



NOTES:
1. FOR USE WITH RG-174, 179A, 179B, 187, 187A, 188A/U
CABLE GROUP.

HEX SIZES (ACROSS FLATS)				DIE WIDTH		WEB WIDTH		
A	B	C	D	F	G	H	I	
.069		.151		.375	.080			

UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS $\pm .010$
2. REMOVE ALL BURRS. BREAK SHARP EDGES .005 MAX.
3. PLACE DECIMALS $\pm .004$
3. NO FILLETS PERMITTED.
4. SURFACE ROUGHNESS 63 MICROINCHES RMS MAX.
5. ALL DIMENSIONS PRIOR TO PLATING.
- T.I. R. CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT EXCEED HALF THE SUM OF THEIR TOLERANCES.

REVISIONS	
ISSUE	CHANGES
2	CN 27545 C SD 8 NOV 85

REF:	
FINISH	
SPEC.	
MATL.	
SPEC.	

CRIMP DIE	
DRAWN JGL.	DATE 15 JUN 72
APPR.	DATE

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