

DASH NO

M CODE

MADE FROM

S-D

KTH-2010

REVISIONS

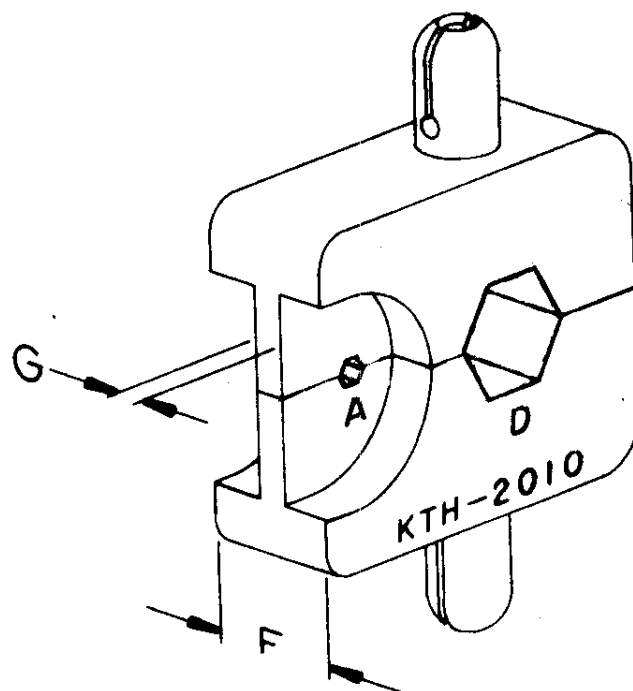
ISSUE

CHANGES

2

CN 22680
GA 12 FEB 82

3

CN 27546 C
AJ 2 DEC 85

NOTES:

1. FOR USE WITH RG-5, 6, 21, 143, 212, 222, 304, BELDEN 8281 & W.E. 724 CABLE GROUPS.

HEX SIZES (ACROSS FLATS)				DIE WIDTH		DIE WIDTH		
A	B	C	D	F	G	H	I	
.069	—	—	.324	—	.400	.080	—	—

UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS $\pm .010$
3 PLACE DECIMALS $\pm .004$ ANGLES $\pm 0^{\circ}30'$
T. I. R. CONCENTRICITY OF ANY 2 DIAMETERS MAY
NOT EXCEED HALF THE SUM OF THEIR TOLERANCES

2. REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX.
3. NO FILLETS PERMITTED.
4. SURFACE ROUGHNESS 63 MICRONS RMS MAX.
5. ALL DIMENSIONS PRIOR TO PLATING.
6. ALL PLATING IN ACCORDANCE WITH KER 10004.

SCALE

2:1

USED ON:

REF:

CRIMP DIE

DRAWN GJG

DATE 23 FEB 82

APPR MJB

DATE 24 FEB 82

KINGS
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TUCKAHOE, NEW YORK 10701

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