



**NOTES:**

1. FOR USE WITH RG-59, 62, 71 & 210/U CABLE GROUPS.
2. MATERIAL: ALLOY STEEL, FINISH: BLACK OXIDE

HEX SIZES (ACROSS FLATS)				DIE WIDTH	WEB WIDTH	
A	B	C	D	F	G	H
.069	.100	.255	.290	.500	.093	.080
						.083

UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS ± .010
2. REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX.
3. PLACE DECIMALS ± .004
3. NO FILLETS PERMITTED.
4. SURFACE ROUGHNESS 63 MICROINCHES RMS MAX.
5. ALL DIMENSIONS PRIOR TO PLATING.
6. R. CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT EXCEED HALF THE SUM OF THEIR TOLERANCES.

REVISIONS	
ISSUE	CHANGES
2	CN 27547 C AT 3 DEC 85

REF:

FINISH:

SPEC:

MATL:

SPEC:

CRIMP DIE

DRAWN: BG DATE: 12 OCT 72

APPR: DATE:

**KINGS ELECTRONICS**  
40 MARLBOROUGH ROAD  
TUCKAHOE, N. Y. 10707

KTH-2062

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