

### Type C1T Surface Mount Slow Blow Chip Fuse

#### HF 6 C1T Series – 1206 Size

**RoHS** Compliant

#### **Features**

- Slow Blow
- Small size, 1206 SMD
- Current rating from 750mA to 8A
- Wide operating temperature range from -55°C to 125°C
- Tape and Reel for automatic SMD placement
- Compatible with 260°C IR Pb-free and wave soldering process
- Full compliance with EU Directive 2011/65/EU and amending directive 2015/863 (MSL = 1)
- Halogen Free and Lead Free
- AEC-Q Compliant
- Meets Bel automotive qualification\*
- \* Largely based on internal AEC-Q test plan

#### **Applications**

- Notebook
- Automotive Navigation System
- LED Headlights
- Thin film transistor LCD flat-panel display screen
- PC computer
- Office electronic equipment
- Industrial equipment
- Medical equipment
- POE, POE+
- LCD / LED monitor and LCD / LED TV
- Power supply
- DC-DC Converter

#### **Electrical Characteristics (UL STD. 248-14)**

Testing Current	Blow Time				
Testing Current	Minimum	Maximum			
100%	4 Hrs.	N/A			
200%	1 Sec	120 Sec			
300%	0.1 Sec	3 Sec			
800%	0.002 Sec	0.05 Sec			

#### **Safety Agency Approvals**

Safety Agency	Safety Agency Certificate	Ampere Rating/ Voltage Rating	Ampere Range / Volt @ I.R. ability*		
c <b>SL</b> us	E506667	750mA-8A/63V AC/DC @50A			
∆ ĭÜV	R 50410861 Tested according to IEC 60127-1: 2006+A1+A2 IEC 60127-7: 2016	750mA-1.5A/63V AC/DC 2A-8A/63V AC/DC	750mA-1.5A/63V AC/DC @50A or 10ln, which is higher 2A-8A/63V AC/DC @50A or 10ln, which is higher		

\*I.R.= Interrupting Rating = Short Circuit Rating(Amps)

Specifications
Body : Ceramic Substrate
Terminations : Ag / Ni / Sn (100% Lead-free)
Element Cover Coating : Lead-free Glass
On Fuse :
Marking Code
On Label :
"bel", "C1T", "Current Rating", "Voltage Rating", "Interrupting Rating",
"Appropriate Safety Logos" and " 💞 ", " 🞯 "(China RoHS compliant).
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Specifications subject to change without notice





**(P6)** 



ບິດັດ Logical Center Line Ce

#### **Typical Part Marking**

Fuse body (ceramic white side) marked with marking code.

#### Example:

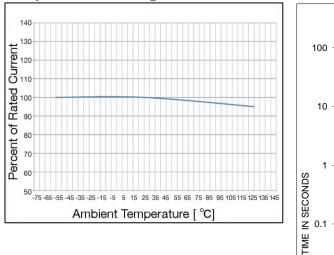


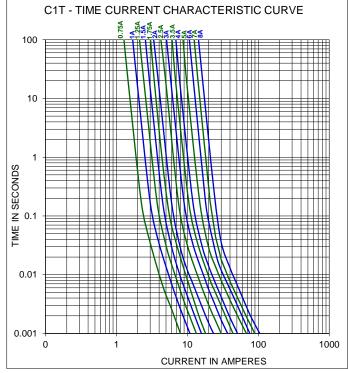
Current Rating	Marking Code	Current Rating	Marking Code
750mA	TM	ЗA	Т3
1A	T1	3.5A	TZ
1.25A	TP	4A	T4
1.5A	TR	5A	T5
1.75A	TS	6A	T6
2A	T2	7A	T7
2.5A	TT	8A	T8

# Type C1T

#### **Temperature Derating Curve**

#### **Average Time Current Curve**





#### **Electrical Specifications**

Part Number	Ampere Rating Mark	Marking	Nominal Cold	Maximum Volt-drop	Voltage and	Nominal Melting I <sup>2</sup> T	Maximum Power	Agency Approvals	
Fait Number	(A)	Code	Resistance (ohms)	@100% In (Volt) max.	Interrupting Ratings	@10 In (A² Sec)	Dissipation @100% In (W)	c <b>FN</b> <sup>®</sup> us	∆ TÜV
0685T0750-XX	750mA	ТМ	0.700	0.795		0.06	0.60	Y	Y
0685T1000-XX	1A	T1	0.460	0.597		0.12	0.60	Y	Y
0685T1250-XX	1.25A	TP	0.300	0.541		0.20	0.68	Y	Y
0685T1500-XX	1.5A	TR	0.190	0.436		0.23	0.65	Y	Y
0685T1750-XX	1.75A	TS	0.135	0.395	See Table of	0.43	0.65	Y	
0685T2000-XX	2A	T2	0.110	0.325	Safety Approvals on	0.63	0.65	Y	Y
0685T2500-XX	2.5A	TT	0.068	0.274	Page 1 for	1.07	0.69	Y	Y
0685T3000-XX	ЗA	T3	0.050	0.232	Voltage and	1.64	0.70	Y	Y
0685T3500-XX	3.5A	ΤZ	0.040	0.194	associated Interrupting	2.28	0.68	Y	Y
0685T4000-XX	4A	T4	0.030	0.195	Ratings	2.56	0.78	Y	Y
0685T5000-XX	5A	T5	0.020	0.157	-	5.3	0.79	Y	Y
0685T6000-XX	6A	T6	0.0145	0.153		6.0	0.92	Y	Y
0685T7000-XX	7A	T7	0.0115	0.139		6.9	0.97	Y	Y
0685T8000-XX	8A	T8	0.0095	0.135		8.0	1.08	Y	Y

Consult manufacturer for other ratings

NOTES: Test Conditions

All test for ratings 750mA - 5A were conducted with fuse samples soldered on a PCB (1.6mm thick) test board with copper traces measuring 0.035 mm ( $35\mu$ m) nominal thickness (1 oz. clad), 5mm wide and 100 mm overall length.

All test for ratings 6A-8A were conducted with fuse samples soldered on a PCB (1.6mm thick) test board with copper traces measuring 0.070 mm (70µm) nominal thickness (2 oz. clad), 7.5mm wide and 100 mm overall length.

Device designed to be mounted with marking facing up.

Device designed to carry rated current for 4 hours minimum. It is recommended that device be operated continuously at no more than 80% of rated current when in a +25°C ambient, with further derating at elevated ambient temperatures.



Bel Fuse Inc. 300 Executive Drive, Suite 300 West Orange, NJ 07052 USA +1 201.432.0463 Bel.US.CS@belf.com belfuse.com/circuit-protection

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# Type C1T

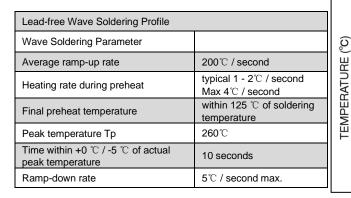
### **Environmental Specifications**

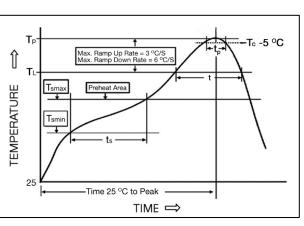
Shock Resistance	MIL-STD-202G, Method 213B, Test Condition 1 (100 G's peak for 6 milliseconds; Sawtooth waveform)
Vibration Resistance	MIL-STD-202G, Method 201A (10-55 Hz, 0.06 inch, total excursion).
Salt Spray Resistance	MIL-STD-202G, Method 101E, Test Condition B (48 hrs.).
Insulation Resistance	MIL-STD-202G, Method 302, Test Condition A (After Opening) 10,000 ohms minimum.
Solderability	MIL-STD-202G, Method 208H
Resistance to solder Heat	MIL-STD-202G, Method 210F, Test Condition C. Top Side(260 °C,20 sec) MIL-STD-202G, Method 210F, Test Condition D. Bottom Side(260 °C,10 sec)
Thermal Shock	MIL-STD-202G, Method 107G, Test Condition B (-65 $^{\circ}$ C to +125 $^{\circ}$ C).
Operating Temperature	-55℃ to +125℃
Moisture Sensitivity Level	1 (According to IPC J-Std-020)

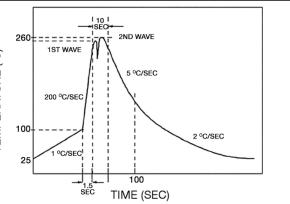
High temperature storage	MIL-STD-202 Method 108
Temperature cycling	JESD22 Method JA-104, Test Condition B
Biased humidity	MIL-STD-202 Method 103, 85C/85% RH with 10% operating power for 1000 hrs.
Operational life	MIL-STD-202 Method 108, Test Condition D
Resistance to solvents	MIL-STD-202 Method 215
Mechanical shock	MIL-STD-202 Method 213,Test Condition C
Vibration	MIL-STD-202 Method 204
Resistance to soldering heat	MIL-STD-202 Method 210,Test condition B
Thermal shock	MIL-STD-202 Method 107
Solderability	J-STD-002
Board flex(SMD)	AEC-Q200-005
Terminal strength	AEC-Q200-006
Electrical characterization	3 temperature electrical

#### **Soldering Parameters**

IR Reflow Profile (IPC/JEDEC J-STD-020D)				
Preheat & Soak Temperature min (T <sub>smin</sub> ) Temperature max (T <sub>smax</sub> ) Time (T <sub>smin</sub> to T <sub>smax</sub> ) (t <sub>s</sub> )	150℃ 200℃ 60-120 seconds			
Average ramp-up rate (T <sub>smax</sub> to T <sub>p</sub> )	3℃/second max.			
Liquidous temperature (T <sub>L</sub> ) Time at liquidous (tL)	217℃ 60-150 seconds			
Peak temperature (T <sub>P</sub> )	260℃ max			
Time (tp) within 5 $^\circ\!\mathrm{C}$ of the specified classification temperature (Tc)	30 seconds			
Average ramp-down rate ( $T_p$ to $T_{smax}$ )	6℃/second max.			
Time 25 $^{\circ}\!$	8 minutes max.			









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# Type C1T

#### Fuse FGNO Explanation 0685 T [XXXX] -XX 0685T=C1T; [XXXX]=Ampere Rating; XX=See Ordering Information as below

Fraction	Decimal	Milliamps	Bel FGNO[XXXX]	Fraction	Decimal	Amps	Bel FGNO[XXXX]
3/4	0.750	750	0750		1.0	1	1000
				1-1/4	1.25	1.25	1250
				1-1/2	1.50	1.5	1500
					1.75	1.75	1750
					2.0	2	2000
				2-1/2	2.5	2.5	2500
					3.0	3	3000
				3-1/2	3.5	3.5	3500
					4.0	4	4000
					5.0	5	5000
					6.0	6	6000
					7.0	7	7000
					8.0	8	8000

#### **Mechanical Dimensions**

#### BOTTOM TOP 0.51mm±0.25mm (0.020''±0.010'') MARKING CODE 0685T XXXX XX -\_1.58mm±0.20mm (0.062''±0.008'') ELEMENT-PROTECTIVE COATING -END TERMINATION \_ Sn-Ni PLATED ELECTRODE PAD-CERAMIC SUBSTRATE -5 FUSE TYPE 3.20mm±0.20mm (0.126''±0.008'') 0685T = C1T Series 0.63mm±0.20mm (0.025''±0.008'') RECOMMENDED PAD LAYOUT AMPERE RATING 1.52mm (0.060'') 1.52mm C1T Refer to fuse FGNO explanation table (0.060 1.78mm (0.070'') 2.03mm (0.080'') QUANTITY & PACKAGING CODE ŧ ţ 01 = 5000 pcs with Tape and Reel 1.14mm (0.045'') 1.52mm (0.060'') INFRARED REFLOW WAVE SOLDER RECOMMENDED SOLDER PASTE THICKNESS: 0.15mm minimum

**Ordering Information** 

#### Packaging

Packaging Tape & Reel	Packaging Specification	Quantity	Quantity & Packaging Code	
8 mm wide tape with 7 inches Diameter reel	EIA Standard 481-E	5000	0685TXXXX-01	



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+1 201.432.0463 Bel.US.CS@belf.com belfuse.com/circuit-protection

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Authorized Distributor

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<u>0685T8000-01</u> <u>0685T7000-01</u> <u>0685T6000-01</u>