

Evaluating the **ADM3067E** 3.0 V to 5.5 V, ± 12 kV IEC ESD Protected, 50 Mbps, RS-485 Transceiver

FEATURES

Easy evaluation of **ADM3067E** 50 Mbps, RS-485 transceiver
 Board layout for standard, full-duplex, RS-485 footprint
 14-lead SOIC, **ADM3067EBRZ**
 Power/ground connections through screw terminal block
 3.0 V to 5.5 V operating voltage range on V_{CC}
 IEC ESD protection on the RS-485 A and B bus pins
 ± 12 kV contact discharge and ± 12 kV air discharge
 Screw terminal blocks for logic input/output and RS-485 signals
 Jumper-selectable enable/disable for \overline{RE} and \overline{DE}
 Test points for measuring all signals
 Resistors and footprints for termination and biasing networks

EVALUATION KIT CONTENTS

EVAL-ADM3067EEBZ evaluation board

ADDITIONAL EQUIPMENT NEEDED

Oscilloscope
 Signal generator
 3 V to 5 V supply

GENERAL DESCRIPTION

The EVAL-ADM3067EEBZ allows quick and easy evaluation of the **ADM3067E** 50 Mbps, RS-485 transceiver with standard, 14-lead NSOIC footprint. The evaluation board allows the input and output functions to be exercised without external components. Screw terminal blocks provide convenient connections for power and ground, digital input and output, and RS-485 signals. The evaluation board can be powered by a standard configurable bench power supply within the 3.0 V to 5.5 V range.

The EVAL-ADM3067EEBZ evaluation board has a footprint for the **ADM3067EBRZ** full-duplex, RS-485 transceiver in a 14-lead NSOIC package.

For full details, see the **ADM3067E** data sheet, which must be used in conjunction with this user guide when using the EVAL-ADM3067EEBZ evaluation board.

EVALUATION BOARD PHOTOGRAPH

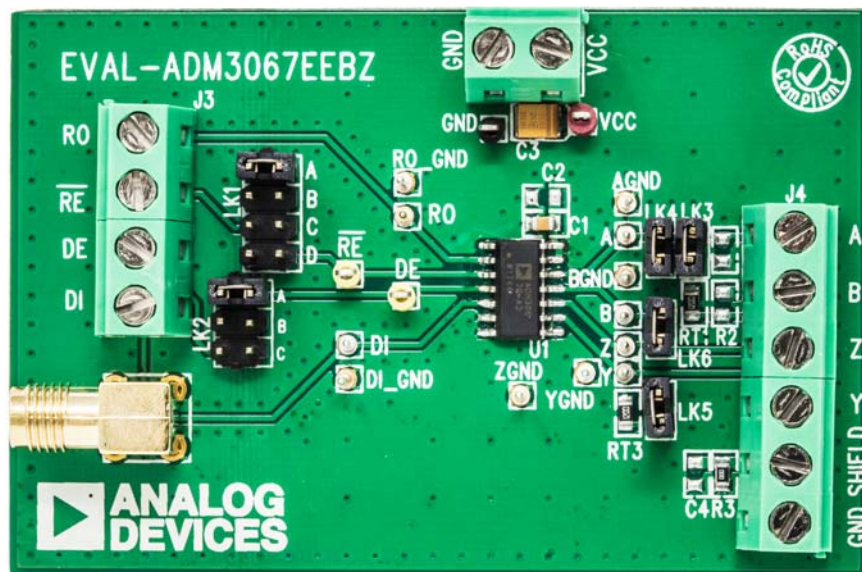


Figure 1. EVAL-ADM3067EEBZ Evaluation Board

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REVISION HISTORY

3/2019—Revision 0: Initial Version

EVALUATION BOARD HARDWARE

SETTING UP THE EVALUATION BOARD

The EVAL-ADM3067EEBZ evaluation board is powered by connecting a 3.0 V or 5.5 V power supply to the J1 screw terminals for V_{CC} and GND at the top of the evaluation board. A 10 μ F decoupling capacitor, C3, is fitted at the connector between V_{CC} and GND. The V_{CC} pin of the RS-485 transceiver is fitted with a 100 nF decoupling capacitor, C1, with a second footprint for an optional additional capacitor, C2.

Corresponding labeled test points allow monitoring of the power supply to the evaluation board and the probe reference to ground.

INPUT AND OUTPUT CONNECTIONS

Digital input and output signals are connected via the J3 screw terminal block, allowing wire connections from the evaluation board to a signal generator. The EVAL-ADM3067EEBZ includes connections for data input (DI), receiver output (RO), receiver enable (\overline{RE}), and driver enable (DE). Alternatively, jumper connections can drive these inputs and/or connect them to V_{CC} and GND (see Table 1). The EVAL-ADM3067EEBZ evaluation board also has an SMA right angle jack (DI₋), which is the preferred option for delivering a high speed, 50 Mbps signal to the evaluation board.

Connections to an RS-485 bus are made via a screw terminal block, J4. For the EVAL-ADM3067EEBZ board, there are four bus input/output signals: A and B, for noninverting and inverting input signals, respectively, and Y and Z for noninverting and

inverting output signals, respectively. The bus cable can also include a common ground connection or shield, and can be connected to the J5 screw terminal block of the evaluation boards. Test points are available on the evaluation board and are appropriately labeled for all digital and bus input/output signals.

OTHER BOARD COMPONENTS

The EVAL-ADM3067EEBZ evaluation board includes footprints for termination resistors, RT1 and RT2, as well as pull-up and pull-down resistors, R1 and R2. Termination resistors of 120 Ω are fitted to the evaluation board; these resistors can be removed or replaced with a different value resistor as needed. Inserting the LK3 and LK5 jumpers adds a 60 Ω load to the RS-485 driver.

Biasing Resistors for Bus Idle Fail-Safe

Although the [ADM3067E](#) has a built-in receiver fail-safe for the bus idle condition, there are footprints on the evaluation boards for fitting the R2 pull-up resistor to V_{CC} on Pin A, as well as the R1 pull-down resistor to GND on Pin B. These resistors can be fitted if the user is connecting to other devices that require external biasing resistors on the bus. The exact value required for a 200 mV minimum differential voltage in bus idle condition depends on the supply voltage (for example, 960 Ω for 3.3 V and 1440 Ω for 5 V).

For more information about the bus idle fail-safe, see the [AN-960 Application Note, RS-485/RS-422 Circuit Implementation Guide](#).

Table 1. Jumper Configurations

Link	Jumper Connection	Description
LK1	A	Connects the receiver enable (\overline{RE}) input of the ADM3067E to V_{CC} . This setting disables the receiver.
	B	Connects the \overline{RE} input of the ADM3067E to GND. This setting enables the receiver.
	C	Connects the \overline{RE} input of the ADM3067E to the J3-2 terminal block connector.
	D	Connects the \overline{RE} input of the ADM3067E to the J3-3 terminal block connector; that is, the input for both \overline{RE} and DE is set by LK1. This setting ensures that when the driver is enabled, the receiver is disabled, or when the driver is disabled, the receiver is enabled.
LK2	A	Connects the DE input of the ADM3067E to V_{CC} . This setting enables the driver.
	B	Connects the DE input of the ADM3067E to GND. This setting disables the driver.
	C	Connects the DE input of the ADM3067E to the J3-2 terminal block connector.
LK3	Inserted	Connects the 120 Ω RT1 termination resistor across the A and B pins of the RS-485.
	Not inserted	Disconnects the 120 Ω RT1 termination resistor across the A and B pins of the RS-485.
LK5	Inserted	Connects the 120 Ω RT2 termination resistor across the Y and Z pins of the RS-485.
	Not inserted	Disconnects the 120 Ω RT2 termination resistor across the Y and Z pins of the RS-485.
LK6	Inserted	Connects Pin B to Pin Z.
	Not inserted	Disconnects Pin B from Pin Z.
LK4	Inserted	Connects Pin A to Pin Y.
	Not inserted	Disconnects Pin A from Pin Y.

FULL-DUPLEX RS-485 TRANSCEIVERS LOOPBACK TEST

For the EVAL-ADM3067EEBZ, a loopback test can be set up by closing the LK4 and LK6 jumpers. This test is shown in Figure 3. A signal generator is connected to the DI pin and this allows verification of the bus signals and the receiver output. Note the jumper positions of LK1 (B) and LK2 (A) for the EVAL-ADM3067EEBZ evaluation board. Ensure that LK3 and LK5 are also closed. In this configuration, the default termination resistors can be used, because both 120 Ω resistors on the board are connected in parallel by the loopback, ensuring that the test is conducted with a standard RS-485 load of 60 Ω (bus terminated at both ends by 120 Ω).

IEC 61000-4-2 ELECTROSTATIC DISCHARGE (ESD) PROTECTION TO ± 12 kV (CONTACT) AND ± 12 kV (AIR)

The EVAL-ADM3067EEBZ evaluation board is tested to achieve protection against IEC 61000-4-2 ESD to ± 12 kV (contact), and ± 12 kV (air) on the RS-485 A and B bus pins.

The IEC 61000-4-2 ESD standard describes testing using two coupling methods known as contact discharge and air discharge. Contact discharge implies a direct contact between the discharge gun and the equipment under test (EUT).

During air discharge testing, the charged electrode of the discharge gun is moved toward the EUT until a discharge occurs as an arc across the air gap. The discharge gun does not make direct contact with the EUT.

During testing, the A, B, Y, and Z pins of the EVAL-ADM3067EEBZ are subjected to at least 10 positive and 10 negative single discharges with a 1 sec interval between each pulse. The highest specified IEC 61000-4-2 ESD test is Level 4, which defines a contact discharge voltage of ± 8 kV and an air discharge voltage of ± 15 kV.

Figure 2 shows the 8 kV contact discharge current waveform as described in the [ADM3067E](#) data sheet. Some key IEC 61000-4-2 waveform parameters are rise times of < 1 ns and pulse widths of ~ 60 ns.

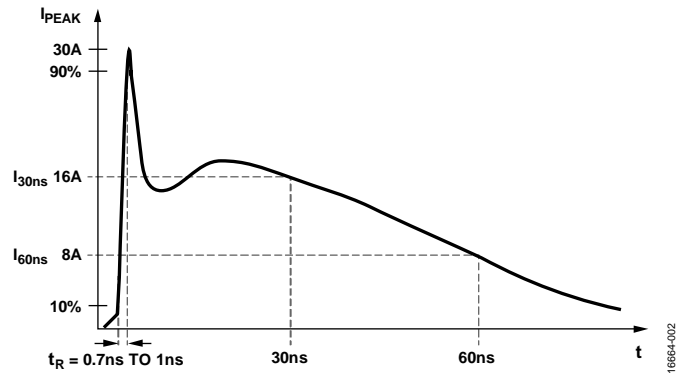


Figure 2. IEC 61000-4-2 ESD Waveform (8 kV)

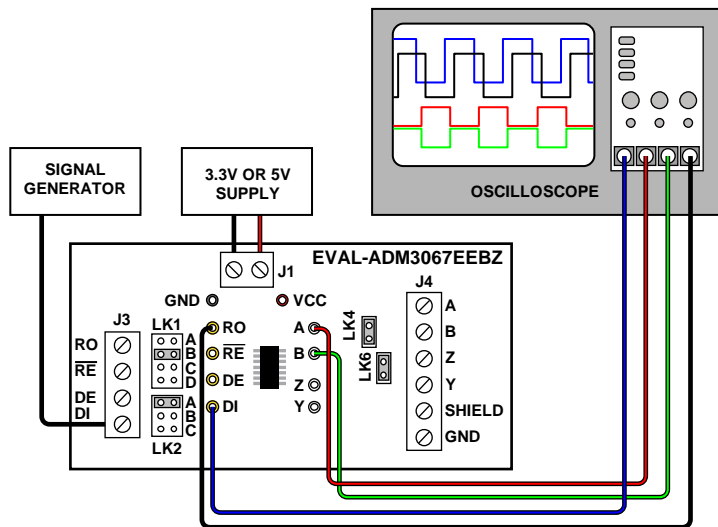


Figure 3. Full-Duplex RS-485 Loopback Test

EVALUATION BOARD SCHEMATICS AND ARTWORK

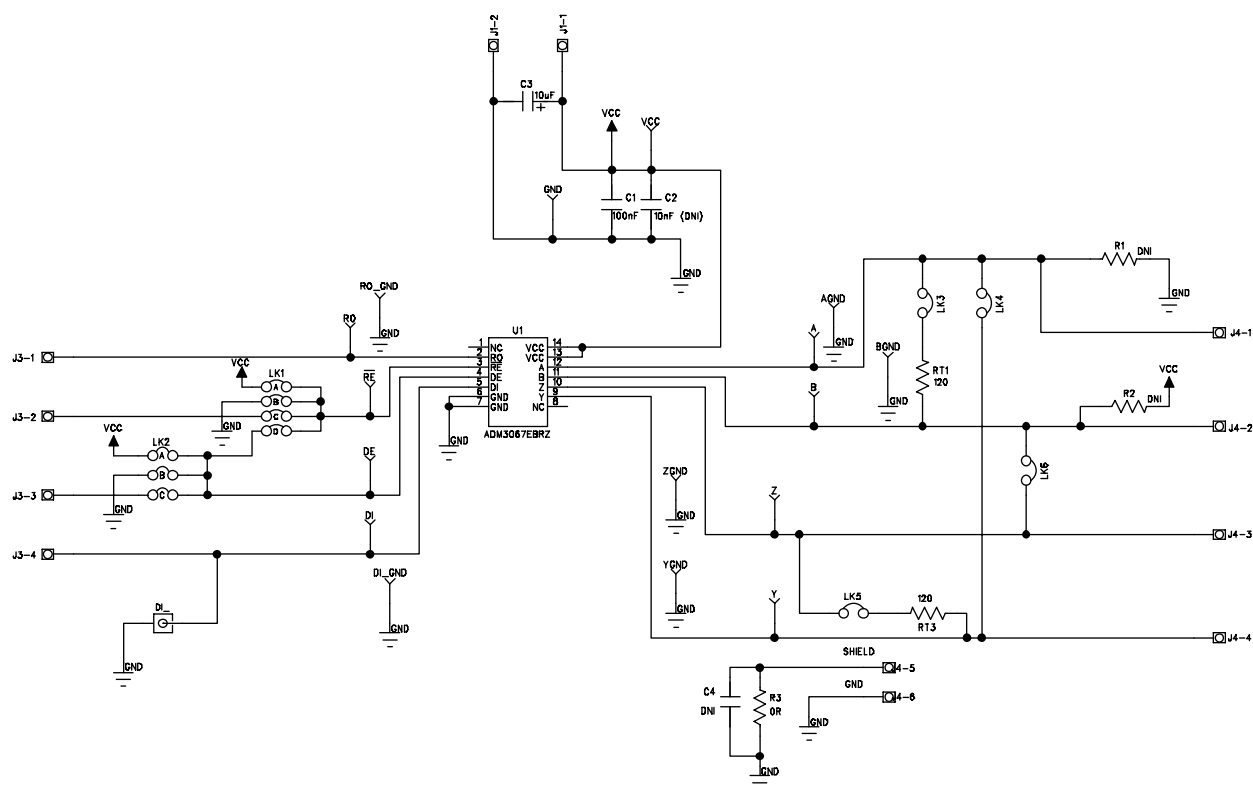


Figure 4. EVAL-ADM3067EEBZ Schematic

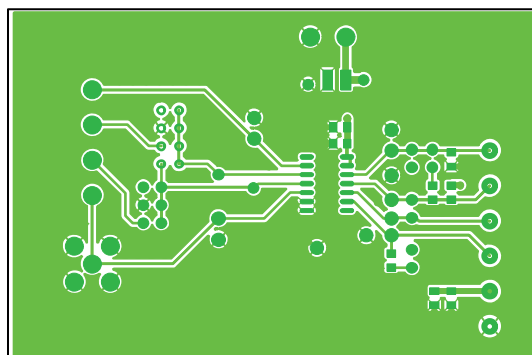
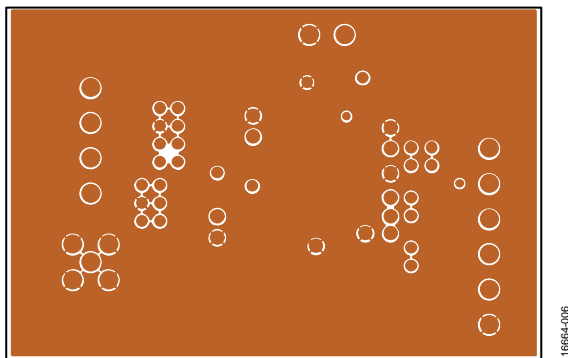
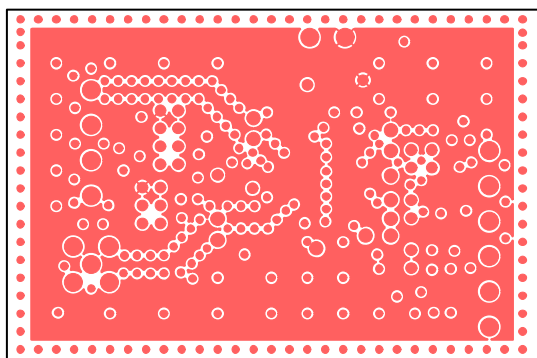


Figure 5. EVAL-ADM3067EEBZ Component Side, Layer 1



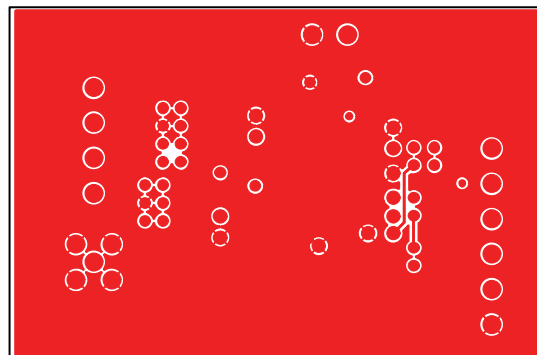
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Figure 6. EVAL-ADM3067EEBZ, Layer 2



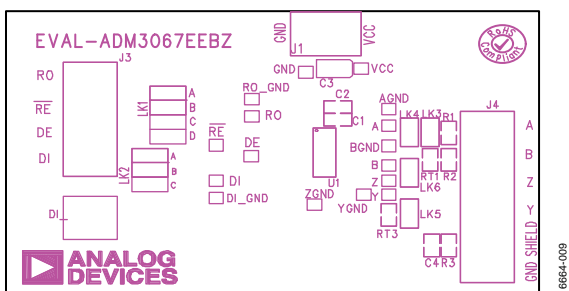
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Figure 7. EVAL-ADM3067EEBZ, Layer 3



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Figure 8. EVAL-ADM3067EEBZ, Layer 4



16864-009

Figure 9. EVAL-ADM3067EEBZ, Silkscreen

ORDERING INFORMATION

BILL OF MATERIALS

Table 2.

Qty	Reference Designator	Description	Manufacturer	Part Number
2	C1, C6	Capacitor, 100 nF, 0805	Multicomp	MCCA000274
3	C2, C4, C5	Capacitor, not placed/optional	Not applicable	Not applicable
2	C3, C7	Capacitor, 10 μ F, Case B	Kemet	B45196H3106K209
8	A, B, DI, RO, A_GND, B_GND, DI_GND, RO_GND	High speed test point, silver pin	Not applicable	040/30P/LA/KP2 SILVER
2	DE, RE	Test point, yellow	Vero Technologies	20-313140
1	GND	Test point, black	Vero Technologies	20-2137
1	DI_	SMA right angle jack	Not applicable	5-1814400-1
1	J1	Two-way terminal block	Lumberg	KRM 02
2	J3, J5	Four-way terminal block	Lumberg	KRM 04
1	LK1	8-pin (4 \times 2), 0.1 inch header and shorting block	Harwin	M20-9953646 and M7566-05
1	LK2	6-pin (3 \times 2), 0.1 inch header and shorting block	Harwin	M20-9953646 and M7566-05
3	LK3, LK4, LK6	Jumper block, 2-pin, 0.1 inch spacing	Harwin	M20-9990246 and M7566-05
2	R1, R2	Resistor, not placed/optional		Not applicable
1	R3	Resistor, 0 Ω , 0805	Vishay	CRCW08050000Z0EA
2	RT1, RT2	Resistor, 120 Ω , 0805	Multicomp	MC01W08051120R
1	U1	14-lead NSOIC	Analog Devices, Inc.	ADM3067EBRZ
2	VCC	Test point, red	Vero Technologies	20-313137

**ESD Caution**

ESD (electrostatic discharge) sensitive device. Charged devices and circuit boards can discharge without detection. Although this product features patented or proprietary protection circuitry, damage may occur on devices subjected to high energy ESD. Therefore, proper ESD precautions should be taken to avoid performance degradation or loss of functionality.

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