# SPECIFICATION FOR APPROVAL

CUSTOMER : \_\_\_\_\_\_CUSTOMER PART NO. : \_\_\_\_\_

CUSTOMER APPROVED



CHECKED BY



PREPARED BY



MODEL NO.: AG06024HB257103(05)

DESCRIPTION: IP68

SPEC NO.: SA-0120180119002

ISSUE DATE: 2018.07.10

REVISION: A01

THIS OFFER IS MADE ACCORDING TO YOUR CURRENT INQUIRY. UNLESS OTHERWISE REVISED, THIS SPECIFICATION WILL BE FINAL FOR ALL FUTURE PRODUCTION OF ORDERS FROM YOUR RESPECTED COMPANY

KINDLY STUDY IN DETAILS AND RETURN TO US THE DUPLICATE DULY SIGNED AS YOUR CONFIRMATION OF SAME.









**ADDA CORPORATION** 

Revised Record					
Rev.	Revision Description	Change page	Date		
A00	Preliminary		2018.01.25		
A01	IP58改為IP68	2/5	2018.07.10		
		<b>海股份</b> >			
		研發處			
		2018.07.10			
		發行章			

Printed On: 18/07/10

# BRUSHLESS AXIAL COOLING FANS

Customer	:	Ref: (RoHS)
Adda Model No	: AG06024HB257103(05)	•
Samples attached	: Piece(s),	
Safety Approval	: UL,CUL,TUV,CE	TUV:EN 60950-1:2006+A11+A1+A12+A2 UL:UL507 CE:EN 61000-6-1:2007
Specifications		EN 61000-6-3:2007+A1

Safety Approval	: UL,CUL,TUV,CE	TUV:EN 60950-1:2006+A11 TUL:UL507 CE:EN 61000-6-1:2007 EN 61000-6-3:2007+A1
Specifications		
ITEM	SPECIFICATION / CONDITION	
DIMENSIONS	: 60x60x25 mm	
BEARING TYPE	: TWO BALL	
RATED VOLTAGE	: 24.0 VDC	
OPERATING VOLTAGE RANGE	: 21.6 VDC — 26.4	VDC
START-UP VOLTAGE	: 17.0 VDC , NORMAL	
REAL CURRENT	: 0.10 Amp	
REAL POWER	: 2.40 Watt	
RATED CURRENT	: 0.12 Amp + 10	%MAX
RATED POWER	: 2.88 Watt	
RATED SPEED	: 5000 RPM ± 10	%
	(IN FREE AIR AT RATED	VOLTAGE)
AIR FLOW	: 26.178 CFM (min.: 23.560	CFM)
AIR FLOW	: 0.740 CMM (min.: 0.666	CMM)
	(IN FREE AIR AT RATED	O VOLTAGE)
STATIC AIR PRESSURE	: $0.298$ Inch $H_2O$ (min.:	0.241 Inch H <sub>2</sub> O)
STATIC AIR PRESSURE	: $7.569$ mm $H_2O$ (min.:	6.130 mm H <sub>2</sub> O)
	(IN FREE AIR AT RATED	O VOLTAGE)
NOISE LEVEL	: 38.4 dB (A) (max.: 42.4	dB(A))
MOTOR PROTECTION	: BY IC	
POLARITY PROTECTION	: YES	
CONNECTION LEAD TYPE	: WIRE, AWG# 24	
LIFE EXPECTANCY	: 70000 Hours at $40^{\circ}$ C	/ 65% RH
NET WEIGHT	: 65 Gram.	
PACKING	: 300 pcs. Per Export Carton.	The state of the s

for the standard testing.

Should you have any doubt, please refer to the environmental conditions specified in the acknowledgement document.



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#### **SPECIFICATION**

#### 1 · 0 SCOPE

- 1.1 If the information or other related document is inconsistent with this acknowledgement document, please refer to the acknowledge document.
- 1.2 This documentation defines the mechanical & electrical characteristics of DC brushless fans.
- 1.3 The specification of this product is described in details in the acknowledgement document. No guarantee is given to our product under the use of over specifications.
- 1.4 For any change or amendment to the specifications, such change will be noticed in writing beforehand.
- 1.5 If the product is used on the MIS system, please specify the specification in the purchase order.

#### 2 · 0 MATERIAL

 $2 \cdot 1$  Frame : UL94V-0 Glass Filled polyester (P.B.T)  $2 \cdot 2$  Fan Blade : UL94V-0 Glass Filled polyester (P.B.T)

2 · 3 RoHS : (V) YES HF : ( ) YES

# 3 · 0 DIMENSIONS & CONSTRUCTION

All dimensions, Direction of rotation and air flow were specified as per drawing attached.

#### 4 · 0 CHARACTERISTICS & DEFINITION

- 4 · 1 All rated characteristics were specified as per data sheet enclosed.
- 4 · 2 Rated Current : Rated Current shall be measured after 3 minutes of continuous rotation at rated voltage.
- 4 · 3 Rated Speed : Rated Speed shall be measured after 3 minutes. of continuous rotation at rated voltage.
- 4 · 4 Start Voltage : The voltage which is able to start the fan to operate by suddenly switching ' ON '.
- 4 · 5 Input Power : Input Power shall be measured after 3 minutes of continuous rotation at rated voltage.
- 4 · 6 Locked Rotor Current : Locked current shall be measured within one minute of rotor locked, after 3 minutes of continuous rotation at rated voltage in clean air.
- 4 · 7 Air Flow & Static Pressure: The air flow data and static pressures should be determined in accordance with AMCA-210 standard in a doublechamber testing with intake side measurement.
- 4 · 8 Noise Level : The measurement of noise level is carried out with reference to ISO7779 in a semi-anechoic chamber with the microphone positioned 1 meter from the fan intake. Testing fan shall be hung in the free air.

# NOISE LEVEL MEASUREMENT

4 · 9 Protection Degree : IP 68 in accordance to IEC60529 standard



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Direction of air flow >>>>>>>

# **SPECIFICATION**

#### 5.0 MECHANICAL INSPECTION

#### 5.1 Rotation Direction

Counterclockwise when look into impeller side.

#### 5.2 Protection

All fans have integrated protection against locked rotor condition so that there will be no damage to winding or any electronic component.

Restarting is automatic as soon as any constraint to rotation has been released.

As fan placed at dead angle position, and the switch was changed from off to on. Restarting was automatic normal as soon as and proved that this fan is good fan.

#### 5.3 Locked Rotor Protection

No damage shall be found after 72 hours continuously at condition of rotation locked. Restarting is automatic as soon as constraint to running has been released.

5.4 Avoid the damage, check the correct voltage and proper polarity before connecting with power.

#### 5.5 Free Drop Shock

In minimum package condition, the fan should withstand drops on any three faces from a height of 30cm onto a wood board of 10mm thick.

5.6 Please do not stick a grease and/or an oil to the fan housing or blade which may have a harmful influence by a chemical reaction at high humidity.

#### 6.0 ELECTRICAL INSPECTION

#### 6.1 Insulation Resistance

Not less than 10M ohm between housing and positive end of lead wire (red) at 500V DC.

## 6.2 Dielectric Strength

No damage should be found at 500 VAC for 60 seconds, measured with 5mA trip current between housing and positive end of lead wire.

# 6.3 Life Expectancy

The continous duty life at given temperature after which, 90% of testing units shall still be running.

# 7.0 ENVIRONMENTAL

# 7.1 Operating Temperature / Humidity

-10°C to +70°C at humidity 100% RH.

# 7.2 Storage Temperature

All function shall be normal after 500 hours storage at  $-40^{\circ}$ C to +70  $^{\circ}$ C with a 24 hour recovery period at room temperature.

# 7.3 Humidity

After 96 hours, 95% RH,  $40+/-2^{\circ}$  per MIL-STD-202F, method 103B humidity test, the measured data on insulation resistance and dielectric strength shall meet the specificaiton.



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## **SPECIFICATION**

9.0

#### 8.0 REMARKS

- 8.1 Material and construction are subject to change without advance notice. The changes should be within specification.
- 8.2 All fans shall meet the quality inspection under sampling plan MIL-STD-105E as follow:

Critical 0.25% Major 1.00% Minor 2.50% **OUTLINE STYLING & DIMENSIONS** 60.0±0.5 50.0±0.3 25.0±0.5 線扣 50. 0.3 8-Ø4.5<sup>+0</sup>.2 ROTATION AIR FLOW

> LEAD WIRES: UL 1430, AWG24, L = 320 +/- 10 mm Red = positive; Black = negative.

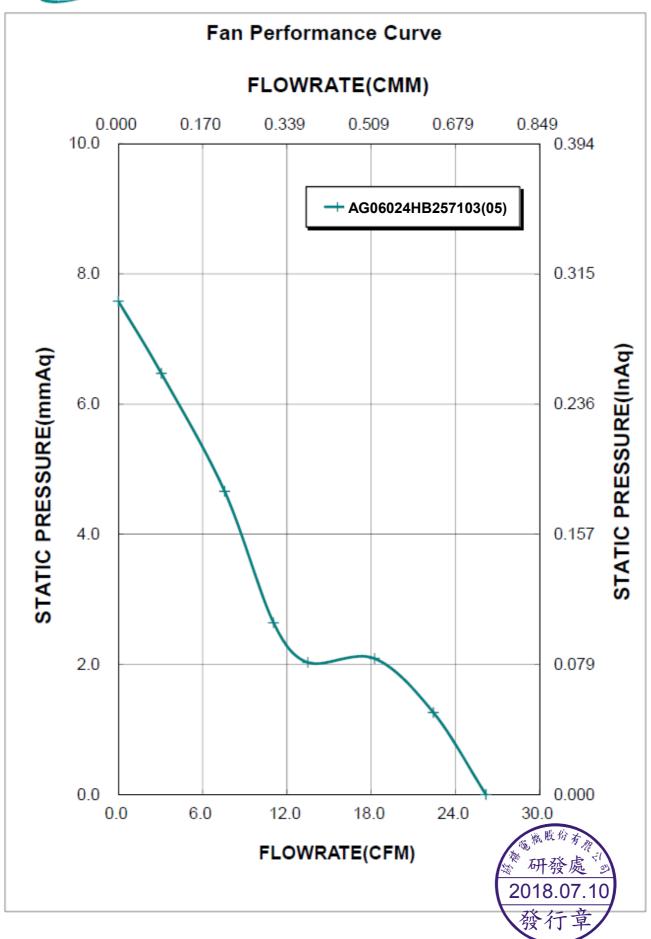
# 10.0 Notes:

- 10.1 Please do not touch and push Fan Blade with fingers or others, fan blade and ball bearings may be damaged and it causes noise defect.
- 10.2 Do not carry the fan by its lead wires.
- 10.3 If the fan does not have the polarity protection function, the connection of the colored wires should be red + red, and black + black, or else the fan will be damaged in no time.
- 10.4 For the models without reverse connection of polarity protection, please do not connect the lead wire in reverse
- 10.5 Please don't install this fan in series with 2x voltage inputs. For example, if a single fan rated at 12V, then don't install two of them in series with 24V input.
- 10.6.Every specific fan is designed for its certain application (project). Therefore, if you want to use this fan in other application (project), please inform ADDA first so that we can confirm whether there is any issue which might be incurred from the reason of this different application (project) or not.
- 10.7 The "Life Expectancy" of this fan has not been evaluated for use in combination with any end application. Therefore, the Life Expectancy in the Test Reports (L10 and MTTF Report) that relate to this fan is for reference only and shall not construe any kind of warranty of ADDA to the life of any specific fan, either expressed or implied.
- 10.8 The period of product warranty, unless otherwise agreed by ADDA in written, shall be 12 months starting from the date of production.
- 10.9 In Lead Wire, there is a possibility to come off from frame.
- 10.10 In order to avoid abnormal bumping or interference caused by deformed impeller when fan is fastened, suggested distance of at least 0.5mm is strongly reserved in front of the frame (the sight from the impeller face).

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# 協禧電機股份有限公司風扇測試報告



# Zertifikat Certificate



Zertifikat Nr. Certificate No. R 50111797

Blatt Page 0105

Ihr Zeichen Client Reference

Unser Zeichen Our Reference

Ausstellungsdatum

Date of Issue

12101162/ST250917

ZTW1-YML- 11011138 097

11.10.2017

(day/mo/yr)

Genehmigungsinhaber License Holder

Adda Corporation 6, East Section, Industry 6 Road Pingtung City 900 Taiwan, R.O.C.

Fertigungsstätte Manufacturing Plant ADDA Electric Machinery Technology

(Kunshan), Co., Ltd. No. 88, Jiangfeng Road Zhangpu Town

Kunshan City, Jiangsu Province

P. R. China

Prüfzeichen Test Mark

Bauart geprüft Sicherhelt Regelmäßige Produktions-überwechung

ZERTIFIZIERT

Geprüft nach Tested acc. to

EN 60950-1:2006+A11+A1+A12+A2

Certified Product

TÜVRheinland

Zertifiziertes Produkt (Geräteidentifikation)

(Product Identification)

Lizenzentgelte - Einheit License Fee - Unit

Ventilator (DC Fan)

wie Blatt (as page) 01

Ergänzung (Addition)

Bezeichnung

: AG06024Z1Z2257Z303 (ADDA, BERFLO)

(Type Designation)

Z1 steht für

: X, U, H, M, L oder (or) D

(stands for)

Z2 steht für (stands for)

: B oder (or) X

Z3 steht für

: 1, 2, 3, 9, B oder (or) F

(stands for)

Nennspannung

(Rated Voltage)

Nennstrom

(Rated Current)

: DC 24V

: siehe Anlage (see appendix)

ANLAGE (Appendix): 1.87

Dem Zertifikat liegt unsere Priif- und Zertifizierungsordnung zugrunde und es bestätigt die Konformität des Produktes mit den oben genannten Standards und Prüfgrundlagen. Zusätzliche Anforderungen in Ländern, in denen das Produkt in Verkehr gebracht werden soll, müssen zusätzlich betrachtet werden. Die Herstellung des zertifizierten Produktes wird überwacht. This certificate is based on our Testing and Certification Regulation and states the conformity of the product with the standards and testing requirements as indicated above. Any additional requirements in countries where the product is going to be marketed have to be considered additionally. The manufacturing of the certified product is subject to surveillance.

TÜV Rheinland LGA Products GmbH - Tillystraße 2 - 90431 Nürnberg

Tel.: (+49/221)8 06 - 13 71 e-mail: cert-validity@de.tuv.com Fax: (+49/221)8 06 - 39 35 http://www.tuv.com/safety



Dipl.-Ing. (FH) A. Klinker

# **Mouser Electronics**

**Authorized Distributor** 

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