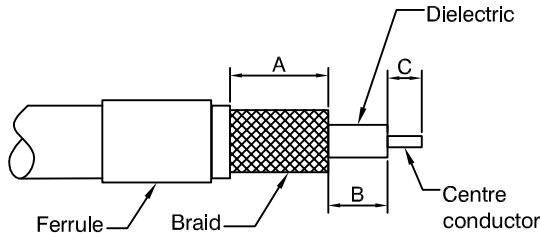


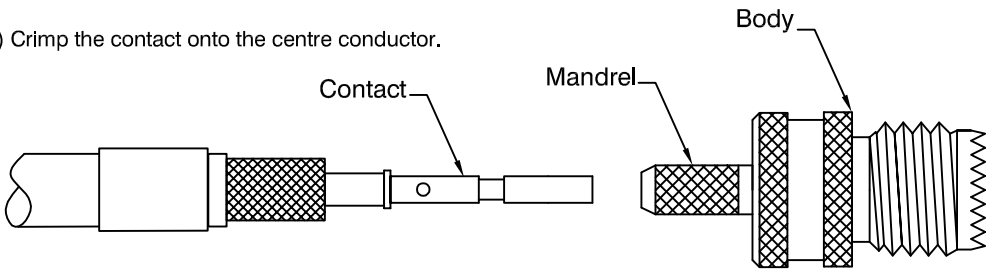
Assembly Instructions

1) Slide the ferrule onto the cable. Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

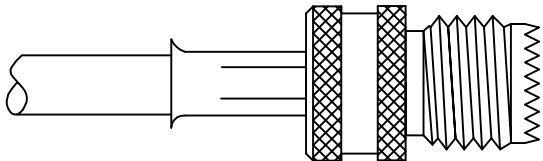
A = 6mm
B = 2.5mm
C = 3mm



2) Crimp the contact onto the centre conductor.




3) Insert the contact into the body and ensure that it captivates. Make sure that the braid is on the outside of the mandrel. Slide the ferrule over the braid until the ferrule butts up against the body. Crimp the ferrule using the correct tool for the connector.



Connector Part Number	Stripping Tool Part Number	Crimp Tool Part Number	Hex Size	
			Contact	Ferrule
VMU30-2051	N/A	DCC1113	1.72	5.41
VMU30-2071	N/A	DCC0908	1.69	4.52

CAD Issue	SN	2	30 Aug 01
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DESCRIPTION OF REVISION	APPVD	ISS	DATE

 <div>Cinch Connectivity Solutions, Ltd 11 Bilton Road Chelmsford Essex CM1 2UP, England T: +44 (0) 1245 342060 F: +44 124 535 8938</div>	SCALE: Not To Scale	DRAWN BY:	S Nash	DESCRIPTION: Stripping and Assembly Instructions for mini UHF Crimp Jack	DRAWING NUMBER: VAIU3101
	DIMENSIONS: mm	CHECKED BY:	M Nielsen		
	TOLERANCES:	APPROVED BY:	R Drennan		
		DATE:	30 Aug 01		PAGE: 1 OF 1

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