200302 NOTES: (T) REV OCN# DATE APR 1. CHANGE OF MATERIAL IS NOT PERMITTED UNLESS 005805 17 AUG 00 BDS APPROVED IN WRITING BY OTTO ENGINEERING PERSONNEL. 2. DRAWING TO BE INTERPRETED IN ACCORDANCE 20 DEC 00 RKK 006944 WITH THE CURRENT REVISION OF ASME Y14.5M. M 009363 16 JUL 01 RKK 3. TSI TO BE INTERPRETED AS THEORETICAL SHARP INTERSECTION. SCALE 1:1 PREFERED GRAIN Ν 030936 23 FEB 06 KKK 4. THIS PART/PRODUCT IS TO BE MANUFACTURED WITH THE **DIRECTION** (9°) (DIM. STARTS OUTOUT APPROX. 9° APPLICABLE REGULATIONS OF EC DIRECTIVES 2002/95/EC AND Р 031903 | 08 MAY 06 | KKK IN IT'S FREE STATE AND BECOMES APPROX. 2002/96/EC, RESTRICTION OF THE USE OF HAZARDOUS SUBSTANCES 27 JUL 06 KKK 2° AT POINT OF CONTACT OF THE B2 BUTTON) 033140 IN ELECTRICAL AND ELECTRONIC EQUIPMENT (RoHS) AND WASTE 02 JUN 10 TAO 049241 ELECTRICAL AND ELECTRONIC EQUIPMENT (WEEE). 5. PARTS SHALL BE FREE OF ALL CONTAMINANTS INCLUDING 12 JUL 11 TAO 062101 GREASE, DIRT, MACHINING OIL AND OTHER CONTAMINANTS. 6. PARTS SHALL BE PACKAGED IN A MANNER TO PREVENT SCRATCHING, BOWING OR OTHER DAMAGE DURING SHIPMENT. 7. PARTS SHALL BE FREE OF ALL CONTAMINANTS INCLUDING R.031 GREASE, DIRT, MACHINING OIL AND OTHER CONTAMINANTS. 8. BURRS NOT TO EXCEED .003" OTHERWISE STATED. PART NO. "A" DIM. "B" DIM. **FULL RADIUS-**.292 200302-2 .660 (.422)200302-3 .695 (.429)20° 200302-4 .547 (U)(.406).139 TSI 200302-5 .230 (.355).075 2X .047±.002 .089+.002 → .130 → .115+.005 -R.047 TYP. .110 .005 B R .010 MAX. В MANUFACTURING ▲ SPC MATERIAL: **DESCRIPTION** PROCESS: TYPE 301 STAINLESS STEEL PASSIVATE PER A1, ACTUATOR FULL HARD .010 THK. AMS2700 PER AMS 5519 (RIGHT HAND) CARPENTERSVILLE, ILLINOIS USA (MTL2489-XX) TOLERANCES DRWN. RW DRAWING NO. SIZE FSCM NO REV. THIS DOCUMENT IS THE CONFIDENTIAL PROPERTY OF OTTO ENGINEERING, INC... UNLESS OTHERWISE SPECIFIED ± .01 DIMENSIONS ARE IN INCHES. CHKD. TAO В .XXX ± .005 ANGLES ± 1° U 21649 200302 TOLERANCES ARE AS LISTED. IT IS NOT TO BE USED IN ANY WAY APPD. MCS MUST BE FREE FROM BURRS SURFACES 64 MICROINCH DETRIMENTAL TO THE INTERESTS AND SHARP EDGES. DO NOT SCALE DRAWING. OF OTTO ENGINEERING, INC.. WT. THIRD ANGLE PROJECTION Sheet 1 OF 1

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