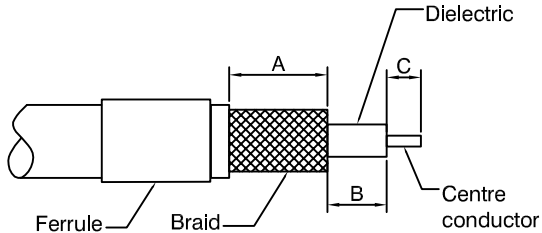


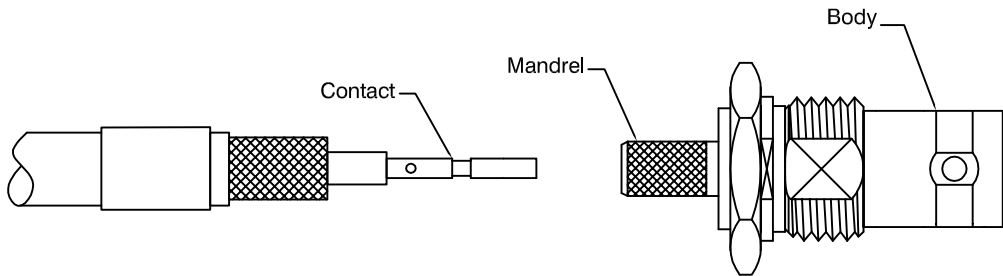
Assembly Instructions

1) Slide the ferrule onto the cable. Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

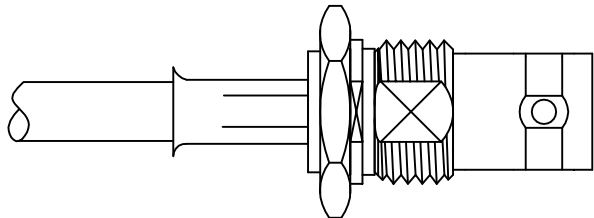
A = 8mm
B = 6.5mm
C = 3mm



2) Crimp the contact onto the centre conductor.




3) Insert the contact into the body and ensure that the contact captivates. Make sure that the braid is on the outside of the mandrel. Slide the ferrule over the braid until the ferrule butts up against the body. Crimp the ferrule using the correct tool for the connector.



| Connector Part Number | Stripping Tool Part Number | Crimp Tool Part Number | Hex Size | |
|-----------------------|----------------------------|------------------------|----------|---------|
| | | | Pin | Ferrule |
| VB40-2075 | N/A | DCC1113 | 1.72 | 5.41 |
| VB40-2077 | N/A | DCC0908 | 1.69 | 4.52 |

| | | | |
|-------------------------|-------|-----|------------|
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|---|---------------------|--------------|-------------|---|-----------------|--|
|  <p>Cinch Connectivity Solutions, Ltd 11 Bilton Road Chelmsford Essex CM1 2UP, England T: +44 (0) 1245 342060 F: +44 124 535 8938</p> | SCALE: Not To Scale | DRAWN BY: | P D Couzens | DESCRIPTION: Stripping and Assembly Instructions for BNC Crimp Bulkhead Jack | DRAWING NUMBER: | |
| | DIMENSIONS: mm | CHECKED BY: | S Nash | | VAIB4102 | |
| | TOLERANCES: | APPROVED BY: | P D Couzens | | | |
| | | DATE: | 08 Aug 02 | | PAGE: 1 OF 1 | |

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