

SL 3.50/18/90F 3.2SN OR BX**Weidmüller Interfaces GmbH & Co. KG**

Postfach 3030

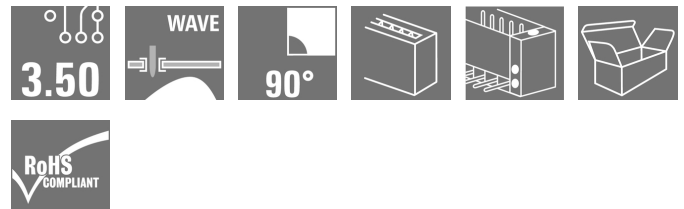
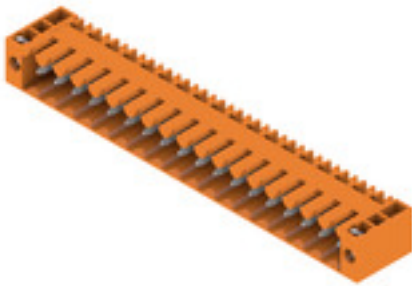
32760 Detmold

Tel. +49 5231 14-0

Fax. +49 5231 14-2083

info@weidmueller.com

www.weidmueller.com

Product image

Pin headers for wave soldering in 3.50 mm pitch

- Plugging direction is parallel (90°), straight 180° or angled (135°) to the PCB
- Housing variant: screw flange (F)
- Packed in a cardboard box (BX)
- Pin header can be coded

General ordering data

Version	PCB plug-in connector, male header, Flange, THT solder connection, 3.50 mm, Number of poles: 18, 90°, Solder pin length (l): 3.2 mm, tinned, orange, Box
Order No.	1619780000
Type	SL 3.50/18/90F 3.2SN OR BX
GTIN (EAN)	4008190147471
Qty.	20 pc(s).
Product data	IEC: / 17 A UL: 300 V / 10 A
Packaging	Box

SL 3.50/18/90F 3.2SN OR BX

Weidmüller Interfaces GmbH & Co. KG

Postfach 3030

32760 Detmold

Tel. +49 5231 14-0

Fax. +49 5231 14-2083

info@weidmueller.com

www.weidmueller.com

Technical data

Dimensions and weights

Depth	11.1 mm	Depth (inches)	0.437 inch
Height	10.7 mm	Height (inches)	0.421 inch
Height of lowest version	7.5 mm	Width	70 mm
Width (inches)	2.756 inch	Net weight	5.345 g

System specifications

Product family	OMNIMATE Signal - series BL/SL 3.50			
Type of connection	Board connection			
Mounting onto the PCB	THT solder connection			
Pitch in mm (P)	3.5 mm			
Pitch in inches (P)	0.138 inch			
Outgoing elbow	90°			
Number of poles	18			
Number of solder pins per pole	1			
Solder pin length (l)	3.2 mm			
Solder pin length tolerance	+0.1 / -0.3 mm			
Solder pin dimensions	d = 1.2 mm, Octagonal			
Solder pin dimensions = d tolerance	0 / -0.03 mm			
Solder eyelet hole diameter (D)	1.4 mm			
Solder eyelet hole diameter tolerance (D)	+ 0.1 mm			
L1 in mm	59.5 mm			
L1 in inches	2.343 inch			
Number of rows	1			
Pin series quantity	1			
Touch-safe protection acc. to DIN VDE 57 106	Safe from back-of-hand touch			
Touch-safe protection acc. to DIN VDE 0470	IP 10			
Volume resistance	6.00 mΩ			
Can be coded	Yes			
Plugging force/pole, max.	10 N			
Pulling force/pole, max.	10 N			
Tightening torque	Torque type	Mounting screw, PCB		
	Usage information	Tightening torque	min.	0.1 Nm
			max.	0.15 Nm
		Recommended screw	Part number	PTSC KA 2.2X4.5 WN1412

Material data

Insulating material	PBT	Colour	orange
Colour chart (similar)	RAL 2000	Insulating material group	IIIa
Comparative Tracking Index (CTI)	≥ 200	UL 94 flammability rating	V-0
Contact base material	CuSn	Contact material	CuSn
Contact surface	tinned	Layer structure of solder connection	2...4 µm Ni / 5...8 µm Sn glossy
Layer structure of plug contact	2...4 undefined Ni / 5...8 undefined Sn glossy	Storage temperature, min.	-40 °C
Storage temperature, max.	70 °C	Operating temperature, min.	-50 °C
Operating temperature, max.	100 °C	Temperature range, installation, min.	-30 °C
Temperature range, installation, max.	100 °C		

SL 3.50/18/90F 3.2SN OR BX

Weidmüller Interfaces GmbH & Co. KG

Postfach 3030

32760 Detmold

Tel. +49 5231 14-0

Fax. +49 5231 14-2083

Technical data

info@weidmueller.com

www.weidmueller.com

17 A

14.5 A

Rated data acc. to IEC

tested acc. to standard

IEC 60664-1, IEC 61984

Rated current, max. number of poles
(Tu=20°C)

12 A

Rated current, max. number of poles
(Tu=40°C)

10 A

Rated current, min. number of poles
(Tu=20°C)Rated current, min. number of poles
(Tu=40°C)

Rated data acc. to CSA

Institute (CSA)



Certificate No. (CSA)

154685-1318353

Rated voltage (Use group B / CSA)

300 V

Rated current (Use group B / CSA)

10 A

Reference to approval values

Specifications are
maximum values, details -
see approval certificate.

Rated voltage (Use group D / CSA)

300 V

Rated current (Use group D / CSA)

10 A

Packing

Packaging

Box

VPE length

97 mm

VPE width

89 mm

VPE height

40 mm

Classifications

ETIM 6.0

EC002637

ETIM 7.0

EC002637

ETIM 8.0

EC002637

ECLASS 9.0

27-44-04-02

ECLASS 9.1

27-44-04-02

ECLASS 10.0

27-44-04-02

ECLASS 11.0

27-46-02-01

ECLASS 12.0

27-46-02-01

Important note

IPC conformity

Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.

Notes

- Additional variants on request
- Gold-plated contact surfaces on request
- Rated current related to rated cross-section & min. No. of poles.
- P on drawing = pitch
- Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.
- For additional mechanical support for male connectors with screw flange (...F), we recommend an additional cable gland with fastening screws (sheet metal screw ISO 1481-ST 2.2x4.5 C or ISO 7049-ST 2.2x4.5 C – see Accessories). Cable gland only permitted before soldering.
- Long term storage of the product with average temperature of 50 °C and average humidity 70%, 36 months

SL 3.50/18/90F 3.2SN OR BX**Weidmüller Interfaces GmbH & Co. KG**

Postfach 3030

32760 Detmold

Tel. +49 5231 14-0

Fax. +49 5231 14-2083

info@weidmueller.comwww.weidmueller.com**Technical data****Approvals**

Approvals



ROHS	Conform
UL File Number Search	UL Website
Certificate No. (UR)	E60693

Downloads

Approval/Certificate/Document of Conformity	Declaration of the Manufacturer
Engineering Data	CAD data – STEP
Catalogues	Catalogues in PDF-format
Brochures	FL DRIVES EN MB DEVICE MANUF. EN FL DRIVES DE FL BUILDING SAFETY EN FL APPL LED LIGHTING EN FL INDUSTR.CONTROLS EN FL MACHINE SAFETY EN FL HEATING ELECTR EN FL APPL INVERTER EN FL BASE STATION EN FL ELEVATOR EN FL POWER SUPPLY EN FL 72H SAMPLE SER EN PO OMNIMATE EN PO OMNIMATE EN

SL 3.50/18/90F 3.2SN OR BX

Weidmüller Interfaces GmbH & Co. KG

Postfach 3030

32760 Detmold

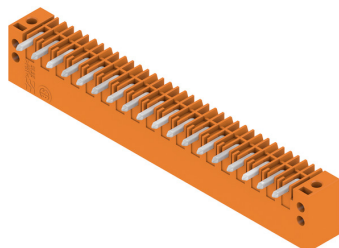
Tel. +49 5231 14-0

Fax. +49 5231 14-2083

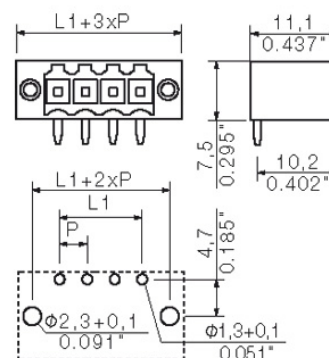
Drawings

info@weidmueller.com

Product image



Dimensional drawing

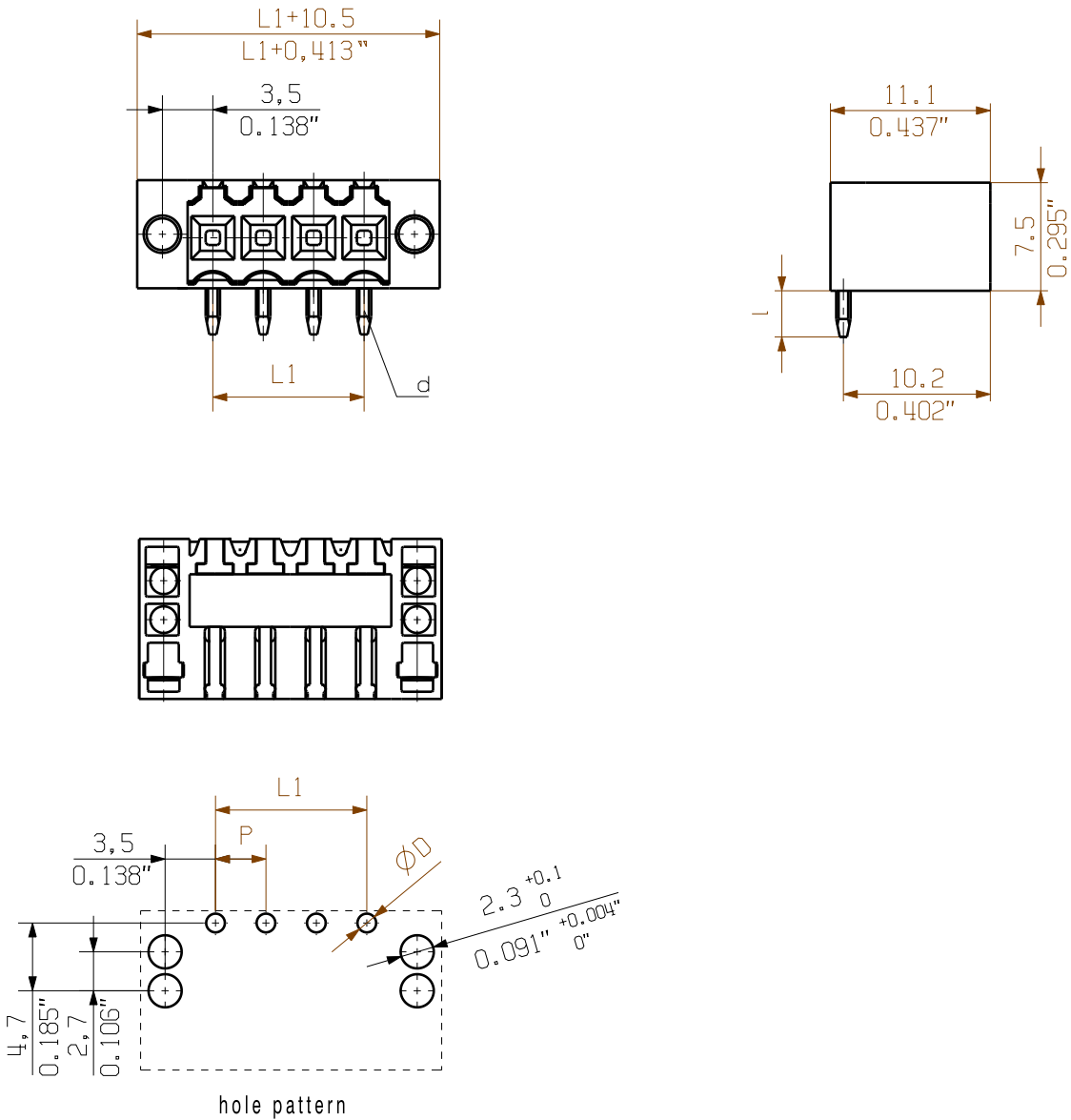


The reproduction, distribution and utilization of this document as well as the communication of its contents to others without explicit authorization is prohibited. Offenders will be held liable for the payment of damages. Weidmueller exclusively reserves the right to file for patents, utility models or designs.

© Weidmueller Interface GmbH & Co. KG

Dimensions without tolerances are no check dimensions

The English version is binding



shown : SL 3.50/04/90F

P = 3.50 Raster
Pitch
D = Ø1,3 +0.1
Ø0.051" +0.1
d = 1,2mm oktagon
0.047" oktagon

1,5	0,1
	-0,3
3,2	0,1
	-0,3
4,5	0,1
	-0,3
pin length l/ Stiftlänge l	tolerance/ Toleranz

24	80.5	+/-0.2	
23	77.0		
22	73.5		
21	70.0		
20	66.5		
19	63.0		
18	59.5		
17	56.0		
16	52.5		
15	49.0		
14	45.5	+/-0.15	
13	42.0		
12	38.5		
11	35.0		
10	31.5		
9	28.0	+/-0.1	
8	24.5		
7	21.0		
6	17.5		
5	14.0		
4	10.5		
3	7.0		
2	3.5		
n	Polzahl/ no of poles	L1	Toleranz/ tolerance L1

For the mounting of PCBs, it should be noted that the rated data given in the catalogue relates only to the connection elements. The necessary creepage and clearance paths must be observed in connection with the respective applicant in accordance to VDE 0110. The current-carrying capacity and pitch tolerance is to be determined according to DIN IEC 326 part 3 very fine.

Weidmueller connectors are tested to the DIN VDE 0627 standard, and are valid for its field of application. Provided that the connectors are used to the intended purpose, all requirements with respect to the occurring of electrical, mechanical, thermic and corrosive stress will be satisfied.

General tolerance:
DIN ISO 2768-mK

96310/5
06.07.17 HELIS_MA

00

Modification

Drawn

21.08.2008

HELIS_MA

Responsible

20.09.2017

AMANN_A

Checked

20.09.2017

HERTEL_S

Approved

LANG_T

Weidmüller

SL 3.50/./90...

STIFTELEISTE

MALE HEADER

Product file: SL 3.50

7296

Cat.no.: .

3 19670

48

Drawing no.

Issue no.

Sheet 03

of 03

sheets

Recommended wave soldering profiles

Weidmüller Interface GmbH & Co. KG
Klingenbergstraße 16
D-32758 Detmold
Germany
Fon: +49 5231 14-0
Fax: +49 5231 14-292083
www.weidmueller.com

Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

We reserve the right to make technical changes.

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[Weidmuller:](#)

[1619780000](#)