

# ASMT-CA00

AlInGaP Amber, 0.4mm Low Profile  
Right Angle Surface Mount ChipLED



## Data Sheet

### Description

The ASMT-CA00 of amber color chip-type LEDs is designed with the smallest footprint to achieve high density of components on board. They have the industry standard footprint 1.6 mm x 1.0 mm and a height of only 0.4 mm. This makes them very suitable for cellular phone and mobile equipment backlighting and indication application where space is a constraint. In order to facilitate automated pick and place operation, these ChipLEDs are shipped in conductive tape and reel, with 4000 units per reel. These part are compatible with IR soldering.

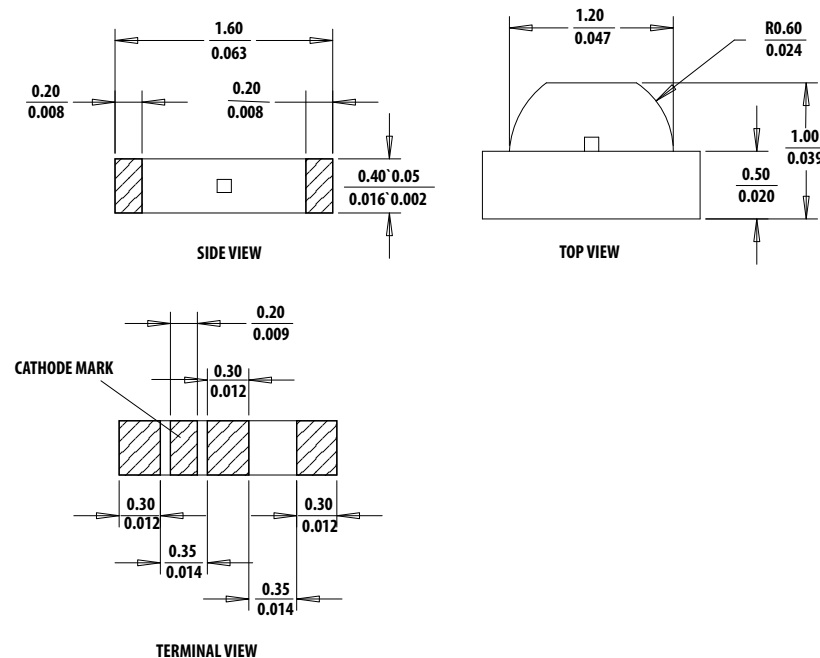
### Features

- Small size right angle mount
- 0603 industry standard footprint
- 0.4 mm low profile type
- Operating temperature range of -40°C to +85 °C
- Compatible with IR reflow soldering process
- Available in 8mm tape on 178mm (7') diameter reels
- Reel sealed in zip locked moisture barrier bags

### Applications

- LCD Backlighting
- Keypad Side / Backlighting
- Pushbutton backlighting
- Symbol Indicator

### Package Dimension



#### Notes:

1. All dimensions will be in millimeters (inches)
2. Tolerance is  $\pm 0.1$  mm ( $\pm 0.004$  in) unless otherwise stated

**CAUTION:** ASMT-CA00 LEDs are Class 1A ESD sensitive per JESD22-A114C.01. Please observe appropriate precautions during handling and processing. Refer to Application Note AN-1142 for additional details.

## Device Selection Guide

Package Dimension (mm)	Parts per Reel	Package Description
1.6 (L) x 1.0 (W) x 0.4 (H)	4000	Untinted, Non-diffused

## Absolute Maximum Ratings at T<sub>A</sub> = 25°C

Parameter	ASMT-CA00	Unit
DC Forward Current <sup>[1]</sup>	25	mA
Power Dissipation	60	mW
Reverse Voltage (I <sub>R</sub> = 100μA)	5	V
LED Junction Temperature	95	°C
Operating Temperature Range	-40 to +85	°C
Storage Temperature Range	-40 to +85	°C
Soldering Temperature	See reflow soldering profile (Figure 7 & 8)	

Note:

1. Derate linearly as shown in Figure 4.

## Electrical Characteristics at T<sub>A</sub> = 25°C

Part Number	Forward Voltage V <sub>F</sub> (Volts) <sup>[1]</sup> @ I <sub>F</sub> = 20mA		Reverse Breakdown V <sub>R</sub> (Volts) @ I <sub>R</sub> = 100μA	Thermal Resistance R <sub>θJ-PIN</sub> (°C/W)
	Typ.	Max.	Min.	Typ.
ASMT-CA00	1.9	2.4	5	400

Notes:

1. V<sub>F</sub> tolerance : ±0.1V

## Optical Characteristics at T<sub>A</sub> = 25°C

Part Number	Luminous Intensity I <sub>V</sub> <sup>[1]</sup> (mcd) @ 20mA		Peak Wavelength λ <sub>peak</sub> (nm)	Dominant Wavelength λ <sub>d</sub> <sup>[2]</sup> (nm)	Viewing Angle 2 θ <sub>1/2</sub> <sup>[3]</sup> (Degrees)
	Min.	Typ.	Typ.	Typ.	Typ.
ASMT-CA00	28.5	90	595	592	150

Notes:

1. The luminous intensity I<sub>V</sub> is measured at the peak of the spatial radiation pattern which may not be aligned with the mechanical axis of the LED package.
2. The dominant wavelength, λ<sub>d</sub>, is derived from the CIE Chromaticity Diagram and represents the perceived color of the device.
3. θ<sub>1/2</sub> is the off-axis angle where the luminous intensity is ½ the peak intensity.

## Light Intensity (I<sub>v</sub>) Bin Limits

Bin ID	Intensity (mcd)	
	Minimum	Maximum
N	28.50	45.00
P	45.00	71.50
Q	71.50	112.50
R	112.50	180.00

Tolerance : ±15%

Notes:

1. Bin categories are established for classification of products. Products may not be available in all categories. Please contact your Avago representative for information on current available bins.
2. The I<sub>v</sub> binning specification set-up is for lowest allowable I<sub>v</sub> binning only. There is no upper I<sub>v</sub> bin limits.

## Color Bin Limits

Bin ID	Dominant Wavelength (nm)	
	Minimum	Maximum
A	582.0	584.5
B	584.5	587.0
C	587.0	589.5
D	589.5	592.0
E	592.0	594.5

Tolerance : ±1nm

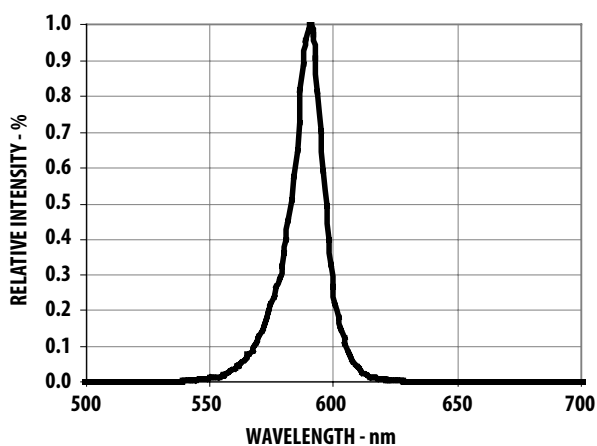


Figure 1. Relative intensity vs. wavelength

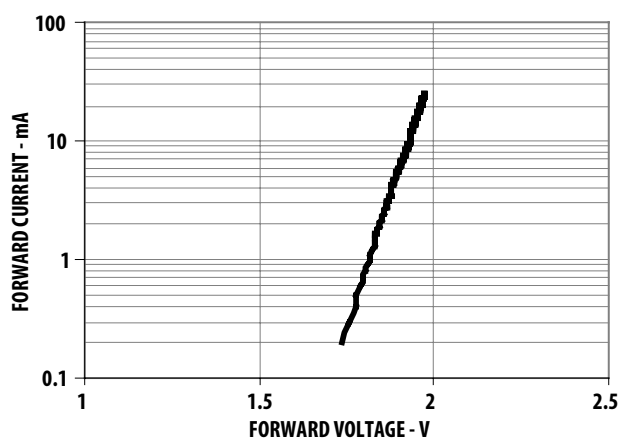


Figure 2. Forward current vs. forward voltage

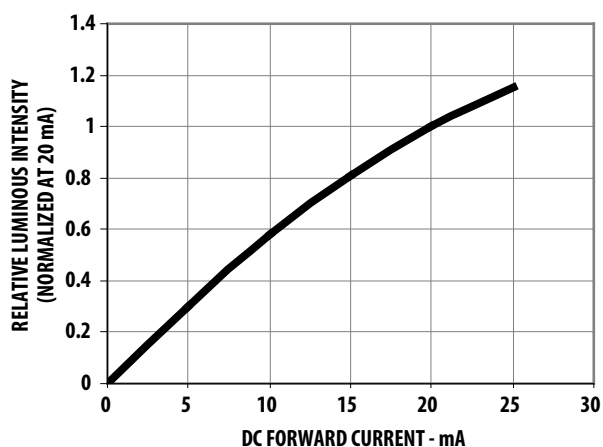


Figure 3. Luminous intensity vs. forward current

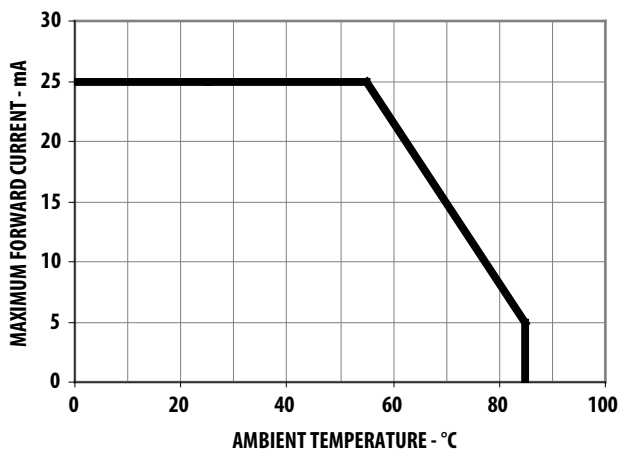


Figure 4. Maximum forward current vs. ambient temperature

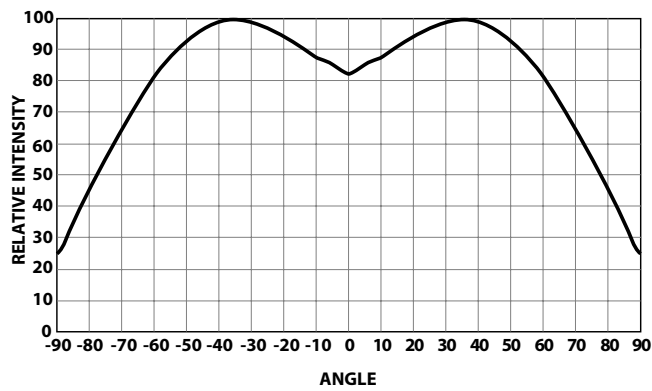
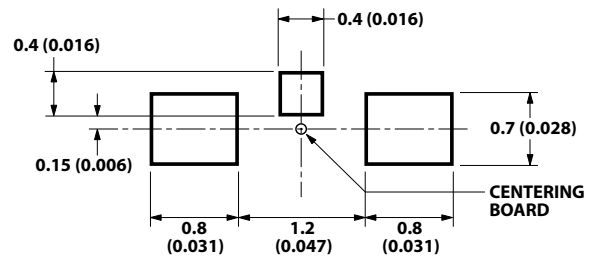


Figure 5. Radiation pattern



- Notes:
1. All dimensions are in millimeters (inches).
  2. Tolerance is  $\pm 0.1\text{mm}$  ( $\pm 0.004\text{in.}$ ) unless otherwise specified

Figure 6. Recommended soldering land pattern

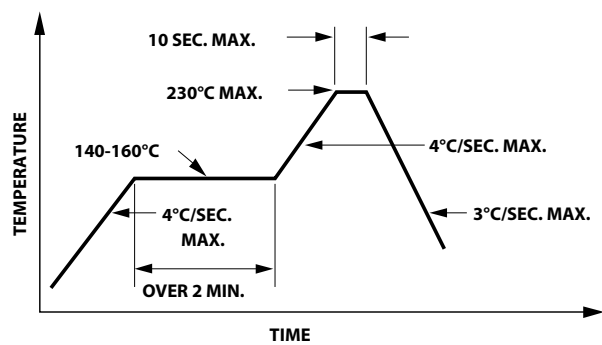


Figure 7. Recommended reflow soldering profile

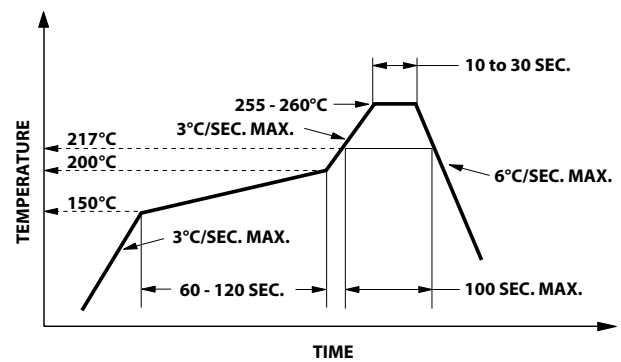


Figure 8. Recommended Pb-free reflow soldering profile

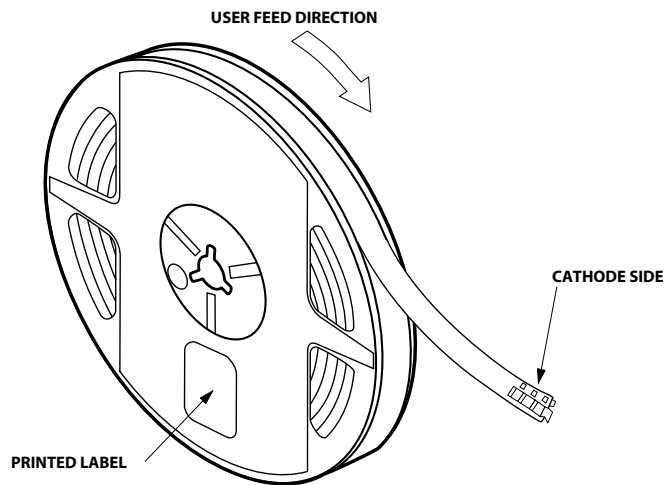


Figure 9. Reeling orientation



1. All dimensions are in millimeters (inches).
2. Tolerance is  $\pm 0.1\text{mm}$  ( $\pm 0.004\text{in.}$ ) unless otherwise specified.



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Dimensions In Millimeters (Inches)

PART NUMBER	DIM.A ± 0.10 (0.004)	DIM.B ± 0.10 (0.004)	DIM.C ± 0.10 (0.004)
ASMT-CA00	1.75 (0.069)	1.10 (0.043)	0.60 (0.024)

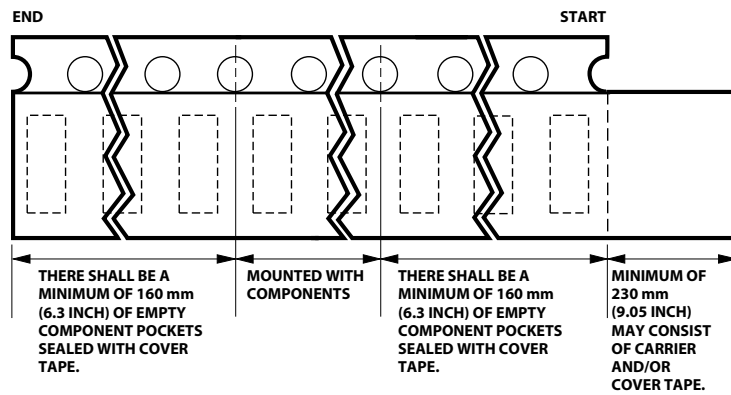


Figure 12. Tape leader and trailer dimensions

## Reflow Soldering

For more information on reflow soldering, refer to Application Note AN-1060, Surface Mounting SMT LED Indicator Components.

## Storage Condition

5 to 30°C @ 60%RH max. Baking is required before mounting, if

1. Humidity Indicator Card is  $> 10\%$  when read at  $23 \pm 5^\circ\text{C}$ .
2. Device expose to factory conditions  $< 30^\circ\text{C}/60\%\text{RH}$  more than 672 hours.

Recommended baking condition:  $60 \pm 5^\circ\text{C}$  for 20 hours.

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AV02-0586EN - May 7, 2010

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