Type C1H High Current Rated Fast Acting Chip Fuse

HF 6 C1H Series – 1206 Size

RoHS Compliant

Features

- Quick Acting
- Small size, 1206 SMD
- Current rating from 10A to 30A
- Wide operating temperature range from -55°C to 125°C
- Tape and Reel for automatic SMD placement
- Compatible with 260°C IR Pb-free and wave soldering process
- Full compliance with EU Directive 2011/65/EU and amending directive 2015/863
- (MSL = 1)
- Halogen Free and Lead Free
- AEC-Q Compliant
- Meets Bel automotive qualification*
- * Largely based on internal AEC-Q test plan

Applications

- Notebook
- PC computer
- Office electronic equipment
- Industrial equipment
- Medical equipment
- POE, POE+
- LCD / LED monitor and LCD / LED TV
- Power supply - DC-DC Converter

| LEAD FREE = | P 6 |
|----------------|------------|
| HALOGEN FREE = | HF |

Electrical Characteristics (UL STD. 248-14)

| T (A A | Blow Time | | |
|-----------------------|-----------|---------|--|
| Testing Current | Minimum | Maximum | |
| 100% | 4 Hrs. | N/A | |
| 350% | N/A | 5 Sec | |

Safety Agency Approvals

| Safety Agency | Safety Agency Certificate | Ampere Rating/ Voltage Rating | Ampere Range / Volt @ I.R. ability* |
|----------------------|------------------------------|---|---|
| c Au s E20624 | 10A - 30A / 32V DC | 10A - 15A / 32V @150A DC 125V @150A AC | |
| | E20024 | 125V AC | 20A - 30A / 32V @300A DC 125V @150A AC |

*I.R.= Interrupting Rating = Short Circuit Rating(Amps)

Physical Specifications

| | • | |
|--|--|--|
| | Body : Ceramic Substrate | |
| Materials Terminations : Ag / Ni / Sn (100% Lead-free) | | |
| | Element Cover Coating : Lead-free Glass | |
| | On Fuse : | |
| | "Marking Code" in blue color | |
| Marking | On Label : | |
| Warking | "bel", "C1H", "Current Rating", "Voltage Rating", "Interrupting Rating", | |
| | "Appropriate Safety Logos" and " 💜 ", " 🞯 "(China RoHS compliant). | |



Specifications subject to change without notice



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Typical Part Marking

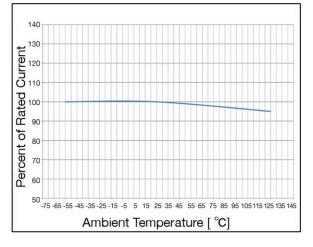
Fuse body (ceramic white side) marked with marking code.

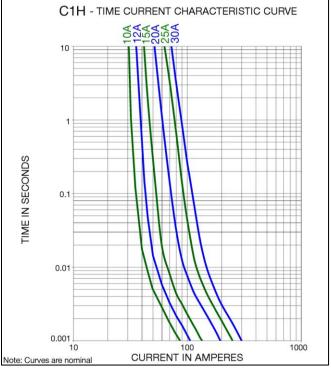
Example:



Type C1H

Temperature Derating Curve





Average Time Current Curve

Electrical Specifications

| Part Number | Ampere Rating (A) | Marking Code | Nominal Cold Resistance (ohms) | Maximum Volt-drop @100% In (Volt) max. | Voltage and Interrupting Ratings | Nominal Melting I²T @10 In (A² Sec) | Maximum Power Dissipation @ 100% In (W) | Agency Approvals |
|--------------|-------------------------|-----------------|---|---|--|--|---|---------------------|
| 0685H9100-XX | 10A | 10 | 0.0039 | 0.047 | | 5.9 | 0.47 | Y |
| 0685H9120-XX | 12A | 12 | 0.0032 | 0.047 | See Table of Safety Approvals | 8.0 | 0.56 | Y |
| 0685H9150-XX | 15A | 15 | 0.0026 | 0.050 | on Page 1 for Voltage and | 13.5 | 0.75 | Y |
| 0685H9200-XX | 20A | 20 | 0.0019 | 0.052 | associated | 28.5 | 1.04 | Y |
| 0685H9250-XX | 25A | 25 | 0.0014 | 0.050 | Interrupting Ratings | 53.4 | 1.25 | Y |
| 0685H9300-XX | 30A | 30 | 0.0011 | 0.053 | | 80.5 | 1.59 | Y |

Consult manufacturer for other ratings

NOTES: Test Conditions

All C1H test, as well as the UL Component investigation, were conducted with fuse samples soldered on a PCB (1.6mm thick) test board with copper traces measuring 0.1 mm (100µum) nominal thickness (3 oz.clad), 10mm wide and 100 mm overall length.

Device designed to be mounted with marking facing up.

Device designed to carry rated current for 4 hours minimum. It is recommended that device be operated continuously at no more than 80% of rated current when in a +25°C ambient, with further derating at elevated ambient temperatures.

Caution

Minimum fusing point

C1H Series fuses are NOT intended to be operated at currents between 100% and 350% of ampere rating. Prolonged operation at currents in this range may result in overheating of the fuse and/or desoldering of the fuse from the PCB pad.



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2/4

Type C1H

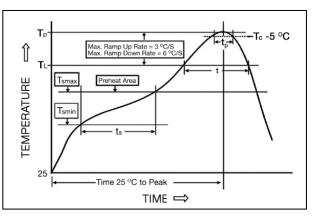
Environmental Specifications

| Shock Resistance | MIL-STD-202G, Method 213B, Test Condition 1 (100 G's peak for 6 milliseconds; Sawtooth waveform) |
|-------------------------------|---|
| Vibration Resistance | MIL-STD-202G, Method 201A (10-55 Hz, 0.06 inch, total excursion). |
| Salt Spray Resistance | MIL-STD-202G, Method 101E, Test Condition B (48 hrs.). |
| Insulation Resistance | MIL-STD-202G, Method 302, Test Condition A (After Opening) 10,000 ohms minimum. |
| Solderability | MIL-STD-202G, Method 208H |
| Resistance to solder Heat | MIL-STD-202G, Method 210F, Test Condition C. Top Side(260 °C,20 sec) MIL-STD-202G, Method 210F, Test Condition D. Bottom Side(260 °C,10 sec) |
| Thermal Shock | MIL-STD-202G, Method 107G, Test Condition B (-65 $^\circ C$ to +125 $^\circ C$). |
| Operating Temperature | -55℃ to +125℃ |
| Moisture Sensitivity Level | 1 (According to IPC J-Std-020) |

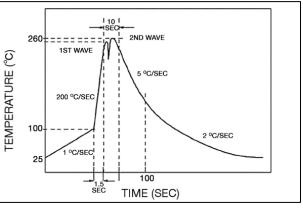
| High temperature storage | MIL-STD-202 Method 108 |
|---------------------------------|---|
| Temperature cycling | JESD22 Method JA-104, Test Condition B |
| Biased humidity | MIL-STD-202 Method 103, 85C/85% RH with 10% operating power for 1000 hrs. |
| Operational life | MIL-STD-202 Method 108, Test Condition D |
| Resistance to solvents | MIL-STD-202 Method 215 |
| Mechanical shock | MIL-STD-202 Method 213, Test Condition C |
| Vibration | MIL-STD-202 Method 204 |
| Resistance to soldering heat | MIL-STD-202 Method 210, Test condition B |
| Thermal shock | MIL-STD-202 Method 107 |
| Solderability | J-STD-002 |
| Board flex(SMD) | AEC-Q200-005 |
| Terminal strength | AEC-Q200-006 |
| Electrical characterization | 3 temperature electrical |

Soldering Parameters

| IR Reflow Profile (IPC/JEDEC J-STD-020D) | | | |
|---|----------------------------------|--|--|
| Preheat & Soak Temperature min (T _{smin}) Temperature max (T _{smax}) Time (T _{smin} to T _{smax}) (t _s) | 150°C 200°C 60-120 seconds | | |
| Average ramp-up rate $(T_{smax} \text{ to } T_p)$ | 3℃/second max. | | |
| Liquidous temperature (T_L) Time at liquidous (t_L) | 217℃ 60-150 seconds | | |
| Peak temperature (T _p) | 260℃ max | | |
| Time (tp) within 5°C of the specified classification temperture (Tc) | 30 seconds | | |
| Average ramp-down rate $(T_p \text{ to } T_{smax})$ | 6℃/second max. | | |
| Time 25° C to peak temperature | 8 minutes max. | | |



| Lead-free Wave Soldering Profile | | | |
|---|--|--|--|
| Wave Soldering Parameter | | | |
| Average ramp-up rate | 200℃ / second | | |
| Heating rate during preheat | typical 1 - 2℃ / second Max 4℃ / second | | |
| Final preheat temperature | within 125℃ of soldering temperature | | |
| Peak temperature Tp | 260 ℃ | | |
| Time within +0℃ / -5℃ of actual peak temperature | 10 seconds | | |
| Ramp-down rate | 5℃ / second max. | | |





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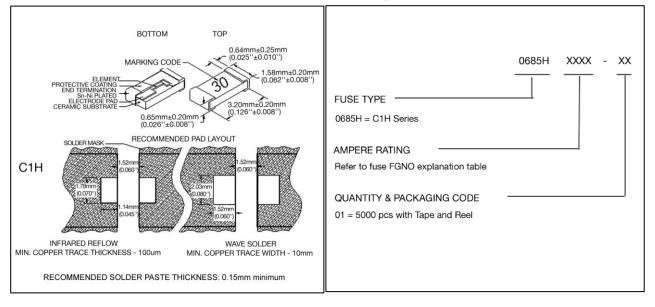
Type C1H

Fuse FGNO Explanation 0685 H [XXXX] -XX 0685H=C1H; [XXXX]=Ampere Rating; XX=See Ordering Information as below

| Amps | Bel FGNO[XXXX] |
|------|----------------|
| 10 | 9100 |
| 12 | 9120 |
| 15 | 9150 |
| 20 | 9200 |
| 25 | 9250 |
| 30 | 9300 |

Mechanical Dimensions

Ordering Information



Packaging

| Packaging Tape & Reel | Packaging Specification | Quantity | Quantity & Packaging Code |
|--|-------------------------|----------|---------------------------|
| 8 mm wide tape with 7 inches Diameter reel | EIA Standard 481-E | 5000 | 0685HXXXX-01 |



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Bel: <u>C1H10</u> <u>C1H30</u> <u>C1H20</u> <u>C1H12</u> <u>C1H15</u> <u>C1H25</u>