

cannon

Nano Microminiature Connectors Catalog



ITT

Amazing things happen When great things connect

ITT Cannon is a leading global manufacturer of connector products serving international customers in the aerospace and defense, industrial and medical end markets.

Whether delivering critical specs to aircraft pilots, streaming data through communications satellites or enabling ultrasound equipment to give expectant parents a first look at their unborn child, ITT Cannon connects the world's most important information to the people who need it.



More than a Century of Connections

Since 1915, Cannon products have been used in a history of 'firsts'. From the first 'talking' movie to the first man on the moon, Cannon has set the standard for reliable, harsh environment interconnect solutions. Today we proudly continue our legacy of innovation with a goal to connect the world and inspire the successes of the next century - because amazing things happen when great things connect.

Visit ittcannon.com to learn more.

About ITT

ITT is a diversified leading manufacturer of highly engineered critical components and customized technology solutions for the energy, transportation and industrial markets. Building on its heritage of innovation, ITT partners with its customers to deliver enduring solutions to the key industries that underpin our modern way of life. Founded in 1920, ITT is headquartered in White Plains, N.Y., with employees in more than 35 countries and sales in a total of approximately 125 countries.

For more information visit itt.com

Dimensions shown in inches (mm)
Specifications and dimensions subject to change



Military & Defense



Commercial Aerospace

ITT Cannon's connector portfolio

is one of the most extensive in the industry, offering customers a range of off-the-shelf and customized interconnect solutions for multiple markets and applications. Visit ittcannon.com to learn more.



Industrial



Medical

Nano Microminiature Series Connectors (NDD & NDS)

Engineering Innovation

In the early 2000s, several of ITT Cannon's top tier customers approached our engineering and product management teams about their growing need for a high density, low profile connector that allowed more signal carrying capacity in a smaller design package than the Cannon Microminiature connectors they were currently using. These smaller, robust connectors also needed to perform in high shock, high vibration and high temperature environments and incorporate ITT's standard twist pin contact system as part of its design.

So our engineers and designers immediately went to work, gathering information from multiple OEMs and correlating input with market trend data for small form factor interconnects. Based on these insights, as well as our extensive expertise in manufacturing Microminiature interconnect technologies, we designed, engineered and introduced the dual row Nano Microminiature Connector Series.

Nano Connectors for the Modern World

Today, our innovative family of harsh environment Nano Microminiature Connectors continues to deliver higher density signals in a smaller profile design package across multiple markets and applications. They are available in multiple configurations including 9 to 51 contact positions and PCB versions. This high density interconnect package also provides a robust shock and vibration capable solution. Its unique knurled jackscrew assemblies allow for easier mating and de-mating, which is essential for small form factor connectors. Both our NDD and NDS Series can be rated up to 200°C based on Cannon's material selection and process technologies.



Key Markets & Applications



MILITARY AVIATION
Avionics



OIL & GAS INDUSTRY
Exploration & Extraction



DEFENSE
Missile Systems

Dimensions shown in inches (mm)
Specifications and dimensions subject to change

Product Design & Technical Information

High Performance in a Small Design Package

ITT Cannon's Nano Microminiature Series Connectors are small form factor high density interconnects designed and manufactured for high reliability and harsh environment applications. These interconnects are ideal when size and weight limitations require an ultra-low profile and robust interconnect design package. Using our innovative twist pin contact system on 0.025 contact spacing and 5 points of electrical contact, the Nano Microminiature offers an extremely rugged small form factor interconnect solution.

Twist Pin Contact System: A Cannon Innovation

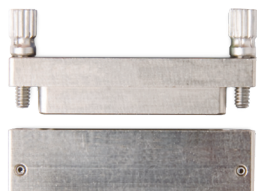
At the heart of our Nano Series is our proven twist pin contact system, which features superior electrical and mechanical technology that outperforms traditional machined or stamped electrical contact systems. Highly reliable twist pin technology allows continuity in very dense areas and under severe shock and vibration, requiring low engagement and separation forces. Termination can consist of uninsulated pigtailed or insulated wire all pre-harnessed at our factory to customer specifications. Used in our larger MDM Series Connectors for decades, twist pin contact technology was originally developed and introduced by Cannon engineers in the early 1960s, and we were the original interconnect company to license it.

Applications

- Commercial & Military Avionics
- Oil & Gas Exploration / Extraction
- Soldier-Worn Systems
- Industrial Control Systems
- Missile Defense Systems
- Medical Diagnostics Equipment

Key Product Features

- Micro Twist Pin Contact System
- 0.025 Contact Spacing
- 9 to 51 Contact Positions
- Knurled Jack Screw Assembly Hardware



Standard hardware accessories featuring jackscrew assembly option accommodates increased functionality in user applications



Knurled Jack Screw Assembly Hardware improves ease of mating & de-mating, which is essential for small Nano Microminiature Connectors



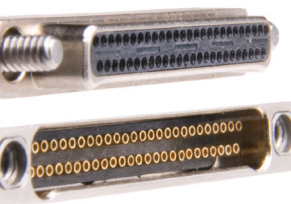
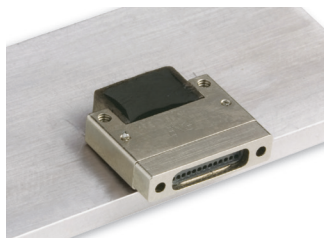
High temperature LCP dielectric material providing wider range of operating capabilities for hostile environments



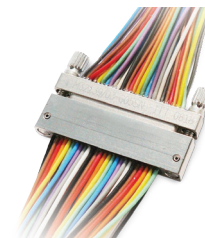
Proven twist pin contact construction with 5 points of electrical contact and high reliability crimp joints yields robust contact performance



Thru hole PCB Mount with mating plug connector accommodates placement directly on printed circuit boards. SMT versions will be available on future releases.



Multiple contacts layouts from 9 to 51 positions on 0.025 centers providing greater variability in data transmission requirements



Cable Harnesses available in discrete insulated wires, ribbon cable and flex circuit terminations

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Nano Microminiature NDD & NDS Series Connectors



Performance Table

| Mechanical, Environmental and Electrical Specifications | |
|---|---|
| Dielectric Withstanding Voltage | 250VAC RMS at Sea Level, 100 VAC RMS at 70,000 feet |
| Contact Rating | 1 Amp Max. |
| Wire Accomodation | 30 - 32 AWG |
| Insulation Resistance | 5000 Mega ohms min. at 100 VDC |
| Contact Resistance | Max. 71 millivolts drop with 1 Amp test current in accordance with EIA-364-06 |
| Engagement/Separation Force | <5 oz/contact |
| Operating Temperature | -55°C to +125°C (+200°C) |
| Humidity | Per EIA-364, procedure 31A |
| Vibration | 20g's in accordance with EIA-364-28, condition IV |
| Mechanical Shock | 100g's, in accordance with EIA-364-27M condition G |
| Durability | 500 mating/unmating cycles |
| Salt Spray/Corrosion Resistance | 48 hour salt spray, in accordance with EIA-364-26, condition B |
| Thermal Vacuum Outgassing | Total Mass Loss (TML) 1.0% Max. Volatile Condensable Material (VCM) 0.1% Max. |

| Materials and Finish | |
|----------------------|--|
| Shells | Aluminium with Cadmium or Electroless Nickel finish |
| Insulators | Liquid Crystal Polymer (LCP) |
| Pin Bundle | Precious Metal per ASTM B541, and per ASTM B477 |
| Pin Sleeve | Nickel Silver, CDA Alloy 752 or ASTM B206. Gold Plated, 50 Microinches |
| Socket Contacts | Nickel Silver, CDA Alloy 752 or ASTM B206. Gold Plated, 50 Microinches |
| Hardware | Passivated Stainless Steel (Type 303) |

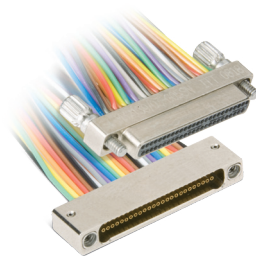
| Specifications | |
|--------------------|----------------------------|
| Number of Contacts | 9, 15, 21, 25, 31, 37 & 51 |
| Contact retention | Fixed via Epoxy |
| Contact pitch | 0.025 (0.64 mm) |

* MIL-STD-202, Method 307, condition A

Dimensions shown in inches (mm)
Specifications and dimensions subject to change

Nano Microminiature

NDD & NDS Series Connectors



Stranded Wire

NDD - 25 P 0 P Y 18 K - A174

Series

NDS - Dual Lobe Nano, Single Row
(Consult account rep for other mode codes)
NDD - Dual Lobe Nano, Single Row
(Consult account rep for other mode codes)

Contact Arrangement

9, 15, 21, 25, 31, 37 & 51

Contact Type

P - Pin
S - Socket

Wire Gauge (AWG)

0 - #30 Gage (Standard)
2 - #32 Gage

Wire Type

P - Teflon (PTFE) Wire Per NEMA-HP3 (MIL-W-16878/6) (Standard)
E - Cross-Linked Tefzel (ETFE) Wire Per MIL-W-22759/33 (#30AWG Only)

Wire Color

W - White
Y - Yellow (Standard)
T - Ten Color Repeat

Overall Wire Length (Inches)

1 Inch Minimum and Must be Rounded to the Nearest Whole Inch
5 - 5 Inches
18 - 18 Inches (Standard)
50 - 50 Inches
120 - 120 Inches

Hardware

K - High Profile Jackscrew (Plugs Only) (Standard)
T - Threaded Hole (Receptacles Only)
N - No Hardware

Shell Finish/Mod Codes

No Number - Yellow Chromate/Cadmium over Nickel (Not RoHS Compliant)
A174 - Electroless Nickel (RoHS Compliant)
(Consult Factory for all other Mod Codes)

Dimensions shown in inches (mm)
Specifications and dimensions subject to change

Nano Microminiature

NDD & NDS Series Connectors

Solid Wire

NDD - 25 P 0 S G .250 K - A174

Series

NDS - Dual Lobe Nano, Single Row
(Consult account rep for other mode codes)
NDD - Dual Lobe Nano, Dual Row

Contact Arrangement

9, 15, 21, 25, 31, 37 & 51

Contact Type

P - Pin
S - Socket

Wire Gauge (AWG)

0 - #30 Gage (Standard)
2 - #32 Gage

Wire Type

S - Solid Uninsulated

Wire Finish

S - Solder-Dipped
G - Gold (Standard)

Overall Wire Length (Inches)

.010 Inch Minimum and Must be Rounded to the Nearest Thousandth of an Inch

Examples:

.050 - 0.050 inch

.250 - 0.250 inch

1.000 - 1.000 inch

Hardware

K - High Profile Jackscrew (Plugs Only) Standard
T - Threaded Hole (Receptacles Only)
N - No Hardware

Shell Finish/Mod Codes

No Number/A101 - Yellow Chromate/Cadmium over Nickel (Not RoHS Compliant)
A174 - Electroless Nickel (RoHS Compliant)
(Consult Factory for all other Mod Codes)

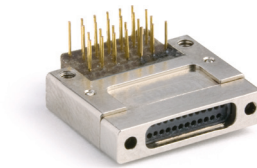
Nano Microminiature

NDD & NDS Series Connectors

Soldier pot

| | | | | | | | | |
|--|-----|---|----|---|---|---|---|------|
| | NDD | - | 25 | P | S | K | - | A174 |
| Series | | | | | | | | |
| NDS - Dual Lobe Nano, Single Row (Consult account rep for other mode codes) | | | | | | | | |
| NDD - Dual Lobe Nano, Dual Row | | | | | | | | |
| Contact Arrangement | | | | | | | | |
| 9, 15, 21, 25, 31, 37 & 51 | | | | | | | | |
| Contact Type | | | | | | | | |
| P - Pin S - Socket | | | | | | | | |
| Termination Type | | | | | | | | |
| S - Solderpot Type | | | | | | | | |
| Hardware | | | | | | | | |
| K - High Profile Jackscrew (Plugs Only) T - Threaded Hole (Receptacles Only) N - No Hardware | | | | | | | | |
| Shell Finish/Mod Codes | | | | | | | | |
| No Number/A101 - Yellow Chromate/Cadmium over Nickel (Not RoHS Compliant) A174 - Electroless Nickel (RoHS Compliant) (Consult Factory for all other Mod Codes) | | | | | | | | |

Nano Microminiature NDD & NDS Series Connectors



Board Mount

NDD - 25 P BR S - T T .109 A174

Series

NDS - Dual Lobe Nano, Single Row
(Consult account rep for other mode codes)
NDD - Dual Lobe Nano, Dual Row

Contact Arrangement

9, 15, 21, 25, 31, 37 & 51

Contact Type

P - Pin
S - Socket

Termination Type

BS - Straight PCB Thru- Hole Termination
BR - Right Angle PCB Thru- Hole Termination
BRS- Right Angle PCB Surface Termination

Hardware

T - Threaded Hole
N - No Hardware (Permitted with PCB Thru-Hole Only)

Wire Finish

S - Solder-Dipped
G - Gold (Standard)

Hardware

T - Threaded Hole (Receptacles Only)
N - No Hardware

Overall Wire Length (Inches)

.010 Inch Minimum and Must be Rounded to the Nearest Thousandth of an Inch

Examples:

.050 - 0.050 inch

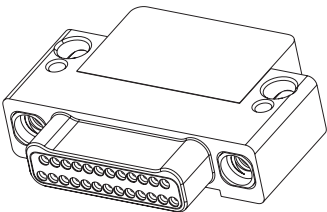
.250 - 0.250 inch

1.000 - 1.000 inch

Shell Finish/Mod Codes

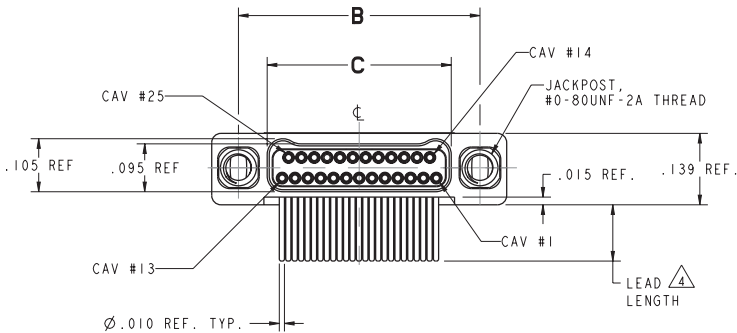
No Number/A101 - Yellow Chromate/Cadmium over Nickel (Not RoHS Compliant)
A174 - Electroless Nickel (RoHS Compliant)

Nano Microminiature NDD & NDS Series Connectors

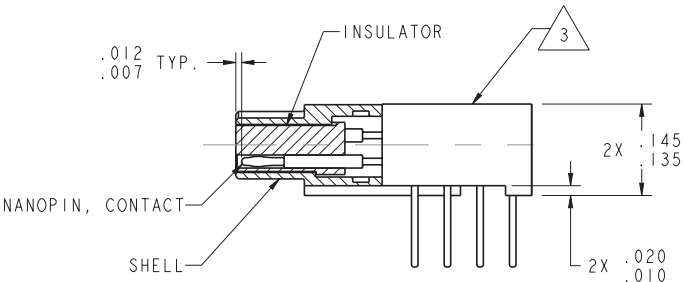


Board Mount Plugs | Dimensions

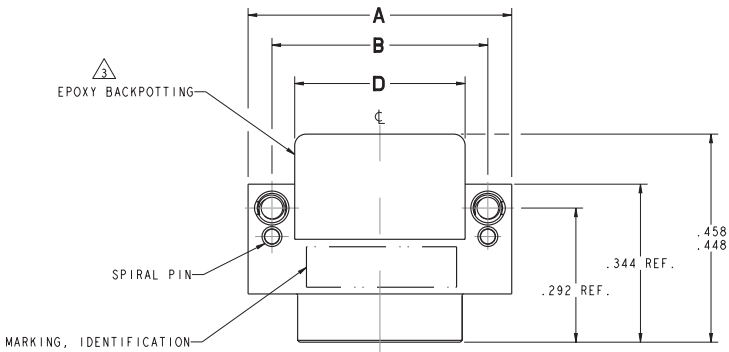
| Size | A Ref. | B Ref. | C Ref. | D ±.005 |
|------|-----------|-----------|-----------|------------|
| 9 | .375 | .270 | .160 | .170 |
| 15 | .450 | .345 | .235 | .245 |
| 21 | .525 | .420 | .310 | .320 |
| 25 | .575 | .470 | .360 | .370 |
| 31 | .650 | .545 | .435 | .445 |
| 37 | .725 | .620 | .510 | .520 |
| 51 | .900 | .795 | .685 | .695 |



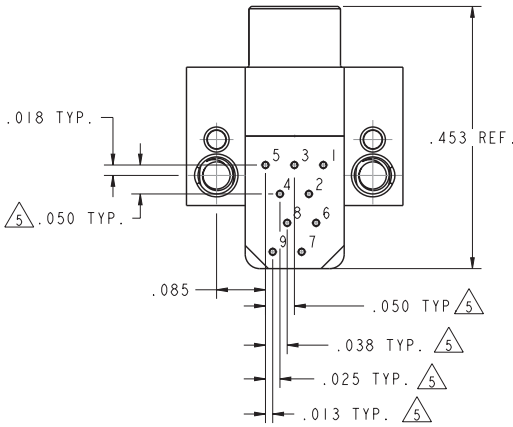
Front View



Side View



Top View

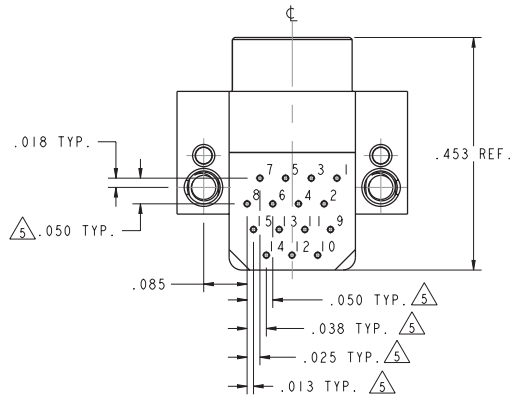


Size 9P

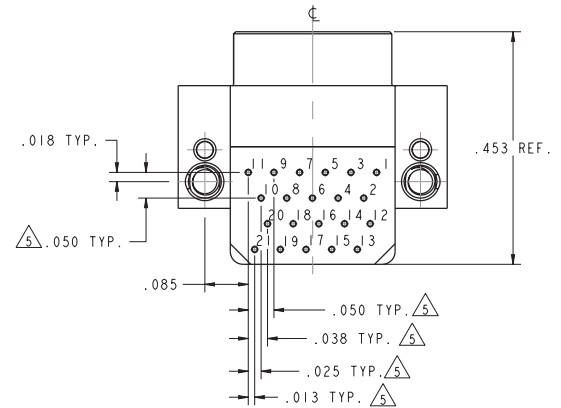
Dimensions shown in inches (mm)
Specifications and dimensions subject to change

Nano Microminiature NDD & NDS Series Connectors

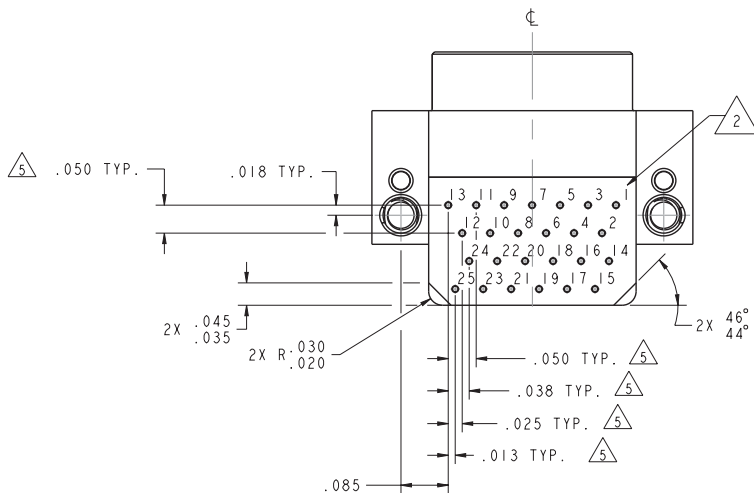
Board Mount Plugs | Dimensions



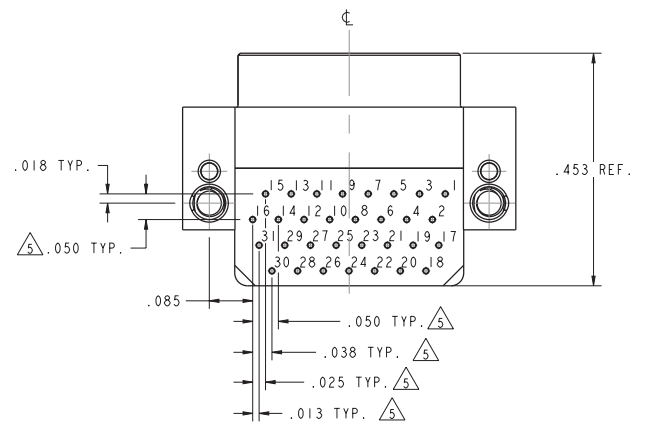
Size 15P



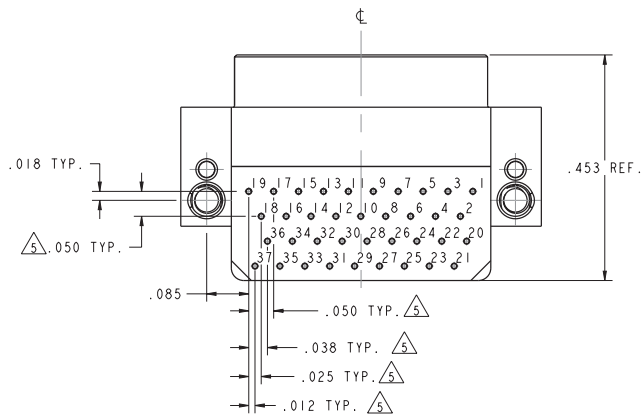
Size 21P



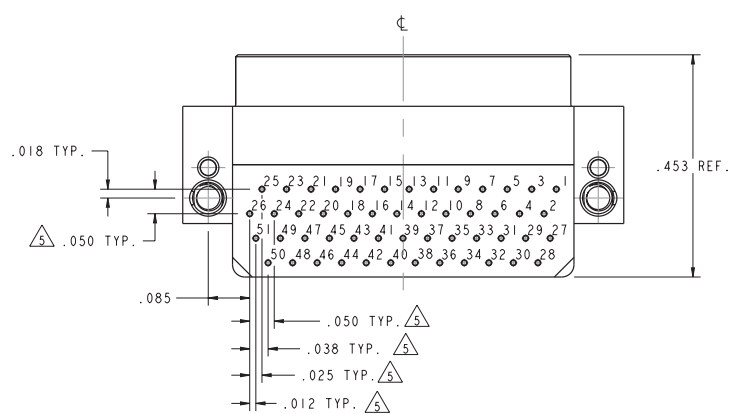
Size 25P



Size 31P



Size 37P

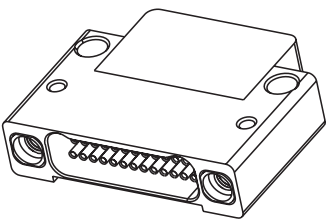


Size 51P

Dimensions shown in inches (mm)
Specifications and dimensions subject to change

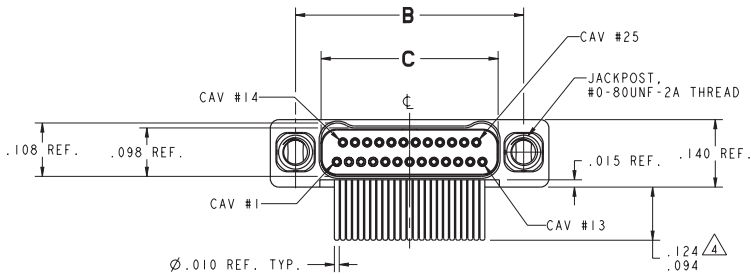
Nano Microminiature

NDD & NDS Series Connectors

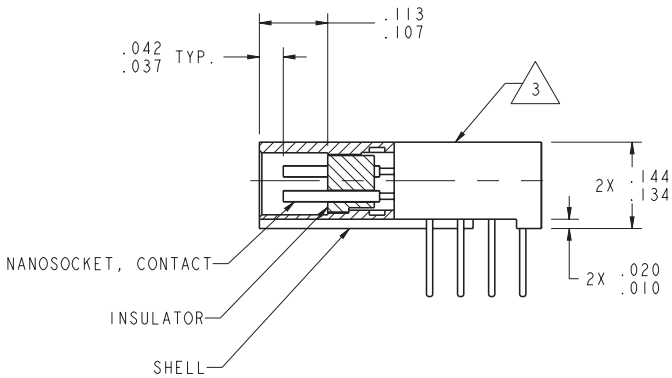


Board Mount Receptacles | Dimensions

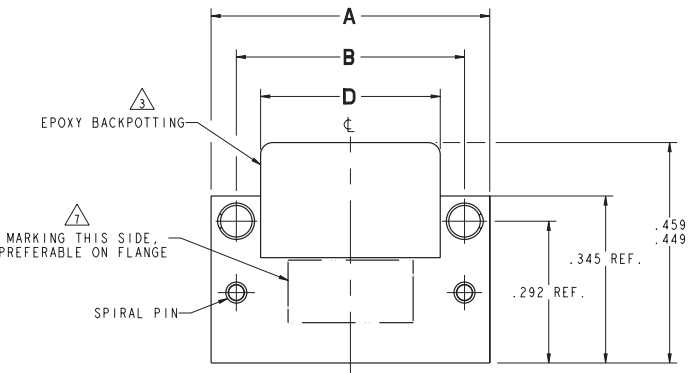
| Size | A Ref. | B Ref. | C Ref. | D ±.005 |
|------|-----------|-----------|-----------|------------|
| 9 | .375 | .270 | .163 | .170 |
| 15 | .450 | .345 | .238 | .245 |
| 21 | .525 | .420 | .313 | .320 |
| 25 | .575 | .470 | .363 | .370 |
| 31 | .650 | .545 | .438 | .445 |
| 37 | .725 | .620 | .513 | .520 |
| 51 | .900 | .795 | .688 | .695 |



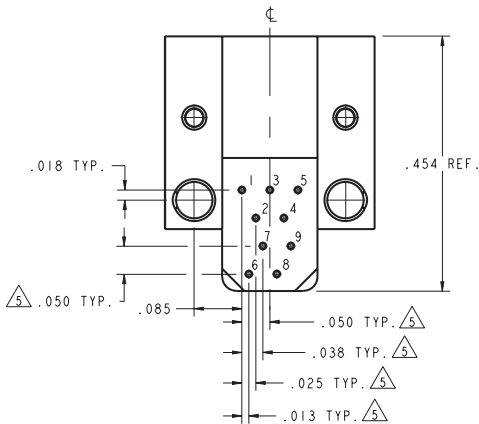
Front View



Side View



Top View

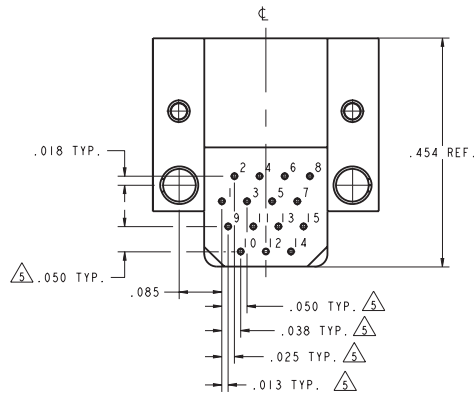


Size 9S

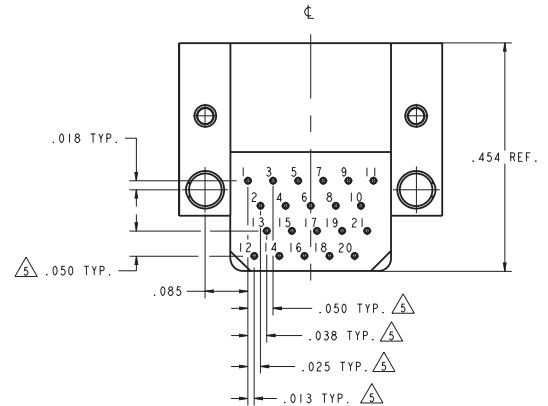
Dimensions shown in inches (mm)
Specifications and dimensions subject to change

Nano Microminiature NDD & NDS Series Connectors

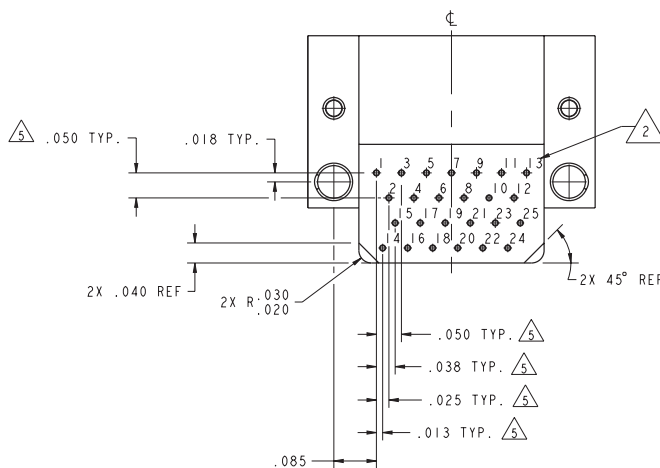
Board Mount Receptacles | Contact Arrangements



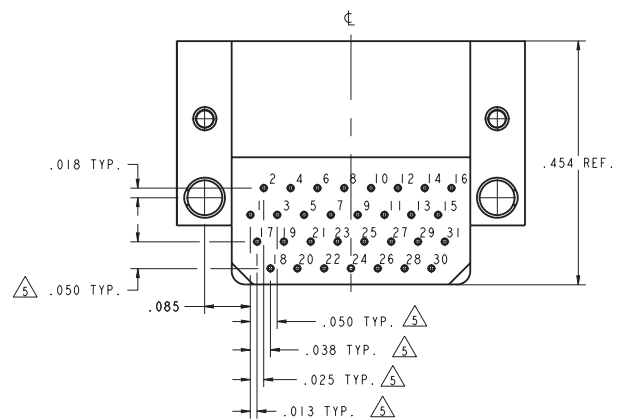
Size 15S



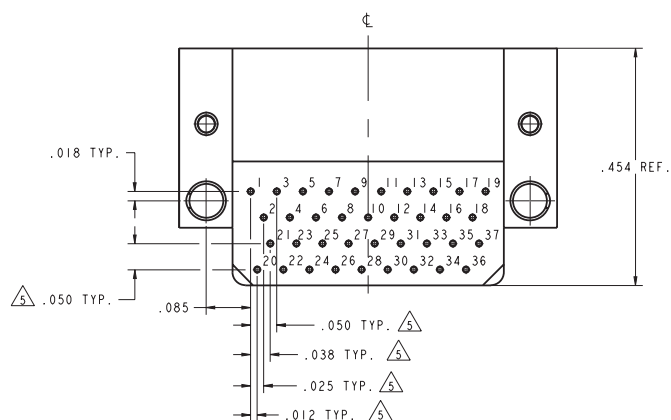
Size 21S



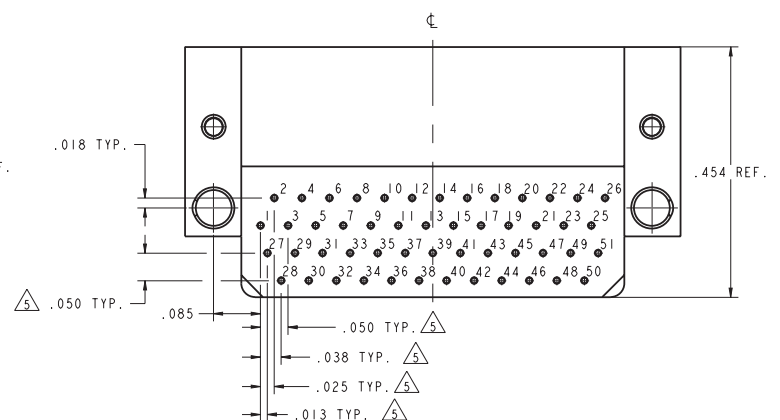
Size 25S



Size 31S



Size 37S



Size 51S

Dimensions shown in inches (mm)
Specifications and dimensions subject to change

Nano Microminiature Single Row Strip Connectors - .025" Contact Spacing



Performance Table

| Mechanical, Environmental and Electrical Specifications | |
|---|---|
| Dielectric Withstanding Voltage | MIL-STD-202, Method 301, condition A |
| Contact Rating | 1 Amp Max. |
| Wire Accomodation | 32 AWG Stranded or 30 AWG Solid |
| Insulation Resistance | MIL-STD-202, Method 302, condition A |
| Contact Resistance | Max. 71 millivolts drop with 1 Amp test current in accordance with EIA-364-06 |
| Engagement/Separation Force | <6 oz/contact |
| Operating Temperature | -65°C to +125°C |
| Moisture Resistance | MIL-STD-202, Method 106, omit 7B |
| Vibration | MIL-STD-202, Method 204, condition D |
| Mechanical Shock | MIL-STD-202, Method 213, condition B |
| Durability | 500 mating/unmating cycles |
| Salt Spray/Corrosion Resistance | 48 hour per MIL-STD-202, Method 101, condition B |

| Materials and Finish | |
|----------------------|---|
| Insulators | Phenolic (Black) |
| Pin Bundle | Precious Metal per ASTM B477 and ASTM B451, or BeCu per CDA alloy 172 & 102 |
| Pin Sleeve | Nickel Silver per ASTM B122, comp. B, or Cartridge Brass per CDA alloy 260 |
| Socket Contacts | Nickel Silver per ASTM B122, comp. B |

| Specifications | |
|--------------------|-----------------|
| Number of Contacts | 1 - 40 |
| Contact retention | Fixed via Epoxy |
| Contact pitch | 0.025 (0.64 mm) |

* MIL-STD-202, Method 307, condition A
(Consult Factory for all other Mode Codes)

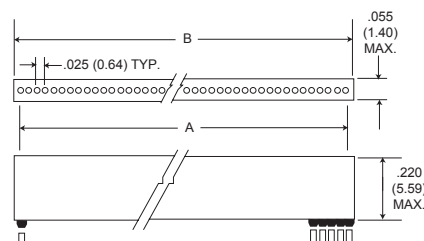
Dimensions shown in inches (mm)
Specifications and dimensions subject to change

Nano Microminiature

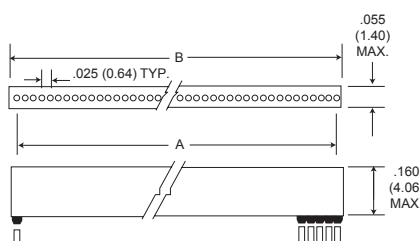
Single Row Strip Connectors - .025" Contact Spacing

Dimensions

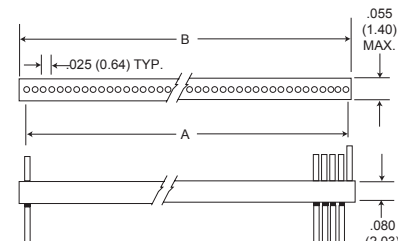
NTP



Plug - "H" and "L"
Termination Types



Plug - "T"
Termination Types



Receptacle - "H", "L" and "T"
Termination Types

| Part Number by Insulator Size | A Ref. | B ±.010 (0.25) |
|----------------------------------|-------------|-------------------|
| NTP1-1*-** | - | .050 (1.27) |
| NTP1-2*-** | .025 (0.64) | .075 (1.91) |
| NTP1-3*-** | .050 (1.27) | .100 (2.54) |
| NTP1-4*-** | .075 (1.91) | .125 (3.18) |
| NTP1-5*-** | .100 (2.54) | .150 (3.81) |
| NTP1-6*-** | .125 (3.18) | .175 (4.45) |
| NTP1-7*-** | .150 (3.81) | .200 (5.08) |
| NTP1-8*-** | .175 (4.45) | .225 (5.72) |
| NTP1-9*-** | .200 (5.08) | .250 (6.35) |
| NTP1-10*-** | .225 (5.72) | .275 (6.99) |

| Part Number by Insulator Size | A Ref. | B ±.010 (0.25) |
|----------------------------------|--------------|-------------------|
| NTP1-11*-** | .250 (6.35) | .300 (7.62) |
| NTP1-12*-** | .275 (6.99) | .325 (8.26) |
| NTP1-13*-** | .300 (7.62) | .350 (8.89) |
| NTP1-14*-** | .325 (8.26) | .375 (9.53) |
| NTP1-15*-** | .350 (8.89) | .400 (10.16) |
| NTP1-16*-** | .375 (9.53) | .425 (10.80) |
| NTP1-17*-** | .400 (10.16) | .450 (11.43) |
| NTP1-18*-** | .425 (10.80) | .475 (12.07) |
| NTP1-19*-** | .450 (11.43) | .500 (12.70) |
| NTP1-20*-** | .475 (12.07) | .525 (13.34) |

| Part Number by Insulator Size | A Ref. | B ±.010 (0.25) |
|----------------------------------|--------------|-------------------|
| NTP1-21*-** | .500 (12.70) | .550 (13.97) |
| NTP1-22*-** | .525 (13.34) | .575 (14.61) |
| NTP1-23*-** | .550 (13.97) | .600 (15.24) |
| NTP1-24*-** | .575 (14.61) | .625 (15.88) |
| NTP1-25*-** | .600 (15.24) | .650 (16.51) |
| NTP1-26*-** | .625 (15.88) | .675 (17.15) |
| NTP1-27*-** | .650 (16.51) | .700 (17.78) |
| NTP1-28*-** | .675 (17.15) | .725 (18.42) |
| NTP1-29*-** | .700 (17.78) | .750 (19.05) |
| NTP1-30*-** | .725 (18.42) | .775 (19.69) |

| Part Number by Insulator Size | A Ref. | B ±.010 (0.25) |
|----------------------------------|--------------|-------------------|
| NTP1-31*-** | .750 (19.05) | .800 (20.32) |
| NTP1-32*-** | .775 (19.69) | .825 (20.96) |
| NTP1-33*-** | .800 (20.32) | .850 (21.59) |
| NTP1-34*-** | .825 (20.96) | .875 (22.23) |
| NTP1-35*-** | .850 (21.59) | .900 (22.86) |
| NTP1-36*-** | .875 (22.23) | .925 (23.50) |
| NTP1-37*-** | .900 (22.86) | .950 (24.13) |
| NTP1-38*-** | .925 (23.50) | .975 (24.77) |
| NTP1-39*-** | .950 (24.13) | 1.000 (25.40) |
| NTP1-40*-** | .975 (24.77) | 1.025 (26.04) |

For further information, refer to ARINC 600 specification or consult your account representative.

*This dimension indicates distance from centerline of retaining screw to the centerline of first contact cavity.

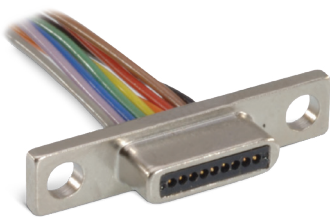
Dimensions shown in inches (mm)

Specifications and dimensions subject to change

Nano Microminiature

NANO D Metal Shell

- .025" Contact Spacing



Performance Table

| Mechanical, Environmental and Electrical Specifications | |
|---|---|
| Dielectric Withstanding Voltage | MIL-STD-202, Method 301, condition A |
| Contact Rating | 1 Amp Max. |
| Wire Accomodation | 32 AWG Stranded or 30 AWG Solid |
| Insulation Resistance | MIL-STD-202, Method 302, condition A |
| Contact Resistance | Max. 71 millivolts drop with 1 Amp test current in accordance with EIA-364-06 |
| Engagement/Separation Force | <6 oz/contact |
| Operating Temperature | -65°C to +125°C |
| Moisture Resistance | MIL-STD-202, Method 106, omit 7B |
| Vibration | MIL-STD-202, Method 204, condition D |
| Mechanical Shock | MIL-STD-202, Method 213, condition B |
| Durability | 500 mating/unmating cycles |
| Salt Spray/Corrosion Resistance | 48 hour per MIL-STD-202, Method 101, condition B |

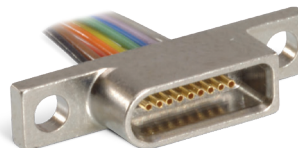
| Materials and Finish | |
|----------------------|--|
| Shell | Aluminum Alloy 2024 T351 per QQ-A-250 or 6061-T6 per QQ-A-200, Electroless Nickel finish |
| Insulators | Polyester |
| Pin Bundle | Precious Metal per ASTM B477 and ASTM B451, or BeCu per CDA alloy 172 & 102 |
| Pin Sleeve | Nickel Silver per ASTM B122, comp. B, or Cartridge Brass per CDA alloy 260 |
| Socket Contacts | Nickel Silver per ASTM B122, comp. B |

| Specifications | |
|--------------------|------------------------|
| Number of Contacts | 9, 15, 21, 25, 31 & 37 |
| Contact retention | Fixed via Epoxy |
| Contact pitch | 0.025 (0.64 mm) |

* MIL-STD-202, Method 307, condition A

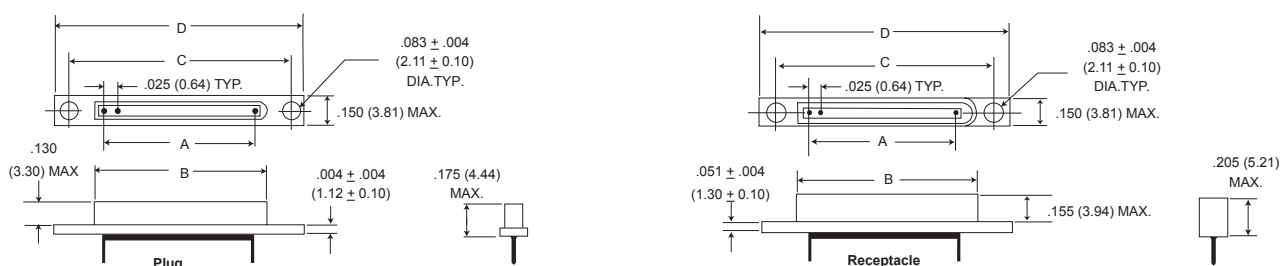
*This dimension indicates distance from centerline of retaining screw to the centerline of first contact cavity.
For further information, refer to ARINC 600 specification or consult factory.

Nano Microminiature NANO D Metal Shell - .025" Contact Spacing



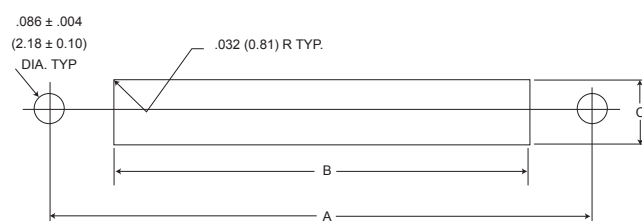
Dimensions

NDM



| Part Number By Shell Size | A Ref. | Plug B Ref. | Receptacle B Ref. | C ± .005 (0.13) | D Max. |
|------------------------------|--------------|-------------------|-------------------------|--------------------|---------------|
| NDM-9P*/S* | .200 (5.08) | .317 (8.05) | .380 (9.65) | .565 (14.35) | .725 (18.42) |
| NDM-15P*/S* | .350 (8.89) | .467 (11.86) | .530 (13.46) | .715 (18.16) | .875 (22.23) |
| NDM-21P*/S* | .500 (12.7) | .617 (15.67) | .680 (17.27) | .865 (21.97) | 1.025 (26.04) |
| NDM-25P*/S8 | .600 (15.24) | .717 (18.21) | .780 (19.81) | .965 (24.51) | 1.125 (28.58) |
| NDM-31P*/S* | .750 (19.05) | .867 (22.02) | .930 (23.62) | 1.115 (28.32) | 1.275 (32.39) |
| NDM-37P*/S* | .900 (22.86) | 1.017 (25.83) | 1.080 (27.43) | 1.265 (32.13) | 1.425 (36.20) |

Panel Mount Dimensions



| Size | A ± .005 (0.13) | B + .005 (0.13) - .000 (0.00) | C + .005 (0.13) - .000 (0.00) |
|------|--------------------|-------------------------------------|-------------------------------------|
| 9 | .565 (14.35) | .261 (6.63) | .095 (2.41) |
| 15 | .715 (18.16) | .411 (10.44) | .095 (2.41) |
| 21 | .865 (21.97) | .561 (14.25) | .095 (2.41) |
| 25 | .965 (24.51) | .661 (16.79) | .095 (2.41) |
| 31 | 1.115 (28.32) | .811 (20.60) | .095 (2.41) |
| 37 | 1.265 (32.13) | .961 (24.41) | .095 (2.41) |

Dimensions shown in inches (mm)
Specifications and dimensions subject to change

Nano Microminiature Center Jackscrew - .030" Contact Spacing



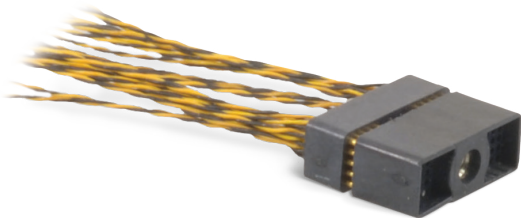
Performance Table

| Mechanical, Environmental and Electrical Specifications | |
|---|---|
| Dialectric Withstanding Voltage | MIL-STD-202, Method 301, condition A |
| Contact Rating | 1 Amp Max. |
| Wire Accomodation | 32 AWG Stranded or 30 AWG Solid |
| Insulation Resistance | MIL-STD-202, Method 302, condition A |
| Contact Resistance | Max. 71 millivolts drop with 1 Amp test current in accordance with EIA-364-06 |
| Engagement/Separation Force | <6 oz/contact |
| Operating Temperature | -65°C to +125°C |
| Moisture Resistance | MIL-STD-202, Method 106, omit 7B |
| Vibration | MIL-STD-202, Method 204, condition D |
| Mechanical Shock | MIL-STD-202, Method 213, condition B |
| Durability | 500 mating/unmating cycles |
| Salt Spray/Corrosion Resistance | 48 hour per MIL-STD-202, Method 101, condition B |

| Materials and Finish | |
|----------------------|---|
| Insulators | Polyester |
| Pin Bundle | Precious Metal per ASTM B477 and ASTM B451, or BeCu per CDA alloy 172 & 102 |
| Pin Sleeve | Nickel Silver per ASTM B122, comp. B, or Cartridge Brass per CDA alloy 260 |
| Socket Contacts | Nickel Silver per ASTM B122, comp. B |

| Specifications | |
|--------------------|-----------------|
| Number of Contacts | 9, 24 & 44 |
| Contact retention | Fixed via Epoxy |
| Contact pitch | 0.025 (0.64 mm) |

* MIL-STD-202, Method 307, condition A



Dimensions shown in inches (mm)
Specifications and dimensions subject to change

Nano Microminiature Center Jackscrew - .030" Contact Spacing



Performance Table

| Mechanical, Environmental and Electrical Specifications | |
|---|---|
| Dielectric Withstanding Voltage | MIL-STD-202, Method 301, condition A |
| Contact Rating | 1 Amp Max. |
| Wire Accomodation | 32 AWG Stranded or 30 AWG Solid |
| Insulation Resistance | MIL-STD-202, Method 302, condition A |
| Contact Resistance | Max. 71 millivolts drop with 1 Amp test current in accordance with EIA-364-06 |
| Engagement/Separation Force | <6 oz/contact |
| Operating Temperature | -65°C to +125°C |
| Moisture Resistance | MIL-STD-202, Method 106, omit 7B |
| Vibration | MIL-STD-202, Method 204, condition D |
| Mechanical Shock | MIL-STD-202, Method 213, condition B |
| Durability | 500 mating/unmating cycles |
| Salt Spray/Corrosion Resistance | 48 hour per MIL-STD-202, Method 101, condition B |

| Materials and Finish | |
|----------------------|---|
| Insulators | Polyester |
| Pin Bundle | Precious Metal per ASTM B477 and ASTM B451, or BeCu per CDA alloy 172 & 102 |
| Pin Sleeve | Nickel Silver per ASTM B122, comp. B, or Cartridge Brass per CDA alloy 260 |
| Socket Contacts | Nickel Silver per ASTM B122, comp. B |

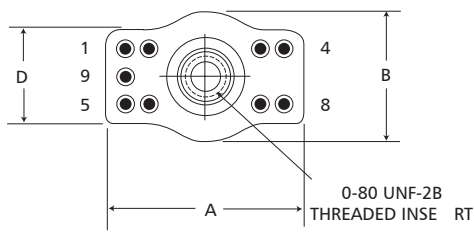
| Specifications | |
|--------------------|-----------------|
| Number of Contacts | 27, 72 & 266 |
| Contact retention | Fixed via Epoxy |
| Contact pitch | 0.025 (0.64 mm) |

Nano Microminiature Center Jackscrew - .030" Contact Spacing

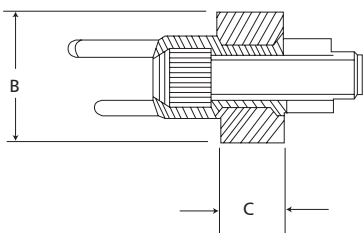


Center Jackscrew/ Rectangular

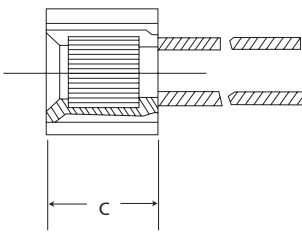
NJS - 9 & NJS - 24



Face View Pin Insert



Receptacle Side View



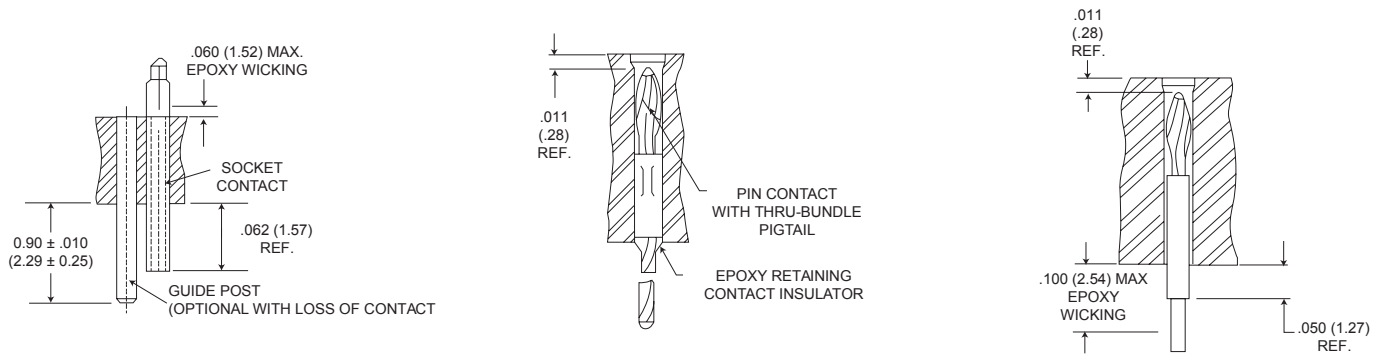
Plug Side View

| Part Number | A Max. | B Max. | C ±.005 (0.13) | D ±.005 (0.13) |
|-------------|--------------|-------------|-------------------|-------------------|
| NJS-9P* | .255 (6.48) | .165 (4.19) | .138 (3.51) | .116 (2.95) |
| NJS-9S* | .255 (6.48) | .165 (4.19) | .078 (1.98) | .116 (2.95) |
| NJS-24P* | .435 (11.05) | .165 (4.19) | .138 (3.51) | .116 (2.95) |
| NJS-24S* | .435 (11.05) | .165 (4.19) | .078 (1.98) | .116 (2.95) |
| NJSC-266 | | .165 (4.19) | | .116 (2.95) |
| NJSC-72 | | .165 (4.19) | | .116 (2.95) |
| NJSC-44 | | .165 (4.19) | | .116 (2.95) |
| NJSC-27 | | .165 (4.19) | | .116 (2.95) |

Dimensions shown in inches (mm)
Specifications and dimensions subject to change

Nano Microminiature Center Jackscrew - .030" Contact Spacing

Contacts



Socket View

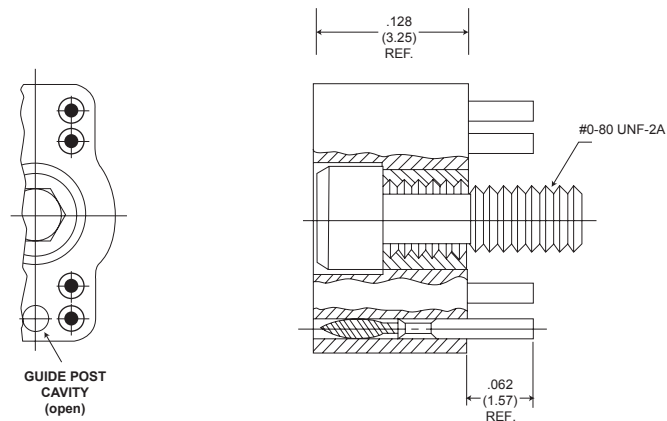
Pin View (Thru-Bundle Contact)

Pin View (Crimp-Type Contact)

NOTE: Guide posts can be installed in any contact cavity for polarization purposes.

Connector Saver

NJS - 9 & NJS - 24



Part Number: NJS97294-835

Dimensions shown in inches (mm)
Specifications and dimensions subject to change

Nano Microminiature

Center Jackscrew - .030" Contact Spacing

L Code Chart

| Sorted by Length | | |
|------------------|----------|------|
| Wire Length, IN. | | Code |
| Decimal | Fraction | |
| 0.080 | | L63 |
| 0.094 | 3/32 | L62 |
| 0.110 | | L65 |
| 0.125 | 1/8 | L61 |
| 0.140 | | L67 |
| 0.150 | | L56 |
| 0.171 | | L66 |
| 0.187 | 3/16 | L17 |
| 0.190 | | L57 |
| 0.210 | | L59 |
| 0.250 | 1/4 | L39 |
| 0.312 | 3/8 | L60 |
| 0.375 | 3/8 | L58 |
| 0.380 | | L64 |
| 0.500 | 1/2 | L1 |
| 0.625 | 5/8 | L12 |
| 0.750 | 3/4 | L4 |
| 1.000 | | L2 |
| 1.500 | | L7 |
| 2.000 | | L6 |
| 2.250 | | L25 |
| 2.500 | | L16 |
| 3.000 | | L10 |
| 3.500 | | L15 |
| 4.000 | | L11 |
| 4.500 | | L28 |
| 5.000 | | L9 |
| 6.000 | | L3 |
| 7.000 | | L8 |
| 8.000 | | L18 |
| 9.000 | | L45 |
| 10.000 | | L13 |
| 11.500 | | L52 |
| 12.000 | | L4 |
| 15.000 | | L46 |
| 18.000 | | L55 |
| 20.000 | | L5 |

| Sorted by Code | | |
|------------------|---------|----------|
| Wire Length, IN. | | Fraction |
| Code | Decimal | |
| L1 | 0.500 | 1/2 |
| L2 | 1.000 | |
| L3 | 6.000 | |
| L4 | 12.000 | |
| L5 | 20.000 | |
| L6 | 2.000 | |
| L7 | 1.500 | |
| L8 | 7.000 | |
| L9 | 5.000 | |
| L10 | 3.000 | |
| L11 | 4.000 | |
| L12 | 0.625 | 5/8 |
| L13 | 10.000 | |
| L14 | 0.750 | 3/4 |
| L15 | 3.500 | |
| L16 | 2.500 | |
| L17 | 0.187 | 3/16 |
| L18 | 8.000 | |
| L25 | 2.250 | |
| L28 | 4.500 | |
| L39 | 0.250 | 1/4 |
| L45 | 9.000 | |
| L46 | 15.000 | |
| L52 | 11.500 | |
| L55 | 18.000 | |
| L56 | 0.150 | |
| L57 | 0.190 | |
| L58 | 0.375 | 3/8 |
| L59 | 0.210 | |
| L60 | 0.312 | 5/16 |
| L61 | .0125 | 1/8 |
| L62 | 0.094 | 3/32 |
| L63 | 0.080 | |
| L64 | 0.380 | |
| L65 | 0.110 | |
| L66 | 0.171 | |
| L67 | 0.140 | |

#30AWG, SOLID COPPER WIRE PER QQ-W-343, TYPE "S", GOLD PLATED PER MIL-G-45204, TYPE II GRADE C OR D, CLASS 1 (50 MICROINCHES MINIMUM)

Dimensions shown in inches (mm)
Specifications and dimensions subject to change

Nano Microminiature

Center Jackscrew - .030" Contact Spacing

H Code Chart

MIL-W-16878/6

Wire, Electrical, Polytetrafluorethylene (PTFE) Insulated,
200 Degrees C, 250 Volts, Extruded Insulation

| Length | Yellow | White | System |
|--------|--------|-------|--------|
| 1 | 030 | C30 | A30 |
| 2 | 024 | C24 | 027 |
| 3 | 020 | C20 | 027 |
| 4 | – | C33 | 033 |
| 5 | 031 | C31 | A31 |
| 6 | 019 | 047 | 016 |
| 8 | 026 | C26 | 034 |
| 9 | 015 | C15 | A15 |
| 10 | 029 | C29 | 025 |
| 12 | 028 | 008 | 002 |
| 16 | 039 | C39 | A39 |
| 17 | 036 | C36 | A36 |
| 18 | 001 | 044 | 003 |
| 20 | 038 | C38 | 023 |
| 21 | 055 | C55 | A55 |
| 24 | 009 | 045 | 004 |
| 30 | 010 | C10 | 005 |
| 35 | 018 | C18 | A18 |
| 36 | 011 | 058 | 006 |
| 40 | 037 | C37 | A37 |
| 42 | 012 | 021 | A12 |
| 48 | 013 | C13 | 048 |
| 50 | 040 | C40 | A40 |
| 60 | 014 | C14 | 056 |
| 72 | 017 | 059 | 046 |
| 80 | 032 | C32 | A32 |
| 92 | 022 | C22 | A22 |
| 96 | 035 | C35 | A35 |
| 120 | 042 | C42 | 041 |
| 180 | 043 | C43 | A43 |

Dimensions shown in inches (mm)
Specifications and dimensions subject to change

About ITT Cannon

ITT is a diversified leading manufacturer of highly engineered critical components and customized technology solutions for the energy, transportation and industrial markets. Building on its heritage of innovation, ITT partners with its customers to deliver enduring solutions to the key industries that underpin our modern way of life. Founded in 1920, ITT is headquartered in White Plains, N.Y., with employees in more than 35 countries and sales in a total of approximately 125 countries. For more information visit itt.com

ITT's Cannon brand offers a product portfolio that remains one of the most extensive in the industry. Continuous investment in technology, research and investment have enabled us to provide new, innovative solutions to markets including:

- **Commercial Aerospace**
- **Military & Defense**
- **Industrial**
- **Medical**

Six Sigma Manufacturing

When you specify an ITT Cannon interconnect solution, you can rely on products designed, developed and manufactured to the highest quality and reliability standards. This tradition of excellence is based on ITT's corporate culture of operating its businesses under the principles of Six Sigma. At ITT, Six Sigma is not just a quality philosophy but a complete corporate culture that drives the entire business. Our Value Based Management and Value-Based Product Development systems are two cornerstones that allow for the development of both leadership and product engineering principles.

ITT Cannon operates manufacturing facilities in the United States, Germany, Italy, Mexico, China and Japan, all of which have particular product area strengths that allow ITT Cannon to offer a truly global presence to our customers. Our facilities are world class and accommodate full vertical integration, utilizing the latest manufacturing technologies including automated and robotic machining centers, Super Market manufacturing cells, Kanban pull systems, and automated electrical, mechanical, and optical test and inspection equipment. The combination of our manufacturing strength and our advanced manufacturing facilities allows ITT to offer products at market driven prices. Our capabilities, especially in robotics, computerized precision tooling, Kaizen Project Management, Six Sigma tools and testing give ITT the most optimized global manufacturing footprint in the interconnect industry.

The Custom Difference

As an industry leader in harsh environment interconnect applications, ITT's world class engineering teams work directly with our customers to design and develop cost-effective solutions for their applications. In many cases we may modify one of our standard designs to ensure a highly reliable solution where timing is critical. When custom connectors are required, we collaborate with clients and partners with a goal to design the most reliable, cost-effective solution possible. Our engineering and product management teams provide a thorough analysis of proposed solutions, ensuring our customers receive the right solution for their program and application needs.

RoHS Compliance Information

ITT has implemented a strict parts control plan for all ITT electronics plants worldwide that allows the Cannon product portfolio to meet the requirements of the European Union Directive 2002/95/EC better known as the Reduction of Hazardous Substances initiative. As appropriate, specific Cannon products may be ordered with an R prefix number which insures our customers will receive RoHS compliant parts for their commercial electronics applications and equipment. Since most RoHS hazardous substances center around specific metal plating and lead solder coatings, ITT's products for RoHS compliance are available in the following plating finishes: electroless nickel, stainless steel, anodize over aluminum and gold plating. It should be noted that gold plating would be recommended as the replacement for tin-lead solder when ordering board mount connectors.



Product Safety Information

This note must be read in conjunction with the Product Data Sheet / Catalog. Failure to observe the advice in this information sheet and the operating conditions specified in the Product Data Sheet / Catalog could result in hazardous situations.

1. MATERIAL CONTENT & PHYSICAL FORM

Electrical connectors do not usually contain hazardous materials. They contain conducting and non-conducting materials and can be divided into two groups:

- a) Printed circuit types and low cost audio types which employ all plastic insulators and casings.
- b) Rugged, Fire Barrier and High Reliability types with metal casings and either natural rubber, synthetic rubber, plastic or glass insulating materials. Contact materials vary with type of connector and also application and are usually manufactured from either: Copper, copper alloys, nickel, alumel, chromel or steel. In special applications, other alloys may be specified.

2. FIRE CHARACTERISTICS AND ELECTRIC SHOCK HAZARD

There is no fire hazard when the connector is correctly wired and used within the specified parameters.

Incorrect wiring or assembly of the connector or careless use of metal tools or conductive fluids, or transit damage to any of the component parts may cause electric shock or burns. Live circuits must not be broken by separating mated connectors as this may cause arcing, ionization and burning. Heat dissipation is greater at maximum resistance in a circuit. Hot spots may occur when resistance is raised locally by damage, e.g. cracked or deformed contacts, broken strands of wire. Local over- heating may also result from the use of the incorrect application tools or from poor quality soldering or slack screw terminals. Overheating may occur if the ratings in the product Data Sheet/Catalog are exceeded and can cause breakdown of insulation and hence electric shock. If heating is allowed to continue it intensifies by further increasing the local resistance through loss of temper of spring contacts, formation of oxide film on contacts and wires and leakage currents through carbonization of insulation and tracking paths. Fire can then result in the presence of combustible materials and this may release noxious fumes. Overheating may not be visually apparent. Burns may result from touching overheated components.

3. HANDLING

Care must be taken to avoid damage to any component parts of electrical connectors during installation and use. Although there are normally no sharp edges, care must be taken when handling certain components to avoid injury to fingers. Electrical connectors may be damaged in transit to the customers, and damage may result in creation of hazards. Products should therefore be examined prior to installation/use and rejected if found to be damaged.

4. DISPOSAL

Incineration of certain materials may release noxious or even toxic fumes.

5. APPLICATION

Connectors with exposed contacts should not be selected for use on the current supply side of an electrical circuit, because an electric shock could result from touching exposed contacts on an unmated connector. Voltages in excess of 30 V ac or 42.5 V dc are potentially hazardous and care should be taken to ensure that such voltages cannot be transmitted in any way to exposed metal parts of the connector body. The connector and wiring should be checked, before making live, to have no damage to metal parts or insulators, no solder blobs, loose strands, conducting lubricants, swarf, or any other undesired conducting particles. Circuit resistance and continuity check should be made to make certain that there are no high resistance joints or spurious conducting paths. Always use the correct application tools as specified in the Data Sheet/Catalog. Do not permit untrained personnel to wire, assemble or tamper with connectors. For operation voltage please see appropriate national regulations.

IMPORTANT GENERAL INFORMATION

(i) Air and creepage paths/operating voltage. The admissible operating voltages depend on the individual applications and the valid national and other applicable safety regulations. For this reason the air and creepage path data are only reference values. Observe reduction of air and creepage paths due to PC board and/or harnessing.

(ii) Temperature. All information given are temperature limits. The operation temperature depends on the individual application.

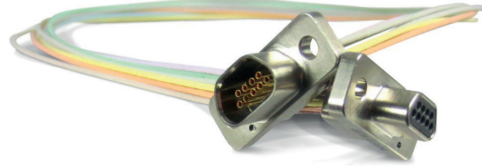
(iii) Other important information. Cannon continuously endeavors to improve their products. Therefore, Cannon products may deviate from the description, technical data and shape as shown in this catalog and data sheets.

ITT Cannon is a business unit of ITT Inc., which manufactures the highest quality products available in the marketplace; however these products are intended to be used in accordance with the specifications in this publication. Any use or application that deviates from the stated operating specifications is not recommended and may be unsafe. No information and data contained in this publication shall be construed to create any liability on the part of Cannon. Any new issue of this publication shall automatically invalidate and supersede any and all previous issues

Additional rugged, reliable and proven connector solutions from ITT Cannon

Microminiature Connectors

Developed first by Cannon in the 1960s, Microminiature Connectors offer high performance and reliability with exceptional versatility. Available in rectangular, circular and strip-style configurations, our highly engineered Microminiature connector products meet critical customer demands in multiple applications across the Aerospace & Defense industry.



D-Subminiature Connectors

Originally designed for aircraft radio systems, Cannon's D-Subminiature Connector became the first multi-purpose interconnect solution of its kind. From rocket launches and satellite systems, to rugged military transports and commercial avionics, the D-Sub's versatility has made this Cannon invention the most widely used connector in the world.



Rack & Panel Interconnect Solutions

Pioneered by Cannon during the 1930s, our Rack & Panel Connectors offer an unmatched variety of shell configurations and insert arrangements, as well as materials, plating and contact options. Today, we are recognized as an industry leader, offering an unparalleled range of off-the-shelf and custom Rack & Panel products to align with customer needs.



cannon

Amazing things
happen when great
things connect



Notes

Connect with your ITT Cannon representative today
or visit us at www.ittcannon.com


Connect with the experts

We deliver high performance, harsh environment interconnect solutions that enable the transfer of data, signal and power in an increasingly connected world.

Why ITT

ITT is a focused multi-industrial company that designs and manufactures highly engineered critical components and customized technology solutions. ITT's Cannon brand is a leading global manufacturer of connector products serving international customers in aerospace, defense, medical, industrial and transportation end markets. ITT's Connector business, which also includes the Veam and BIW Connector Systems brand, manufactures and supplies a variety of connectors and interconnects that make it possible to transfer data, signal and power in an increasingly connected world.

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