM3100-240-VC	1-101290-02

Packaging units: 30 items/tray.

Every sensor is traceable by a unique Serial Number.

## 7. Revision history

Date	Version	Author	Changes		
Sept 2015	0.9	VRR	Preliminary Datasheet		
Dec 2015	0.91	VRR	Corrections:		
			<ul> <li>remove polyurethane from wetted materials list</li> </ul>		
			- adapt Appendix B		
Jan 2016	0.92	VRR	Reformulate formulas Appendix B, Chap. 3.1, add explanatory information		
May 2016	0.95	VRR	- improved accuracy specs, operating conditions		
			<ul> <li>revised EEPROM address of product number</li> </ul>		
			- change of product number		
Dec 2016	1.0	SAW	Removal of preliminary, adjusted title, new part name SFM3100-240-VC		
Jun 2017	1.01	ALAN	Added Silicone to wetted materials		





Appendix A: Temperature Curve of additional temperature sensor

Thhe	IIUIX A	. I CIII	peratu	ie Gui	ve oi a	uuilio	iai teli	iperati	uic sci	1301				
°C	kOhm	Volt	°C	kOhm	Volt	°C	kOhm	Volt	°C	kOhm	Volt	°C	kOhm	Volt
-40	1611	2.439	5	126.1	1.896	50	18.06	0.775	95	3.928	0.223	140	1.153	0.070
-39	1510	2.435	6	120.1	1.873	51	17.39	0.755	96	3.812	0.217	141	1.125	0.068
-38	1415	2.431	7	114.4	1.850	52	16.74	0.735	97	3.699	0.211	142	1.097	0.066
-37	1327	2.426	8	109.0	1.826	53	16.13	0.716	98	3.590	0.205	143	1.071	0.065
-36	1245	2.422	9	103.9	1.803	54	15.54	0.697	99	3.485	0.199	144	1.046	0.063
-35	1169	2.417	10	99.07	1.778	55	14.97	0.678	100	3.384	0.194	145	1.021	0.062
-34	1098	2.412	11	94.48	1.754	56	14.43	0.660	101	3.285	0.189	146	0.9965	0.060
-33	1031	2.406	12	90.12	1.729	57	13.91	0.643	102	3.191	0.184	147	0.9730	0.059
-32	969.3	2.400	13	85.99	1.704	58	13.41	0.625	103	3.099	0.179	148	0.9501	0.058
-31	911.3	2.394	14	82.07	1.678	59	12.93	0.608	104	3.010	0.174	149	0.9279	0.056
-30	857.2	2.388	15	78.35	1.652	60	12.47	0.592	105	2.925	0.170	150	0.9062	0.055
-29	806.6	2.381	16	74.82	1.626	61	12.03	0.576	106	2.842	0.165	151	0.8852	0.054
-28	759.3	2.374	17	71.47	1.600	62	11.61	0.560	107	2.762	0.161	152	0.8648	0.053
-27	715.0	2.367	18	68.29	1.574	63	11.20	0.545	108	2.684	0.156	153	0.8449	0.051
-26	673.6	2.359	19	65.26	1.547	64	10.81	0.530	109	2.609	0.152	154	0.8255	0.050
-25	634.8	2.351	20	62.39	1.520	65	10.44	0.515	110	2.536	0.148	155	0.8067	0.049
-24	598.5	2.343	21	59.65	1.493	66	10.08	0.501	111	2.466	0.144	156	0.7884	0.048
-23	564.5	2.334	22	57.06	1.467	67	9.735	0.487	112	2.398	0.141	157	0.7705	0.047
-22	532.6	2.325	23	54.59	1.440	68	9.404	0.474	113	2.332	0.137	158	0.7532	0.046
-21	502.7	2.315	24	52.23	1.413	69	9.085	0.461	114	2.269	0.134	159		0.045
-20	474.6	2.305	25	50.00	1.386	70	8.778	0.448	115	2.207	0.130	160	0.7198	0.044
-19	448.3	2.294	26	47.87	1.359	71	8.484	0.436	116	2.147	0.127	161		0.043
-18	423.6	2.283	27	45.84	1.332	72	8.201	0.424	117	2.090	0.124	162		0.042
-17	400.4	2.272	28	43.91	1.305	73	7.928	0.412	118	2.034	0.120	163		0.041
-16	378.6	2.260	29	42.07	1.278	74	7.666	0.400	119	1.979	0.117	164		0.040
-15	358.1	2.248	30	40.32	1.252	75	7.414	0.389	120	1.927	0.114	165		0.039
-14	338.8	2.235	31	38.65	1.225	76	7.171	0.378	121	1.876	0.111	166		0.039
-13	320.7	2.222	32	37.06	1.199	77	6.938	0.368	122	1.826	0.109	167		0.038
-12	303.7	2.208	33	35.54	1.173	78	6.713	0.358	123	1.778	0.106	168		0.037
-11	287.6	2.193	34			79	6.496	0.348	124	1.732			0.5899	0.036
-10		2.179			1.122			0.338			0.101		0.5772	
-9	258.3	2.163	36			81	6.087	0.329		1.643			0.5649	
-8	244.9	2.147	37	30.13		82	5.894	0.320	127	1.601	0.096		0.5529	0.034
-7	232.3	2.131	38	28.93		83		0.311	128	1.560	0.093		0.5412	0.033
-6 -		2.114	39	27.78	1.022	84	5.528		129	1.520	0.091		0.5298	0.033
-5		2.097	40			85	5.354	0.294	130	1.482 1.444	0.089		0.5187	0.032
-4	198.6	2.079	41	25.64		86	5.188		131		0.087		0.5078	0.031
-3 -2	188.6 179.1	2.061	42	24.64 23.68		87 88	5.027 4.872	0.278	132 133	1.408 1.372	0.083		0.4972	0.031
-2	179.1	2.042	43	22.77	0.927	89	4.722	0.270	134	1.372	0.083		0.4869	0.030
0	161.8	2.022	45	21.90	0.904	90	4.722	0.256	134	1.305	0.081		0.4769	0.029
1	153.9	1.982	46		0.859	90	4.438		136	1.273	0.079	100	0.4070	0.029
2	146.3	1.961	47	20.26		92	4.304		137	1.241	0.077			
3	139.2	1.940	48	19.49		93	4.174	0.235	138	1.211	0.073			
4	132.5	1.918	49			94			139	1.181	0.073			
	132.3	1.510	7.7	10.70	0.755		1.043	0.223	133	1.101	0.071			



## Appendix B: Oxygen flow conversion

The O2 flow can be calculated using the following two formulas.

(1) 
$$Q[slm] = \left(U[V] - \frac{Offset}{B}\right) \cdot \frac{A}{B} \cdot abs\left(U[V] - \frac{Offset}{B}\right)$$

(2) 
$$Q_{O2}[slm] = \frac{Q[slm]}{\alpha} \left\{ 1 - \frac{F_{O2,i}}{\beta} \left( \frac{C_{O2} - 21\%}{79\%} \right) \right\}$$

U[V] = flow signal from sensor (voltage)

 $C_{O2}$  = O<sub>2</sub> concentration (e.g. 100%, if pure O<sub>2</sub> is used)

Q[slm] = calculation of flow without  $O_2$  correction

refer to chapter 3.1: flow calculation

 $Q_{02}[slm]$ = flow at a specified O<sub>2</sub> concentration

All other constants for formula (1) and (2) and the matrix for the  $O_2$  correction values ( $Q_{O2} \times F_{O2}$ ) can be found on the EEPROM. The values are stored as 16bit Int.

Use value  $F_{O2,i}$  where  $Q_{O2,i}$  is closest to Q[slm] (from (1)).

#### **EEPROM addresses**

Value	HEX Address	Description
А	0xA1AA	Required for formula (1)
^	0xA1AB	Required for formula (1)
В	0xA1A8	Required for formula (1)
Ь	0xA1A9	Required for formula (1)
Offset	0xA1AC	Required for formula (1)
Oliset	0xA1AD	Required for formula (1)
O.	0xA100	Required for formula (2)
α	0xA101	Required for formula (2)
В	0xA102	Required for formula (2)
р	0xA103	Required for formula (2)

Q <sub>02</sub> x F <sub>02</sub>						
size of matrix	0xA106	Size of the Q <sub>02</sub> x F <sub>02</sub> matrix				
Size of Illatilix	0xA107	Size of the Qo2 x Fo2 matrix				
0	0xA108	Lowest flow, e.g40ml/s (value as 16bit Int)				
Q <sub>02,1</sub>	0xA109	required for formula (2)				
Г	0xA10A	Correction factor corresponding to Q <sub>02,1</sub> , e.g. 0.02				
F <sub>02,1</sub>	0xA10B	(value as 16bit Int) required for formula (2)				
	0xA1	Paguired for formula (2)				
	0xA1	Required for formula (2)				
	0xA1	Described for formands (2)				
	0xA1	Required for formula (2)				
0	0xA1A4	Descripted for formatile (0)				
Q <sub>O2,40</sub>	0xA1A5	Required for formula (2)				
Г	0xA1A6	Descripted for formatile (0)				
F <sub>O2,40</sub>	0xA1A7	Required for formula (2)				



## **Important Notices**

#### Warning, personal injury

Do not use this product as safety or emergency stop devices or in any other application where failure of the product could result in personal injury (including death). Do not use this product for applications other than its intended and authorized use. Before installing, handling, using or servicing this product, please consult the datasheet and application notes. Failure to comply with these instructions could result in death or serious injury.

If the Buyer shall purchase or use SENSIRION products for any unintended or unauthorized application, Buyer shall defend, indemnify and hold harmless SENSIRION and its officers, employees, subsidiaries, affiliates and distributors against all claims, costs, damages and expenses, and reasonable attorney fees arising out of, directly or indirectly, any claim of personal injury or death associated with such unintended or unauthorized use, even if SENSIRION shall be allegedly negligent with respect to the design or the manufacture of the product.

#### **ESD Precautions**

The inherent design of this component causes it to be sensitive to electrostatic discharge (ESD). To prevent ESD-induced damage and/or degradation, take customary and statutory ESD precautions when handling this product.

See application note "Handling Instructions" for more information.

#### Warranty

SENSIRION warrants solely to the original purchaser of this product for a period of 12 months (one year) from the date of delivery that this product shall be of the quality, material and workmanship defined in SENSIRION's published specifications of the product. Within such period, if proven to be defective, SENSIRION shall repair and/or replace this product, in SENSIRION's discretion, free of charge to the Buyer, provided that:

 notice in writing describing the defects shall be given to SENSIRION within fourteen (14) days after their appearance;

- such defects shall be found, to SENSIRION's reasonable satisfaction, to have arisen from SENSIRION's faulty design, material, or workmanship;
- the defective product shall be returned to SENSIRION's factory at the Buyer's expense; and
- the warranty period for any repaired or replaced product shall be limited to the unexpired portion of the original period.

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## **Headquarters and Subsidiaries**

SENSIRION AG Laubisruetistr. 50 CH-8712 Staefa ZH Switzerland

phone: +41 44 306 40 00 fax: +41 44 306 40 30 info@sensirion.com www.sensirion.com

Sensirion AG (Germany) phone: +41 44 927 11 66 info@sensirion.com www.sensirion.com Sensirion Inc., USA phone: +1 805 409 4900 info us@sensirion.com www.sensirion.com

Sensirion Japan Co. Ltd. phone: +81 3 3444 4940 info@sensirion.co.jp www.sensirion.co.jp Sensirion Korea Co. Ltd. phone: +82 31 337 7700~3 info-kr@sensirion.com www.sensirion.co.kr

Sensirion China Co. Ltd. phone: +86 755 8252 1501 info@sensirion.com.cn www.sensirion.com.cn

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