

# Mechanical Encoders

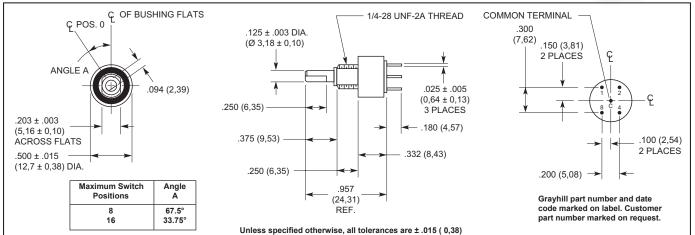
# SERIES 26 Binary and Gray Code

# AVAILABLE CODES

- Hexadecimal
- Octal
- BCD (Adjusted)
- Quadrative
- Custom (4-Bit, 16 position maximum)
- RoHS Compliant



## DIMENSIONS in inches (and millimeters)



#### SPECIFICATIONS Electrical Ratings

#### Rated: 25,000 cycles with logic compatible loads. Make and break 200 mA. Contact Resistance: 500 milliohms maximum (less than 100 milliohms initially) Insulation Resistance: 1000 megohms minimum (10,000 megohms initially) Dielectric Strength: 250 Vac minimum

#### **Materials and Finishes**

Panel Seal: Silicone Rubber Shaft Seal: Fluorosilicone Mounting Nut (mounting hardware-one per switch): Brass, tin/zinc-plated Internal Tooth Lockwasher (mounting hardware): Steel,tin/zinc-plated Detent Balls: Carbon steel, nickel-plated Detent Spring: Pretinned music wire Detent Rotor: Thermoplastic Shaft, Stop Arm and Stop Pins: Stainless steel Bushing: Zamak II tin/zinc alloy, zinc-plated Switch Base: Diallyl phthalate Printed Circuit Board: NEMA Grade FR-4. Terminals: Brass, gold-plated over nickel plate Contacts: Copper alloy, gold-plated over nickel plate

#### **Additional Characteristics**

Rotational Torque: 4 to 8 oz-in initial Vibration Resistance: 10 to 55 Hz at 0.060" double amplitude; no damage and no contact openings per MIL-STD-202, Method 201A

Shock Resistance: Passes medium requirement MIL-DTL-3786 (MIL-STD-202, Method 213)

Stop Strength: 5 in-lbs minimum

Relative Humidity: 90-95% at 40°C for 240 hours (MIL-STD-202 Method 103, Test Condition A)

**Thermal Cycling:** per MIL-STD-202, Method 107, Test Condition A, with an exception of -65°C as the low temperature

#### Shaft and Panel Seal

All switches are provided with a shaft and panel seal.

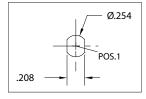
#### OPTIONS

### Adjustable Stop Switches

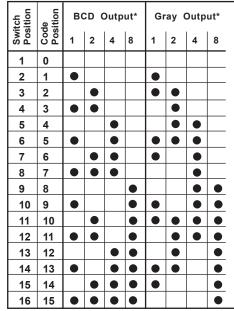
The switch may have continuous rotation, or be adjusted to limit the rotation. The panel seal ring can be removed to expose the stop pin holes on the front of the switch. Two stop pins and panel seal o-ring are supplied with the switch. One or both may be used to limit the rotation as desired.

Custom encoders with options such as custom code output, 1/4" shaft diameter, factory set stops and longer shaft terminal lengths are

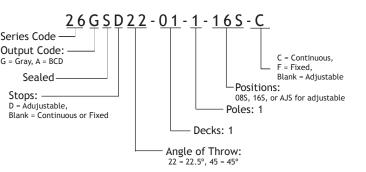
#### **Recommended Panel Cutout**



# CODE AND TRUTH TABLE



\*Dot indicates terminal tied to common.



Specifications are subject to change. Please refer to the current datasheet on www.grayhill.com for the most current published specifications for this product.



Mechanical Encoders

# SERIES 26 Pull to Turn Isolated Positions

BCD or Gray Code Shaft & Panel Seal



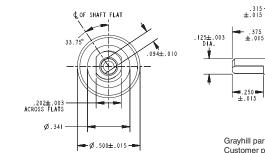
### DESCRIPTION

An isolated position is one that cannot be reached by normal rotation. This version of the Series 26 mechanical encoder requires that the operator Pull-To-Turn in order to reach the isolated position. To rotate out of the isolated position, the operator must Pull-to-Turn again.

Use isolated positions to protect a switch position from indiscriminate rotation. This feature is typically used for positions such as "calibrate", "off" and/or "stand-by".

180

### DIMENSIONS in inches (and millimeters)

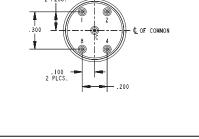


# Grayhill part number and date code marked on label. Customer part number marked on request. Unless specified otherwise, all tolerances are $\pm$ .015 ( 0,38)

1/4-28 UNF-2A THREAD

°° 6 4 GRAYHILL

.600±.015



OF COMMON

## SPECIFICATIONS Electrical Ratings

Optical and Mechanical

Rated: 25,000 cycles with logic compatible loads. Make and break 200 mA. Contact Resistance: 500 milliohms maximum (less than 100 milliohms initially) Insulation Resistance: 1000 megohms minimum (10,000 megohms initially) Dielectric Strength: 250 Vac minimum

#### **Materials and Finishes**

Panel Seal: Silicone Rubber Shaft Seal: Fluorosilicone Mounting Nut: Brass, tin/zinc-plated Lockwasher: Steel, tin/zinc-plated Detent Balls: Carbon steel, nickel-plated Detent Spring: Pretinned music wire Detent Rotor: Thermoplastic Shaft, Stop Arm and Pins: Stainless steel Bushing: Zamak 3 zinc alloy, tin plate Switch Base: Diallyl phthalate Printed Circuit Board: NEMA Grade FR-4 Terminals: Brass, gold over nickel plate Contacts: Copper alloy, gold over nickel

#### **Additional Characteristics**

Shaft Vertical Travel: .050 +/- .010 Pull Force Required: 1.75 +/- .75 lbs. Rotational Torque: 7 to 13oz-in Vibration Resistance: 10 to 55 Hz at 0.060" double amplitude; no damage and no contact openings per MIL-STD-202, Method 201A

Shock Resistance: Passes medium requirement per MIL-DTL-3786 Stop Strength: 5 in-lbs minimum Mounting Strength: 15 in-lbs max Relative Humidity: 90-95% at 40°C for 240 hours (MIL-STD-202 Method 103, Test Condition A)

## OPTIONS Isolated Positions

R 020

The Grayhill system for isolating positions lets you choose the positions to be isolated. Grayhill inserts isolation posts next to the positions to be isolated. Consider a continuous rotation switch with a 22.5° angle of throw. The terminals are listed here from 1 through 16 with a space between each to indicate where isolation posts might be inserted.

16 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 To isolate position 1 and position 2 from all other positions and from each other, indicate isolation posts as shown here:

16**P**1**P**2**P**3 4 5 6 7 8 9 10 11 12 13 14 15 16 To isolate just position 1, describe like this:

 $16 \textbf{P} 1 \textbf{P} 2 \ 3 \ 4 \ 5 \ 6 \ 7 \ 8 \ 9 \ 10 \ 11 \ 12 \ 13 \ 14 \ 15 \ 16$  To isolate positions 1 and 2 from all other positions, but not from each other, do this:

16P1 2P3 4 5 6 7 8 9 10 11 12 13 14 15 16

#### **Fixed Stop Switches**

The switch may have continuous rotation, or specified to limit the rotation.

When a 1-pole switch has less than the maximum number of positions, consider also the stop system. Following is the arrangement for a 6 position switch with the position 1 isolated.

#### STOP 1P2 3 4 5 6 STOP

The word "STOP" indicates the conventional switch stops, which limit rotation to positions 1 through 6. To isolate position 1 we insert only one isolation post–between terminals 1 and 2. The stop system already prevents rotation beyond terminal 1.

# CODE AND TRUTH TABLE

Switch Position	Code Position	BCD Output*				Gray Output*			
က်ရှိ	ပိမိ	1	2	4	8	1	2	4	8
1	0								
2	1								
3	2								
4	3								
5	4								
6	5								
7	6								
8	7								
9	8								
10	9								
11	10								
12	11								
13	12								
14	13								•
15	14								•
16	15				•				$\bullet$

\*Dot indicates terminal tied to common.

## **ORDERING INFORMATION**

Due to the vast number of possible configurations of isolated positions and stop arrangements, each Series 26 Pull-to-Turn Mechanical Encoder will be assigned a unique part number. For example, part 26YY50202 is a 16 position gray code switch with positions 1 and 16 isolated and a STOP at each extreme.

Contact Grayhill or an authorized representative to create a part number and obtain pricing.

# **Mouser Electronics**

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

Grayhill:

26GS22-01-1-16S-C26ASD22-01PAJS26GS22-01B16S26AS45-01-1-06S26AS22-01-1-15S26AS22-01-1-08S26GS22-01A16S26AS22-01-1-02S26AS22-01-1-04S26AS22-01A16S26AS45-01A08S26GS45-01B08S26AS22-01-1-08S01-1-12S26AS45-01-1-03S26AS45-01-1-04S26GSD45-01PAJS26ASD45-01PAJS26YY5000226YY50187